

COMMERCIAL AIRPLANE DIVISION

D6-58322

## REVISIONS

# 707 AIRPLANE CHARACTERISTICS FOR AIRPORT PLANNING

DEC 1968	JUNE 2010	MAY 2011	
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1-139	113	2	
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## 1.0 PREFACE

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- 1.1 Scope
- 1.2 Introduction
- 1.3 A Brief Description and Comparison of the 707 Family of Airplanes

# 1.0 SCOPE AND INTRODUCTION

# 1.1 SCOPE

This document provides, in a standardized format, airplane characteristics data for general airport planning. Since operational practices vary among airlines, specific data should be coordinated with the using airlines prior to facility design. Boeing Commercial Airplanes should be contacted for any additional information required.

Content of the document reflects the results of the coordinated efforts by representatives from the following organizations:

- Aerospace Industries Association
- Airports Council International North America
- Air Transport Association of America
- Air Transport Association of America
- International Air Transport Association

# 1.2 INTRODUCTION

This document conforms to NAS 3601. It provides characteristics of the Boeing Model 707 family of airplanes for airport operators, airlines, and engineering consultant organizations. Airplane changes and available options may alter model characteristics; the data presented herein reflect typical airplanes in each model category.

For additional information contact:

Boeing Commercial Airplanes P.O. Box 3707 Seattle, WA 98124-2207 U.S.A.

Attention: Manager, Airport Technology Mail Code: 20-93

### 1.3 A Brief Description and Comparison of the 707 Family of Airplanes

#### Model Development

The 707 family of airplanes was derived from the original 707 prototype (Boeing Model 367-80). The original 707-100 Series was developed from the 367-80, and all the other 707 models were derived from the 707-100. Throughout the development of subsequent models, the constant body section (height and width) of the 707-100 was maintained.

Model designations of the 707 family fall into four categories: 707-100 series, 707-200 series, 707-300 series, and 707-400 series. The -100 and -200 series are used on domestic routes. The majority of the -300 and -400 series are used in intercontinental service.

The 707-200 series was developed to meet a specific requirement for an airplane that would be lighter and carry somewhat less payload than the -100. It is essentially the same as the -100 except that it has a different engine and a smaller gross weight.

The 707-300 series was developed to meet the performance requirements for intercontinental service. These airplanes have a longer body, greater wingspan (with high-lift trailing-edge flaps and improved leading-edge flaps), and higher gross weight.

#### Model Comparison

Model 707-100 and 707-200 series airplanes are represented in this document by the 707-120B. The 707-120 and -220 airplanes originally had non-fan engines (JT3C and JT4A respectively); the majority of the -120's have been modified with JT3D fan engines to yield the 707-120B.

Model 707-300 series airplanes are represented in this document by the 707-320, -320B and -320C. The -320 airplanes have JT4A non-fan engines; the -320B and -320C airplanes have JT3D fan engines.

Model 707-400 series airplanes are represented by the 707-420. The 707-420 is the same as the 707-320 except that it has Rolls-Royce engines rather than Pratt and Whitney engines.

The 707-120, -220, -320, -320B, and -420 are passenger airplanes. The -320C is manufactured in a convertible passenger/cargo version and a strictly freighter version.

The data on the following two pages provide an overall comparison of the members of the 707 family. Minor dimensional and/or performance differences may exist between some models of the same series as a result of customer option; however, the data presented represent typical airplanes in each model category.

MODEL	ENGINE		LENGTH	TH			SPAN	z			ВОДУ	~		VERTICAL TAIL	CAL	MAXIMUM RAMP
		OVEF	OVERALL	FUSELAGE	AGE	WING		TAIL		HEIGHT	ΗT	WIDTH	H	חבוטח	-	WEIGHT
		FT	ž.	FT	Z	FT	IN.	FT	IN.	FT	N.	FT	N.	FT	N.	(TB)
707-120B	JT3D	145	-	138	10	130	10	43	4	]4	ŝ	17 17	4	41	80	258,000
707-220	JT4A	144	9					ــــ ج	~					-		248,000
720**	JT 3C	136	2	130	9									41	5	230,000
720B**	JT3D	136	6	-		-		43	4					41	2	235,000
707-320	JT4A	152	П	145 I	9	142 1	2	45	80					42	2	316,000
707-420	R.Co12													-		-
707-320B	JT3D					145 I	6							42		328,000/336,000
707-320C	JT3D			-		-		-		-				42	0	336,000
*HEIGHT ABOV	*HEIGHT ABOVE GROUND AT DEW.	OEW.														

\*\*MODELS 720 AND 720B ARE SHOWN HERE FOR INFORMATION BECAUSE THEY ARE DERIVATIVES OF THE 707-100 SERIES.

## 707 FAMILY COMPARISON

5

MODEL	ENGINE	LEN	LENGTH	S	SPAN	BC	вору	VERTICAL	MAXIMUM
	TYPE	OVERALL	FUSELAGE	MING	TAIL	HEIGHT	WIDTH	HEIGHT*	WEIGHT
		(METERS)	(METERS)	(METERS)	(METERS) (METERS)	(METERS)	(METERS)	(METERS)	KILOGRAMS
707-120B	JT3D	44.22	42.32 1	39.88 I	13.21	4.33 I	3.76 I	12.7	117,100
707-220	JT 4A	44.20			12.20			-	112,400
720**	JT3C	41.30	39.78 I		-			12.62	104,400
7208**	JT3D	41.68	-		13.21			12.55	106,700
707-320	JT4A	46.61 I	44.35 I	43.40 I	13.94			12.85 1	143,500
707-420	R.Co12							-	-
707-320B	JT30			44.42 I				12.83	148,900/152,500
707-320C	JT3D	-	-	-	-		-	12.80	152,500
*HEIGHT ABOV	*HEIGHT ABOVE GROUND AT OEW.	DEW.							

\*\*MODELS 720 AND 720B ARE SHOWN HERE FOR INFORMATION BECAUSE THEY ARE DERIVATIVES OF THE 707-100 SERIES.

## 707 FAMILY COMPARISON - METRIC

6

#### 2.0 AIRPLANE DESCRIPTION

2.1 General Characteristics

2.2 General Dimensions

2.3 Ground Clearances

2.4 Interior Arrangements

2.5 Passenger Cabin and Cargo Compartment Cross Sections

2.6 Lower Cargo Compartment Capacities

2.7 Door Clearances

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## 2.0 AIRPLANE DESCRIPTION

### 2.1 General Characteristics — Model 707

#### (Definition of terms used on page 9)

<u>Maximum Ramp Weight</u>. Maximum weight authorized for ground maneuver by the applicable government regulations, including taxi and runup fuel. Also designated in some manuals as maximum design taxi weight.

<u>Maximum Landing Weight</u>. Maximum weight authorized at touchdown by the applicable government regulations.

<u>Maximum Takeoff Weight</u>. Maximum weight authorized at takeoff brake release by the applicable government regulations and excludes taxi and runup fuel.

<u>Operating Empty Weight.</u> Weight of structure, power plant, furnishings, systems, unusable fuel and other unusable propulsion agents, and other items of equipment that are considered an integral part of a particular aircraft configuration. Also included are certain standard items, personnel, equipment, and supplies necessary for full operation, excluding fuel and payload.

Zero Fuel Weight. Maximum airplane weight less usable fuel, engine injection fluid, and other consumable propulsion agents. It may include usable fuel in specified tanks when carried in lieu of payload. The addition of usable and consumable items to the Zero Fuel Weight must be in accordance with the applicable government regulations so that airplane structure and airworthiness requirements are not exceeded.

<u>Maximum Structural Payload</u>. Consists of the maximum design payload weight of passengers, passenger baggage and/or cargo.

<u>Maximum Seating Capacity</u>. The maximum number of passengers specifically certified or anticipated for certification.

Maximum Cargo Volume. The maximum space available for cargo.

<u>Usable Fuel Capacity</u>. The volume of fuel carried for a particular operation less drainable unusable fuel and trapped fuel remaining after a fuel runout test has been accomplished.

