



FAA APPR0VED

# **AIRPLANE FLIGHT MANUAL**

FOR



Airplane Serial No.\_\_\_\_\_

Registration No.\_\_\_\_\_

THIS DOCUMENT MUST BE KEPT IN THE AIRPLANE AT ALL TIMES.

FAA APPROVED Tank Com	lers
Manager, Aircraft Certific	tion Office

Manager, Aircraft Certification Office Federal Aviation Admitistration Atlanta, Georgia USA

DATE: 0CT 1 9 1993

PERFORMANCE THAT COUNTS! 2099 Georgia Hwy 133 South ~ Moultrie, GA 31788 Tel: 229-985-2045 ~ Fax: 229-890-2402 ~ www.mauleairinc.com

## MAULE AEROSPACE TECHNOLOGY, INC. AIRPLANE FLIGHT MANUAL

## MAULE M-7-235B

Page i

## LOG OF REVISIONS

REV.	TO PAGES	DESCRIPTION	APPROVAL AND DATE
	2	Deleted Fuel Quantity in Paragraph 1.4 and referred to Fuel Supply Table.	Array & Roderon-
Δ	6	Deleted Fuel Capacity numbers from Fuel Transfer Pump Switch Placard and added note for Tank Configuration.	Manager, Atlanta Aircraft Certification Office, FAA Atlanta, GA
~	10	Added "Parking BrakeOFF" to 3.2.0 BEFORE TAKEOFF.	
	13	Added Noise level for Aircraft with B4B5 engine.	Date: 0CT 2 8 1994
	19	Added unusable Fuel weight for new Tank Configurations.	
В	6, 7, 11	Added 48 Degree Flap Setting. (480 n/a to sin's 23001C-23003C, 23005C-23010C, 23012C unless Mod Kit No. 11 c/w.)	Manager, Atlanta Aircraft Certification Office, FAA Atlanta, GA
			Date: MAY 1 1 1995
С	4 13	Added McCauley propeller model no. B2D37C224-B/G-90RA- 9 and Hartzell model no. HC-C2YR-1BF/F8468A-6R for B4B5 engine.	Anager, Atlanta Aircraft Certifi- cation Office, FAA Atlanta, GA
			Date: <u>JAN 2 6 1996</u>
D	3,5, 11-16	Changed primary airspeed units to knots.	Manager, Atlanta Aircraft Certification Office, FAA Atlanta, GA

NOTE: See next Page ia for Revision E and later.

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Page ia

## LOG OF REVISIONS

REV.	TO PAGES	DESCRIPTION	APPROVAL AND DATE
E	11	In 3.3.A. FLAP SETTINGS, corrected Landing flap handle position to read: Fourth Notch for 48° flap position. hanged primary airspeed units to knots.	Manager, Atlanta Aircraft Certification Office, FAA Atlanta, GA Date:
F	6	Added J.P. Instruments EDM-900/930	Manager, Southeast Flight Test Section, AIR-712, FAA Atlanta, GA Date: JUN - 7 2018

