

# Developing an Embedded Digital Twin for HVAC Device Diagnostics

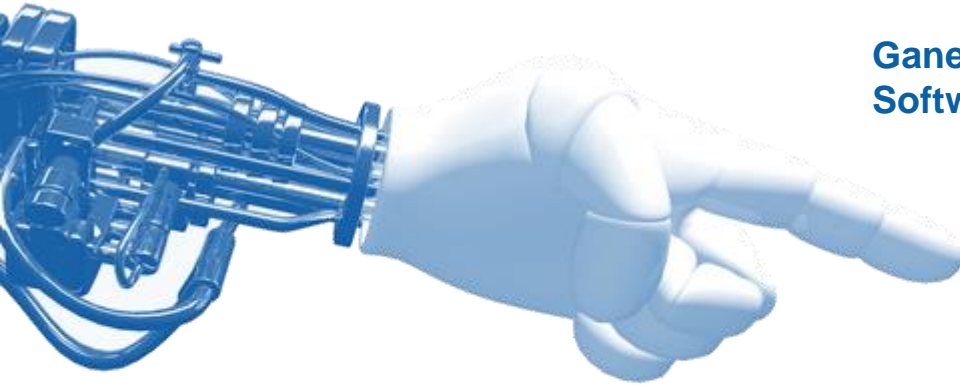
Gianluca Bacchiega  
R&D manager at I.R.S.

“Digital twins are becoming a business imperative, covering the entire lifecycle of an asset or process and forming the foundation for connected products and services. Companies that fail to respond will be left behind.”

Thomas Kaiser, SAP Senior Vice President of IoT

“For every physical asset in the world, we have a virtual copy running in the cloud that gets richer with every second of operational data

Ganesh Bell, chief digital officer and general manager of Software & Analytics at GE Power & Water



**Digital twin Explosion:  
billions of twins in next five years**



**IRS** Ingegneria  
Ricerca  
Sistemi

 NATIONAL  
INSTRUMENTS™ Gold  
Alliance  
Partner

an Engineering Company

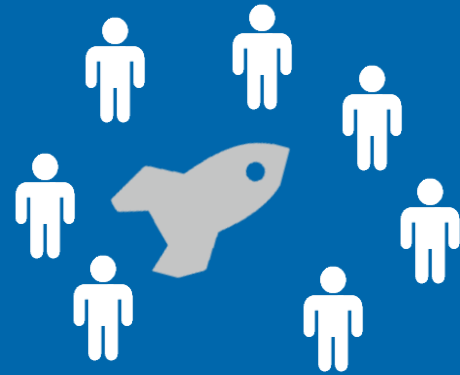
- 1 Digital twin: what ?
- 2 Embedded digital twin for HVAC diagnostic
- 3 A twin using model technology 4.0
- 4 Value and ROI of digital twins
- 5 Conclusion

Digital twin: what ?

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A digital twin is a real-time digital replica of a physical device.

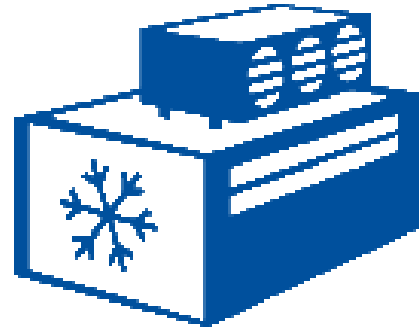
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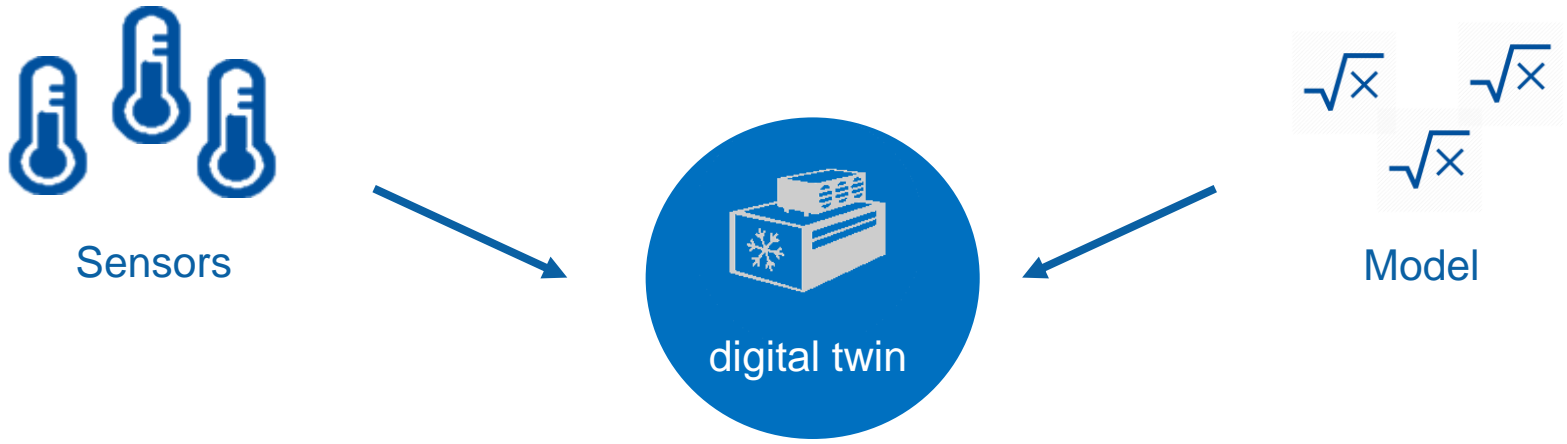
chiller



chiller  
digital twin

It's more than a model

A digital twin is a real-time digital replica of a physical device.