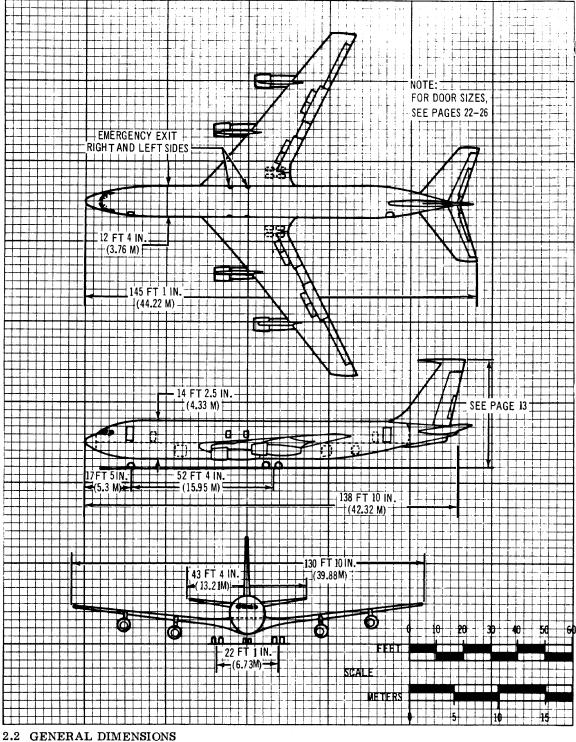
					MODEL	-		
	UNIT OF						-320C	
AIRPLANE UNARAU I ERINTIU	MEASURE	-120B	-320/-420	-320B	В	CONVERTIBLE	TIBLE	
						PASSENGER	CARGO	FREIGHTER
THOUS WIND ANNO WIND ANN	POUNDS	258,000	316,000	328,000	336,000	336,000	336,000	336,000
	KILOGRAMS	117, 100	143,500	148,900	152,500	152,500	152,500	152,500
MAYIMIM LANDING WEIGHT	POUNDS	000'061	207,000	207,000	2 15,000	247,000	247,000	247,000
	KILOGRAMS	86,300	94,000	94,000	97,500	112,100	112,100	112,100
MANNIN TAKEOFE WEIGHT	POUNDS	257,340	312,000	327,000	333,600***	333,600***	333,600***	333,600***
	KILOGRAMS	117,000	141,700	148,500	151,500	151,500	151,500	151,500
VDERATING EMPTY WEIGHT /TYP/	POUNDS	127,500 **	142,600 *	142,780 **	148,800 *	155,100 *	148,300 *	135,500 *
	KILOGRAMS	57,600	64,600	64,700	67,500	70,500	67,300	61,500
ZERD FILEL WELCHT	Sanug	170,000	190,000	000'061	195,000	230,000	230,000	230,000
	KILOGRAMS	77,200	86,300	86,300	88,500	104,400	104,400	104,400
OVU INVA TRAITTUIATS WIM IVAN	POUNDS	42,500	47,400	47,220	46,200	74,900	81,700	94,500
	KILOGRAMS	19,300	32,500	21,400	21,000	34,000	37,100	42,900
MAXIMUM SEATING CAPACITY See Pages 16 & 17.	ALL ECONOMY	174	189	189	189	194		
MAXIMUM CARGO CAPACITY	CUBIC FEET	1,668	1,773	1,770	1,770	1,700	9,115	9,785
See Pages 20 & 21.	CUBIC METERS	47.39	50.24	50.16	50.16	48.36	258.0	277.00
USABLE FUEL CAPACITY	U.S. GALLONS	17,330	23,820	23,855	23,855	23,855	23,855	23,855
	LITERS	65,590	90,160	90,290	90,290	90,290	90,290	90,290
NOTE: 0EW'S SHOW	OEW'S SHOWN ARE AN AVERAGE AIRLINE VALUE. IF SPECIFIC FIGURES ARE REQUIRED, CONSULT USING AIRLINE.	GE AIRLINE V EQUIRED, CO	VALUE. NSULT USIN	G AIRLINE.				

\*\*\* MAXIMUM TAKEOFF WEIGHT OF 335,000 POUNDS IS POSSIBLE WHEN USING WET THRUST.

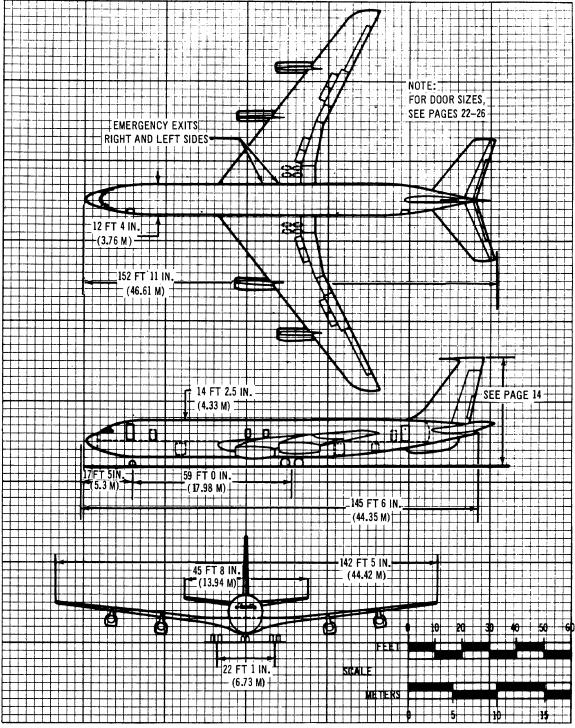
\* INTERNATIONAL CONFIGURATION \*\* DOMESTIC CONFIGURATION

## GENERAL CHARACTERISTICS MODEL 707

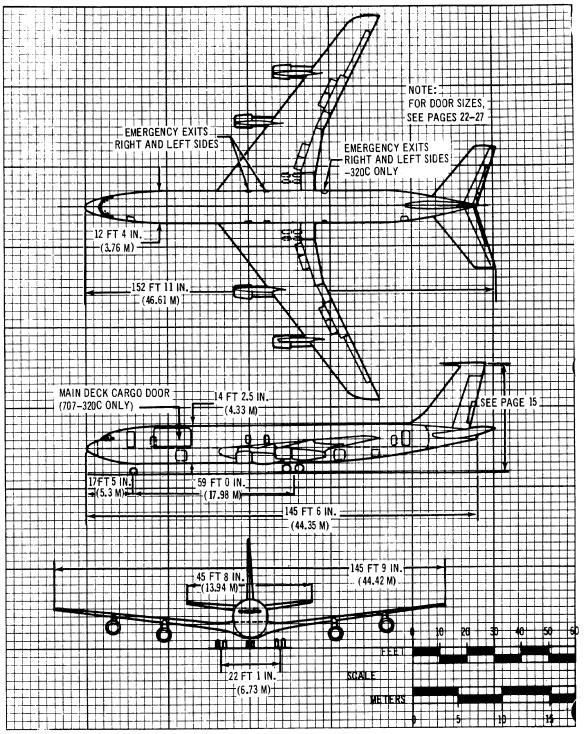
### 9



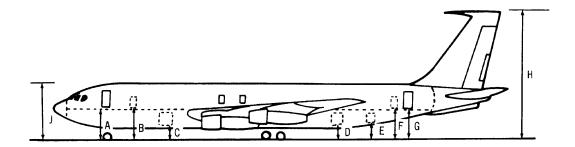
MODEL 707-120B

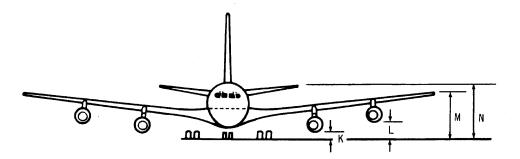


GENERAL DIMENSIONS MODELS 707-320, -420



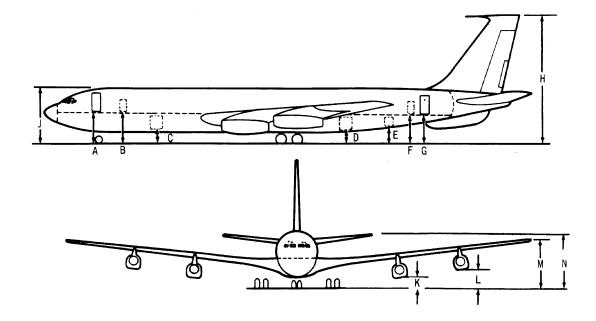
GENERAL DIMENSIONS MODELS 707-320B, -320C





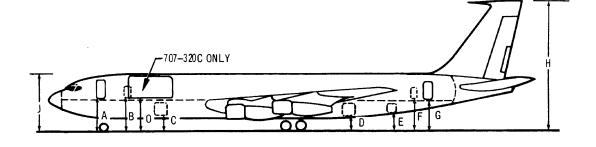
		VERTICAL CL	EARANCES	
	OPERATING E	MPTY WEIGHT	MAXIMUM R	AMP WEIGHT
	FT-IN.	М	FT-IN.	М
A	10 - 6	3.20	9 - 11	3.02
В	10 - 5	3.18	9 - 11	3.02
С	4 - 11	1.50	4 - 6	1,37
D	5 - 0	1.52	4 - 8	1.42
E	6 - 2	1.88	5 - 11	1.80
F	10 - 3	3.12	10 - 1	3.07
G	10 - 3	3.12	10 - 1	3.07
Н	41 - 8	12.70	41 - 7	12.68
j	18 - 4	5.59	18 - 0	5.49
к	2 - 6	0.76	2 - 4	0.71
L	4 - 9	1.45	4 - 2	1.27
М	12 - 4	3.76	11 - 7	3.53
N	16 - 10	5.13	16 - 9	5.11

## 2.3 GROUND CLEARANCES MODEL 707-120B

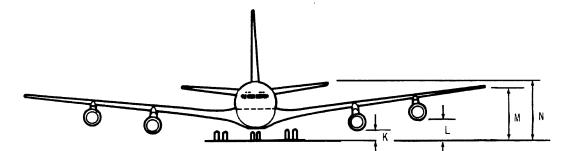


		VERTICAL C		
	OPERATING E	MPTY WEIGHT	MAXIMUM RA	MP WEIGHT
	FT-IN.	М	FT-IN.	M
Α	10 - 6	3.20	9 - 11	3.02
В	10 - 6	3.20	10 - 0	3.05
С	5 - 1	1.55	46	1.37
D	5 - 3	1.60	4 - 11	1.50
E	6 - 5	1.96	6 - 2	1,88
F	10 - 8	3.25	10 - 4	3.15
G	10 - 8	3.25	10 - 4	3.15
Н	42 - 2	12.85	41 - 11	12.78
J	18 - 7	5.66	18 - 0	5.49
К	3 - 3	0.99	2 - 9	0.84
L	5 - 3	1.60	4 - 7	1.40
М	13 - 0	3.96	12 - 1	3.68
N	17 - 6	5.33	17 - 3	5.26