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## LOG OF SUPPLEMENTS

SUP NO.	NO. OF PAGES	DESCRIPTION			
1	9	Installation of Aqua 2400 Floats - Maule Dwg 9135A. (03/01/95) Rev. A			
2	10	Installation of EDO 797-2500 Amphibious Floats - Maule Dwg 9139A. (09/28/95) Rev. A			
3	2	Inst. of McCauley B3D32C414-[]/[]-82NDA-2 (80") or -4 (78") Propeller with Lycoming O-540- B4B5 Engine - Maule Dwg 5490E			
4	2	Operation of aircraft with Center Seat row at 56 inch Station.	10/19/96		
5	8	Installation of EDO 248B2440 Floats - Maule Dwg 9141A. rev. B or later. (07/18/97) Rev. A	08/19/02		
6	6	Installation of FluiDyne C3000H Wheel-Skis - Maule Dwg 9174A. (12/20/96) Rev. A	08/19/02		
7	5	Installation of FluiDyne C3000(M) (Manually Operated) Skis - Maule Dwg 9158A. Rev. A	08/19/02		
8	5	Installation of Fli-Lite 3000 MK IIIA Skis - Maule Dwg 9081A, Rev E or later revision. Rev. A	08/19/02		
9	21	Installation of Wipline Model 3000 Amphibious Floats - Maule Dwg 9188A. 05/17/99 Rev. A	08/19/02		
10	2	Inst. of Hartzell HC-C2YR-1BF/8477D-6 or HC-C3YR-1RF/F-7693 (F)-() Propellers - Maule Dwg 5279F. Rev. B	01/28/04		
11	6	English to Metric Conversion Charts - required in aircraft when registered in Canada.	09/03/99		
12	9	Inst. of S-TEC System 50 Two Axis Autopilot ST-418-50 (14v) - Maule Dwg 9193A.	01/05/00		
13	9	Inst. of S-TEC System 30 Two Axis Autopilot ST-810-30 (14v) - Maule Dwg 9197A. (Land)	01/21/00		
14	9	Inst. of S-TEC System 30 Two Axis Autopilot ST-810-30 (14v) - Maule Dwg 9197A. (Sea)	01/21/00		
15	9	Inst. of S-TEC System 50 Two Axis Autopilot ST-609-50 (28v) - Maule Dwg 9200A.	02/14/00		
16	6	Inst. of S-TEC System 55 Two Axis Autopilot ST-620 (14v) - Maule Dwg 9196A. (Land)	04/04/00		
17	6	Inst. of S-TEC System 55 Two Axis Autopilot ST-620 (14v) - Maule Dwg 9196A. (Sea)	04/04/00		
18	8	Inst. of S-TEC System 20 Single Axis Autopilot ST-810-20 (14v) - Maule Dwg 9197A. (Land)	03/20/00		
19	8	Inst. of S-TEC System 20 Single Axis Autopilot ST-810-20 (14v) - Maule Dwg 9197A. (Sea)	03/20/00		
20	8	Inst. of S-TEC System 20 Single Axis Autopilot ST-820-20 (28v) - Maule Dwg 9201A.	03/20/00		
21	7	Inst. of S-TEC System 40 Single Axis Autopilot ST-609-40 (28v) - Maule Dwg 9200A.	10/29/01		
22	7	Inst. of S-TEC System 40 Single Axis Autopilot ST-418-40 (14v) - Maule Dwg 9193A.	10/29/01		
-	4	Inst. of S-TEC System 20 Single Axis Autopilot ST-872-20 (28v) - Maule Dwg 9211A. (Land)	06/25/01		
-	5	Inst. of S-TEC System 30 Two Axis Autopilot ST-872-30 (28v) - Maule Dwg 9211A. (Land)	06/25/01		
-	5	Inst. of S-TEC System 20 Single Axis Autopilot ST-872-20 (28v) - Maule Dwg 9211A. (Sea)	06/25/01		
-	5	Inst. of S-TEC System 30 Two Axis Autopilot ST-872-30 (28v) - Maule Dwg 9211A. (Sea)	06/25/01		
-	5	Inst. of S-TEC System 20 Single Axis Autopilot ST-873-20 (14/28v) - Maule Dwg 9212A. (Land)	10/15/01		
-	5	Inst. of S-TEC System 30 Two Axis Autopilot ST-873-30 (14/28v) - Maule Dwg 9212A. (Land)	10/15/01		
-	5	Installation of <b>Apollo MX20 Multi-Function Display</b> - Maule Drawing 7265A.	08/15/02		
-	3	Installation of GARMIN GNS-430 (GPS/NAV/COMM) System - Maule Dwg 7205A.	01/03/01		
-	3	Installation of GARMIN GNC-300XL (GPS/COMM) System - Maule Drawing 7207A.	01/03/01		
-	3	Installation of GARMIN GNC-250XL (GPS/COMM) System - Maule Drawing 7209A.	01/03/01		
-	3	Installation of Bendix-King KLX-135A (GPS/COMM) System - Maule Drawing 7219A.	01/03/01		
-	8	Installation of GARMIN GNC-420 (GPS/COMM) System - Maule Drawing 7251A.	06/30/03		
-	9	Installation of GARMIN GNS-530 (GPS/NAV/COMM) System - Maule Drawing 7253A.	06/30/03		
-	4	Installation of <b>GARMIN GTX-330 Mode S Transponder Traffic Information System</b> (TIS) - Maule Drawing <b>7255A</b> .	06/30/03		
-	3	Operation of aircraft when Micro AeroDynamics <b>Vortex Generator System</b> is installed in accor- dance with Maule Drawing <b>9177A</b> .	12/16/05		
-	2	Installation of McCauley B2D37C224/90RA-4 (86") Prop with Lyc. O-540-J/IO-540-W Engine.	04/03/12		

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SECTION I GENERAL



SECTION I

## GENERAL: NORMAL CATEGORY OPERATION

- 1.1 MAXIMUM WEIGHT: 2500 Pounds
- 1.2 <u>CENTER OF GRAVITY LIMITS:</u> +15.0 to +20.5 @ 2500 lbs.

+12.5 to +20.5 @ 1700 lbs. or less

Straight line variation between points given Datum: Wing Leading Edge

NOTE: It is the responsibility of the pilot to assure that the airplane is property loaded. Refer to the Weight and Balance Data for baggage/cargo loading recommendations and loading graphs.

1.3 <u>MANEUVERS</u>: Only Normal Category Maneuvers including Stalls, Lazy Eights, Chandelles and steep turns involving bank angles <u>not</u> greater than 60° are approved in this airplane.

1.4 <u>FUEL CAPACITY:</u> Usable Fuel: See Table Below Unusable Fuel: See Table Below

Fuel Capacity - See Instrument Panel Placard for Auxiliary Tank configuration installed in

Tank	Tank	Usable	Usable
Config.	Location	Fuel (Gal)	Fuel (Gal)
٨	Main	20.0	1.5
A	Aux.	15.0	0.0
В	Main	20.0	1.5
	Aux.	21.0	0.0
C	Main	21.5	2.3
C	Aux.	15.0	0.0
D	Main	21.5	2.3
	Aux.	21.0	0.0

this aircraft

FUEL REMAINING IN TANK WHEN INDICATOR READS EMPTY CANNOT BE USED SAFELY IN FLIGHT.

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## SECTION II

## LIMITATIONS

- 2.1 <u>AIRSPEED LIMITS</u>: All airspeeds are Indicated Airspeeds (IAS).
  - A. AIRSPEED INDICATOR MARKINGS:

Red Radial, (VNE) - 158K (182 mph)

Yellow Arc, Caution Range - 128 – 158K (147 – 182 mph)

Green Arc, Normal Operating Range – 54 - 128K (62 - 147 mph)

White Arc, Flap Operating Range – 43 - 83K (50 - 95 mph)

- B. EXPLANATION OF AIRSPEED INDICATOR MARKINGS:
  - Red Radial Line Never Exceed Speed (VNE) 158K (182 mph): Maximum safe airspeed in smooth air.
  - Yellow Arc Caution Range, 128-158K (147-182 mph): Operation in this speed range should be conducted only in smooth air and control movements should not be large or abrupt.
  - Green Arc Normal Operating Range, 54-128K (62-147 mph): Extends from flaps up, power off stall speed at 2500 lbs. (Vsi) to design cruise speed (Vc).
  - White Arc Flap Operating Range, 43-83K (50-95 mph): Extends from full flap, power off minimum stall speed at 2500 lbs. (Vso) to the Maximum flaps extended speed (VFE).

