# Model Bankable Project on Floriculture(Rose \& Gerbera) Protected Cultivation-0.5 Acre 

## BACKGROUND

Protected cultivation practices can be defined as a cropping technique wherein the micro climate surrounding the plant body is controlled partially or fully as per the requirement of crops grown during their period of growth. With the advancement in horticulture various types of protected cultivation practices suitable for a specific type of agro-climatic zone have emerged. Among these protective cultivation practices, poly green house, net house, shade house, plastic tunnel \& mulching etc. are very useful for Odisha State. Protected cultivation under different types of structures save plants from winter and extends the cultivation session for off-season crop production.

## Why Green house \& Poly house Cultivation?

After the advent of green revolution, more emphasis is laid on the quality of the agricultural product along with the quantity of production to meet the ever-growing food and nutritional requirements. Both these demands can be met when the environment for the plant growth is suitably controlled. The need to protect the crops against unfavourable environmental conditions led to the development of protected agriculture. Greenhouse is the most practical method of achieving the objectives of protected agriculture, where natural environment is modified by using sound engineering principles to achieve optimum plant growth and yield. Poly house cultivation has become an important policy of Indian Agriculture. This technology can be adopted by the rural youth for more income per unit of land.

## A. INTRODUCTION

Depending on the species and varieties, roses have various uses. They may be used as cut flowers, and garden plants. They may also be used in making rose oil, rose water and gulkhand. Model project is on production of roses for use as cut flowers, which have an important place in preparation of bouquets, floral arrangements, worship, social occasions and presentation of gifts. Measured in terms of volume of trade in the international market cut roses rank first in popularity. Further, with the advancement in production and marketing of cut roses and also on account of recent economic liberalisation there has been an upsurge of interest in production of cut roses in plastic green houses in India.

## B. CLIMATE

Plenty of light, humid and moderate temperature ranging from $15^{\circ} \mathrm{C}$ to $28^{\circ} \mathrm{C}$ may be considered as ideal conditions for roses in the tropical and subtropical climate of India. At temperature below $15^{\circ} \mathrm{C}$ roses can be grown, but the interval between flushes become longer. At higher temperature, say above $30^{\circ} \mathrm{C}$, roses can be grown provided high humidity is maintained and evaporation is slowed down.

## C. SOIL

Well drained soil rich in organic matter and oxygen is good for roses. Organic matter as high as 30 per cent in the top 30 cm of the growing beds is preferred by many growers. The pH of the soil should be around 6 to 6.5 .

## D. BED PREPARATION

Top width - $\quad 90 \mathrm{~cm}$
Bottom width - 100 cm
Height - $\quad 45 \mathrm{~cm}$
Path way - $\quad 50 \mathrm{~cm}$

## E. PLANTING DISTANCE

Plant to Plant distance: 17 cm
Row to Row distance : 45 cm

## F. PLANTING MATERIAL

Rose plant used for plantation should be 2-3 month old and have minimum two dark green colour leaves. Bud union of rose plant should not be covered with soil. It should be $2-3 \mathrm{~cm}$ above the ground level. The sprout coming out of the union should face towards the path at the time of plantation. Rose plants are planted in a zigzag method on the bed.

## G. TYPES OF ROSES AND VARIETIES

The major types of roses which are commercially important are as under:-

- Hybrid Tea Roses : These have large flowers ( 4 cm .) long stems ( 125 cm ). Yield varies from 100-200 stems/sqm. Hybrid Teas fetch higher price than other types. A few wellknown varieties of this group are SONIA, VIVALDI, TINEKE, MELODY, DARLING and ONLY LOVE.
- Floribunda Roses : These have small flowers ( 2.5 cm ) and shorter stems (less than 60 cm ), but yield much higher than other types. Examples of this type are FRISCO, MERCEDES, JAGUAR, KISS and FLORENCE.
- Spray Roses : A single stem of this type may carry 5-6 flowers, but stem yield per sqm is low. Important varieties belonging to the type are EVELIEN, JOY and NIKITA.


## H. MANURES AND FERTILIZERS

Organic manures are required to be added so that top 30 cm of the soil has $30 \%$ organic matter content. Application of nutrients should be based on analysis of soil and plant. In the present model the cost has been estimated based on 250 fertigation days and 1.2 g dose of fertilizers per day per sq. meter.