# A simple digital replica ?

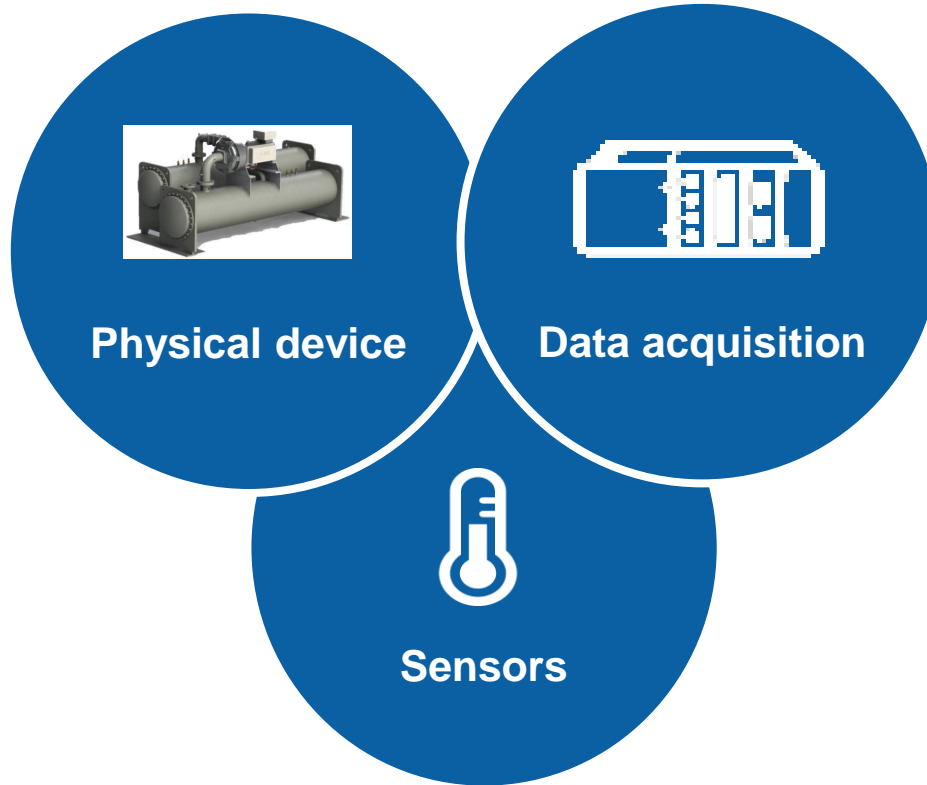


**History**  
**Log the device history**

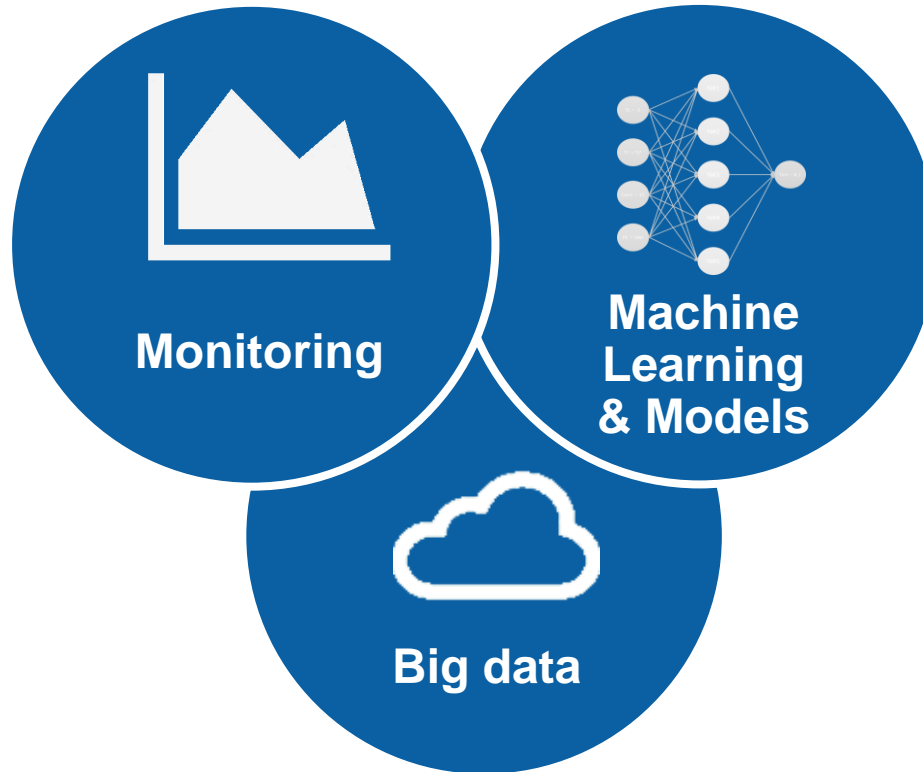