SECTION II LIMITATIONS

## 2.2 POWER PLANT LIMITS:

Engine:	Lycoming	O-540-J1A5D, IO-540-W1A5D, O-540-J3A5, IO-540-W1A5, or O-540-B4B5		
Engine Limits:	235 hp @ 24 2575 rpm fo	2400 rpm, Full Throttle Continuous for B4B5		
Propeller:	Hartzell: Constant Speed HC-C2YR-1BF/F8468A-6R (78") or -3R (81") (Use -3R with 7:00 tires or larger/26 psi minimum air pressure)			
	McCauley:	Constant Speed B3D32C414-C/G82NDA-4 (78") or -2 (80") (use with J or W engines only) or B2D37C224-B/G-90RA-9 (81") (Use –9 with 7:00 tires or larger / 26 psi minimum air pressure; use -2 with 7:00 tires or larger)		
Fuel:	100/100LL N	Mini	imum Grade Av	iation Gasoline
Engine Instrument M	/larkings:			
Cylinder Head Temperature:			Green Arc -	Normal Operating Range, 200°F - 435°F
Oil Temperature:			Red Radial - Green Arc -	Operating Limit, 500°F Normal Operating Range, 140°F - 245°F
			Red Radial -	Operating Limit, 245°F
Oil Pressure:			Green Arc -	Normal Operating Range, 55 to 95 PSI
			Yellow Arc -	Caution Range, 25 to 55 PSI and 95 to 115 PSI
			Red Radial -	Minimum Operating Pressure, 25 PSI
			Red Radial -	Maximum Operating Pressure, 115 PSI
Manifold Pressure			Green Arc -	Normal Operating Range, 14.5 to 29 ins. Of Mercury
Fuel Pressure (O-540 only)			Green Arc -	Normal Operating Range, 0.5 to 8 PSI
			Red Radial -	Minimum Pressure, 0.5 PSI, Maximum Pressure, 8.0 PSI
Fuel Flow (IO-540 only)			Red Radial -	Maximum, 8.9 psi or 26.9 GPH

Tachometer:	Green Arc -	Normal Operating Range, 2050 - 2400 RPM
	Red Radial -	Maximum RPM, 2400 RPM
Tachometer: (O-540-B4B5 only)	Green Arc -	Normal Operating Range, 2200 - 2575 RPM
	Red Radial -	Maximum RPM, 2575 RPM

////CAUTION//// WITH THE HARTZELL -6R (78") PROP. THIS IS A VIBRATORY STRESS LIMITATION WHICH APPLIES ONLY TO THIS MODEL PROPELLER.

Flaps Fully Retracted: 3.8g Positive to 1.5g Negative 2.3 FLIGHT LOAD FACTORS: Flaps Extended: 1.9g Positive to 0g Negative

NOTE: DESIGN MANEUVERING SPEED: The maximum safe airspeed at which full aerodynamic controls can be applied (VA) is 109K (125 MPH). This airspeed is not marked on the airspeed indicator.

#### 2.4 PLACARDS:

The following placards are in the cockpit in clear view of the pilot:

THIS AIRPLANE MUST BE OPERATED AS A NORMAL CATEGORY AIR-PLANE IN COMPLIANCE WITH THE OPERATING LIMITATIONS STATED IN THE FLIGHT MANUAL AND IN THE FORM OF PLACARDS AND MARKINGS.

NO AEROBATIC MANEUVERS INCLUDING SPINS, APPROVED.

MANEUVERING SPEED 109K (125 MPH) IAS.

SEE LOADING INSTRUCTIONS IN WEIGHT AND BALANCE SECTION OF AIRPLANE FLIGHT MANUAL.

THIS AIRPLANE APPROVED FOR DAY OR NIGHT IFR NON-ICING FLIGHT WHEN EQUIPPED IN ACCORDANCE WITH FAR 91 OR FAR 135.

DO NOT TURN OFF ALTERNATOR IN FLIGHT EXCEPT IN CASE OF EMERGENCY.

FUEL REMAINING IN TANK WHEN INDICATOR READS ZERO CANNOT BE USED SAFELY IN FLIGHT.

When equipped with Hartzell –6R (78") Propeller:

DO NOT EXCEED 23 INCHES M.P. BELOW 2050 RPM.

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SECTION II LIMITATIONS

#### MAULE M-7-235B

At the main fuel tank selector valve on the left kick panel:

FUEL SELECTOR VALVE			
LEFT:	* GAL.		
OFF	BOTH		
RIGHT:	* GAL.		

On the instrument panel at the auxiliary tank transfer switches:

#### PUSH FOR AUX. QUANT.

FUEL TRANSFER PUMPS

PUSH FOR AUX. QUANT.

LEFT RIGHT

NOTE: If JPI EDM-900/930 units are installed, the PUSH FOR AUX. QUANT. buttons and placards are not installed. However, FUEL TRANSFER PUMPS and LEFT and RIGHT placards are used as below:

#### FUEL TRANSFER PUMPS

LEFT

RIGHT

FUEL CAPACITY: MAIN TANKS \* GAL. USABLE EACH, AUX. TANKS \* GAL. USABLE EACH. (TANK CONFIGURATION \_\_\_\_)

\*Instrument Panel Placard will show capacity of the tanks installed in this aircraft. See Table on Page 2 for capacity of available tank configurations.

On flap control handle:

\*\*FLAPS / PULL ON / 2<sup>ND</sup> NOTCH / TAKEOFF / 4<sup>TH</sup> NOTCH / LANDING.

\*\*3rd NOTCH for s/n 23001C-23003C, 23005C-23010C, 23012C unless Mod Kit No. 11 c/w.

In rear cabin area:

CARGO OR BAGGAGE LIMITATIONS MAX. LOAD AREA "A" 100 LBS. MAX. LOAD AREA "B" 175 LBS. MAX. LOAD AREA "C" 125 LBS.