## I. CULTURAL PRACTICES

For proper growth of rose plant and high production special cultural practices are to be carried out as follows:
i). Initial plant development / mother shoot bending: If the young plant is allowed to flower immediately after planting there is serious risk that the important structural frame work of the plant will be impaired. The various types of plants require different treatment. First flower is pinched after one month from the date of plantation so that 2 to 3 eyes bud will sprout on main branch to grow as branches and these branches in turn will form buds. When the plant attains this stage of growth, the mother shoot is to be bent towards the direction of path. This cultural operation in rose plants is done to initiate bottom break ground shoot. The maximum leaf area is required to build up a strong root system. The mother shoot is bent nearer to the bud joint.
ii). Plant structure development: To develop more growing points and plant structure development plays an important role. After planting ground shoot will start growing from crown of plant. The weak ground shoots should be bent at ground level, for forming a basic and strong frame work of plant structure for production throughout their life cycle. the strong ground shoots should be cut at 5th five pair of leaves after four and half months from the date of plantation. The medium ground shoots should be cut at 2 nd or 3rd five of leaves.
iii). Bending in roses: Bending helps in maintaining enough leaf area on the plants. The maximum leaf area is required to build up a strong root system. Leaves are important for producing carbohydrates. The mass of leaves is also known as the lungs of the plant. The growing suckers should be removed in order to check new growth on the bended stem. The buds should be removed from the bended stem in order to check the incidence of thrips and bud rot (botrytis). Only weak and blind shoots are selected for bending. Bending breaks apical dominance of the plant. It is continuous process and hence carried out throughout the life cycle. Bending should be such that the most of the stems lay below horizontal. In summer season it is generally advised not to go for bending as it provides favourable condition for mite's incidence.
Bending is done on 1st or 2nd five pair of leaves. One can also grow roses in green house without bending by keeping some blind shoots on plants in standing position for extra photosynthesis and uptake of water nutrients. While bending the stems, the care should be taken that the stem will not break and the leaves will not touch the soil on the bed.
iv). Disbudding: Standard varieties are those with one flower on each stem. But as nearly all varieties produce some side buds below the center bud. these side buds have to be removed. The removal of these buds is known as disbudding. It should not be done too early or too late. If done too early it may harm leaves and if done too late then large wounds in the upper leaf axil
can take place. When bud attain pea-size and shows slight colour then it is right time to do disbudding.For most spray varieties, the center crown bud is to be removed. Disbudding is generally done on weak stem so that it can convert itself to thick stem and in future cuts can be taken. Thick stem produce strong sprouts whereas then stem gives out weak sprouts
v). Pinching: Removal of unwanted vegetative growth from the axil of leaf below the terminal bud is called pinching. This helps to get good quality flowers and buds and avoids wastage of energy in the development of auxiliary bud if done at right stage and right time. It leads to apical dominance.
vi). Wild shoot (root stock) removal: Wild shoots are the unwanted growth that takes place at the union on the root stock. They should be removed at the earliest as these will deplete nutrients and checks growth and development of plant. They should not be cut but removed from its union by pressing it with thumb in order to check its further sprouting.

## vii). Support of the plants

The support system consists of bamboo / GI pipes / 'L' angles inserted on both sides of bed at the start and end of the bed. Post are placed at intervals of 3 m on both sides of the bed, along the sides of bed, fastened at the posts at $30 \mathrm{~cm}-40 \mathrm{~cm}$ intervals are 14 gauge Gl wires or plastic string to support the plant. Between the wires across the bed, thin strings can be tied to keep the width of the bed constant. Support system makes intercultural operation easy and protects the buds from being damaged by not allowing the stems bend into the path.
viii). Pruning: Stems are cut back leaving 4-5 nodes on the basic stock frame, removing all weak shoots and redirecting the wayward ones. This may be practised in a phased manner so that flowering takes place from September to March. Generally, flowering takes place 45 days after pruning.

## J. IRRIGATION

Rose plant require a lot of water, at least $6 \mathrm{~mm} /$ day i.e. $60 \mathrm{cum} / \mathrm{ha} / \mathrm{day}$. A drainage line may be laid below the beds for disposal of excess water.

## K. PEST and DISEASES

The principal diseases of rose are
i. Downy Mildew
ii. Powdery Mildew
iii. Botrytis
iv. Pruning Dieback
v. Black leaf Spot

Major insect pests of the rose are
i. Red Spider Mite
ii. Leaf Roller
iii. Aphids
iv. Thrips
v. White Fly

Control
The preventive spray programme with a volume of 1500 litres/spray at an average interval of once in a week is suggested. The chemicals could be as under.