**Future**  
**Forecast device future**

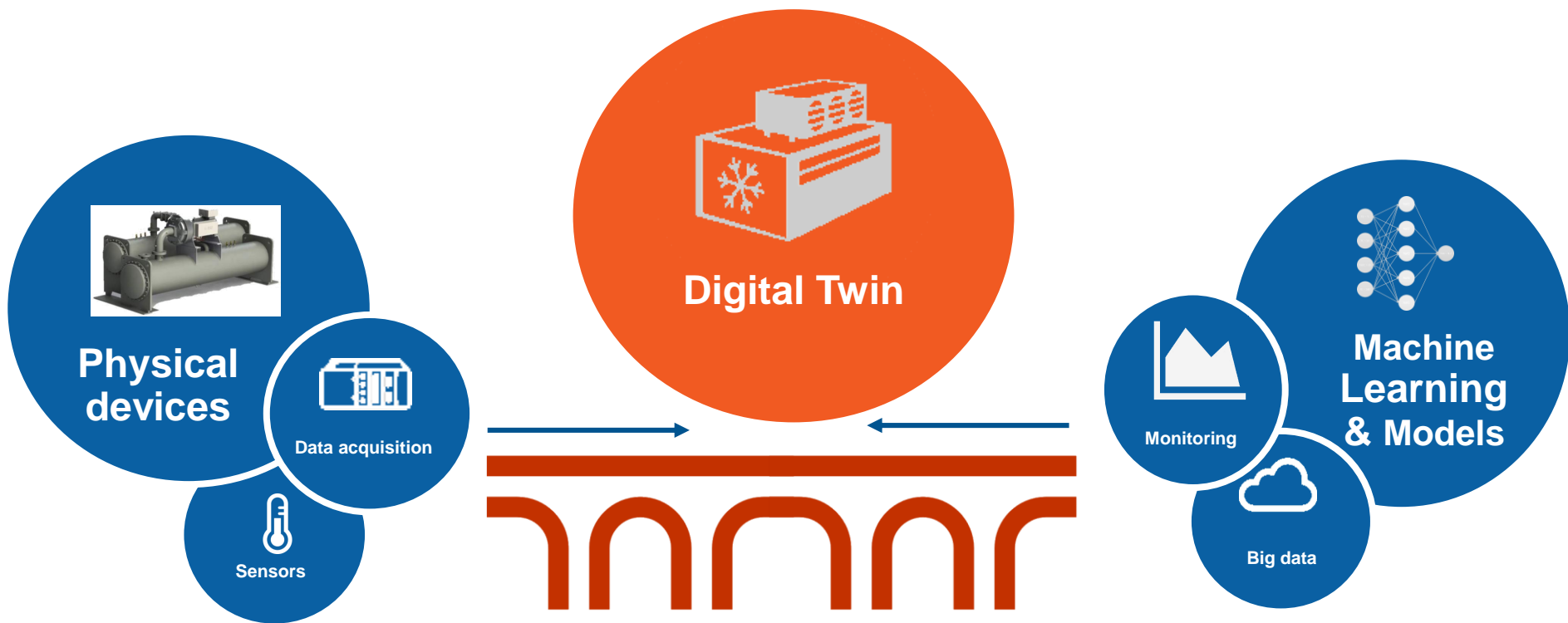
# A bridge between **the physical** and digital **world**