In rear cabin area when 5<sup>th</sup> seat is installed:

CHECK WEIGHT AND BALANCE CAREFULLY WHEN USING 5<sup>TH</sup> SEAT OR LOADING REAR/ CARGO/ BAG-GAGE. MAXIMUM REAR SEAT LOADING IS 170 LBS. Or when 5<sup>th</sup> seat is <u>not</u> installed:

CHECK WEIGHT AND BALANCE CA-REFULLY WHEN LOADING REAR/CARGO/BAGGAGE.

On the lower window frame near the latch when optional swing out windows are installed:

WINDOW MUST BE CLOSED ABOVE 120 MPH

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SECTION III

## NORMAL PROCEDURES:

## 3.1 PREFLIGHT INSPECTION:

A. INTERIOR:

1. 2. 3.	BAT Switch Fuel Gauges Auxiliary Fuel Pumps	ON CHECK INDICATIONS ON, THEN OFF (LISTEN TO VERIFY OPERATION)
4. 5. 6.	All Electrical Switches BAT Switch Flaps	OFF OFF FULL DOWN (4TH NOTCH)*
*(3 <sup>rd</sup>	Notch) for s/n's 23001C-23003C, 23005C-23010C	, 23012C unless Mod Kit No. 11 c/w
EXTER	RIOR: Begin at the left front door, proceed a then around the right wing and back to section	round the left wing to the nose area, o the fuselage, then around the tail
1.	Fuel drains behind step	DRAIN (2)
2.	Left Flap	CHECK HINGES & CONTROL AT-
		TACHMENTS
3.	Aileron	CHECK HINGES & CONTROL AT-
		TACHMENTS
4.	Left Wing Top	CHECK FOR WRINKLES AS INDICA-
	•	TION OF INTERNAL DAMAGE
5.	Left Wing Main & Aux Fuel Tank Drain	DRAIN (2)
6.	Left Wing Tip & Nav Light	CHECK FOR DAMAGE
7.	Auxiliary Fuel Tank	VISUALLY CHECK QUANTITY
8.	Landing Light	CHECK FOR DAMAGE
9.	Left Wing Tiedown	REMOVE
10.	Pitot Tube	REMOVE COVER
11.	Stall Warning Switch	CHECK FOR FREEDOM OF MOVE-
		MENT
12.	Main Fuel Tank	VISUALLY CHECK QUANTITY
13.	Left Landing Gear	CHECK TIRE INFLATION AND
14.	Bottom left side of Cowl	DRAIN GASCOLATOR (1)
15.	Top Cowl, Oil Access Door	CHECK OIL QUANTITY
16.	Propeller	CHECK LEADING EDGE FOR DAM-
4 -		AGE.
17.	Air Inlets	CHECK FOR FOREIGN OBJECTS, IN-
		SPECT VISIBLE CONNECTIONS AND
40	Dight Londing Coor	
18.	Right Landing Gear	

•

#### 3.1 <u>PREFLIGHT INSPECTION:</u> (Cont'd)

		19. 20. 21 <i>.</i>	Right Wing & Controls Wing Main & Aux Fuel Tank Drain Right Fuselage, Side, Top & Bottom	INSPECT SAME AS LEFT WING DRAIN (2) INSPECT FOR WRINKLES AS INDI- CATION OF INTERNAL DAMAGE
		22. 23.	Right Side Static Port Right Stabilizer	CLEAR CHECK ATTACHMENT POINTS &
		24. 25.	Right Elevator Rudder	CHECK HINGE POINTS CHECK HINGE POINTS, CONTROL ATTACHMENT & NAV LIGHT
		26.	Tailwheel	CHECK FOR INFLATION, ATTACH-
		27.	Left Elevator	CHECK TAB CONTROLS & ALL HINGE POINTS
		28.	Left Stabilizer	CHECK ATTACHMENT POINTS &
		29.	Left Fuselage, Side, Top & Bottom	CHECK FOR WRINKLES AS INDICA-
		30.	Left Side Static Port	CLEAR
3.2	<u>OP</u>	ERA	TING CHECK LISTS:	
	A.	BEF	ORE STARTING:	
		1. 2. 3.	Seat Belts & Shoulder Harnesses Flaps Circuit Breakers	FASTENED RETRACTED CHECK
	В.	STA	RTING:	
		1. 2.	Parking or Toe Brakes Fuel Selector Valve	ON ON FULLEST TANK, OR BOTH IF SAME QUANTITY
		3.	Throttle	OPEN 1/4 INCH
		4.	Propeller Control	FULL INCREASE RPM
		5.	Mixture Control	RICH (SEE NOTE NEXT PAGE FOR HOT START)
		6.	Anti-Collision Light	ON ,
		7.	BAT and ALT Switch	ON
		8.	Primer (O-540).	AS REQUIRED
			Primer (IO-540).	AS REQUIRED USING BOOST PUMP

- 9. Mixture Control (IO-540- only)..... FULL LEAN
- 10. Starter Switch...... TWIST FULL RIGHT TO ENGAGE

SECTION III NORMAL PROCEDURES

#### 3.2 OPERATING CHECK LISTS: (Cont'd)

11. Mixture Control..... FULL RICH WHEN ENGINE STARTS TO FIRE

12. After Starting..... CHECK OIL PRESSURE

13.	Alternator	CHECK CHARGING
14.	Radios & other electrical switches	AS REQUIRED
15.	Parking Brake	OFF (PUSH KNOB COMPLETELY
	-	AGAINST INSTRUMENT PANEL)

#### C. ENGINE CHECK:

1.	Parking Brake	ON, IF DESIRED
2.	Engine Instruments	CHECK, IN GREEN ARCS
3.	Throttle	INCREASE TO 2000 RPM
4.	Magnetos	SWITCH TO RIGHT, LEFT, BOTH,
		CHECKING RPM DROPS

