# 2020 NGEC Annual Meeting Multi-state Single Level Rail Cars Procurement Updates

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# **CALIDOT** Railcar Project History

- Joint Purchase: Caltrans & IDOT
- \$352M contract; FRA Funded
- Amended SCOA Contract;
   Siemens is new carbuilder

- Project restart in Nov. 2017
- Based on AAF Single-level cars; proven and validated
- Best delivery schedule available
- State of the art vehicles, factory







#### Nearly 50 Coaches in Production, Test & Preparation for Delivery

- 4 Cars at TTCI for Amtrak PTC Brake Testing
- 1 Car in Climate Chamber (Ottawa) for HVAC Validation
  - Will travel to NEC for FRA High-Speed Testing
- 2 Cars Scheduled to Ship to Stockton in February
- Design Review of Coach Cars Complete
- Design Reviews for Cab Car and IDOT Cafe Car Ongoing
- All Submitted PRIIA DCRs Approved

#### **Upcoming Design Reviews**

- Cab Area Mockup Viewed in December 2019
- Cab Carshell FDR on February 27
- Cab Car Layout, Electrical & Brakes FDR to follow
- Cab Car Production Start January 2021
- IDOT Galley FDR Design Release in Process
- Modified High-Level Boarding Concepts in Process





- FAI and Type Testing
- Standard Coach System FAIs in Final Phase
- Closure of Sliding Step and Trap Door Pending
- Complete Coach FAI Action Items In Work
- PTC Brake Testing at TTCI to be Complete in February
- Door Cycle Test at TTCI Complete
- Next Gen2 ration Committee Car's Ship to Stockton After Brake Testing

   2 TTCl Cars Ship to Sacramento for Repair and Completion

  The NGEC will provide national leadership in standardization.

acquisition, financing and management of passenger rail equipment

#### **Delivery and Commissioning**

- First Cars in Stockton End of February
- Onsite Static Testing to Begin March
  - Trainlines, Compatibility, PA/Passenger Info System
- Master Car Wi-Fi Installation to be Scheduled
- Caltrans FRA 238.111 Corridor Testing in April/May
- Training Plans and Manuals Under Review
- IDOT Deliveries Begin May 2020
- IDOT FRA 238.111 Testing in August 2020

# Milestones Completed to date (Part I)

- Coach Car Design Review and Mockup
- Coach Car Project Management Deliverables
- Numerous Testing and Technical Deliverables for Coach Car (some additional Deliverables for Cab and Café Cars upcoming)
- Procurement and delivery of components and systems for manufacturing
- Procurement of spare parts and special tools

# Milestones Completed to date (Part II)

- Establishment of Warranty Sites
- Implementation of production oversight by Caltrans and IDOT Resident Inspectors
- Ongoing coordination with stakeholders (FRA; NGEC; Amtrak; ADA community; Host Railroads; JPAs in California; Midwest States)
- Complete Coach Car and Subsystem FAIs nearly completed.

# Issues We Are Working Through (Part I)

- Quality Concerns
  - Underframe Front Weld Indications
    - Siemens and Component Supplier responded immediately and investigated the findings
    - 31 carshells affected
    - Metallurgical investigation was performed
    - Finite Elements Analysis was conducted
    - New welding procedures have been developed
    - Weld repair and rework procedures are in place
    - Supplier welders and independent inspectors are on-site
    - Based on analysis, there are no negative effects on the fatigue life of the carshells
    - Carshells have been confirmed to last entire design life

# Issues We Are Working Through (Part II)

- Agreements
  - Working with stakeholders on various agreements for testing, insurance, site access, commissioning, revenue service
- Café/Vending Cars
  - Investigating options to provide food service on new cars
  - Vending machines have been used successfully in North Carolina
  - Stakeholders concerned about addressing cost of providing food service in current passenger service
- Climate room testing Findings
  - Subsystem failures, repairs and HVAC tuning is ongoing
  - Limited testing time to support troubleshooting

## Issues we are working through (Part III)

- Modified Level-Boarding
  - Temporary bridge plates concept in work
  - Car-borne drawbridge/bridge plate designed by Siemens
  - Building Mini-High Platforms on SJ Corridor
    - Station surveys were conducted
    - Project design upcoming to install bolt-on Mini-High Platforms at all stations on San Joaquin Corridor
    - Use wayside wheelchair lifts in the interim until Mini-High Platforms are installed

# Next Steps

- Closure of Complete Coach Car FAI and Coach Car Subsystem FAIs
- Complete Type Testing, 213.345 and 238.111 Testing
- Cab Car and Café Car Final Design Reviews
  - Cab Car Structural Testing June/July 2021
- IDOT Business Car Production Begins June 2020
- IDOT Café Car Production Begins October 2020
- Cab Car Production Begins February 2021
- Caltrans Service Rollout Start July 2020
- IDOT Service Rollout Start September 2020



# Any Questions?

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#### **THANK YOU!**





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