# A bridge between the physical and **digital world**

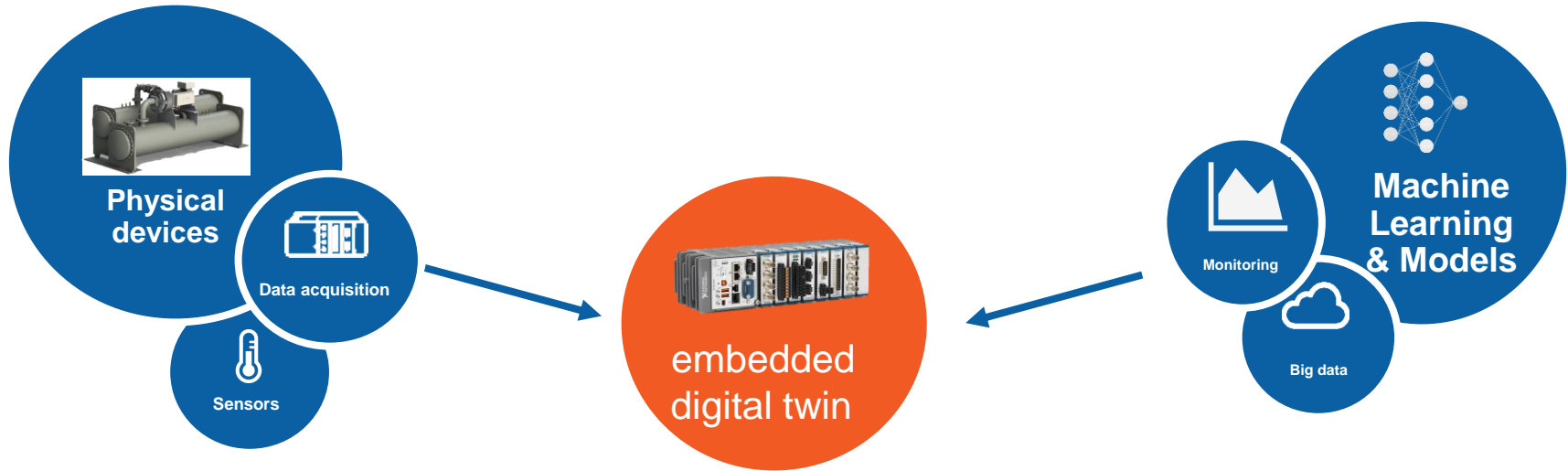


# A bridge between the physical and digital world

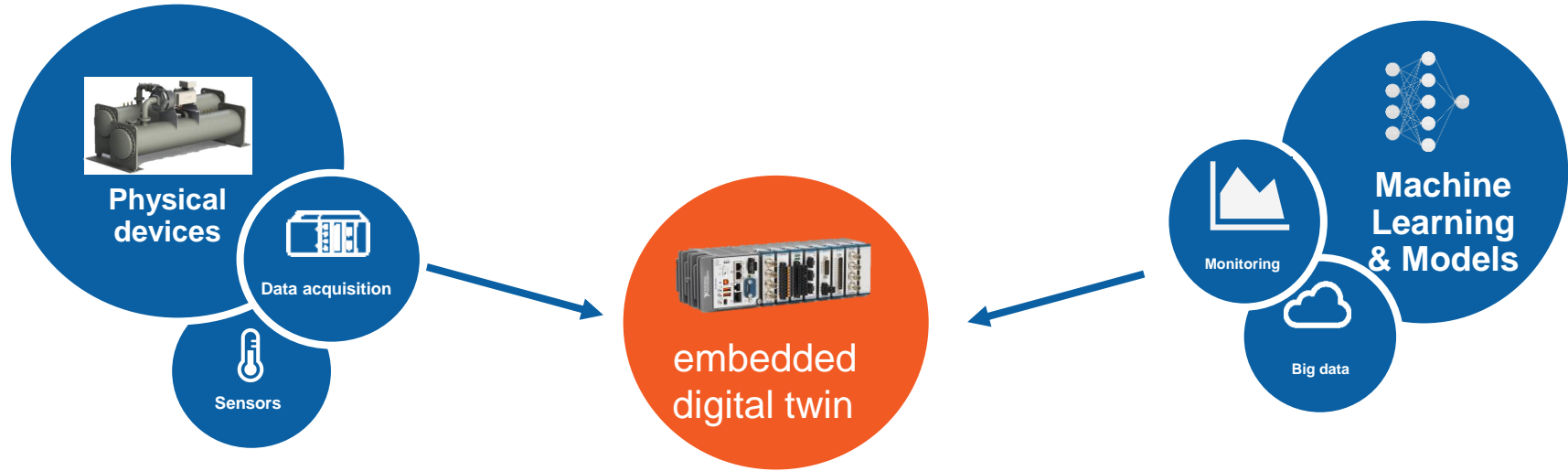


# Embedded Digital Twin for HVAC diagnostic

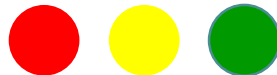
# We developed an Embedded Digital Twin ...



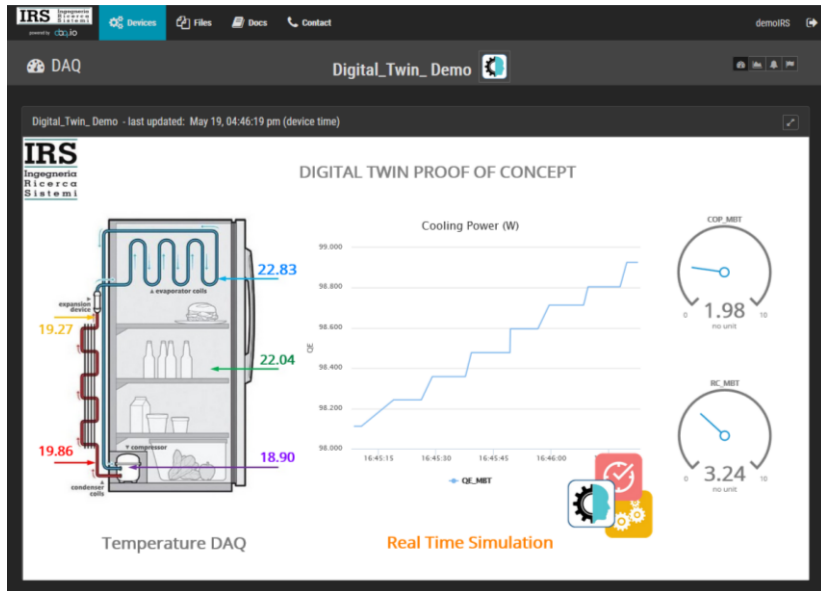
# ... for HVAC Device Diagnostics



## Fault Detection and Diagnosis



# From monitoring to embedded digital twin



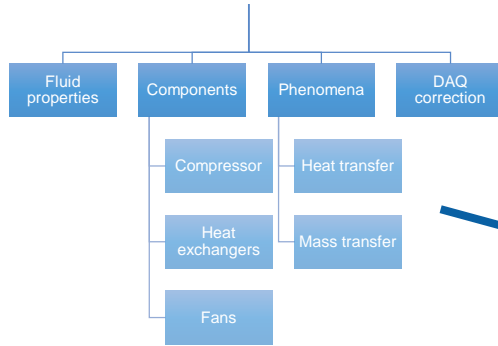
1. Lifelong Device history
2. Real time model computed virtual sensor
3. Real Time predictive alert