//////////////////////////////////////	A RPM DROP OF MORE THAN 175 RPM OR A DIFFERENCE BETWEEN LEFT AND RIGHT OF MORE THAN 50 RPM IS UNACCEPTABLE.
--	--

5. Propeller Control...... RETARD SLOWLY UNTIL MAXIMUM OF 500 RPM DROP IS NOTED. RE-TURN TO FULL INCREASE RPM. REPEAT. SET FULL INCREASE RPM

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SECTION III NORMAL PROCEDURES

## 3.2 OPERATING CHECK LISTS: (Cont'd)

	6.	Carburetor Heat Control (O-540)	PULL HOT, NORMAL DROP WITH CARBURETOR AIR HOT IS 150 ±50 RPM
		Alternate Air Control (IO-540)	TURN LEFT TO UNLOCK AND PULL. NORMAL RPM DROP WITH ALTER- NATE AIR IS APPROXIMATELY 50 RPM
	7.	Carburetor Air Control (O-540) Alternate Air Control (IO-540)	PUSH COLD PUSH IN AND TURN RIGHT TO LOCK
	8.	Vacuum Gauge	CHECK IN GREEN
	9.	Alternator	CHARGING: LIGHT OUT ABOVE 900 RPM
	10.	Throttle	RETARD TO IDLE
D.	BEF	ORE TAKEOFF:	
	1.	Fuel Selector	ON FULLEST TANK OR BOTH
	2.	Flaps	AS DESIRED FOR T.O. (MAX. 24°)
	3.	Trim Controls	SET FOR TAKEOFF
	4.	Flight Controls	CHECK FOR FREEDOM AND PROP- ER TRAVEL
	5.	Mixture Control	FULL RICH
	6.	Propeller Control.	FULL INCREASE RPM
	7.	Carburetor Air Control (O-540)	PUSH COLD
		Alternate Air Control (IO-540)	PUSH IN AND LOCK
	8. 9.	Engine Instruments	AS DESIRED
	10.	Altimeter	SET
	11.	Attitude Indicator	CHECK ERECT
	12.	Directional Indicator	SET
	13.	Seat Belts & Shoulder Harnesses	RECHECK FASTENED
	14.	Doors	CLOSED & LATCHED
	15.	Passengers	BELTS & HARNESSES SECURED BRIEFED ON OPENING DOORS.
	16.	Parking Brake	OFF
Ε.	BEF	ORE LANDING:	
	1. 2. 3. 4. 5. 6.	Seat Belts & Shoulder Harnesses Fuel Selector Valve Mixture Control Propeller Control Flaps Carburetor Air Control (O-540) Alternate Air Control (IO-540)	FASTENED ON FULLEST TANK OR BOTH FULL RICH FULL INCREASE RPM AS REQUIRED PULL HOT (AS REQUIRED) IN AND LOCKED

FAA APPROVED: 10/19/93 Rev. A dated: **0CT 2 8 1998** 

SECTION III NORMAL PROCEDURES

#### F. ENGINE SHUT DOWN:

1.	Parking Brakes	ON. IF DESIRED
2.	Radios	OFF
3.	All other electrical switches	AS DESIRED
4.	Flaps	AS DESIRED
5.	Magneto Grounding Check	PERFORM BELOW 1000 RPM
6.	Mixture Control	FULL LEAN
7.	Magneto Switch	OFF
8.	Anti-Collision Light	OFF
9.	BAT & ALT Switch	OFF
10.	Parking Brake	OFF (AS DESIRED) (FOR OFF, PUSH
	-	KNOB COMPLETELY AGAINST
		INSTRUMENT PANEL)

#### 3.3 NORMAL FLIGHT OPERATIONS:

A. NOTE: FLAP SETTINGS:

The following Flap Settings are available:

Flap Configuration	Flap Handle Position	Flap Position
Cruise	Handle Full Down	<b>-7</b> °
Flaps Up	First Notch	<b>0</b> °
Takeoff	Second Notch	24°
Landing	Third Notch	40°
Landing	Fourth Notch	48°

B. RECOMMENDED FLAP SETTINGS:

Flap settings are given in number of notches above the fully retracted position, which is handle full down (Normal  $-7^{\circ}$ ).

NOTE: The airplane meets CAR 3 takeoff climb requirements at 78K (90 mph) IAS with the flaps selected in any of the following three positions: (a) Fully Retracted, Handle full down (-7°), (b) First Notch (0°), and (c) Second Notch (24°).

Normal Takeoff - Second Notch (24°) Normal Climb - First Notch (0°) Best Angle of Climb - Second Notch (24°) Cruise - Fully retracted (-7°/no notches or 0°/1<sup>st</sup> notch) Landing - Normally Fourth Notch (48°/full flaps) - other positions optional

FAA APPROVED: 10/19/93 Rev. B dated: 5/11/95 Rev. D dated: 3/7/02 Rev. E dated: 5/24/02

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#### 3.3 NORMAL FLIGHT OPERATIONS: (Cont'd)

C. CLIMBING:

Best Rate of Climb – 78K (90 mph) IAS, flaps @ First Notch (0°)

Best Angle of Climb – 65K (75 mph) IAS with flaps set @ Second Notch (24°)

D. RUDDER TRIM:

NOTE: To assure full effectiveness of the Right Rudder Trim:

Unlock "T" handle ( $\frac{1}{2}$  turn left), depress right rudder as you pull "T" handle full out. Lock "T" handle  $\frac{1}{2}$  turn right before releasing right rudder pressure. If too much trim, move handle in until trim is correct and then lock.

E. STALLS:

Stalls are preceded by mild buffet that can be felt through the rudder pedals. The red stall warning light on the instrument panel will illuminate at 4 to 9K (5 to 10 mph) above the stall speed. Loss of altitude prior to recovery from a stall may be as much as 300 feet.