GROUND CLEARANCES MODELS 707-320, -420



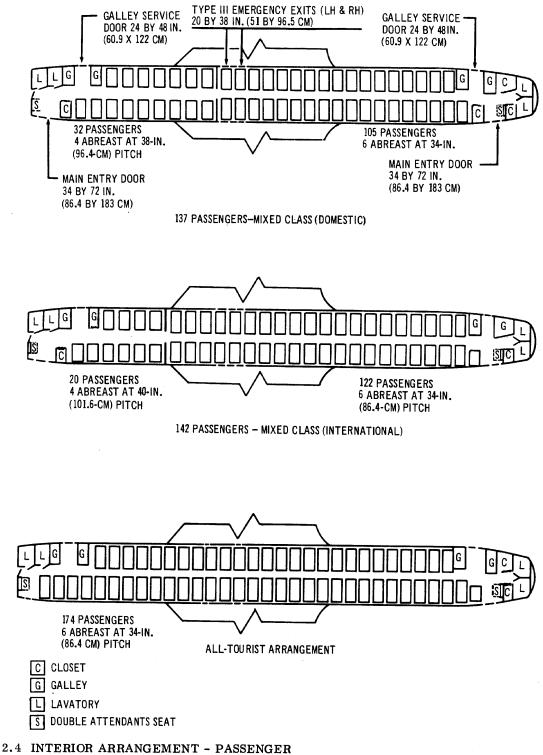
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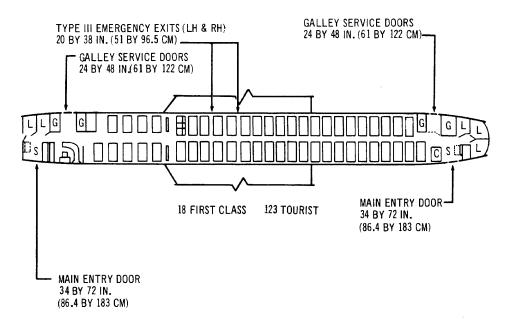
				VERTICAL	CLEARANCES			
		OPERATING	EMPTY WEIGH	Г		MAXIMUM RA	MP WEIGHT	
	32	)B	320	00	32	)B	32	00
	FT - IN.	М	FT-IN.	М	FT-IN.	М	FT - IN.	M
A	10 - 6	3.20	10 - 8	3.25	9 - 11	3.02	10 - 0	3.05
В	10 - 6	3.20	10 - 7	3.23	10 - 0	3.05	10 - 0	3.05
С	5 - 1	1.55	5 - 1	1.55	4 - 6	1.37	4 - 6	1.37
D	5 - 3	1.60	4 - 10	1.47	5 - 2	1.58	4 - 10	1.47
E	6 - 5	1.96	6 - 4	1.93	6 - 1	1.85	6 - 0	1.83
F	10 - 7	3.23	10 - 6	3.20	10 - 3	3.12	10 - 3	3.12
G	10 - 7	3.23	10 6	3.12	10 - 3	3.20	10 - 3	3.12
Н	42 - 1	12.83	42 - 0	12.80	41 - 10	12.75	41 - 10	12.75
J	18 - 7	5.66	18 - 6	5.64	18 - 0	5 <b>.49</b>	18 - 1	5.51
К	3 - 4	1.02	3 - 4	1.02	2 - 9	0.84	2 - 9	0.84
L	5 - 4	1.63	5 - 4	1.63	4 - 7	1.40	4 - 7	1.40
M	13 - 1	3.99	13 - 0	3.96	12 - 2	3.71	12 - 1	3.68
N	17 - 4	5.28	17 - 3	5.26	17 - 2	5.23	17 - 1	5.21
0		· · · · · · · · · · · · · · · · · · ·	10 - 6	3.20			9 - 11	3.02

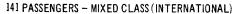
GROUND CLEARANCES MODELS 707-320B, -320C

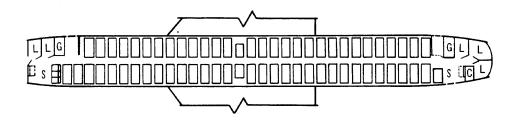
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MODEL 707-120B







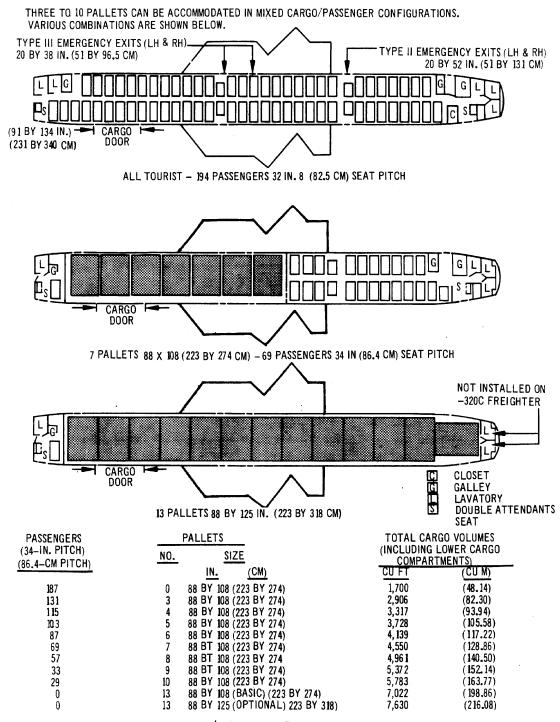
189 PASSENGERS (34" SEAT PITCH) (86-4 CM) ALL TOURIST ARRANGEMENT

INTERIOR ARRANGEMENT - PASSENGER MODEL 707-320, -320B, -420

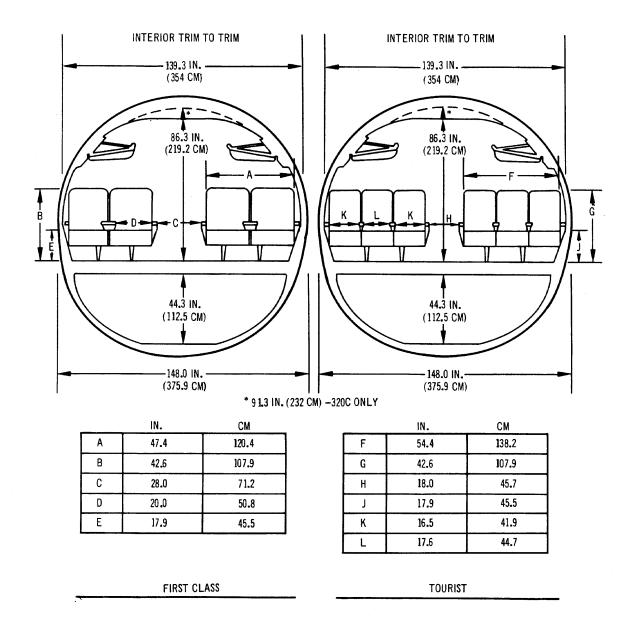
S DOUBLE ATTENDANTS SEAT

C CLOSET

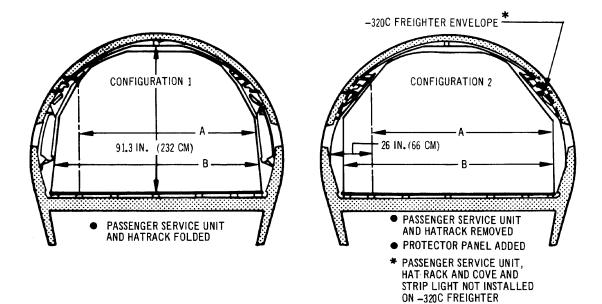
G GALLEY



INTERIOR ARRANGEMENT - CARGO/PASSENGER MODEL 707-320C



2.5 CABIN CROSS SECTIONS - PASSENGER MODELS 707-120B, -320, -320B, -320C, -420



	-320C CONVE	RTIBLE PALLETIZED CAR	GO VOLUMES	
CONFIGU	RATION 1		CONFIG	JRATION 2
PALLET A	PALLET B		PALLET A	PALLET B
88 BY 108 IN. (2.23 BY 2.74 M)	88 BY 125 IN. (2.23 BY 3.18 M)		88 BY 108 IN. (2.23 BY 2.74 M)	88 BY 108 IN. (2.23 BY 3.18 M)
403 CU FT (11.4 CU M)	441 CU FT (12.49 CU M)	ONE PALLET	411 CU FT (12.91 CU M)	456 CU FT (11.64 CU M)
5,227 CU FT (148.03 CU M)	5,758 CU FT (163.07 CU M)	TOTAL ENVELOPE (13 PALLETS)	5,322 CU FT (150.72 CU M)	5,930 CU FT (167.94 CU M)

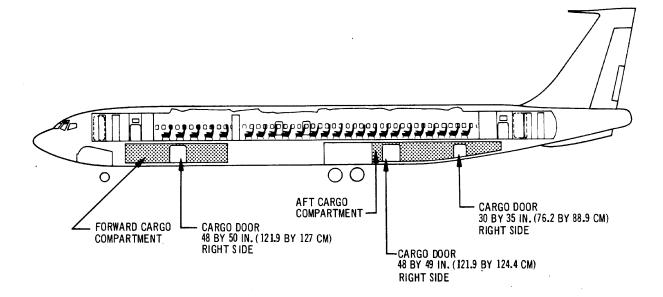
PALLET ENVELOPES BASED ON 1-INCH MINIMUM CLEARANCE (PALLETS 2 THRU 12)

GROSS C	ARGO COMPARTMENT VOLUMES	
	-320C CONVERTIBLE	-320C FREIGHTER
UPPER COMPARTMENT (WETTED VOL)	7,415 CU FT (209.64 CU M)	8,000 CU FT (226.5 CU M)
LOWER COMPARTMENT	1,700 CU FT (48.36 CU M)	1,785 CU FT (50.5 CU M)
TOTAL	9,115 CU FT (257 CU M)	9,785 CU FT (277 CU M)

NOTE:

WHEN 108-INCH (2.74-METER) PALLETS(A) ARE USED IN CARGO-PASSENGER CONFIGURATIONS, THERE IS A CREW ACCESS AISLE TO THE PASSENGER COMPARTMENT. THE 125-INCH (3.18-METER) PALLETS (B) UTILIZE THE FULL CABIN WIDTH. SEE PAGE 19.