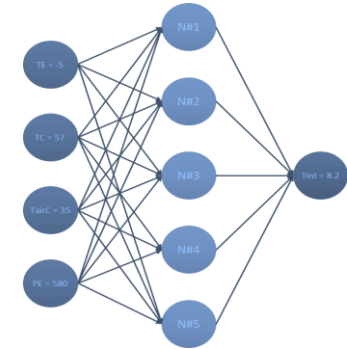
A twin using model technology 4.0

# Model technology 4.0

## Physical Model

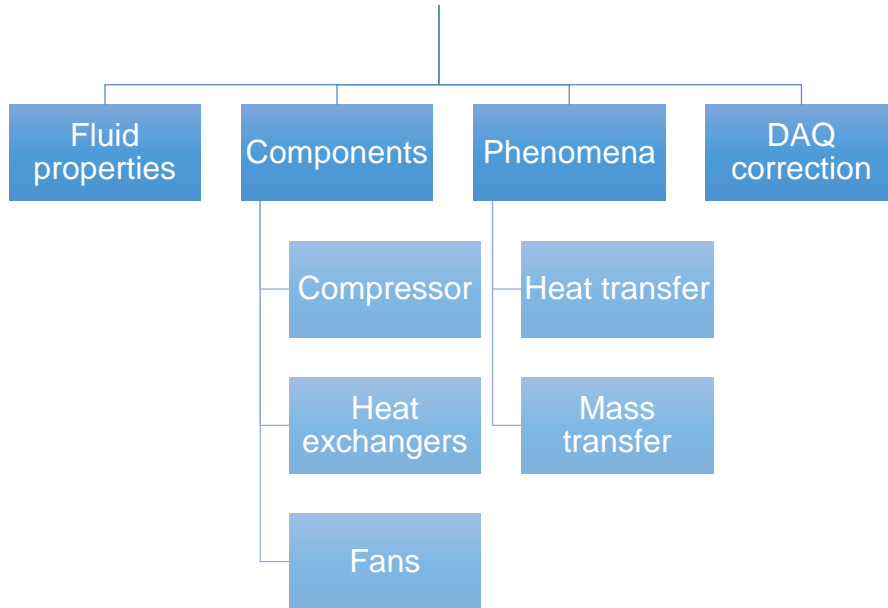


## Machine learning



# HVAC Physical Model

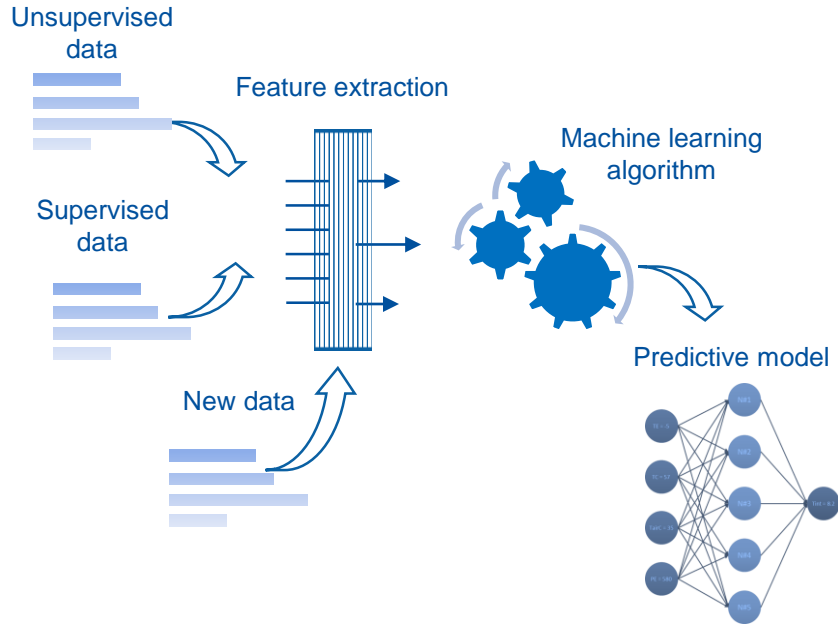
## Physical Model



The phenomenological model, based on equations,

can identify the causes of a possible malfunction

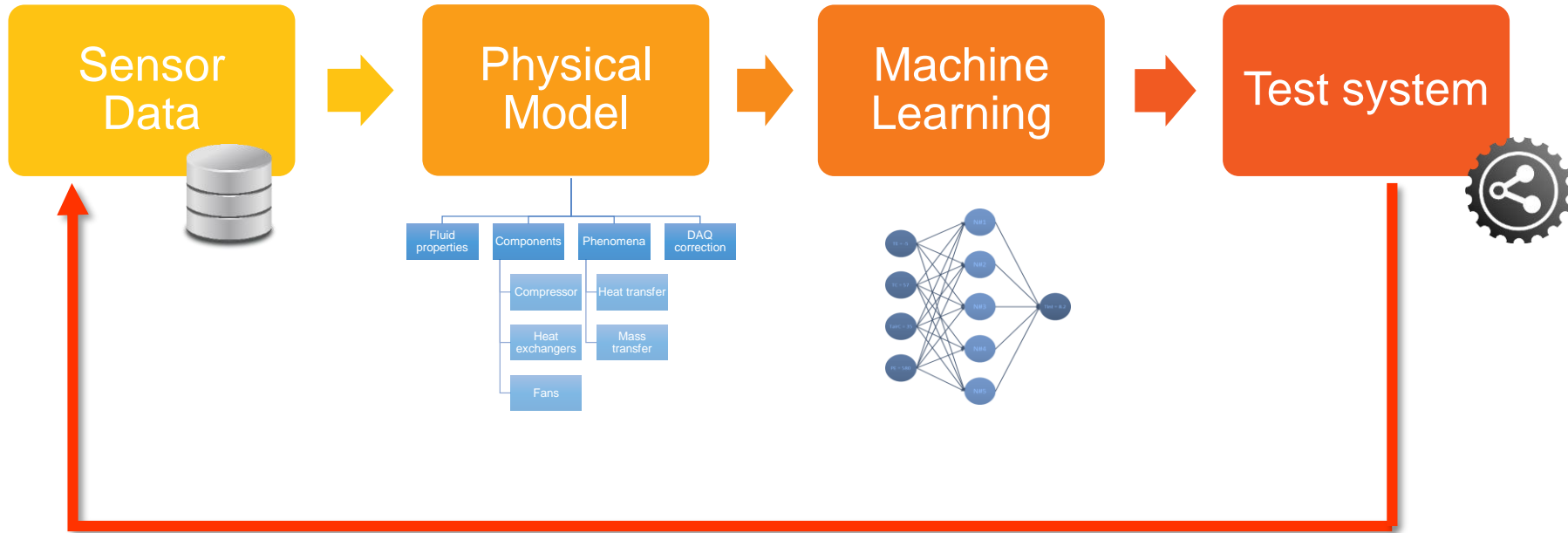
# Machine learning



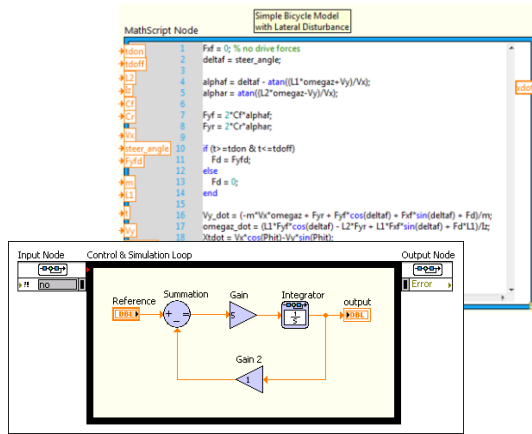
The machine learning approach needs no detailed knowledge about machine operation.