F. CROSSWIND LANDINGS & TAKEOFFS:

Maximum demonstrated crosswind component is 12K (14 mph) and flap extension should be limited to  $0^{\circ}$  (one notch) with such crosswind or higher. 12K (14 mph) is the maximum demonstrated for certification of the airplane and is not considered limiting with flaps at  $0^{\circ}$ .

FAA APPROVED: 10/19/93 Rev. A dated: 10/26/98 Rev. D dated: 3/7/02

#### G. FUEL SYSTEM MANAGEMENT:

Fuel is fed to the engine from the main (inboard) tanks and is controlled by the selector valve on the left kick panel. Auxiliary (outboard) tanks feed their respective main tanks via transfer pumps that are controlled by switches on the instrument panel. These transfer pumps transfer fuel at a rate of 0.4 gallons per minute or approximately 45 minutes for a full auxiliary tank. Since overfilling a main tank from an auxiliary tank will force excess fuel overboard, it is recommended that the transfer pumps not be activated until their respective main tanks are slightly more than one quarter full. If the tank being transferred to is feeding the engine, however, transfer can be initiated when the main tank is down to approximately one half. Confirm fuel transfer by illumination of the transfer pump switch, an increase in the respective main tank fuel gauge indicator, and a decrease on the respective auxiliary tank indicator.

#### 3.4 DOOR-OFF OPERATION:

This aircraft may be operated with either one (not both) of the front doors removed, <u>or</u> when both front doors are installed, with the rear passenger door or rear passenger and baggage doors off. When doing so, observe the following additional limitations:

- 1. Maximum airspeed 109K (125 mph)
- 2. Maximum bank angle 30°
- 3. Maximum yaw angle 10°
- 4. No Smoking permitted
- 5. Limit flight to VFR conditions

#### 3.5 NOISE LEVEL:

The noise levels obtained during certification per FAR 36, were:

				with J/W engine	with B engine
with Hartzell	-6R	(78")	2 blade	67.6 dBA	73.9
with Hartzell	-3R	(81")	2 blade	71.3 dBA	73.9
with McCauley	-4	(78")	3 blade	68.0 dBA	-
with McCauley	-2	(80")	3 blade	73.6 dBA	-
with McCauley	-9	(81")	2 blade	73.3 dBA	77.8

No determination has been made by the Federal Aviation Administration that the noise level of this airplane is or should be acceptable for operation at, into, or out of any airport.

#### 3.6 ANTI-COLLISION LIGHT:

FAA APPROVED: 10/19/93 Rev. A dated: 10/28/94, Rev. C: 1/26/96 Rev. D dated: MAR 0 7 2002

## SECTION IV

## EMERGENCY PROCEDURES

#### 4.1 EMERGENCY BASIC RULES:

To assist the pilot when an emergency occurs, three basic rules are established which apply to most emergencies occurring while airborne. Each aircrew member should remember them.

- 1. Maintain aircraft control
- 2. Analyze the situation and take proper action
- 3. Land as soon as conditions permit

#### 4.2 ENGINE EMERGENCY SHUT DOWN:

- 1. Mixture Full lean
- 2. Fuel Selector OFF
- 3. Ignition Switch OFF

#### 4.3 ENGINE FIRE DURING STARTING:

- 1. Mixture Full lean
- 2. Throttle Open
- 3. Continue cranking for several revolutions. Attempt to draw fire inside engine.
- 4. Accomplish ENGINE EMERGENCY SHUT DOWN if fire continues.

#### 4.4 ENGINE FIRE AFTER STARTING:

- 1. Accomplish ENGINE EMERGENCY SHUT DOWN
- 2. Master Switch OFF

#### 4.5 EMERGENCY EXIT ON THE GROUND:

- 1. Accomplish ENGINE EMERGENCY SHUT DOWN
- 2. Master Switch OFF
- 3. Leave aircraft by either door or kick out side window panels or baggage door.

#### 4.6 TAKEOFF ABORT: (BEFORE LIFT-OFF)

- 1. Throttle Closed
- 2. Brakes As Required

#### 4.7 ENGINE FAILURE AFTER TAKEOFF OR FORCED LANDING:

- 1. Glide Establish 69K (80 mph) IAS with flaps at  $0^{\circ}$
- 2. Switch Fuel Selector to fullest tank

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SECTION IV EMERGENCY PROCEDURES

#### 4.7 ENGINE FAILURE AFTER TAKEOFF OR FORCED LANDING: (Cont'd)

- 3. Electric Fuel Pump ON
- 4. Mixture Rich, Ignition ON
- 5. Alternate Air Control Pull ON
- 6. If engine does not restart, accomplish EMERGENCY SHUT DOWN
- 7. Wing Flaps As Required
- 8. Master Switch OFF

#### 4.8 PARTIAL POWER FAILURE DURING FLIGHT OR AFTER TAKEOFF:

- 1. Mixture RICH
- 2. Alternate Air Control Pull ON
- 3. Airspeed Glide at 69K (80 mph) IAS if unable to maintain level flight
- 4. Fuel Selector BOTH
- 5. Electric Fuel Pump ON
- 6. Ignition Switch BOTH
- 7. Master Switch ON

#### 4.9 COMPLETE POWER FAILURE DURING FLIGHT:

- 1. Glide Establish 69K (80 mph) (IAS)
- 2. Attempt engine airstart if warranted

#### 4.10 ENGINE AIRSTART:

- 1. Fuel Selector BOTH
- 2. Electric Fuel Pump ON
- 3. Mixture RICH
- 4. Ignition Switch BOTH (start if propeller is not turning)
- 5. If engine does not start, try flooded engine clearing procedure with throttle wide open and mixture FULL LEAN.
- 6. If no start, make forced landing

NOTE: PROPELLER WILL NOT WINDMILL BELOW 61K (70 MPH).