- Dithane M-45 $0.6 \mathrm{gm} / \mathrm{litre}$
- Metasystox $1.25 \mathrm{ml} /$ litre
- Karathane $1.00 \mathrm{ml} /$ litre


## L. HARVESTING

Roses should attain the right stage for harvesting. If cut too early, flowers miss reserve food and therefore, may not develop into full flowers. If cut too late, longevity diminishes. As such, roses should be cut just as the buds are opening, after the sepals have almost fully curled up and the colour is fully visible. In small flowered varieties and Floribundas, the flowers are cut just when they begin to open the cluster. The cutting may be done in the evening or early morning with long stem. The lower end of cut stems are immediately placed in clean plastic buckets containing a clean solution of 500 ppm citric acid or in chrysal - RVB. Thereafter, the buckets containing cut roses are brought to the grading and packing Shed/Hall.

## Harvesting Stages

| S.No | Particulars | Place of cutting | Month from date of <br> plantation |
| :---: | :--- | :--- | :--- |
| 1 | Ground shoot cutting | At 5th five pair of leaves from <br> bottom of plant | 3 to 3.5 |
| 2 | First harvesting | 2nd or 3rd five pair of leaves from <br> first cut | 4.5 to 5 |
| 3 | Second / Regular <br> harvesting | 2nd or 3rd five pair of leaves from <br> first cut | 6th month onwards <br> daily harvesting |

The rose should be cut with the help of sharp cut and hold secateurs. Ground shoot cutting should be done on 5th five pair of leaf then one or two eye buds sprout from lower leaves below the cut. These sprouts will grow into flowers in the period of 35 to 50 days. This varies from variety to variety. Later on the first harvest should be taken on 2nd or 3rd five pair of the leaves above the first cut. During summer season or when there is less leaf area on plant it is always advisable to take cut on 3rd five pair of leaves above the first cut. Always bend thin stems and take cut on 3rd five pair of leaves above the first cut. Always bend thin stems and take cut on thick stems to get strong shoots.

The regular harvesting is done on 2 nd five pair of leaves. Sometimes under cutting is also practiced as it is an important technique to keep rose plants at reasonable height. Harvesting cut should be sharp and inclined direction for avoiding the deposition of water or spray solution. When the temperature is low in the green house harvesting is done only once i.e. during early morning hours. When there is high day temperature it is necessary to take second harvesting in later afternoon.

Cut stages of roses play an important role in harvesting. Cut stages of roses for export is stage $\mathbf{0}$ and $\mathbf{1}$ whereas cut stage is $\mathbf{2}$ and $\mathbf{3}$ for domestic market.

## M. YIELD

Average yield of roses is 30 to 35 stem/ plant per year.

## N. GRADING

Flowers should be graded into different classes according to their qualities. Grading is done on a mechanical grader or by hand grading tables or work stations.

## O. PACKAGING

Packing comprises three steps: bunching, wrapping and packing.

The heads of roses are evened up and their stem tied with a rubber band into bunches in 10 s , $20 \mathrm{~s}, 25 \mathrm{~s}$, or 50 s depending on the ultimate market. They are cut so that all the stems are of the same length. The bunches are placed in preservative solution and may be shifted to the cold store.

They are brought back to the packing hall and the buds are wrapped and bunches are sleeved in transport polyethylene. The wrap is a $15-20 \mathrm{~cm}$. wide plastic strip which acts as a cushion for the buds.

Many different cardboard boxes are used for packing. For long term transport it is best to use telescopic style boxes made of corrugated fibreboard. The size could be $100 \mathrm{~cm} \times 45 \mathrm{~cm} \times 22 \mathrm{~cm}$. There may be 400 to 1000 stems per box and weight may vary from 14 to $18 \mathrm{~kg} / \mathrm{box}$. Depending on the market, the box is either filled with one variety, one grade, or mixed colour one grade.
P. ESTIMATED COST, MEANS OF FINANCE AND FINANCIAL ANALYSIS

The details of estimated cost, means of finance, economics and financial viability is worked out for Naturally Ventilated Polyhouse as follows.