UPPER CARGO COMPARTMENT CROSS SECTIONS -CONVERTIBLE AND FREIGHTER MODEL 707-320C

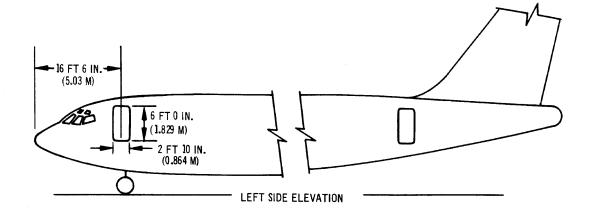


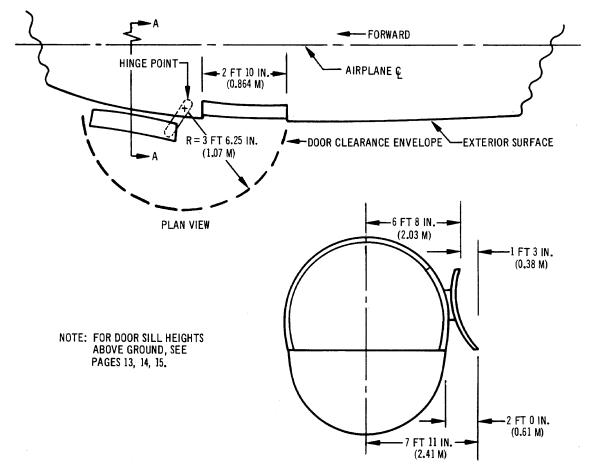
### LOWER CARGO COMPARTMENT CAPACITIES

MODEL	FOR	WARD	AI	FT	тот	AL
WODEL	CU FT	CU M	CU FT	CUM	CU FT	CU M
707- <b>120</b> B	758	21.46	910	25.76	1,668	47.22
707-320/-420	868	24.58	905	25.63	1,7.73	50.21
707 <b>-320</b> B	865	24.49	905	25.63	1,770	50.12
707-320C (CONV)	835	23,60	865	2 <b>4.</b> 49	1,700	48.09
707-320C (F)	875	24,80	910	25.76	1,785	50.56

NOTE: CARGO IN LOWER COMPARTMENTS NOT USUALLY CONTAINERIZED; HOWEVER, INDIVIDUAL AIRLINES HAVE OPTION OF USING CONTAINERS.

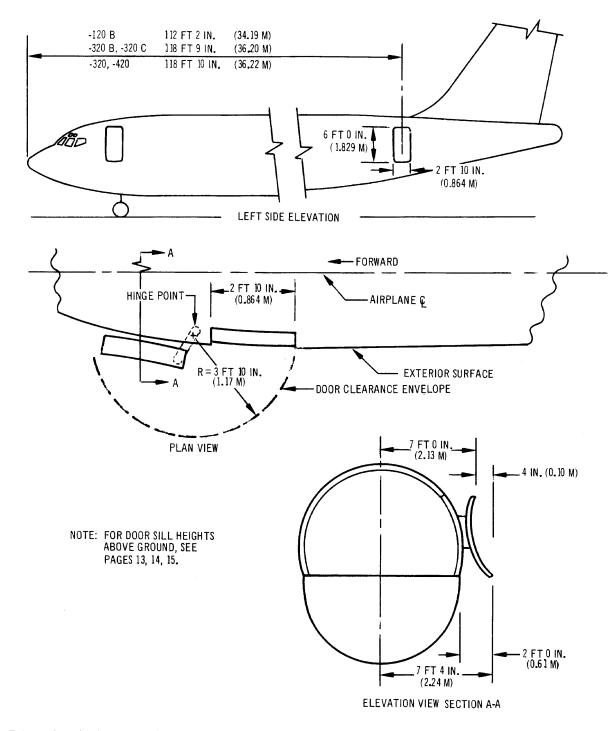
2.6 LOWER CARGO COMPARTMENT CAPACITIES MODELS 707-120B, -320, -320B, -320C, -420



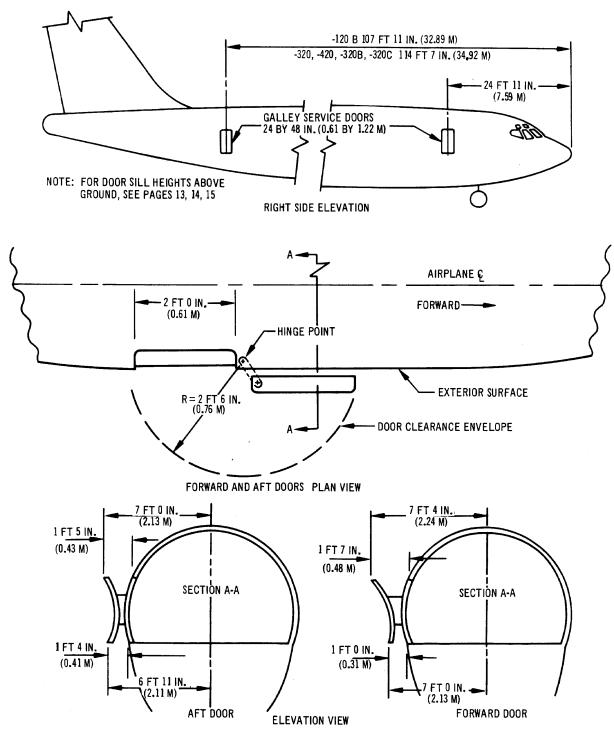


ELEVATION VIEW SECTION A-A

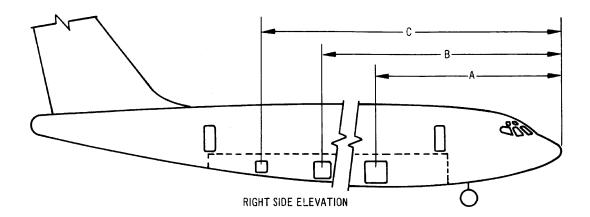
2.7 DOOR CLEARANCES - FORWARD PASSENGER ENTRY MODELS 707-120B, -320, -320B, -320C, -420



DOOR CLEARANCES - AFT PASSENGER ENTRY MODELS 707-120B, -320, -320B, -320C, -420



DOOR CLEARANCES - FORWARD AND AFT GALLEY SERVICE MODELS 707-120B, -320, -320B, -320C, -420

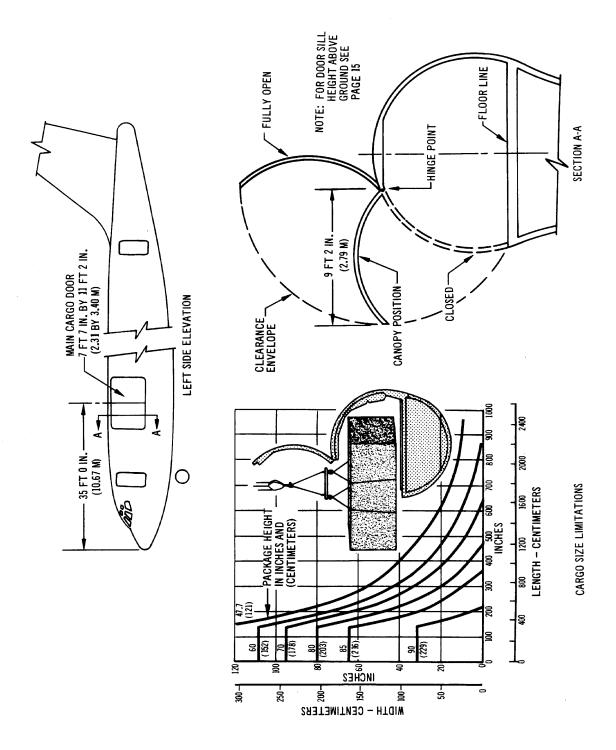


### NOTE: FOR DOOR SILL HEIGHTS ABOVE GROUND, SEE PAGES 13, 14 AND 15

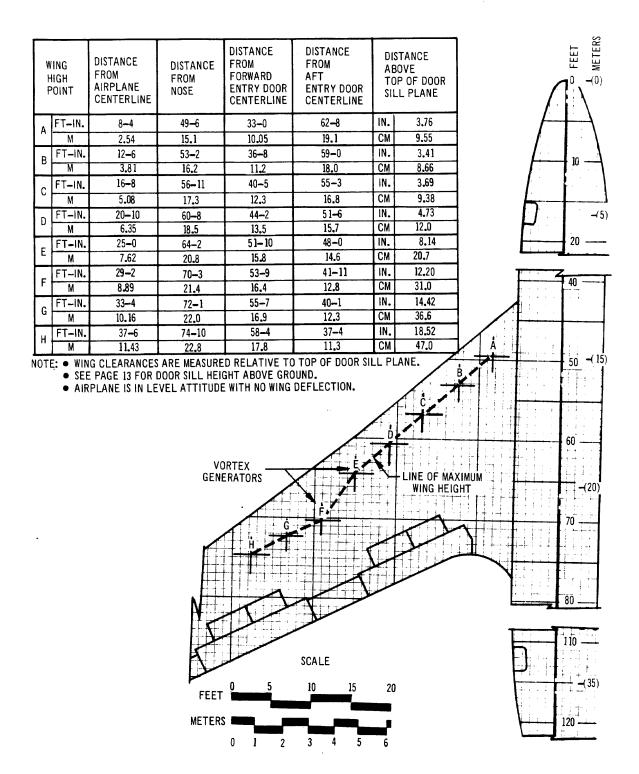
	MODEL					
DOOR	-120B		-320/-420		-320B /-320 C	
	FT	М	FT	М	FT	М
FORWARD CARGO COMPARTMENT (DOOR A) 48 IN. WIDE BY 50 IN. HIGH (1.22 BY 1.27 M)						
	35 FT 4.2 IN.	10.77	35 FT 4.2 IN.	10.77	35 FT 4.2 IN.	10.77
AFT CARGO COMPARTMENT (FORWARD DOOR B) 48 IN. WIDE BY 49 IN. HIGH (1.22 BY 1.24 M)						
	86 FT 3.5 IN.	26.30	94 FT 7.5 IN.	28.84	94 FT 7.5 IN.	28.84
(AFT DOOR C) 30 IN.WIDE BY 35 IN.HIGH (0.76 BY 0.89 M)	98 FT 10.5 IN.	30.14	107 FT 2.5 IN.	32.68	107 FT 2.5 IN.	32.68

NOTE: LOWER CARGO COMPARTMENT DOORS DO NOT SWING OUT. TRACKS LOCATED ON INTERIOR SIDEWALL PERMIT DOOR TO SLIDE BACK FROM DOOR OPENING.

