

My Fifty Years with Finite Elements

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My Fifty Years with Finite Elements

Outline: Presentation summarizes:

- Historical overview
 - Early FEM developments by R.W. Clough
 - Berkeley-Swansea connection.
- Some of the work of people who have influenced FEM and me!
 - Near incompressibility treatment
 - Time integration algorithms
 - Computational mechanics at UC
 - Finite deformation
- Some challenges I see today.

My Fifty Years with Finite Elements

Early History

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Berkeley Campus 1940

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UC Engineering Buildings ~1960

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Karl Pister's 1962-63 Graduates!



1962



1995

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- FEM: The engineering beginning
- Clough spent summers of 1952-53 and 1953-54 at Boeing.
- Worked with M.J. Turner, L.J. Topp and H.C. Martin (U. Wash).
- Credits Turner with idea of *elements* to determine frequencies of Delta wing aircraft.
- Names FEM in 1960
- My first class in 1957!



R.W. Clough (1956)

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1956: First *Berkeley and Engineering* FEM paper.

JOURNAL OF THE AERONAUTICAL SCIENCES

VOLUME 23

SEPTEMBER, 1956

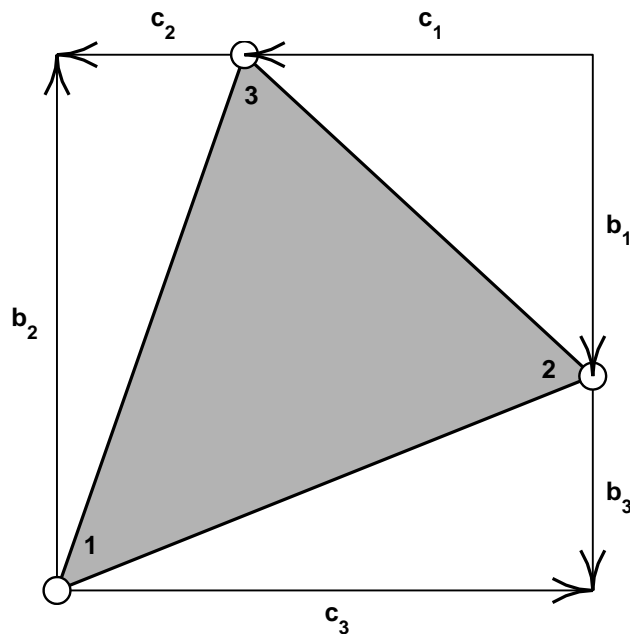
NUMBER 9

Stiffness and Deflection Analysis of Complex Structures

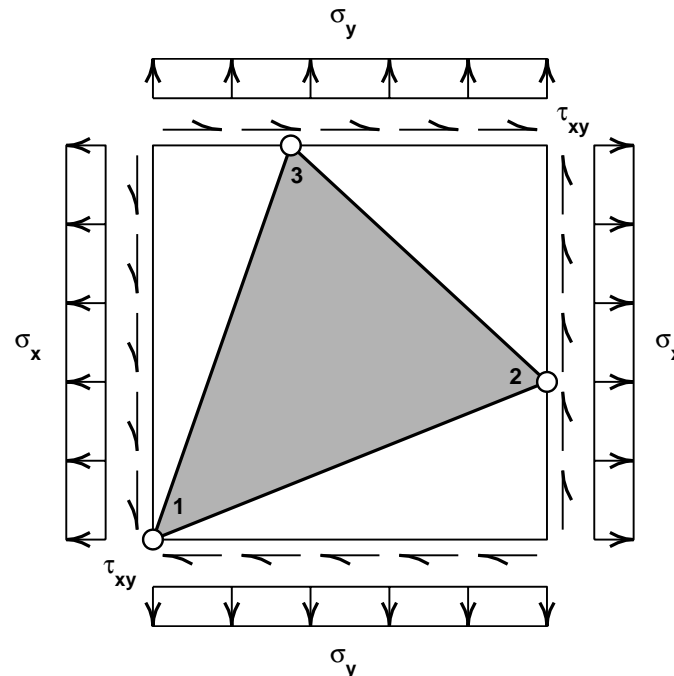
M. J. TURNER,* R. W. CLOUGH,† H. C. MARTIN,‡ AND L. J. TOPP**

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- FEM: The beginning
 - Direct physical construction: Plane stress elasticity



(a) Triangle and geometry



(b) Uniform stress state

- Linear displacements: **Constant Strain**
Nodal forces by equilibrium.

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- FEM: Results from first paper

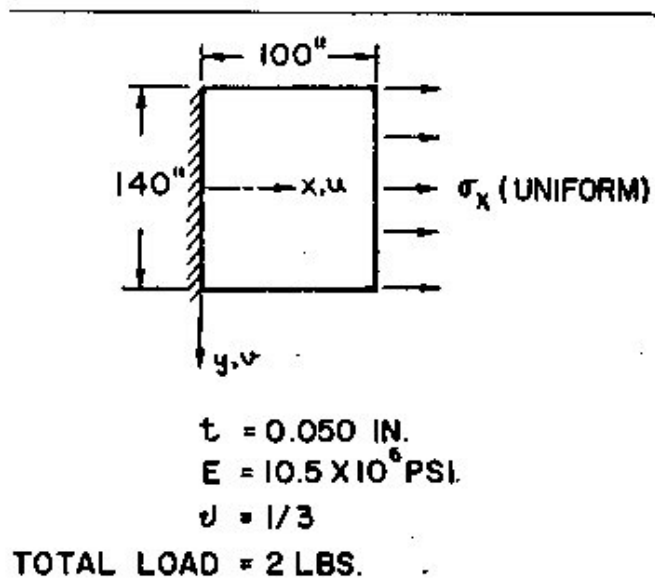


FIG. 12. Clamped rectangular plate subjected to uniform tensile loading.