| Table - A | Land Preparation Cost |  |
| :---: | :---: | :---: |
| Srino | Particular | Amount |
| 1. | Pasteurized Compost \& Neem cake @ Rs. $10 / \mathrm{m} 2$ | 10000 |
| 2 | Chemical Fertilizer and Micro Nutrient's (@Rs,5/m2) | 5000 |
| 3 | Fumigation /Bed preparation cost (@ Rs. $5 / \mathrm{m} 2$ ) | 5000 |
|  | Total. | 20000 |
|  |  |  |
| Table - B |  |  |
| Year wise Breakup of Recurring Cost |  |  |
|  |  | Amount In Rupees |
| Sr No. | Item/ Year $\rightarrow$ | From Year 1 to 7 |
| 2 | Fertigation cost (Table B-I) | 18540 |
| 3 | Spraying cost (Table B-ii) | 15450 |
| 4 | Packaging cost (Table B-iII) | 11400 |
| 5. | Grading expenses (lumpsüm) | 10000 |
| 6 | Trasportation cost (Table BiV) | 13680 |
| 7 | irgation cost (flat@Rs.500/month for 08 month | 4000 |
| 8 | Electricity cost (flat @Rs. $500 /$ month for 08 month | 4000 |
| 9 | Labour cost (Table $B-\mathrm{V}$ ) | 78750 |
| 10 | Insurance @ $5 \%$ on depreciated value of polyhouse \& Micro Irrigation System | 53000 |
|  | Total recurring cost **: | 208820 |
|  |  |  |
| Table B-I |  |  |
| Fertilizer cost |  |  |
| Sr.No | Partioular | Amount/Quantity |
| 1 | Fertilizrés dose ( $\mathrm{Kg} / \mathrm{/day}$ ) | 1.2 |
| 2 | Avg, rate of fert. $\mathrm{Rs} / \mathrm{kg}$. | 60 |
| 3 | Fertigation days | 250 |
| 4 | Fertigation cost | 18000 |
| 5 | Contingency@ $3 \%$ of Fertigation cost | 540 |
|  | Total fertigation cost(Rs.) | 18540 |
|  |  |  |
| Table B-II |  |  |
| Spraying cost |  |  |
| $\mathrm{Sr} . \mathrm{No}$ | Particular | Amount/Quantity |
| 1 | Spraying cost/day | 200 |
| 2 | Spraying days | 75 |
| 3 | Spraying cost | 15000 |
| 4 | Contingency @ 3\% of spraying cost | 450 |
|  | Total Spraying cost (Rs.) | 15450 |
|  |  |  |
| Table B-III |  |  |
| Packaging cost |  |  |
| Sr.No | Particular | Amount/Quantity |
| 1. | Rate/box | 50 |
| 2 | Total packaging cost/box | 50 |
| 3 | Total No. of cut folvers (Nos) | 182000 |
| 4. | Capacity/box in Nos | 800 |
| 5 | Total no. of boxes | 228 |
| 6. | Total packaging cost (Rs.) | 11400 |
|  |  |  |
| Table B-IV |  |  |
| Trasportation cost |  |  |
| Srino | Particular | Amount/Quantity |
| 1 | Transport chárges per box | 60.0 |
| 2 | Total no. of boxes to be transported/year | 228 |
|  | Total trasportaion cost (Rs.) | 13680 |
|  |  |  |
| Table B-V |  |  |
| Labour cost |  |  |
| Sr. No | Particular. | Amount/Quantity. |
| 1 | Total man days | 350 |
| 2 | Avg salary/day/head | 225 |
| 3 | Total wages (Rs.) | 78750 |
|  |  |  |
| * Insurance premium may vary from insurance company to company. |  |  |
| During 4 th year R s 84000 has been estimated tovards polyhouse film replacement cost, in addition to recurring cost mentioned above. (Required film area is 2.1 times of 1000 m 2 i.e. $2100 \mathrm{~m} 2 \times R \mathrm{~s} .40 / \mathrm{m} 2=R \mathrm{~s}, 84000 /-$ ) ** The life of Rose plantis 07 years. Hence cost of planiting material (@Rs.15/plant: for 7000 plant lie. 105000 ) is considred for Istyear. |  |  |