DOOR CLEARANCES - LOWER CARGO MODELS 707-120B, -320, -320B, -320C, -420

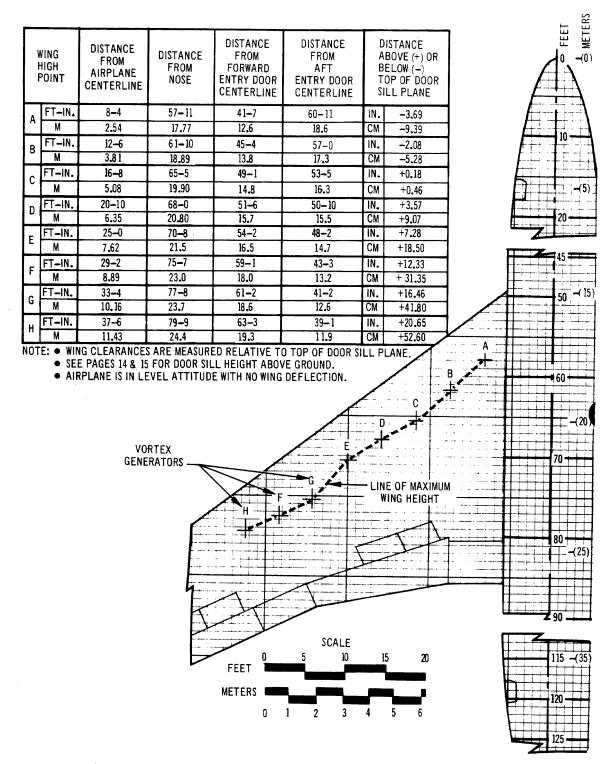


## DOOR CLEARANCES - MAIN CARGO MODEL 707-320C



DOOR SILL/WING CLEARANCE — CRITICAL INTERFERENCE PATH MODEL 707-120B

D6-58322



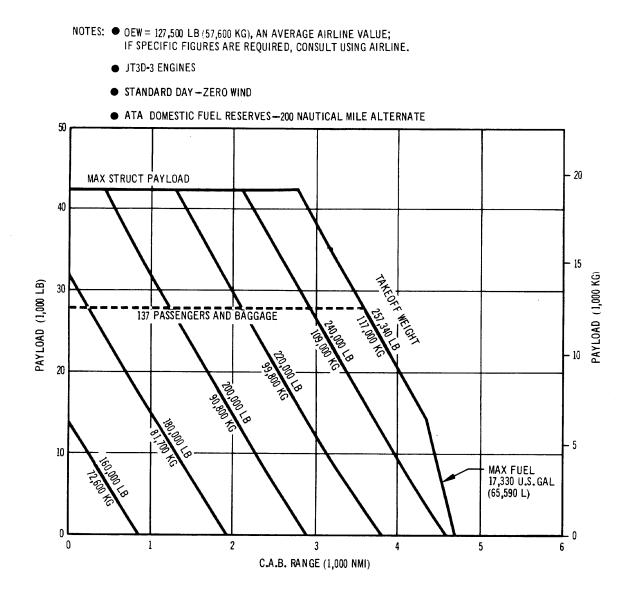
DOOR SILL/WING CLEARANCE — CRITICAL INTERFERENCE PATH MODEL 707-320, -320B, -320C, -420

#### 3.0 AIRPLANE PERFORMANCE

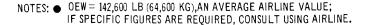
3.1 Payload/Range for Long Range Cruise

3.2 C.A.R. Takeoff Runway Length Requirements

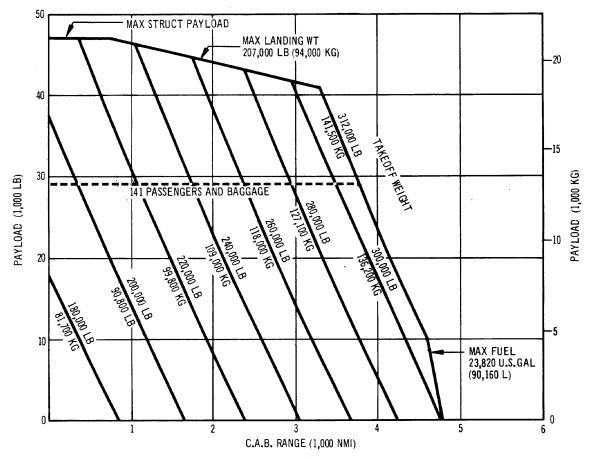
3.3 C.A.R. Landing Runway Length Requirements



### 3.1 PAYLOAD/RANGE FOR LONG RANGE STEP CLIMB CRUISE MODEL 707-120B PASSENGER - DOMESTIC



- JT4A-11 ENGINES
- STANDARD DAY—ZERO WIND
- ATA INTERNATIONAL FUEL RESERVES 200 NAUTICAL MILE ALTERNATE

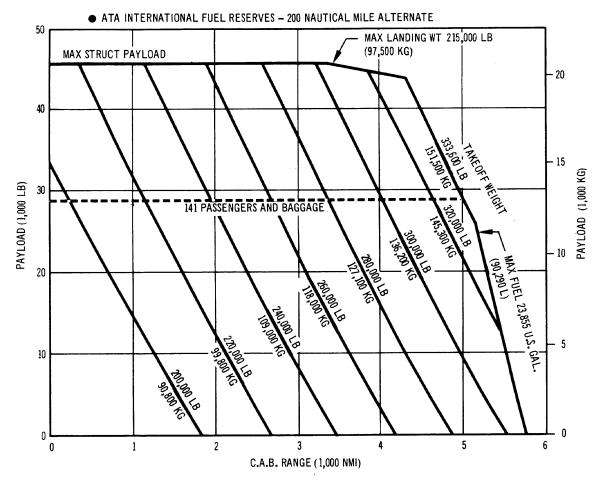


PAYLOAD/RANGE FOR LONG RANGE STEP CLIMB CRUISE MODEL 707-320 PASSENGER - INTERNATIONAL

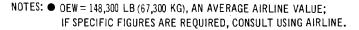
NOTES: • OEW = 148,800 LB (67,500 KG), AN AVERAGE AIRLINE VALUE; IF SPECIFIC FIGURES ARE REQUIRED, CONSULT USING AIRLINE.

JT3D-3B (IC) ENGINES

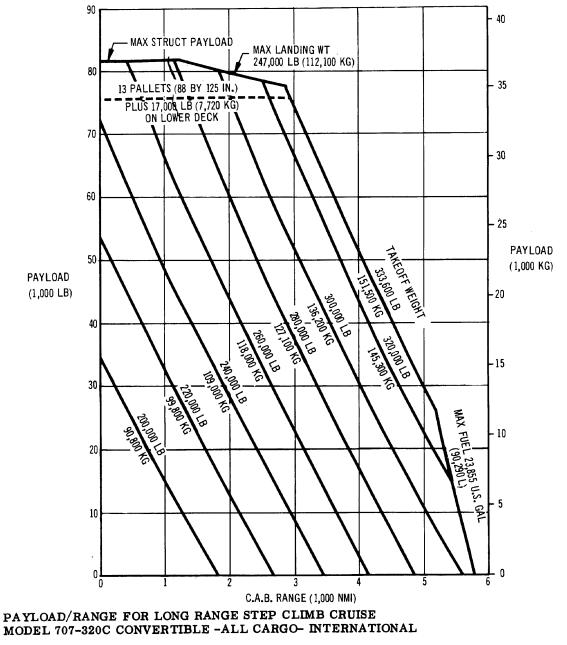
STANDARD DAY—ZERO WIND



## PAYLOAD/RANGE FOR LONG RANGE STEP CLIMB CRUISE MODEL 707-320B ADV PASSENGER - INTERNATIONAL

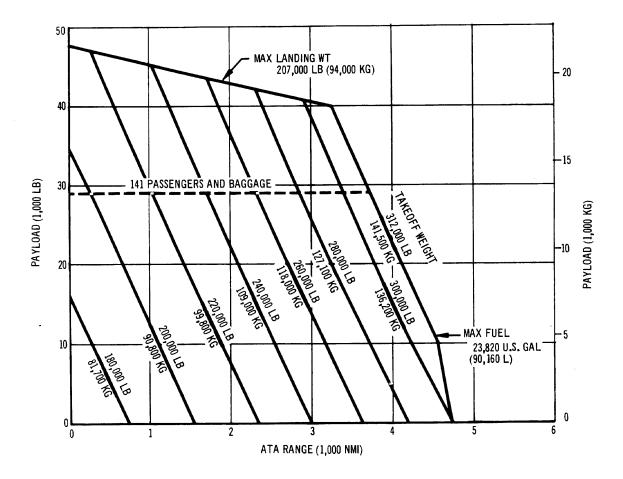


- JT3D-3B (IC) ENGINES
- STANDARD DAY ZERO WIND
- ATA INTERNATIONAL FUEL RESERVES 200 NAUTICAL MILE ALTERNATE

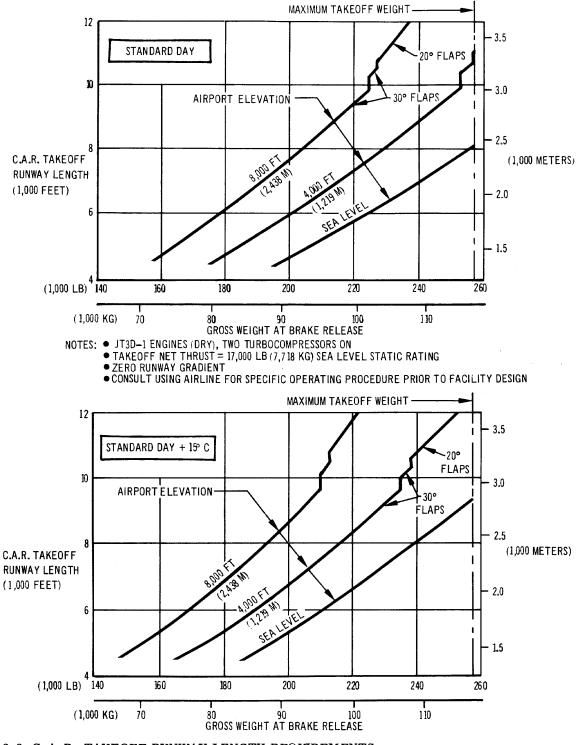


NOTES: • OEW = 142,600 LB (64,600 KG), AN AVERAGE AIRLINE VALUE;