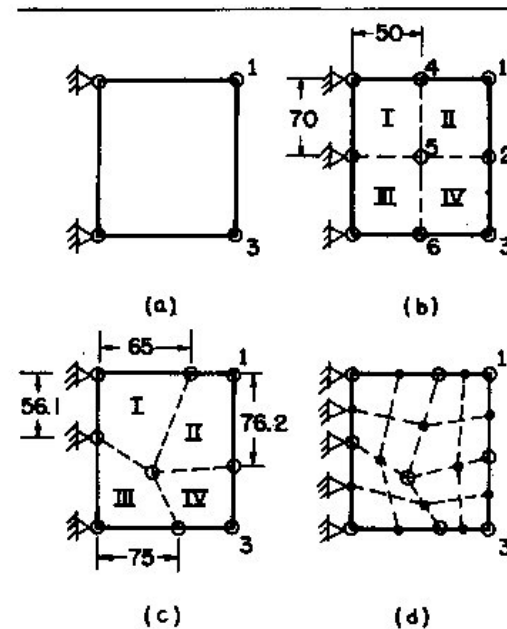
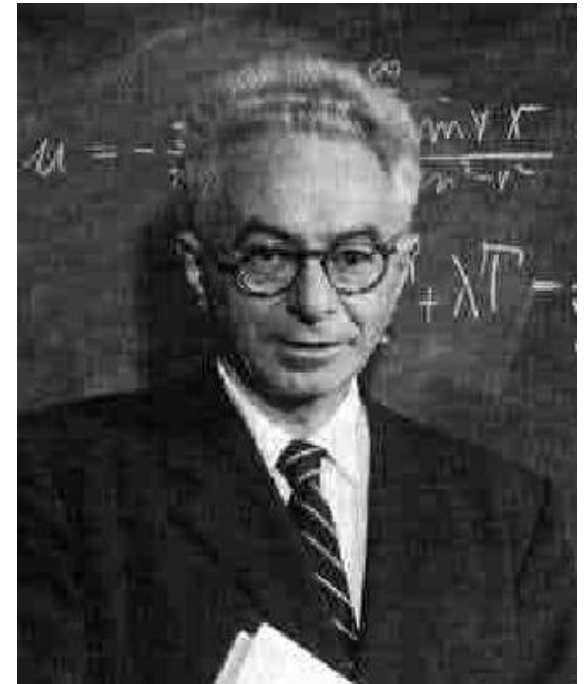


FIG. 13. Nodes and supports for clamped rectangular plate.

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- Earlier contribution from mathematics.
- 1941 presentation to American Math Society.
- Reference: "Variational methods for the solution of problems of equilibrium and vibration", Bulletin of the American Math Society, **49**, 1943, pp. 1–61.
- Solved Laplace equation problem (torsion).
- Not known to engineers in mid-1950's.



R. Courant (1941)

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FEM Software Development:

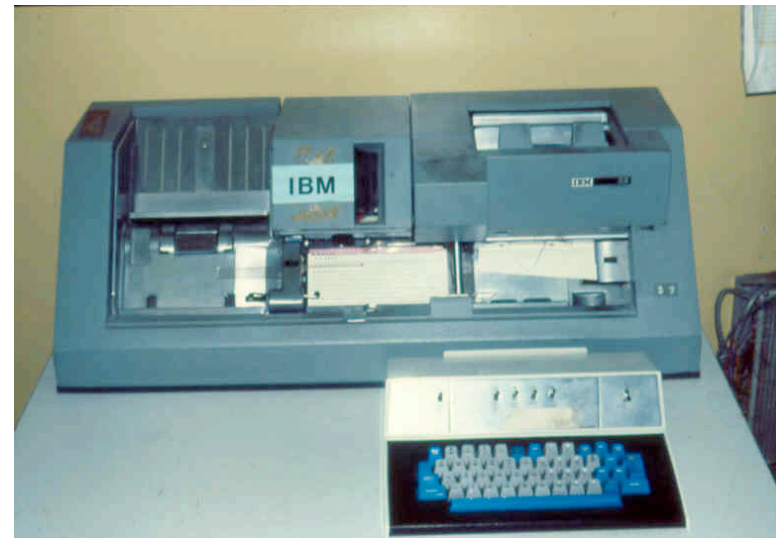
- In addition to theoretical studies, FEM programs written.
- 1956: First campus machine IBM 701 – in Cory Hall.
- Early program in assembly code (before FORMula TRANslator developed by Backus, *et al.* at IBM – 1954-57).
- Ed Wilson (Clough's student) prepared first UC program in FORTRAN II (1958) using IBM 704.
- Wilson's programs formed basis of all our early efforts.
- All early programs used 3-node triangle as basic element.

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Early Computing Environment



Keypunch room



IBM Key Punch

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- See Wilson's web page for more on early FEM research by Clough:

<http://www.edwilson.org>

EARLY FINITE ELEMENT RESEARCH AT BERKELEY¹

by

Ray W. Clough

Nishkian Professor of Structural Engineering, Emeritus
University of California, Berkeley

and

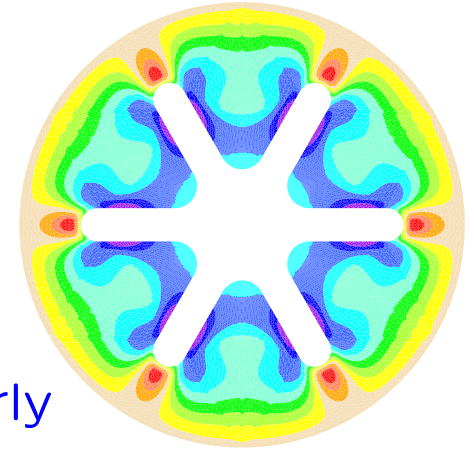
Edward L. Wilson

T. Y. Lin Professor of Structural Engineering, Emeritus
University of California, Berkeley

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Nearly Incompressible Analyses