| Table C |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Production and Income |  |  |  |  |  |  |  |  |
| Sr. No | Particular | Amount/Quantity |  |  |  |  |  |  |
| 1 | Plant Population @ 7plant/m2 | 7000 |  |  |  |  |  |  |
| 2 | Total Production@26 cut flowers/plant | 182000 |  |  |  |  |  |  |
| 3 | Les's : Loss of produce (2\%) | 3640 |  |  |  |  |  |  |
| 4 | Produce available for sale (Nos) | 178360 |  |  |  |  |  |  |
| 5 | Income from sale of produce @ Rs. 3.5/cut flower | 624260 |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |
| Table D |  |  |  |  |  |  |  |  |
| NPW, Benefit Cost Ratio, Internal Rate of Return and DSCR |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |
| Sr No. | Item/ Year $\rightarrow$ | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
| 1 | Capital Cost | 1060000 | 0 | 0 | 84000 | 0 | 0 | 0 |
| 2 | Recurring Cost (including land preparation cost for 1st year) | 333820 | 208820 | 208820 | 208820 | 208820 | 208820 | 208820 |
| 3 | Total cost (1+2) | 1393820 | 208820 | 208820 | 292820 | 208820 | 208820 | 208820 |
| 4 | Total Income from Sale of produce | 624260 | 624260 | 624260 | 624260 | 624260 | 624260 | 624260 |
| 5 | Net benefit (4-3) | -769560 | 415440 | 415440 | 331440 | 415440 | 415440 | 415440 |
| 6 | Discount factor @ 15\% | 0.870 | 0.756 | 0.658 | 0.572 | 0.497 | 0.432 | 0.376 |
| 7 | Discounted cost ( $3 \times 6$ ) | 1212623 | 157868 | 137404 | 167493 | 103784 | 90210 | 78516 |
| 8 | Total discounted cost | 1869382 |  |  |  |  |  |  |
| 9 | Discounted benefit ( $5 \times 4$ ) | 543106 | 471941 | 410763 | 357077 | 310257 | 269680 | 234722 |
| 10 | Total Discuonted Benefit | 2362824 |  |  |  |  |  |  |
|  | NPW @ 15 \% | 493442 |  |  |  |  |  |  |
|  | BC ratio | 1.26 |  |  |  |  |  |  |
|  | IRR | 47\% |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |
| 11 | DSCR Calculation |  |  |  |  |  |  |  |
| 1 | Net profit | 137004 | 172323 | 193102 | 128927 | 231894 | 250088 | 267586 |
| II | Total repayments towards Principal and Interest on Term Loan $\qquad$ | 67436 | 147717 | 136478 | 125239 | 113999 | 102760 | 91521 |
| III | DSCR (1/II) | 2.031615161 | 1.1665753 | 1.4148947 | 1.0294477 | 2.034175738 | 2.43370961 | 2.9237661 |
|  | Average DSCR | 1.9 |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |
| During 4th year Rs. 84000 /- are estimated towards polyhouse film replacement cost, in addition to recurring cost mentioned in Table - B. (Required film area is 2.1 times of 1000 m 2 i.e. $2100 \mathrm{~m} 2 \times$ Rs. $40 / \mathrm{m} 2=$ Rs. $84000 /-$ ) |  |  |  |  |  |  |  |  |


| Table E |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Repayment Schedule -Model Project for Rose under Naturally Ventilated Polyhouse |  |  |  |  |  |  |  |
|  | Repayment period $=7$ years |  |  |  |  |  |  |
| Annual repayment installment of Principal @ Rs. 80281 |  |  |  |  |  |  |  |
| Years | Bank Loan o/s at the beginning of the year <br> (a) | Repayment of Principal (b) | Bank Loan o/s at the end of the year $(c)=(a-b)$ | Payment of Interest @ $14 \%$ <br> (d) | Total Outgo $(e)=(b+d)$ | Surplus Available for repayment (f) | Surplus available after repayment $(\mathrm{g})=(\mathrm{e}-\mathrm{f})$ |
| 1 | 481688 | 0 | 481688 | 67436 | 67436 | 310440 | 243004 |
| 2 | 481688 | 80281 | 401407 | 67436 | 147717 | 415440 | 267723 |
| 3 | 401407 | 80281 | 321126 | 56197 | 136478 | 415440 | 278962 |
| 4 | 321126 | 80281 | 240845 | 44958 | 125239 | 331440 | 206201 |
| 5 | 240845 | 80281 | 160564 | 33718 | 113999 | 415440 | 301441 |
| 6 | 160564 | 80281 | 80283 | 22479 | 102760 | 415440 | 312680 |
| 7 | 80283 | 80281 | 2 | 11240 | 91521 | 415440 | 323919 |

## GERBERA

## A. INTRODUCTION

Gerbera is a very attractive, commercial cut flower successfully grown under different conditions in several areas of the world as well as in India and meeting the requirements of various markets. This flower is originated in Asia and South Africa. Gerbera jamesonii has been developed through cross breeding program.

## B. CLIMATE

Bright sunshine accelerates the growth and quality of the flowers, however, in summer this flower needs diffused sunlight. Gerbera plants grown in locations with insufficient light will not bloom well.

## C. SOIL

Red lateritic soils are good for Gerbera cultivation as it is having all the essential qualities that an ideal soil should have. After fumigation with formaldehyde, the raised beds are prepared on which Gerbera plants are planted.