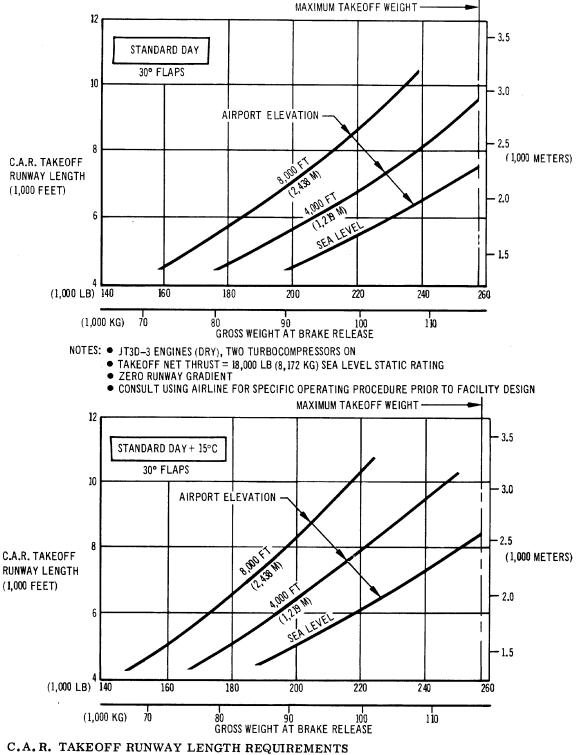
- IF SPECIFIC FIGURES ARE REQUIRED, CONSULT USING AIRLINE.
- R. CO. 12 ENGINES
- STANDARD DAY ZERO WIND
- ATA INTERNATIONAL FUEL RESERVES 200 NAUTICAL MILE ALTERNATE



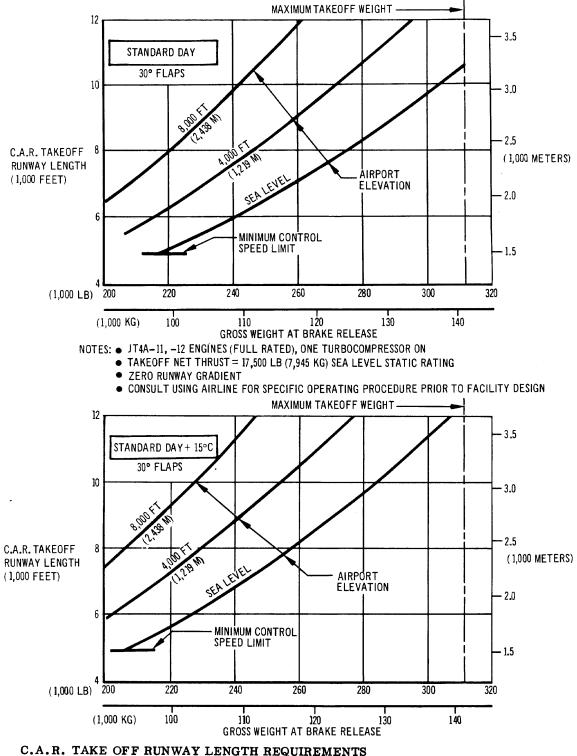
## PAYLOAD/RANGE FOR LONG RANGE STEP CLIMB CRUISE MODEL 707-420 PASSENGER - INTERNATIONAL



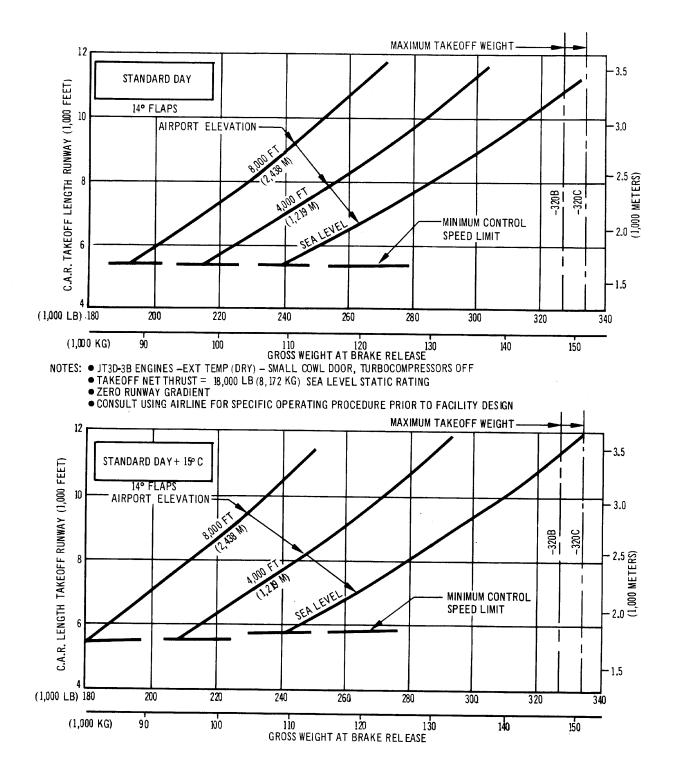
3.2 C.A.R. TAKEOFF RUNWAY LENGTH REQUIREMENTS MODEL 707-120B (JT3D-1 ENGINE)



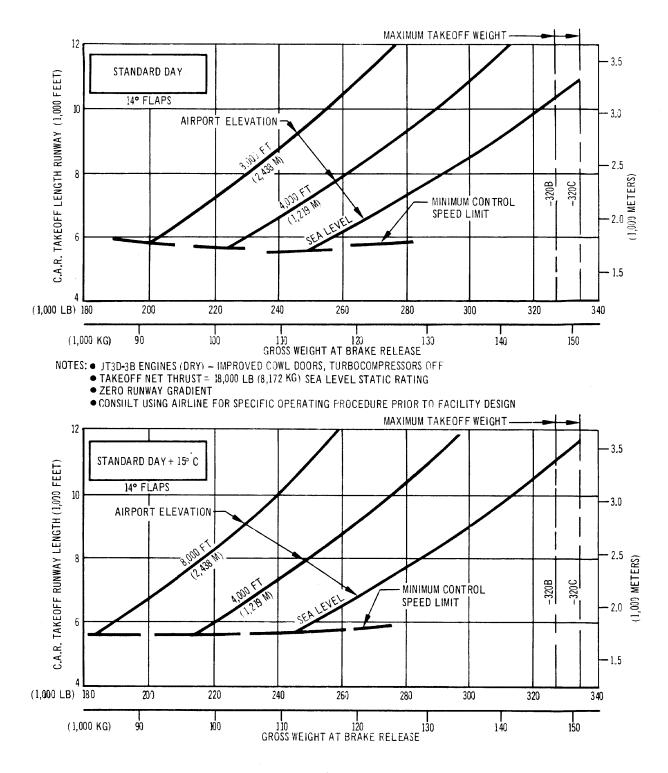
MODEL 707-120B (JT3D-3 ENGINE)

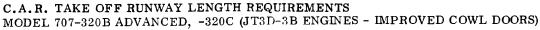


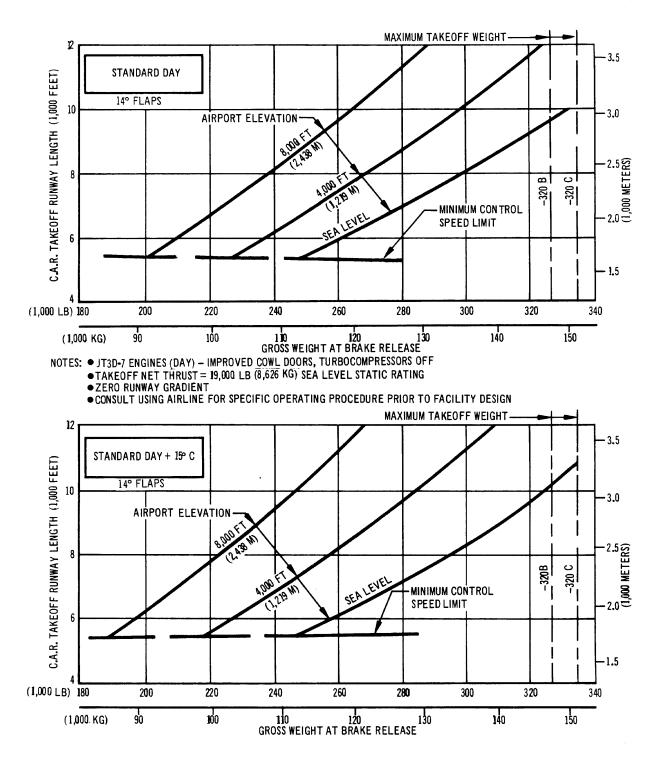
MODEL 707-320 (JT4A-11, -12 ENGINES)

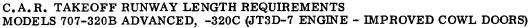


C.A.R. TAKEOFF RUNWAY LENGTH REQUIREMENTS MODELS 707-320B ADVANCED, -320C (JT3D-3B ENGINES - SMALL COWL DOORS)