My Fifty Years with Finite Elements



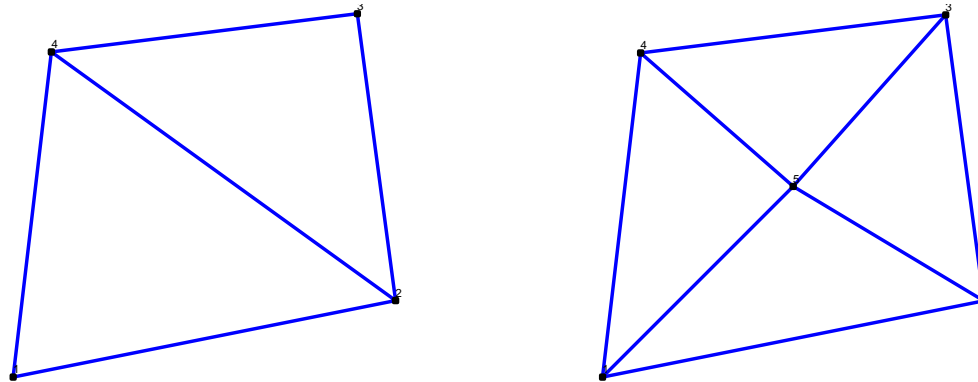
- 1960-68: Solid propellant rocket analyses
- Propellant materials had properties making **nearly incompressible** ($\nu \approx 0.5$) and **time dependent**
- Displacement method gave poor results for $\nu > 0.4$.
- Improved using **mixed methods** – displacement/pressure
- Based on paper by: Herrmann & Toms: J. Appl. Mech, 1964
- Used 4-triangle quadrilateral with constant pressure.
- Developed 2-d programs for elastic and thermoviscoelastic materials.

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- Constitutive form: (L.R. Herrmann)

$$\sigma_{ij} = 2\mu \left[\epsilon_{ij} + (\nu H - e_T) \delta_{ij} \right]$$
$$H = \frac{3\sigma_{kk}}{2\mu(1 + \nu)}$$
$$\epsilon_{kk} - e_T = (1 - 2\nu)H$$

- Elements (composite)



- Interpolations: u_i linear, H constant. (Before BB papers!)

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INTERNATIONAL JOURNAL FOR NUMERICAL METHODS IN ENGINEERING, VOL. 2, 45-59 (1970)

THERMOMECHANICAL ANALYSIS OF VISCOELASTIC SOLIDS

ROBERT L. TAYLOR

Associate Professor of Civil Engineering

KARL S. PISTER

Professor of Engineering Science

and

GERALD L. GOUDREAU

Graduate Student in Civil Engineering

University of California, Berkeley



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Thermoviscoelasticity:

- Constitution: Spherical/Deviatoric split

$$\begin{aligned}\sigma_{ij} &= p \delta_{ij} + s_{ij} & ; & & \epsilon_{kl} &= \theta \delta_{kl} + e_{kl} \\ p &= 3 K (\theta - \alpha \Delta T) & ; & & s_{ij} &= 2 G \int_{-\infty}^t G(\xi(t) - \xi(\tau), T_0) \frac{\partial e_{ij}}{\partial \tau} d\tau\end{aligned}$$

- Thermorheologically simple

$$\xi(t) = \int_0^t \phi(T(t')) dt'$$

- Relaxation function: Prony series representation

$$G(\xi) = G \left[\mu_0 + \sum_{m=1}^M \mu_m \exp(\xi/\lambda_m) \right] ; \quad \mu_0 + \sum_{m=1}^M \mu_m = 1$$

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- Integration of Prony series form of constitution

$$\mathbf{s} = 2G \left[\mu_0 \mathbf{e} + \sum_{m=1}^M \mu_m \mathbf{q}^m \right]$$

- Recursion for increment t_n to t_{n+1}

$$\begin{aligned} \mathbf{q}^m &= \int_{-\infty}^t \exp[-(\xi(t) - \xi(\tau))/\lambda_m] \frac{\partial \mathbf{e}}{\partial \tau} d\tau \\ &\approx \exp[-\delta\xi_{n+1}/\lambda_m] [\mathbf{e}_{n+1} - \mathbf{e}_n] + \Delta q_{n+1}^m [\mathbf{e}_{n+1} - \mathbf{e}_n] \end{aligned}$$

where $[\Delta\xi_{n+1} = \xi(t_{n+1}) - \xi(t_n) \approx \frac{1}{2} (\phi(T_n) + \phi(T_{n+1})) \Delta t]$:

$$\begin{aligned} \Delta q_{n+1}^m &= \frac{\lambda_m}{\Delta\xi_{n+1}} \left[1 - \exp(-\Delta\xi_{n+1}/\lambda_m) \right] \\ &= 1 - \frac{1}{2} \left(\frac{\Delta\xi_{n+1}}{\lambda_m} \right) + \frac{1}{3!} \left(\frac{\Delta\xi_{n+1}}{\lambda_m} \right)^2 - \frac{1}{4!} \left(\frac{\Delta\xi_{n+1}}{\lambda_m} \right)^3 + \dots \end{aligned}$$

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Example: Thin-walled cylinder

- Normalized temperature

$$\bar{\theta}(x, \rho) = (1 - x)[1 - \exp(-2\rho)]$$

where ρ is normalized time, is x normalized thickness distance

- Properties

$$K = 2.5 \times 10^{10}$$

$$G = 8.3 \times 10^9$$

$$\mu_0 = 0.001$$

$$\mu_1 = 0.999$$

- Shift function for polymethylmethacrylate

$$\phi(\bar{\theta}) = 3981.1 \exp[-6.2172(1 - \bar{\theta})(1.3333 + \bar{\theta} + 1.095\bar{\theta}^2)]$$

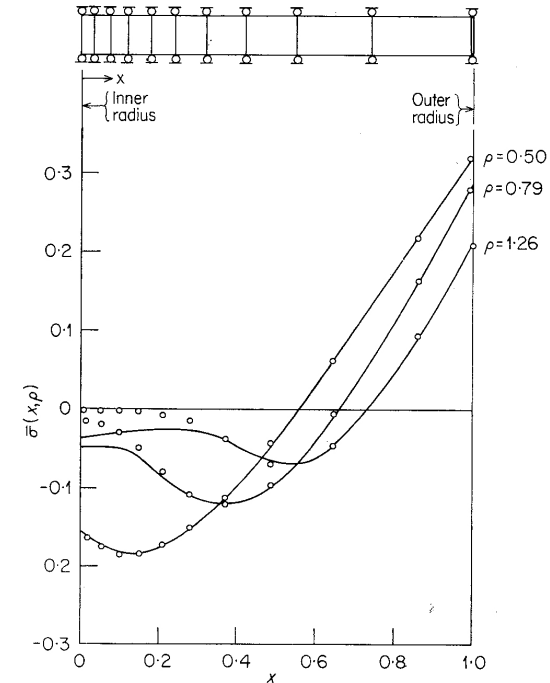


Figure 3. Hoop stress versus time, temperature-dependent properties; \circ , per THVISC, Reference 16; $—$, per Reference 7