## D. BED PREPARATION

Top width - 60 cm
Bottom width - 70
cm Height -45 cm
Path way -40 cm

## E. PLANTING DISTANCE

Plant to Plant distance: 30 cm
Row to Row distance : 40 cm

## F. PLANTING MATERIAL

Plant should not be less than three months old. At the time of planting the tissue culture, plant should have atleast 4 to 5 leaves. Gerberas are planted on raised bed in two rows formation. Zigzag plantation system is mostly preferred. While planting $65 \%$ portion of root ball should be kept below ground and rest of the portion i.e. $35 \%$ should be kept above the ground for better air circulation in the root zones.

## G. VARIETIES

There are many multi coloured varieties of Gerbera developed through tissue culture.

## H. MANURES AND FERTILIZERS

Organic manures are required to be added so that top 30 cm of the soil has $30 \%$ organic matter content. Application of nutrients should be based on analysis of soil and plant. In the present model the cost has been estimated based on 250 fertigation days and 1.2 g dose of fertilizers per day per sq. meter.

## I. CULTURAL PRACTICES

i). Weeding \& raking of soil: Weeds take the nutrients of the plants and affect the production. Hence, they should be removed from the bed. Due to daily irrigation, the surface of the gerbera bed becomes hard hence raking of soil is done with the help of a raker. It increases soil aeration in the root zone of the plant. This operation should be done regularly, may be twice in a month.
ii). Disbudding: Removal of inferior quality flowers at the initial stage after plantation is called disbudding. The normal production of gerbera plants starts after $75-90$ days from the date of plantation. Production of flowers starts 45 days after plantation but initial production is of inferior quality, hence these flowers should be removed from the base of the flowers stalk. this helps in making the plant strong and healthy.
iii). Removal of old leaves: Sanitation helps in keeping the disease and pest infestation below the economic threshold level. The old, dry, infested leaves should be removed from the plant and burnt outside the green house or dumped in to a compost pit. This practice allows producing good, healthy new leaves and better aeration in the crop.

## J. IRRIGATION

Gerbera plant require a lot of water, at least $6 \mathrm{~mm} /$ day i.e. $60 \mathrm{cum} / \mathrm{ha} /$ day. A drainage line may be laid below the beds for disposal of excess water.

## K. PEST and DISEASES

The principal diseases of rose are
i. Pythium
ii. Sclerotinia
iii. White rust
iv. Rhizoctonia
v. Fusarium

Major insect pests of the rose are
i. Red Spider Mite
ii. Aphids
iii. Thrips
iv. White Fly

## Control:

The preventive spray programme with a volume of 1500 litres/spray at an average interval of once in a week is suggested.

The chemicals could be as under.

- Dithane M-45 $0.6 \mathrm{gm} / \mathrm{litre}$
- Metasystox $1.25 \mathrm{ml} /$ litre
- Karathane $1.00 \mathrm{ml} /$ litre


## M. HARVESTING

The first flowers may be harvested after 75-90 days after planting. Flowers of most of the varieties (single types) are ready to be picked when 2-3 whirls of stamens have entirely been developed. Some varieties are picked little riper, especially the double types. Skilled labours are required for harvesting of gerbera cut flowers. After harvesting the flowers should be kept in bucket containing clean water. Flowers are very delicate hence they should be carefully handled otherwise can be damaged and their quality gets deteriorated. For harvesting gerbera no secateurs are required and are done by naked hands.

## N. YIELD

Average yield of roses is 30 to 35 stem/ plant per year.

## O. GRADING

Flowers should be graded into different classes according to their qualities. Grading is done on a mechanical grader or by hand grading tables or work stations.

## P. PACKAGING

Packing comprises three steps: bunching, wrapping and packing.
Many different cardboard boxes are used for packing. For long term transport it is best to use telescopic style boxes made of corrugated fibreboard. The size could be $100 \mathrm{~cm} \times 45 \mathrm{~cm} \times 22 \mathrm{~cm}$. There may be 400 to 1000 stems per box and weight may vary from 14 to $18 \mathrm{~kg} / \mathrm{box}$.

Depending on the market, the box is either filled with one variety, one grade, or mixed colour one grade.