NOTE: AT ALTITUDES OVER 8000 FEET, A LEANER MIXTURE MAY BE REQUIRED.

#### 4.11 ELECTRICAL FIRE:

1. Master Switch - OFF

#### 4.12 ENGINE FIRE DURING FLIGHT:

- 1. Accomplish ENGINE EMERGENCY SHUT DOWN
- 2. Make forced landing

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#### 4.13 SMOKE AND FUME ELIMINATION:

- 1. Cabin Heat Knob IN
- 2. Cabin Air Knob IN
- 3. Upper Air Vents OPEN
- 4. Pilot's Window OPEN (below 104K (120 mph)

#### 4.14 STRUCTURAL DAMAGE:

- 1. On Takeoff Abort
- 2. In flight, maintain controllable airspeed
- 3. Climb to safe stall recovery altitude
- 4. Notify appropriate controlling agency, if appropriate.
- 5. Determine control difficulty airspeed by slowing down while flying straight ahead. I not allow the aircraft to stall.
- 6. Make full stop landing using 4 to 9K (5-10 mph) above difficulty airspeed or above normal approach speed, whichever is higher.

#### 4.15 RECOVERY FROM INADVERTENT SPINS:

Intentional spins are prohibited. If the aircraft inadvertently enters a spin, simultaneously apply full rudder opposite to the direction of rotation and full nose down elevator with ailerons neutral and reduce power to idle. When the rotation stops, neutralize the rudder and elevator, and ease back on the control wheel as required to smoothly regain level flight. Wing flaps should be retracted to avoid exceeding the maximum flap speeds during recovery.

#### 4.16 ALTERNATOR FAILURE:

Alternator output should be monitored by reference to the ammeter located on the right side of the engine instrument cluster. Should the ammeter indicate a minus deflection when engine RPM is above 900 and/or red "ALTERNATOR OFF WARNING" light is illuminated, push ALT switch OFF then ON. Repeat two times as necessary to reset. If system will not reset, reduce the electrical load as much as possible, land as soon as practical and investigate the electrical system malfunction before further flight.

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## SECTION V

## 5.1 WEIGHT AND BALANCE

Serial Number\_\_\_\_\_ Registration Number\_\_\_\_\_

It is the responsibility of the airplane owner and the pilot to insure that the airplane is loaded properly. The empty weight, empty weight center of gravity and useful load are listed below for this airplane. If the airplane has been altered, refer to the aircraft log and/or aircraft records for this information.

WEIGHT AND BALANCE DATA SUMMARY:

Basic Empty Weight (including engine oil)	_Lbs.
Gross Weight	_Lbs.
Useful Load	_Lbs.
Empty Center of Gravity	_Inches
Empty Weight Moment	_Inch Lbs.

CENTER OF GRAVITY RANGE:

Center of Gravity Range	<u>At Weight of</u>
+15.0 to +20.0 inches	2500 lbs.
+12.5 to +20.0 inches	1700 lbs.

NOTE: Straight line variation between given points DATUM: Wing leading edge

CERTIFIED BY	DATE

5.1 <u>WEIGHT AND BALANCE:</u> (Cont'd)

DETAILED CALCULATIONS OF EMPTY WEIGHT AND EMPTY WEIGHT CENTER OF GRAVITY AS DELIVERED FROM FACTORY:



#### PROCEDURE:

- 1. Place each of the wheels on a scale with the tailwheel elevated to place the airplane in approximately the flight attitude.
- 2. Place a level on the leveling mark and leveling lug on the bottom of the right wing near the root. Adjust the height of the tailwheel until the aircraft is level.
- 3. Measure the following distances:
  - a. Wheel base (L) the <u>horizontal</u> distance from the tailwheel weight point (center of axle) to the main wheel weight point (center of axle).
    L = \_\_\_\_\_\_ Inches
  - Main Wheel Station (D) the horizontal distance from the main wheel weight point (center of axle) to the datum line.
    D = \_\_\_\_\_ Inches
- 4. Measure the weights at the following points:
  - a. Right Main Wheel.....= \_\_\_\_\_ Lbs.
  - b. Left Main Wheel..... Lbs.
  - c. Tailwheel, with tare = \_\_\_\_\_Lbs., minus tare of \_\_\_\_\_\_Lbs.

= net Tailwheel wt. (T) of \_\_\_\_\_ Lbs.

Total Weight as Weighted (W) = \_\_\_\_\_ Lbs.

#### 5.1 WEIGHT AND BALANCE: (Cont'd)

The above empty weight includes unusable fuel of \*\* lbs. at 24 inches and 12 quarts of oil at minus 34 inches for the O-540 engine and 8 quarts of oil at minus 34 inches for the IO-540 engine, plus all items of equipment as marked on the accompanying Equipment Lists. The Certificated empty weight is the above weight less 24 lbs. drainable oil for the O-540 engine or above weight less 16 lbs. Drainable oil for the IO-540 engine at a minus arm of

34 inches and for this airplane is \_\_\_\_\_lbs. The corresponding empty weight

center of gravity is \_\_\_\_\_inches.

- 5. Calculations for determining weight, C.G. and moment:
  - a. Center of Gravity (inches) = <u>L x T</u> D <u>W</u> i.e., C.G. = \_\_\_\_\_\_ - \_\_\_\_ = \_\_\_\_\_ inches.

b. Moment (inch pounds) =  $\mathbf{W} \times C.G$ .

i.e., Moment = \_\_\_\_\_ x \_\_\_\_ = \_\_\_\_inch lbs.

EXAMPLE OF WEIGHT AND BALANCE CALCULATION FOR LOADED AIRCRAFT:

An airplane with an empty weight of 1549 lbs. and empty weight C.G. location of 11.2 inches is loaded with a pilot and front seat passenger, fuel and baggage.