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Connections to Swansea

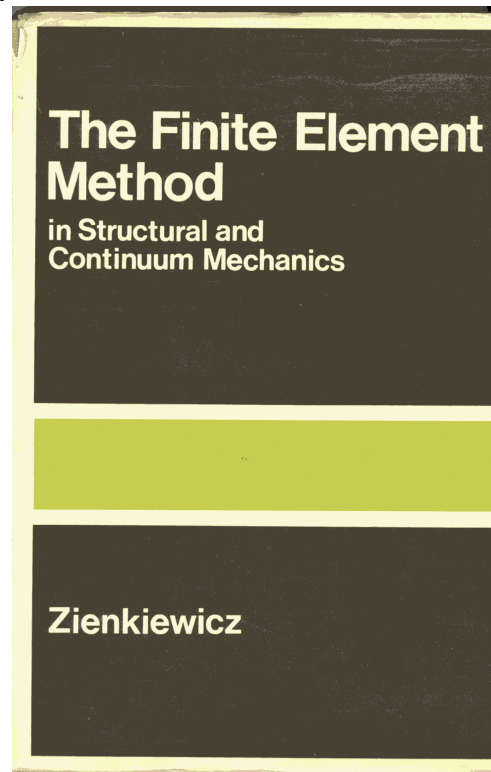
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- 1965-70: FEM Major Advancements
 - Isoparametric elements (I. Taig – 1962: Work done 1957-58).
 - Numerical integration (Irons – 1966).
 - Thin/thick plates & shells (Zienkiewicz, *et al.* – 1965ff)
- Swansea clearly an active FEM research location!
- 1968: Introduced to Zienkiewicz by Clough on airplane to 2nd Wright-Patterson conference.
- 1969: Sabbatical leave in Swansea (returned in 1976 & 1984)

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Berkeley–Swansea Connection

- 1967: First FEM book



- 1977: 3rd edition – our first joint effort.

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Swansea in 1969



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Swansea – Shells work

REDUCED INTEGRATION TECHNIQUE IN GENERAL ANALYSIS OF PLATES AND SHELLS

O. C. ZIENKIEWICZ*

University of Wales, Swansea

R. L. TAYLOR†

University of California, Berkeley, California

AND

J. M. TOO‡

University of Wales, Swansea

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Swansea: Reduced Integration

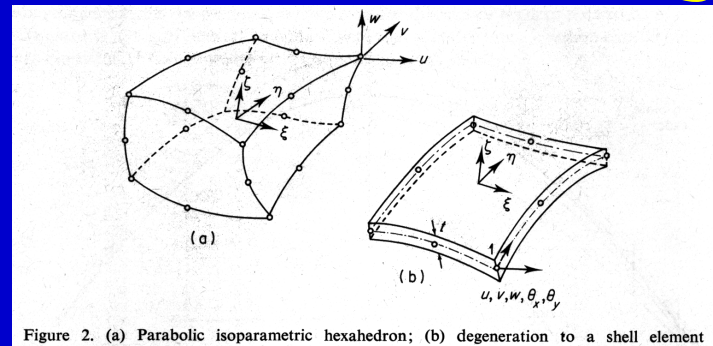


Figure 2. (a) Parabolic isoparametric hexahedron; (b) degeneration to a shell element

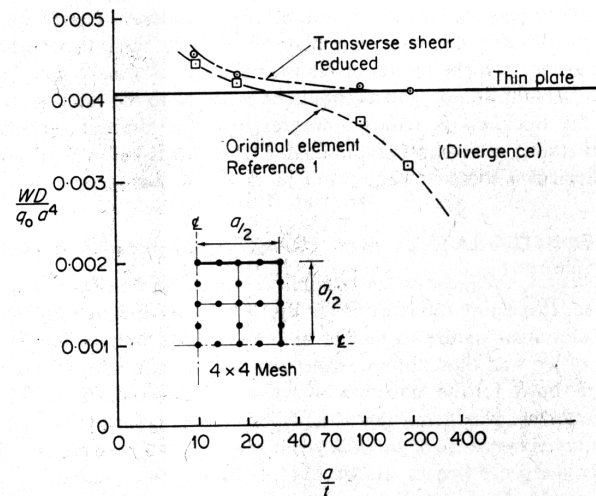
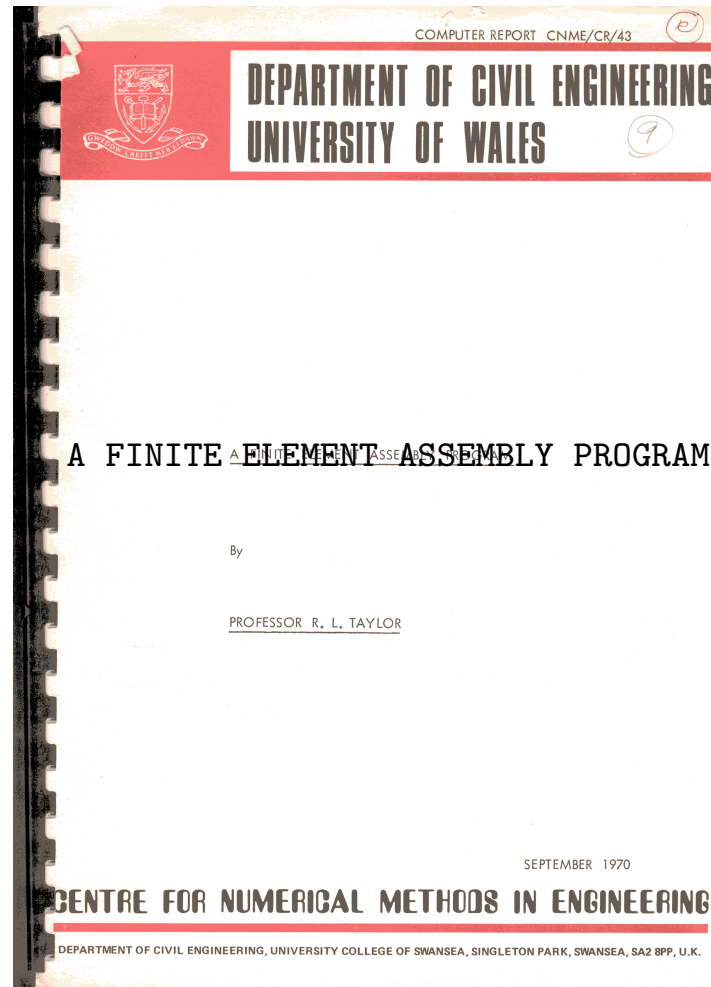