## Q. ESTIMATED COST, MEANS OF FINANCE AND FINANCIAL ANALYSIS

The details of estimated cost, means of finance, economics and financial viability is worked out for Naturally Ventilated Polyhouse and Walk in Tunnel Polyhouse separately as follows.


| Table - A | Land Preparation Cost |  |
| :---: | :---: | :---: |
| Sr. No | Particular | Amount |
| 1 | Pasteurized Compost \& Neem cake @ Rs. $10 / \mathrm{m} 2$ | 10000 |
| 2 | Chemical Fertilizer and Micro Nutrients (@Rs. 5/m2) | 5000 |
| 3 | Fumigation /Bed preparation cost (@ Rs. 5/m2) | 5000 |
|  | Total | 20000 |
|  |  |  |
| Table - B |  |  |
| Year wise Breakup of Recurring Cost |  |  |
|  |  | Amount In Rupees |
| Srino. | Item/ Year $\rightarrow$ | From Year 1 to 7 |
| 2 | Fertigation cost (Table B-1) | 18540 |
| 3 | Spraying cost (Table B-il) | 15450 |
| 4. | Packaging cost ( Table B-iil) | 10000 |
| 5 | Grading expenses (lumpsuum) | 10000 |
| 6 | Trasportation cost (Table B-iv) | 12500 |
| 7 | irrgation cost (flat @Rs.500/month for 08 month | 4000 |
| 8 | Electricity cost (flat @Rs.500/month for 08 month | 4000 |
| 9 | Labour cost (Table B-v) | 78750 |
| 10 | Insurance @ $5 \%$ on depreciated value of polyhouse \& Microlirrigation System * | 53000 |
|  | Total recurring cost** | 206240 |
|  |  |  |
| Table B-1 |  |  |
| Fertilizer cost |  |  |
| $\mathrm{Sr} . \mathrm{No}$ | Particular | Amount/Quantity |
| 1 | Fertilizres dose ( $\mathrm{Kg} / \mathrm{day}$ ) | 1.2 |
| 2 | Avg rate of fert. Rs/kg | 60 |
| 3 | Fertigation days | 250 |
| 4 | Fertigation cost | 18000 |
| 5 | Contingency@3\% of Fiertigation cost | 540 |
|  | Total fertigation cost(Rs.) | 18540 |
|  |  |  |
| Table B-II |  |  |
| Spraying cost |  |  |
| Sr. No | Particular | Amount/Quantity |
| 1 | Spraying cost/day. | 200 |
| 2 | Spraying days | 75 |
| 3. | Spraying cost | 15000 |
| 4. | Contingency @ $3 \%$ of spraying cost | 450 |
|  | Total Spraying cost (Rs.) | 15450 |
| Table B-III |  |  |
|  |  |  |
| Packaging cost |  |  |
| Sr.No | Particular | Amount/Quantity |
| 1. | Rate/box | 40 |
| 2 | Total packaging cost/6ox | 40 |
| 3 | Total No. of cut folwers (No's) | 150000 |
| 4. | Capacity/box in Nois: | 600 |
| 5 | Total no. of boxes | 250 |
| 6 | Total packaging cost (Rs.) | 10000 |
|  |  |  |
| Table B-IV |  |  |
| Trasportation cost |  |  |
| Sr. No | Particular | Amount/Quantity |
| 1 | Transport charges per box | 50.0 |
| 2 | Total no. of boxes to be transpoited/year | 250 |
|  | Total trasportaion cost (Rs.) | 12500 |
|  |  |  |
| Table B-V |  |  |
| Labour cost |  |  |
| Sr. No | Particular | Amount/Quantity |
| 1 | Total man-days | 350 |
| 2 | Avg salary/day/head | 225 |
| 3 | Total wages (Rs.) | 78750 |
|  |  |  |
| * Insurance premium may vary from insurance company to company |  |  |
| During 4th year $R$ s 84000 has been estimated towards polyhouse film neplacement costs, In addition to recurring cost mentioned aboves (Required film areal is 2.4 times of 1000 m 2 i.e. $2100 \mathrm{~m} 2 \times$ Rs. $40 / \mathrm{m} 2=$ Rs. $84000 \%$ ) |  |  |
| * The life of Gerbera plantis 30 months. Hence cost of planting material (@ Rs:30/planit for 6000 plant ife: 180000 ) is considred for 1 st, 3rd and 6 th year. |  |  |