It needs a learning phase to be able to predict the system performance.

# Diagnostic detail and easy implementation



# Merging model technology using NI platform

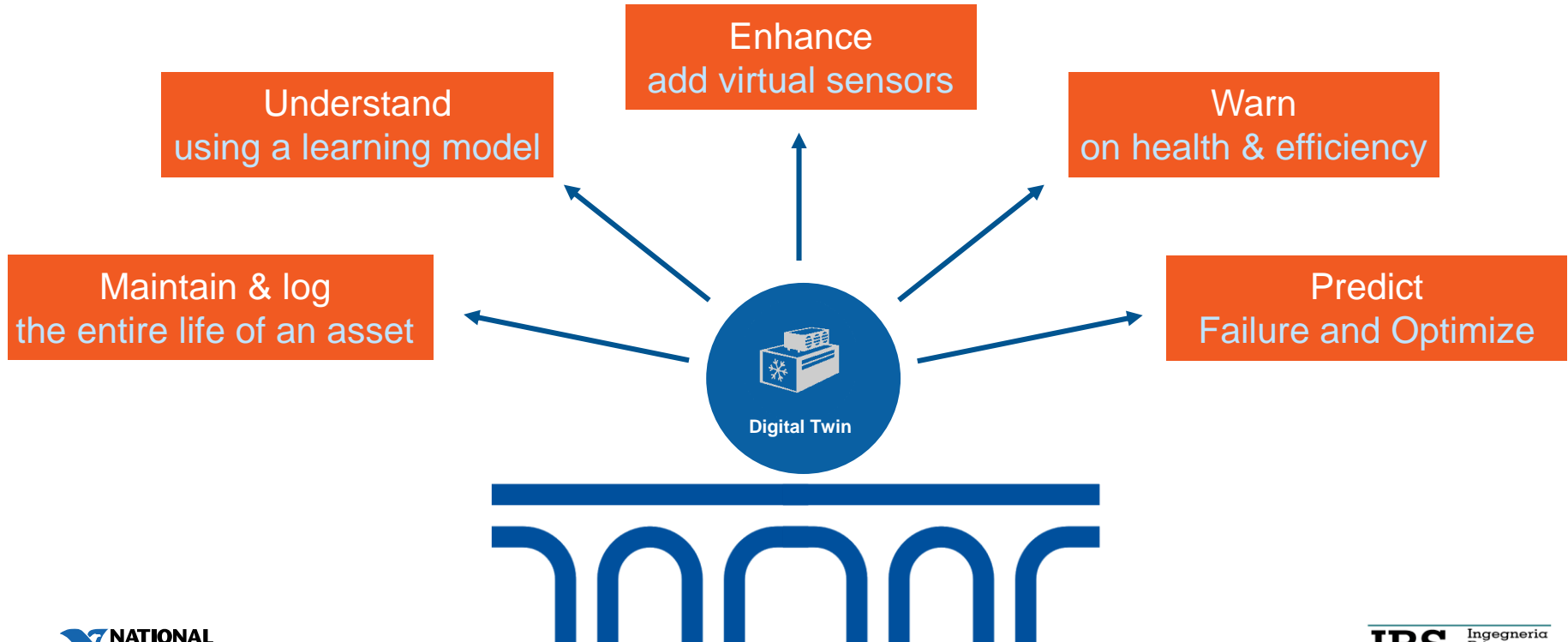


LabVIEW Machine Learning Toolkit



# Value and ROI of digital twins

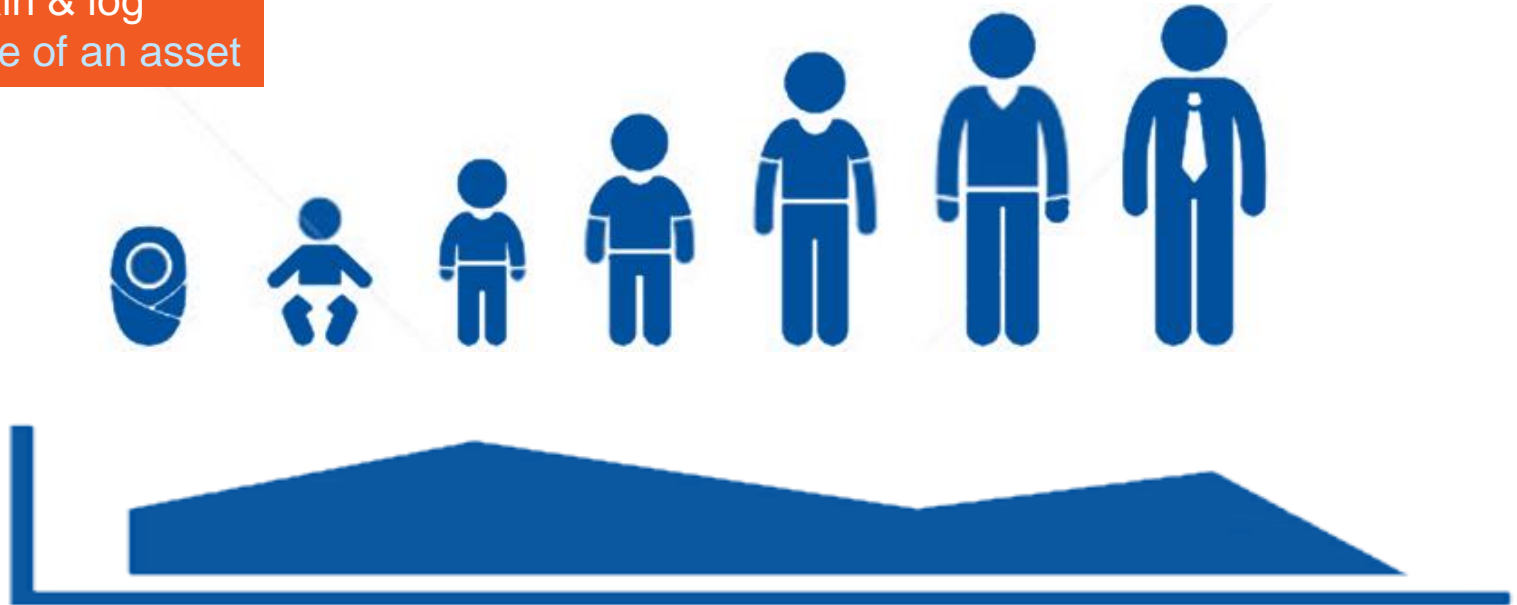
# A bridge between the physical and digital world with Value and ROI embedded