Figure 3. A simply supported square plate under uniform load q_0 . (a) Plot of central deflection for element of Reference 1; (b) with reduced transverse shear integration; (c) displacement at centre versus thickness parameter

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The first Swansea year

- First *FEAP*



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Time Integration Developments

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COMPUTER METHODS IN APPLIED MECHANICS AND ENGINEERING, 2, (1972) 69-97

EVALUATION OF NUMERICAL INTEGRATION METHODS IN ELASTODYNAMICS

G.L. GOUDREAU

Engineer, Lawrence Livermore Laboratory

and

R.L. TAYLOR

*Associate Professor, Department of Civil Engineering
University of California, Berkeley*



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Methods Development Group

Saturday, March 15, 2008

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My Fifty Years with Finite Elements

Error and stability analysis of discrete elastic problem

- Modal equation (elastic and undamped) $\ddot{d} + \omega^2 d = f$
- Newmark $d_{n+1} = d_n + \Delta t v_n + \left(\frac{1}{2} - \beta\right) \Delta t^2 a_n + \beta \Delta t^2 a_{n+1}$
 $v_{n+1} = v_n + (1 - \gamma) \Delta t a_n + \gamma \Delta t a_{n+1}$
- Let $\theta = \omega \Delta t$; $\delta = \gamma - \frac{1}{2}$ and $\alpha^2 = \theta^2 / (1 + \beta \theta^2)$
- Eliminate velocity and acceleration and assume $d_k = \lambda^k$ gives

$$\lambda^2 - (2 - \alpha^2 - \delta \alpha^2) \lambda + (1 - \delta \alpha^2) = 0$$

for homogeneous equation.

- Solution: $\lambda = (1 - \alpha^2 \delta)^{1/2} \exp(\pm ia)$ where

$$a = \tan^{-1} \left[\frac{\alpha \sqrt{1 - \frac{1}{4} \alpha^2 (1 + \delta)^2}}{1 - \frac{1}{2} \alpha^2 (1 + \delta)} \right]$$

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Error and stability analysis (cont.)

- Results:

- If $\gamma < \frac{1}{2}$ (or $\delta < 0$): Negative damping, **unstable**.

- If $\gamma > \frac{1}{2}$ (or $\delta > 0$): **Positive damping**

- For oscillatory response $1 + \frac{1}{4}\alpha^2(1 + \delta)^2 \geq 0$

- Gives stability limit on Δt : $\theta \leq \left[\frac{1}{4}(1 + \delta)^2 - \beta \right]^{-1/2}$

- **Unconditional stability** requires: $\beta \geq \frac{1}{4}(1 + \delta)^2$

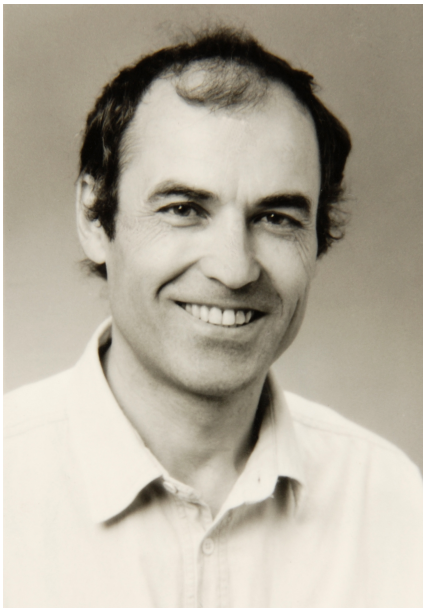
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EARTHQUAKE ENGINEERING & STRUCTURAL DYNAMICS, 5, (1976) 283-292

IMPROVED NUMERICAL DISSIPATION FOR TIME INTEGRATION ALGORITHMS IN STRUCTURAL DYNAMICS

H.M. HILBER, T.J.R. HUGHES and R.L. TAYLOR

University of California, Berkeley



My Fifty Years with Finite Elements

- HHT - Algorithm

$$\mathbf{M}\mathbf{a}_{n+1} + \mathbf{C}\mathbf{v}_{n+1} + (1 - \alpha)\mathbf{K}\mathbf{d}_{n+1} = \mathbf{F}_{n+1} + \alpha\mathbf{K}\mathbf{d}_n$$

$$\mathbf{d}_{n+1} = \mathbf{d}_n + \Delta t\mathbf{v}_n + \left(\frac{1}{2} - \beta\right)\Delta t^2\mathbf{a}_n + \beta\Delta t^2\mathbf{a}_{n+1}$$