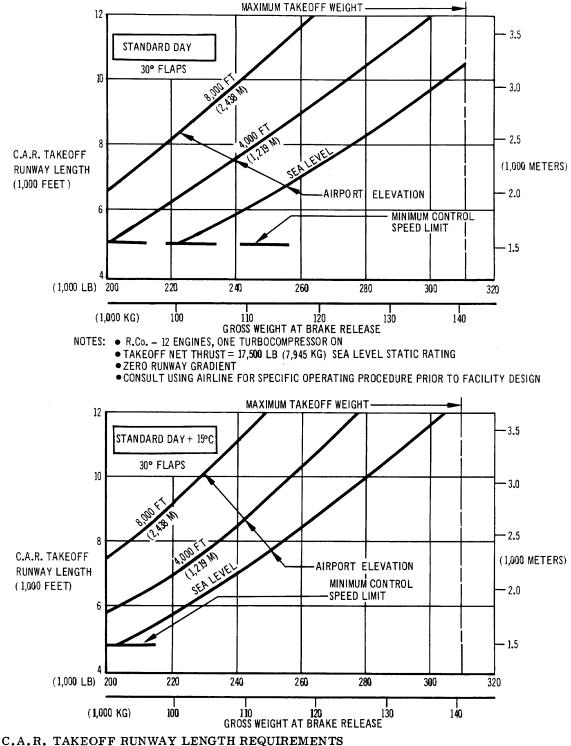




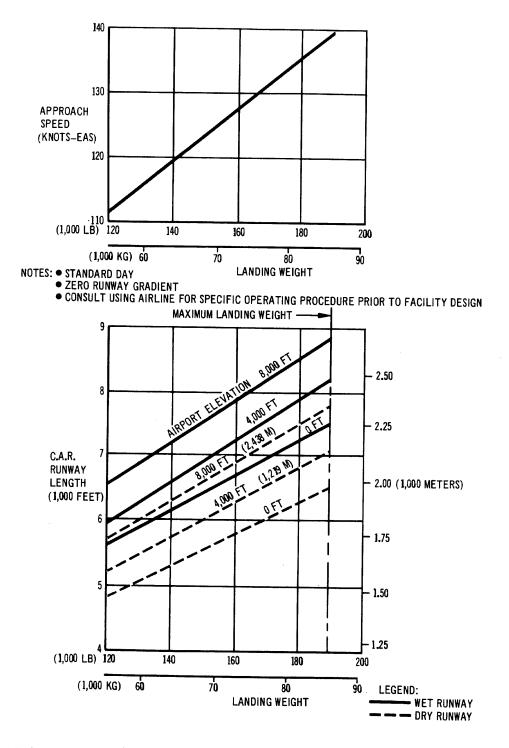




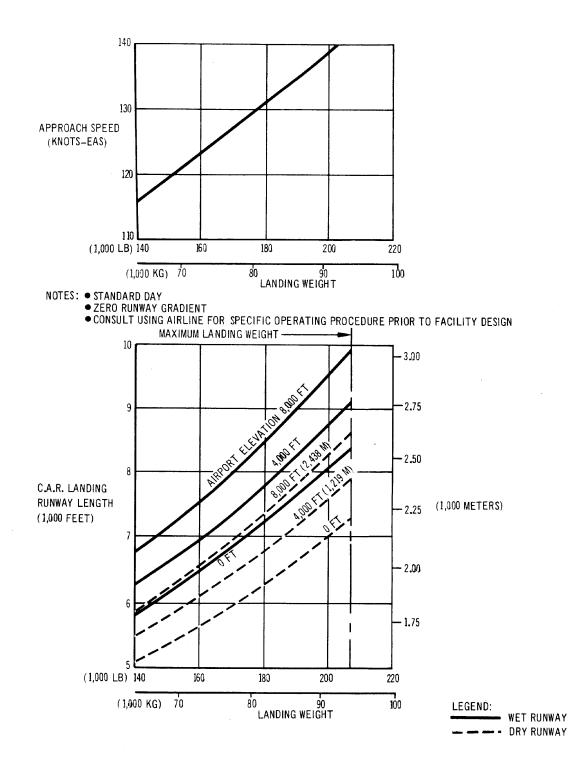
40



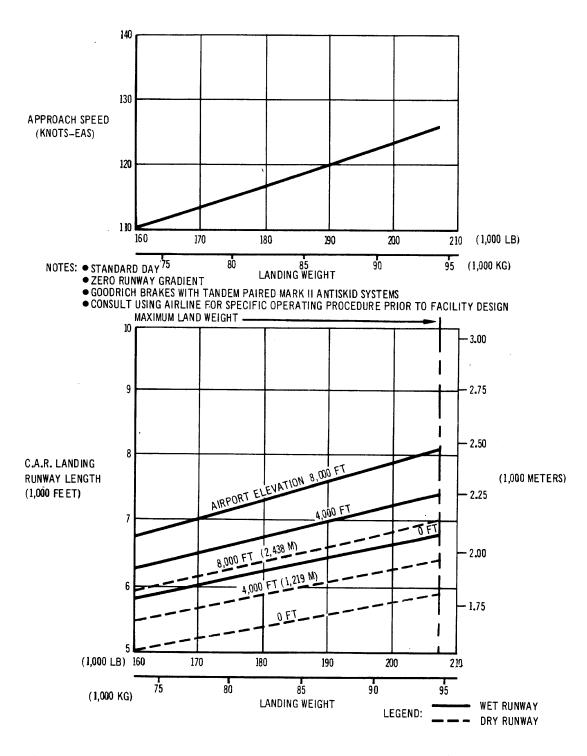
MODEL 707-420



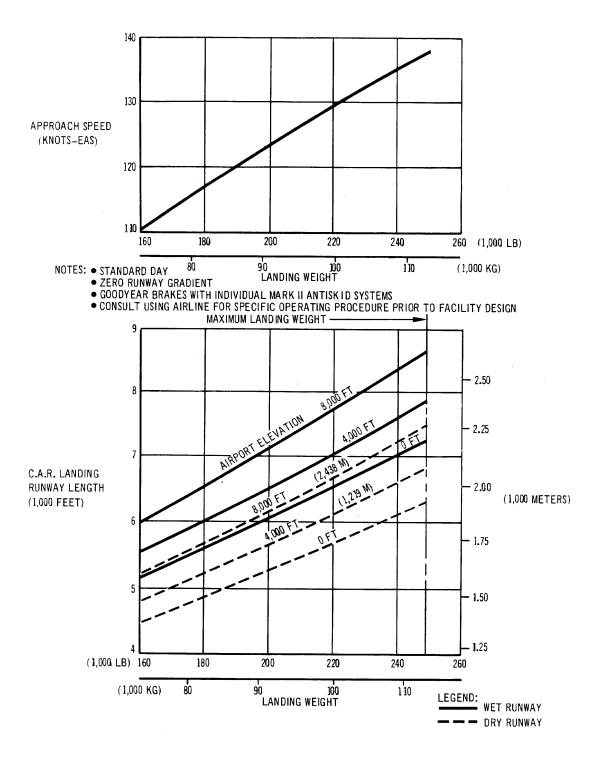
# 3.3 C.A.R. LANDING RUNWAY LENGTH REQUIREMENTS MODEL 707-120B



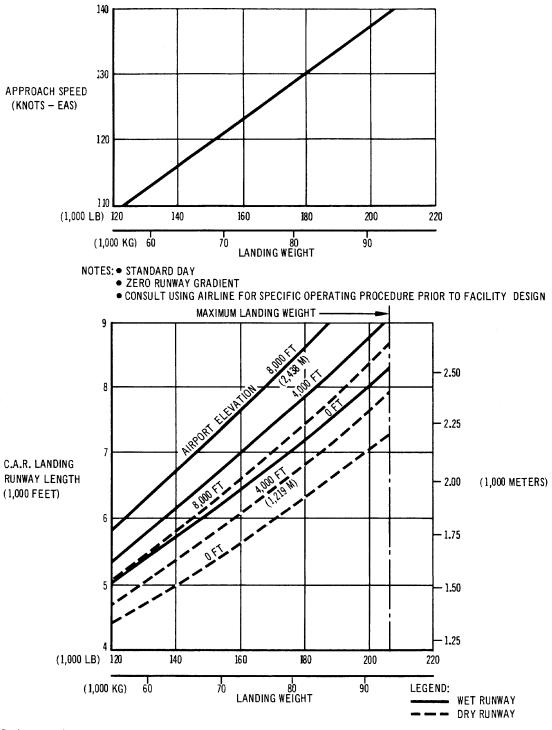
C.A.R. LANDING RUNWAY LENGTH REQUIREMENTS MODEL 707-320



## C.A.R. LANDING RUNWAY LENGTH REQUIREMENTS MODEL 707-320B ADVANCED



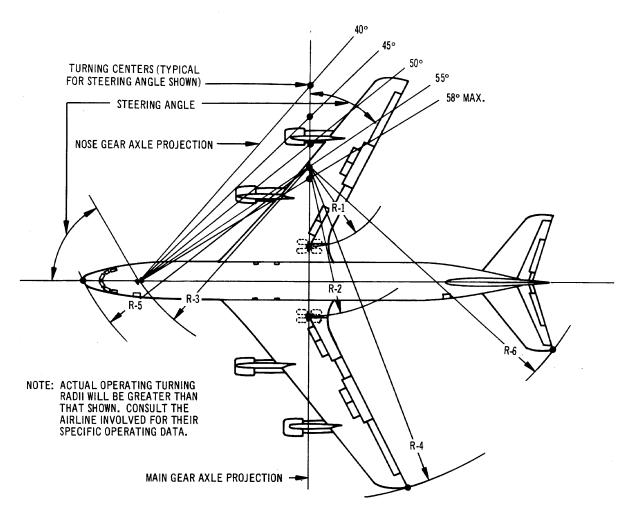
# C.A.R. LANDING RUNWAY LENGTH REQUIREMENTS MODEL 707-320C



C.A.R. LANDING RUNWAY LENGTH REQUIREMENTS MODEL 707-420

# 4.0 GROUND MANEUVERING

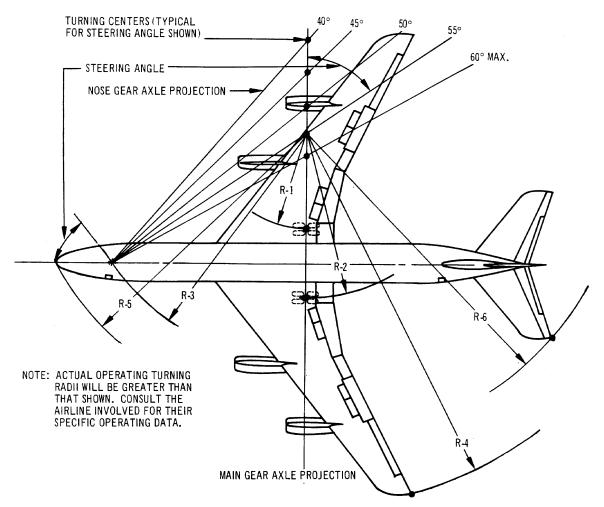
- 4.1 Turning Radii
- 4.2 Runway and Taxiway Turn Paths
- 4.3 Runway Holding Apron
- 4.4 Minimum Parking Space Requirements



## **DIMENSIONS ROUNDED TO NEAREST FOOT AND 0.1 METER**

STEERING ANGLE (DEGREES)	R-1		R-2		R-3		R-4		R-5		R-6	
	INN ER GEAR		OUTER GEAR		NOSE GEAR		WING Tip		NOSE		TAIL	
	FT	М	FT	M	FT	М	FT	М	FT	М	FT	М
30	80	24.4	102	31.1	105	32	159	48.5	1 14	34.7	136	41.5
35	64	19.5	86	26.2	91	27.7	143	43.6	102	31.1	123	37.5
40	51	15.5	73	22.3	82	25	132	40.2	94	28.7	113	34 <b>.4</b>
45	41	12,5	63	19.2	74	22.6	122	37.2	87	26.5	105	32
50	33	10	55	16.8	68	20.7	113	34.4	82	25	100	30.5
55	26	7.9	48	14.6	65	19.8	107	32.6	79	24.1	95	29