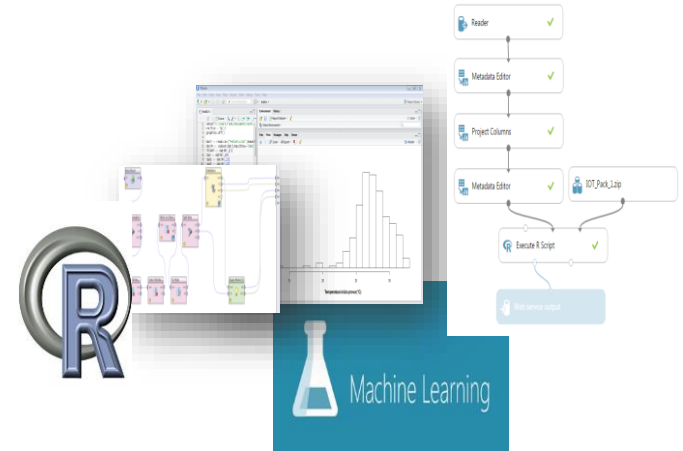
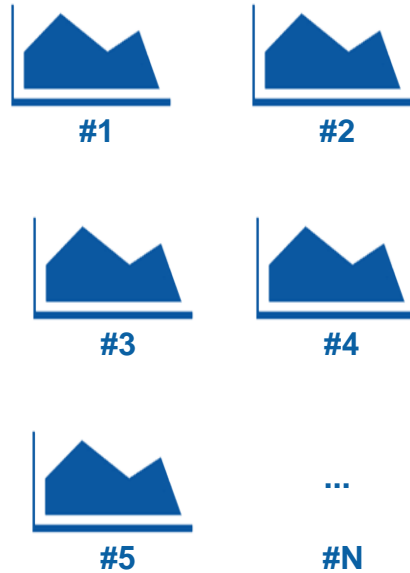
# Value and ROI of digital twins