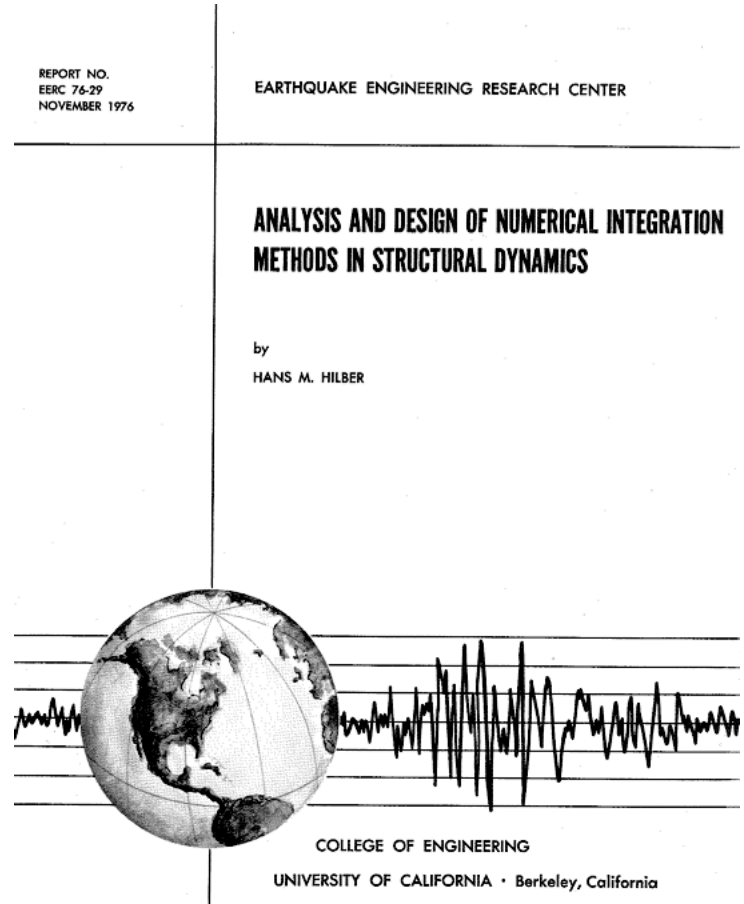
$$\mathbf{v}_{n+1} = \mathbf{v}_n + (1 - \gamma)\Delta t\mathbf{a}_n + \gamma\Delta t\mathbf{a}_{n+1}$$

- Parameters:

$$\beta = \frac{1}{4}(1 - \alpha)^2$$

$$\gamma = \frac{1}{2} - \alpha$$

$$-\frac{1}{3} \leq \alpha \leq 0$$

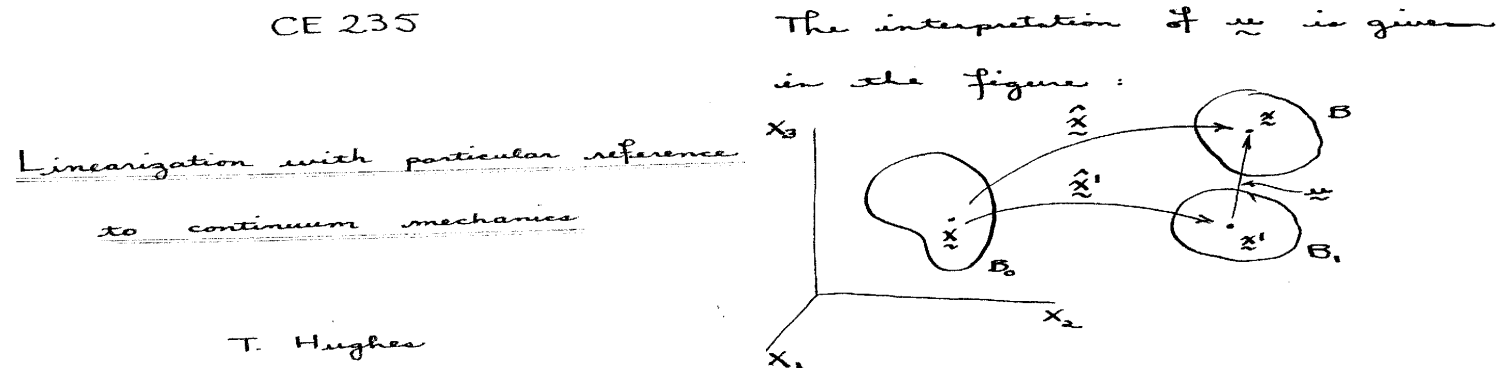


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Inelastic and Finite Deformation Problems

My Fifty Years with Finite Elements

- Inelastic, contact & finite deformation developments. (with T.J.R. Hughes, W. Kanok-nukulchia, & A. Curnier)
- First UC Computational Mechanics Course (Spring 1975)
(Taught by: K.S. Pister & T.J.R. Hughes)



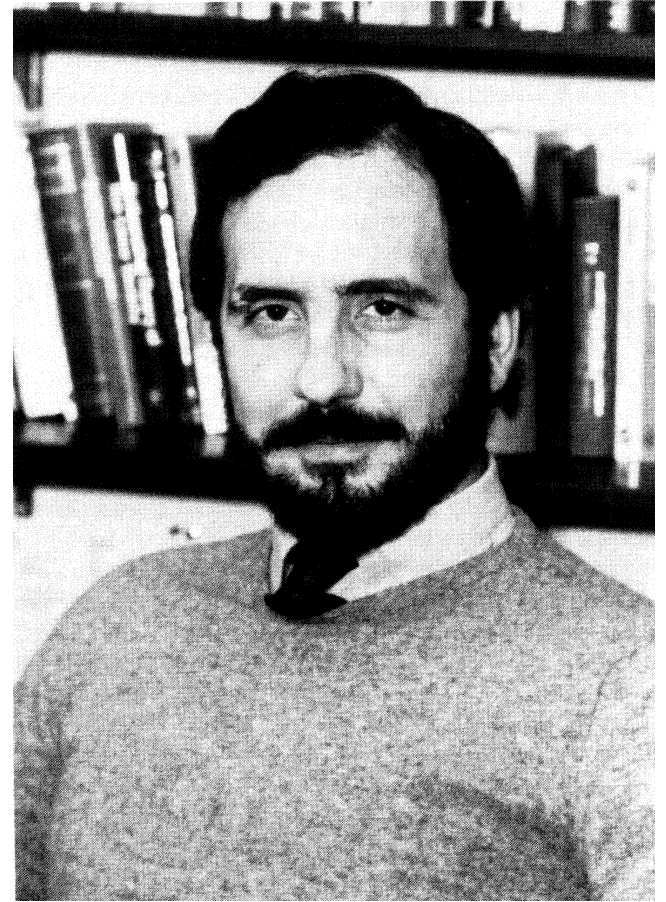
- Established much of notation and methods we use today

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The Juan Simo Years

My Fifty Years with Finite Elements

- J.C. Simo (1952-1994)
- 1981-94: Interactions with many!