| Table C |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Production and Income |  |  |  |  |  |  |  |  |
| Sr. No | Particular | Amount/Quantity |  |  |  |  |  |  |
| 1 | Plant Population@ 6 plant/m2 | 6000 |  |  |  |  |  |  |
| 2 | Total Production @ 25 cut flowers/plant | 150000 |  |  |  |  |  |  |
| 3 | Less : Loss of produce (2\%) | 3000 |  |  |  |  |  |  |
| 4. | Produce available for sale (Nos) | 147000 |  |  |  |  |  |  |
| 5 | Income from sale of produce <br> @ Rs. 5/cut flower | 735000 |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |
| Table D |  |  |  |  |  |  |  |  |
| NPW, Benefit Cost Ratio, Internal Rate of Return and DSCR |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |
| Sr No. | Item/ Year $\rightarrow$ | 1 | 2 | 3 | 4 | 5 | 6 | 7 |
| 1 | Capital Cost | 1060000 | 0 | 0 | 84000 | 0 | 0 | 0 |
| 2 | Recurring Cost (including land preparation cost for 1st year) | 406240 | 206240 | 386240 | 206240 | 206240 | 386240 | 206240 |
| 3 | Total cost ( $1+2$ ) | 1466240 | 206240 | 386240 | 290240 | 206240 | 386240 | 206240 |
| 4 | Total Income from Sale of produce | 735000 | 735000 | 735000 | 735000 | 735000 | 735000 | 735000 |
| 5 | Net benefit (4-3) | -731240 | 528760 | 348760 | 444760 | 528760 | 348760 | 528760 |
| 6 | Discount factor @ 15\% | 0.870 | 0.756 | 0.658 | 0.572 | 0,497 | 0.432 | 0.376 |
| 7 | Discounted cost ( $3 \times 6$ ) | 1275629 | 155917 | 254146 | 166017 | 102501 | 166856 | 77546 |
| 8 | Total discounted cost | 2121066 |  |  |  |  |  |  |
| 9 | Discounted benefit ( $5 \times 4$ ) | 639450 | 555660 | 483630 | 420420 | 365295 | 317520 | 276360 |
| 10 | Total Discuonted Benefit | 2781975 |  |  |  |  |  |  |
|  | NPW @ 15 \% | 660909 |  |  |  |  |  |  |
|  | BC ratio | 1.31 |  |  |  |  |  |  |
|  | IRR | 59\% |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |
| 11 | DSCR Calculation |  |  |  |  |  |  |  |
| 1 | Net profit | 171449 | 277155 | 118580 | 235051 | 338663 | 177503 | 375648 |
| 11. | Total repayments towards Principal and Interest on Term Loan | 71311 | 156205 | 144320 | 132435 | 120550 | 108665 | 96779 |
| III | DSCR (1/II) | 2.404243385 | 1.774303 | 0.8216463 | 1.77484049 | 2.809315637 | 1.63348824 | 3.8815032 |
|  | Average DSCR | 2.2 |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |
| During 4th year Rs. 84000 /-are estimated towards polyhouse film replacement cost, in addition to recurring cost mentioned in Table - B. (Required film area is 2.1 times of 1000 m 2 i.e. $2100 \mathrm{~m} 2 \times$ Rs. $40 / \mathrm{m} 2=$ Rs. $84000 /$-.) |  |  |  |  |  |  |  |  |


| Table E |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Repayment Schedule -Model Project for Gerbera under Naturally Ventilated Polyhouse |  |  |  |  |  |  |  |
|  | Repayment period $=7$ years |  |  |  |  |  |  |
|  | Annual repayment installment of Principal @ Rs. 84894 |  |  |  |  |  |  |
| Years | Bank Loan o/s at the beginning of the year <br> (a) | Repayment of Principal <br> (b) | Bank Loan o/s at the end of the year $(c)=(a-b)$ | Payment of Interest @ 14\% <br> (d) | Total Outgo $(\mathrm{e})=(\mathrm{b}+\mathrm{d})$ | Surplus Available for repayment (f) | Surplus available after repayment $(\mathrm{g})=(\mathrm{e}-\mathrm{f})$ |
| 1. | 509366 | 0 | 509366 | 71311 | 71311 | 348760 | 277449 |
| 2 | 509366 | 84894 | 424472 | 71311 | 156205 | 528760 | 372555 |
| 3 | 424472 | 84894 | 339578 | 59426 | 144320 | 348760 | 204440 |
| 4 | 339578 | 84894 | 254684 | 47541 | 132435 | 444760 | 312325 |
| 5 | 254684 | 84894 | 169790 | 35656 | 120550 | 528760 | 408210 |
| 6 | 169790 | 84894 | 84896 | 23771 | 108665 | 528760 | 420095 |
| 7 | 84896 | 84894 | 2 | 11885 | 96779 | 348760 | 251981 |