Maintain & log  
the entire life of an asset



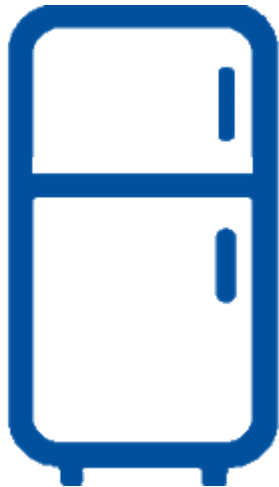
# Value and ROI of digital twins

Understand  
by learning model



# Value and ROI of digital twins

Enhance  
add virtual sensors



→ Temperature →  
→ Pressure →  
→ Flow →



→ Efficiency & Power consumption  
→ Thermodynamic cycle point

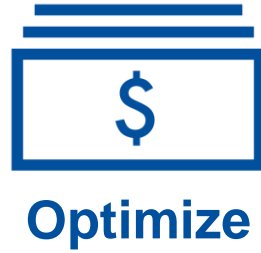
# Value and ROI of digital twins

Digital twin



Warn  
on health & efficiency

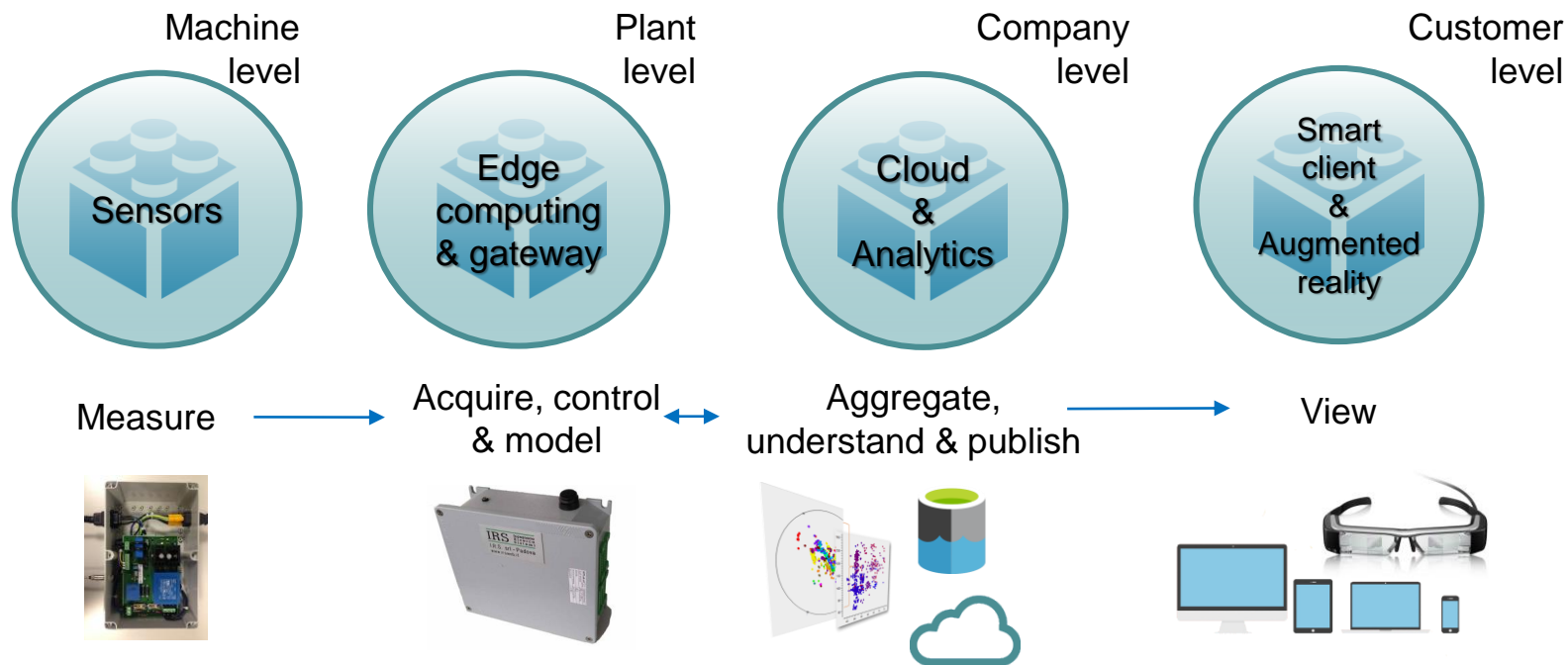
# Value and ROI of digital twins



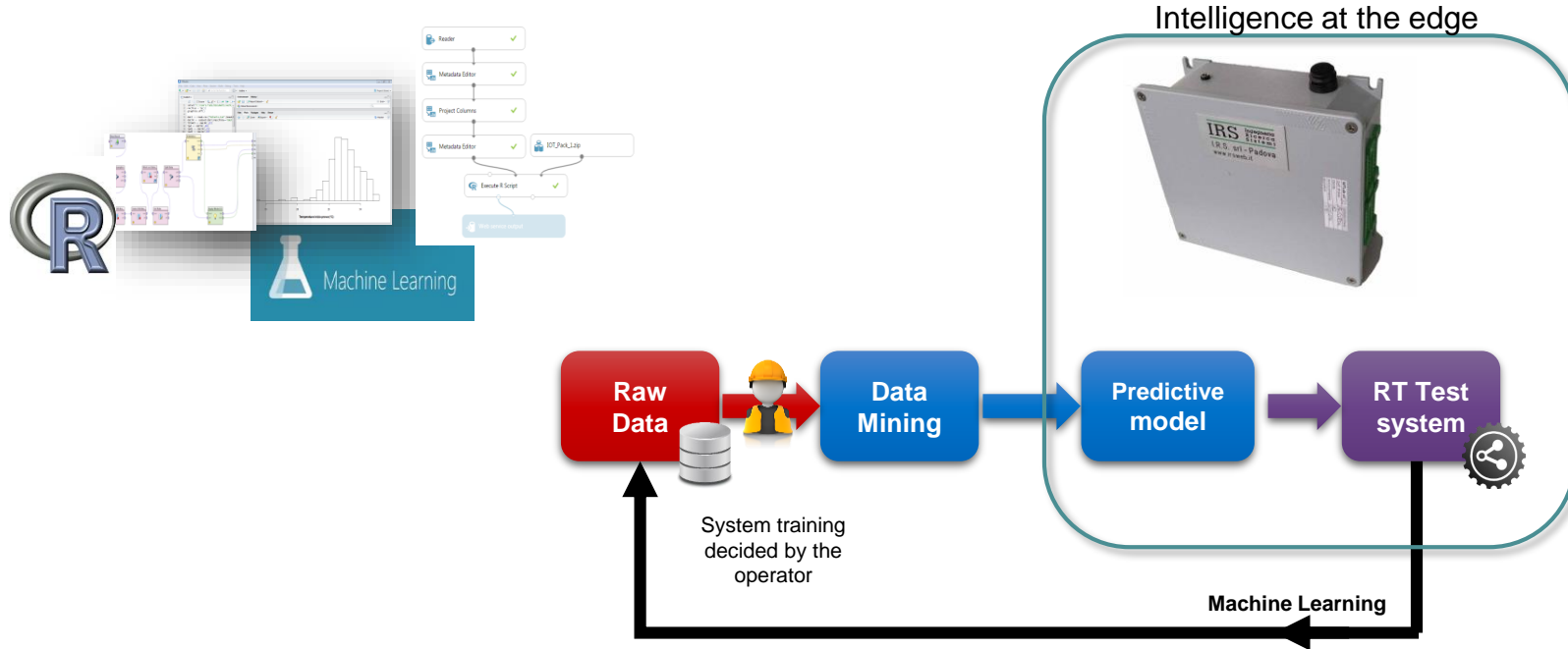
Predict  
Failure and Optimize

# Conclusion

# Conclusion : smart monitoring



# Conclusion: Artificial Intelligence and physical model





Implement digital twin using NI platform and  
partner like 

Thank you for your attention.

any question or inquiry  
[info@irsweb.it](mailto:info@irsweb.it)