My Fifty Years with Finite Elements

- 1981-94: Interactions with J.C. Simo
 - Developed method of solution for:
 - Integration of plasticity (plane strain & plane stress);
 - Enhanced strain elements;
 - Elasticity & viscoelasticity constitution in principal stretches;
 - Flexible-rigid body solutions;
 - Energy-momentum conserving integration methods;
 - Contributed to development of *FEAP* for finite deformation

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Material Modeling: Elasto-Plastic

CONSISTENT TANGENT OPERATORS FOR RATE-INDEPENDENT ELASTOPLASTICITY*

J.C. SIMO and R.L. TAYLOR

*Division of Structural Engineering and Structural Mechanics, Department of Civil Engineering,
University of California, Berkeley, CA 94720, U.S.A.*

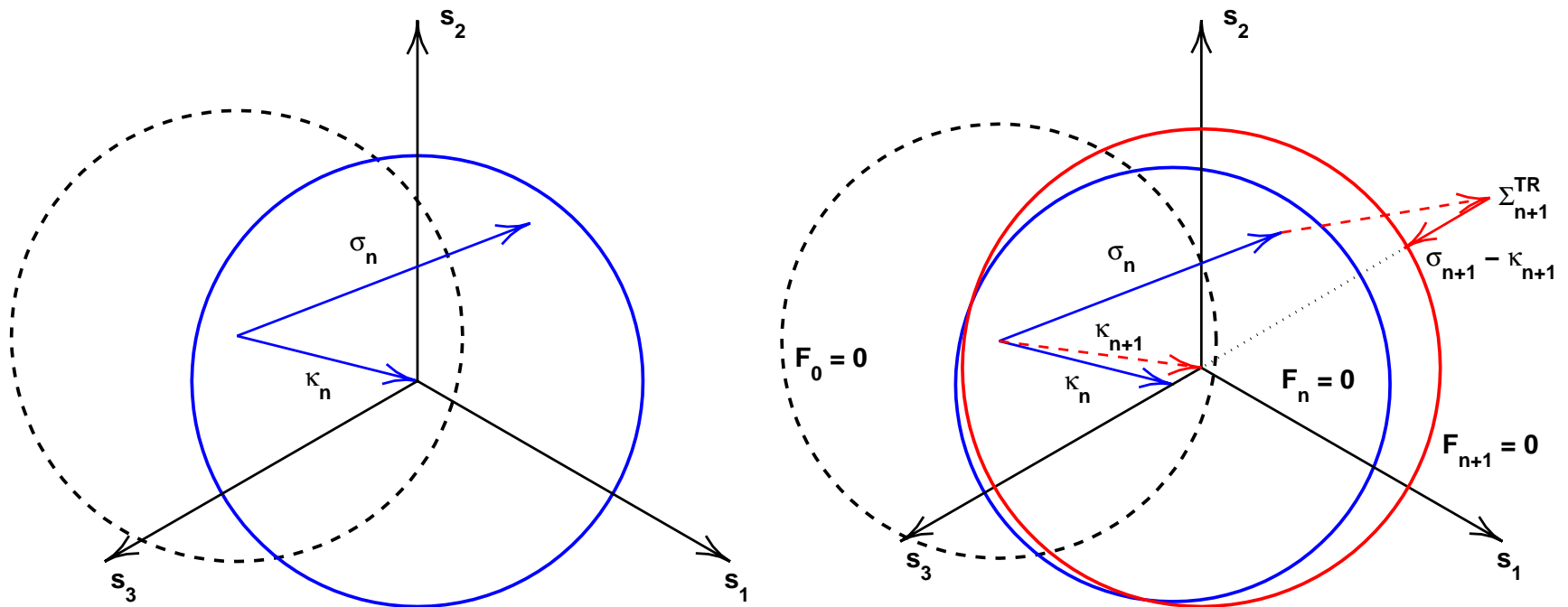
Received 1 May 1984

- Developed algorithm for J_2 (Mises) plasticity
- Included isotropic and kinematic hardening
- Linearized return map algorithm
- Unaware Hibbitt had done perfect plasticity in Abaqus
- Later did plane stress case also.

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Material Modeling: J_2 Elasto-Plastic Model

- Graphically, return map for J_2 form is



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Material Modeling: Elasto-Plastic