Item	Weight, Ibs.	C.G. Location	Moment, In.lbs.
Empty Weight (including engine oil)	1549	11.2	17,349
Pilot and Front Passenger	340	*	6,800
Fuel - 43 gal. in Mains plus			
30 gal. In Auxiliary Tanks	438	*	10,512
Baggage (Area "C")	<u>50</u>	*	3,500
	2377	16.0	38,161

By locating the point corresponding to 2377 lb. aircraft weight and a C.G. Location of 16.0 inches on the Center of Gravity envelope graph, you can see that this point falls within the envelope, signifying the loading is acceptable.

\*Moments can be read directly from the loading graph.

\*\*Use 18 lbs. for "A" or "B" configurations and 27.6 lbs. for "C" or "D".

19 REAR SEAT PASSENGER (STATION 83) Add weight to be carried to the basic empty weight of the aircraft. Find moments of item to be carried by using the above loading graph and add these moments to the empty moment of the aircraft. Divide total moment by total weight for aircraft C.G. location. Using the C.G. location for Step 2, find the point on the Weight and Balance Envelope. 3 **CENTER SEAT PASSENGERS** BAGGAGE AREA "C" (STATION 72)(125 LBS. MAX.) 1 16 STATION 53 PROCEDURE FOR DETERMINING WEIGHT & CENTER OF GRAVITY: 32 4 BAGGAGE AREA "B" (STATION 42) (175 LBS, MAX.) 3 80 GAI MOMENT - THOUSANDS OF INCH POUNDS 2 ÷ 70 GA 9 GAL. თ 50 GAL œ 40-GAI G PILOT & COPILOT (SEAT AFT) AND BAGGAGE AREA "A" (STATION 20) -- ~i 30 GAL. ŝ USABLE FUEL (STATION 24) 4 20-GA LOADING CHART 3 2 500 50 100 450 350 150 25( 20 40 30 **TOTAL WEIGHT - POUNDS** 

## MAULE AEROSPACE TECHNOLOGY, INC. AIRPLANE FLIGHT MANUAL

## MAULE M-7-235B

SECTION V WEIGHT AND BALANCE

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SECTION V WEIGHT AND BALANCE

## WEIGHT AND BALANCE ENVELOPE



(DATUM: WING LEADING EDGE)

SECTION V WEIGHT AND BALANCE

#### STRUCTURAL CAPACITY CHART



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FORM 64

SECTION V WEIGHT AND BALANCE

SERIAL NO.	REG.NO.	MODEL				
EQUIPMENT CHANGE - WEIGHT AND BALANCE						
ITEM'S (MAKE & MODEL)	WEIGHT	ARM	MOMENTS			
Previous Aircraft Empty						

New Empty Weight \_\_\_\_\_lbs. Α.

New Empty Center of Gravity \_\_\_\_\_ins. Β.

- New Empty Weight C.G. Moment \_\_\_\_\_in. lbs. C.
- New Useful Load \_\_\_\_\_lbs. D.

Supersedes all previous weight and balance data. For aircraft loading see instructions in original weight and balance forms.

BY\_\_\_\_\_DATE\_\_\_\_\_

SECTION VI AIRPLANE SERVICING, HANDLING & MAINTEN-ANCE

## SECTION VI

#### AIRCRAFT SERVICING, HANDLING AND MAINTENANCE

#### 6.1 INTRODUCTION:

Our dealers and distributors are anxious to serve you and will gladly furnish advice as to proper servicing methods. You may also address request for information on any items not covered in the manual to the Service Department of Maule Air, Inc. In correspondence, please give complete information on serial number, engine make and model, etc.

The aircraft Type Data Plate can be found on the left side of the vertical fin just above the horizontal stabilizer. Also, pertinent engine and propeller data is in the aircraft logbook.

A Maintenance Manual is furnished with each aircraft. Extra copies can be downloaded from our website at <u>mauleairinc.com</u>. Information for purchasing a Parts Catalog DVD can be found on the website.

#### 6.2 AIRPLANE INSPECTION PERIOD:

The airplane must be maintained as outlined in FAR 43. Recommended inspections are outlined in the airplane Maintenance Manual. The owner/operator is responsible for Airworthiness Directives (AD's) that may be issued from time to time. Reference should be made to FAR 91 and FAR 43 requirements for properly certified agency or personnel to accomplish the required FAA inspection and most of the manufacturer's recommended inspections.

It is required that <u>owner's email address</u>, (name/address–optional) and <u>Aircraft S/N</u> be sent to <u>**OwnerAlert@mauleairinc.com**</u> for notification of any Maule Service Letters, Service Bulletins and/or Manual updates released for downloading from our website at mauleairinc.com.

#### 6.3 PREVENTIVE MAINTENANCE THAT MAY BE ACCOMPLISHED BY A CERTIFIED PILOT:

- A. A certified pilot who owns or operates an airplane not used as an air carrier is authorized by FAR Part 43 to perform limited preventive maintenance on his airplane. Refer to FAR Part 43 for list of things the pilot may do. Pilots operating aircraft of other than U.S. registry should refer to the regulations of the country of certification for information on preventive maintenance that may be performed by pilots. All other maintenance required on airplane is to be accomplished by appropriately licensed personnel and that airplane dealer or service station should be contacted for further information.
- B. Preventive maintenance should be accomplished in accordance with the appropriate airplane Maintenance Manual. Manual should be obtained prior to performing preventive maintenance to be sure that proper procedures are followed.

#### 6.4 ALTERATIONS OR REPAIRS TO AIRPLANE:

Alterations or repairs to airplane must be accomplished by licensed personnel. The FAA should be contacted prior to any alterations on airplane to insure that Airworthiness of the airplane is not violated.

FAA APPROVED DATE: 10/19/93

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