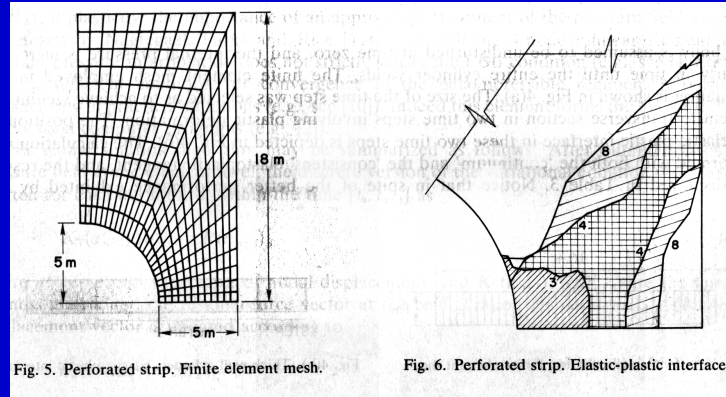
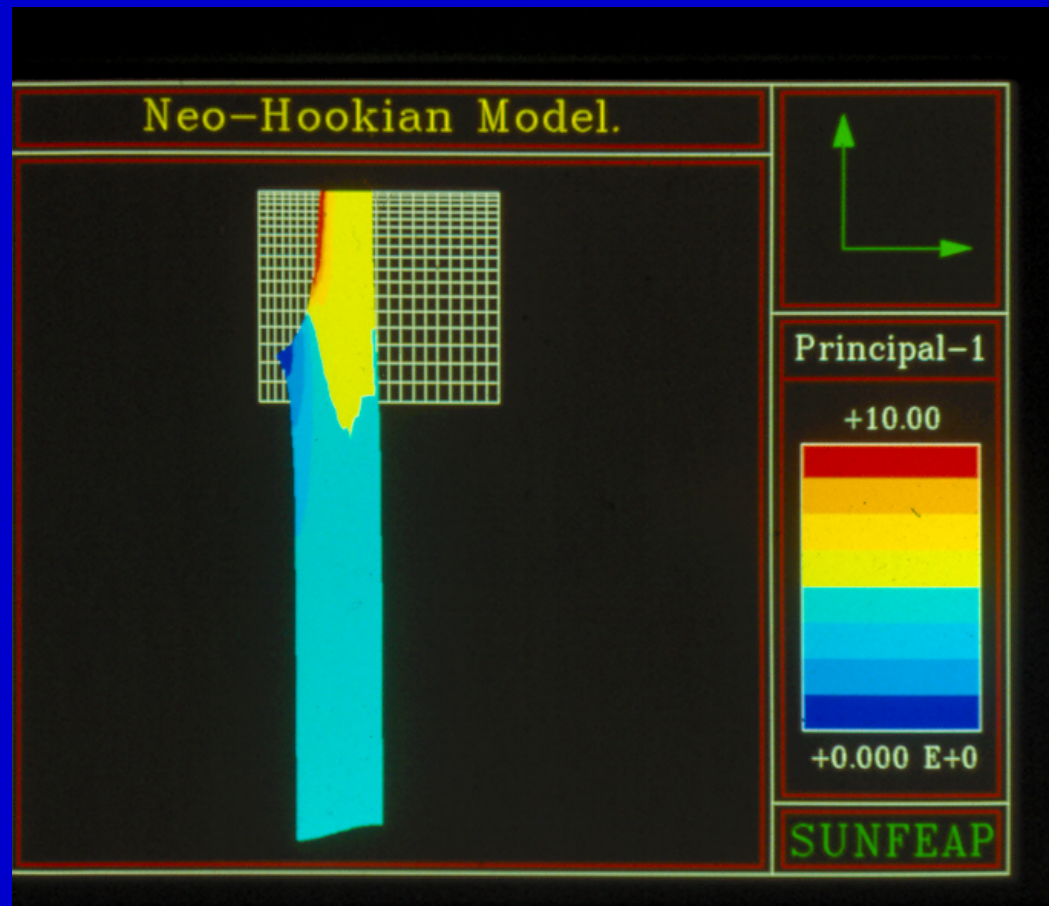


Table 5
Energy norm values for step 4

Iteration	1	2	3	4	5	6
Continuum	0.14e + 2	0.80e - 2	0.61e - 3	0.18e - 3	0.89e - 4	0.47e - 7
Consistent	0.14e + 2	0.11e - 1	0.77e - 4	0.10e - 9		
Iteration	7	8	9	10	11	12
Continuum	0.27e - 4	0.16e - 4	0.97e - 5	0.59e - 5	0.36e - 5	0.22e - 5
Consistent	-	-	-	-	-	-
Iteration	13	14	15	16	17	18
Continuum	0.13e - 5	0.85e - 6	0.52e - 6	0.32e - 6	0.20e - 6	0.12e - 6
Consistent	-	-	-	-	-	-
Iteration	19	20	21	22	23	
Continuum	0.77e - 7	0.47e - 7	0.29e - 7	0.18e - 7	0.11e - 7	
Consistent	-	-	-	-	-	

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Material Modeling: Finite Elasticity



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Today

My Fifty Years with Finite Elements

The FEM Today:

- By mid 1990's FEM for solids was fairly well established
 - Solve finite deformation solids, rods & shells
 - Treat near incompressibility; integrate inelastic constitutive models, etc.
 - Sparse solvers and eigen-problem methods available.
 - Research and commercial software available.
 - Personal computer/workstation costs reasonable.
- Thermal, Fluids, Electro-magnetics solvers also available.

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Some Challenges for Today (and Tomorrow!)

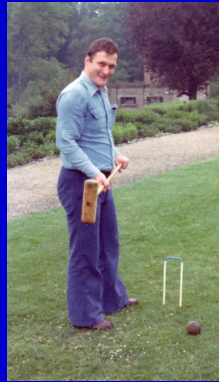
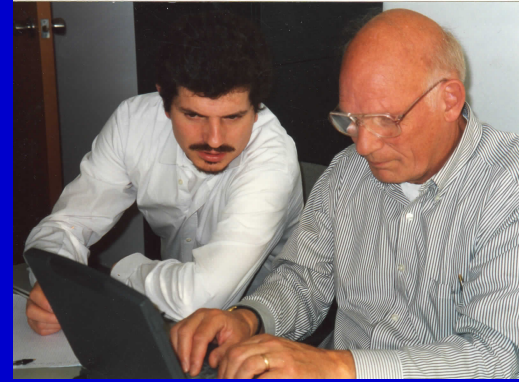
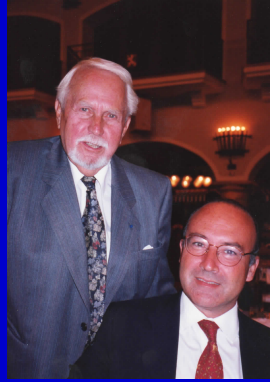
- Multi-physics: Coupling of solids to multiple inputs.
 - Thermal; Electro-magnetics; Chemistry; Fluids, etc
- Multi-scale
 - Coupling between continuum-scale; meso-scale; etc.
- Automated analysis
 - From solid models to results with minimal user intervention
 - Challenges for element technology (tetrahedra)
 - Robust solvers (iterative & non-linear)

My Fifty Years with Finite Elements

Summary:

- Described some of what I have witnessed in the last 50 years.
- Key contributions always occurred in collaboration with others!
- *FEAP* remains my "hobby" – but still FEM is a lot of fun!
- I thank all (mentioned and unmentioned) I have had an opportunity to know during the last 50 years.
- Much accomplished, but much to do.
- I look forward to many more years of learning!

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Thank you for your attention!