58 MAX	22	6.7	44	13.4	63	19.2	103	31.4	77	23.5	90	27.4

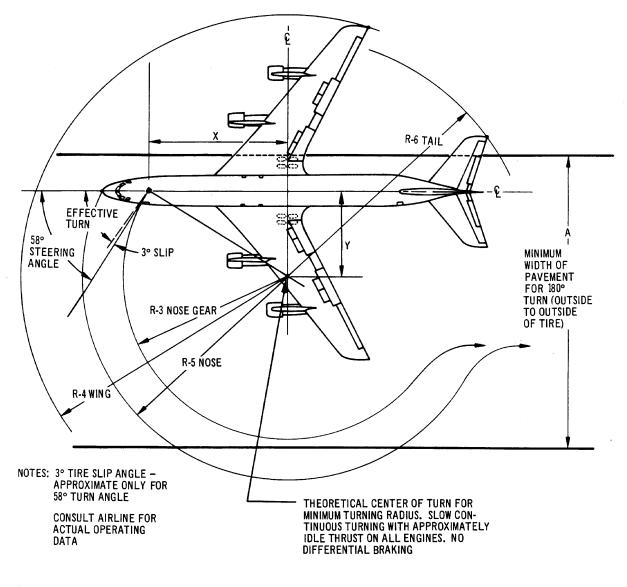
4.1 TURNING RADII - NO SLIP ANGLE MODEL 707-120B



# DIMENSIONS ROUNDED TO NEAREST FOOT AND 0.1 METER

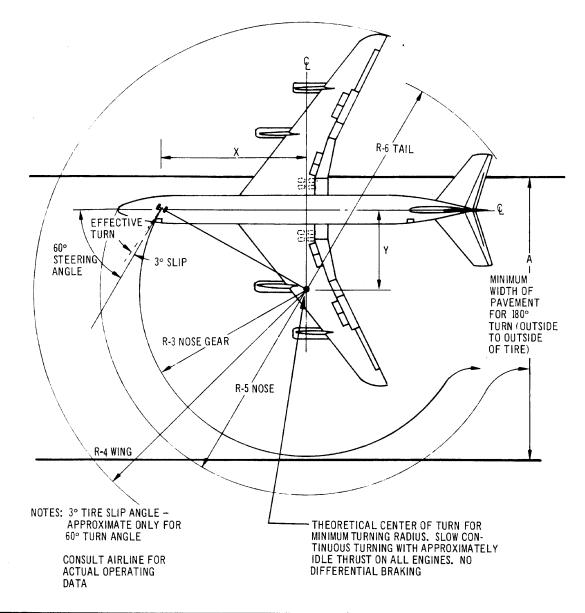
STEERING	R-1 INNER GEAR		R-2 OUTER GEAR		R–3 NOSE GEAR		R-4 WING* TIP		R-5 NOSE		R_6 TAIL	
ANGLE (DEGREES)												
	FT	М	FT	М	FT	М	FT	М	FT	м	FT	М
30	91	27.7	1 13	34.4	1 18	36	177	53.9	127	38.7	147	44.8
35	74	22.6	96	29.3	103	31.4	159	48.5	1 14	34.7	132	40.2
40	60	18.3	82	25.0	<del>9</del> 2	28	145	44.2	104	31.7	121	36.9
45	48	14.6	70	21.3	84	25.6	134	40.8	97	29.6	112	34.1
50	39	11.9	61	18.6	77	23.5	125	38.1	91	27.7	106	32.3
55	30	9.1	52	15.8	71	21.6	117	35.7	87	26.5	100	30.5
60 MAX	23	7	45	13.7	68	20.7	1 10	33.5	84	25.6	96	29.3

TURNING RADII - NO SLIP ANGLE MODELS 707-320, -320B, -320C, -420 \* ADD 2 FEET, OR 0.6 METERS, FOR -320B AND -320C



EFFECTIVE TURN ANGLE 55°	x	Y	A	R-3	R-4	R-5	R-6
FT	52.33	36.6	116.2	65	107	79	95
М	15.95	11.15	35.42	19.8	32.6	24.1	29

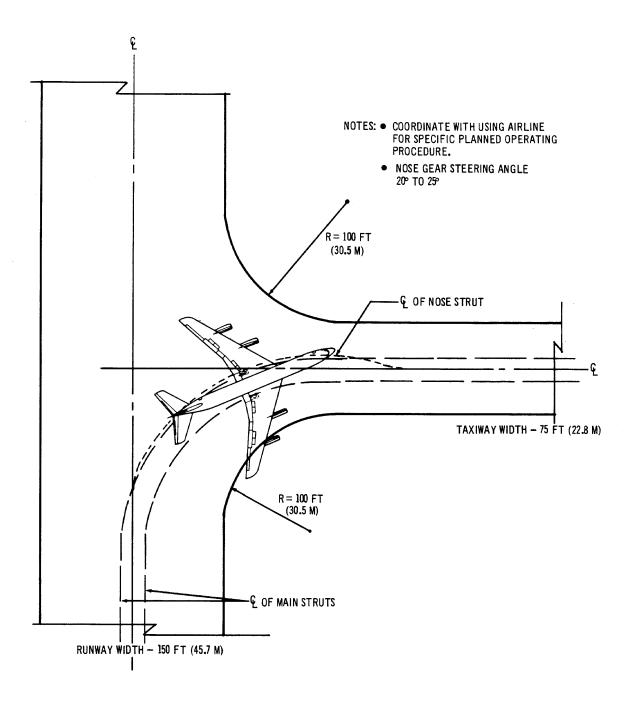
MINIMUM TURNING RADII - 3° SLIP ANGLE MODEL 707-120B



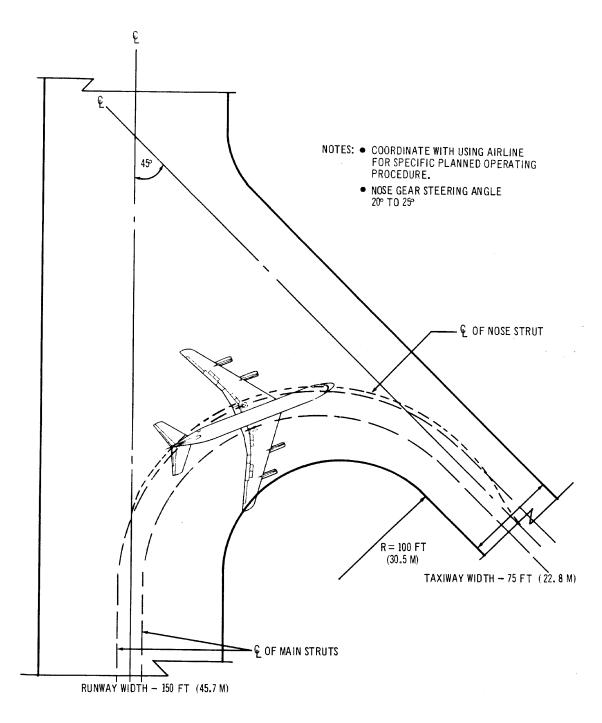
EFFECTIVE TURN ANGLE 57°	x	Y	A	R-3	R-4*	R-5	R-6
FT	59	38.3	123.4	70.5	1 14	85.5	98
. M	17.98	1 1.68	37.6	21.49	34.7	26.06	29.87

\* ADD 2 FEET, OR 0.6 METERS, FOR -320B AND -320C

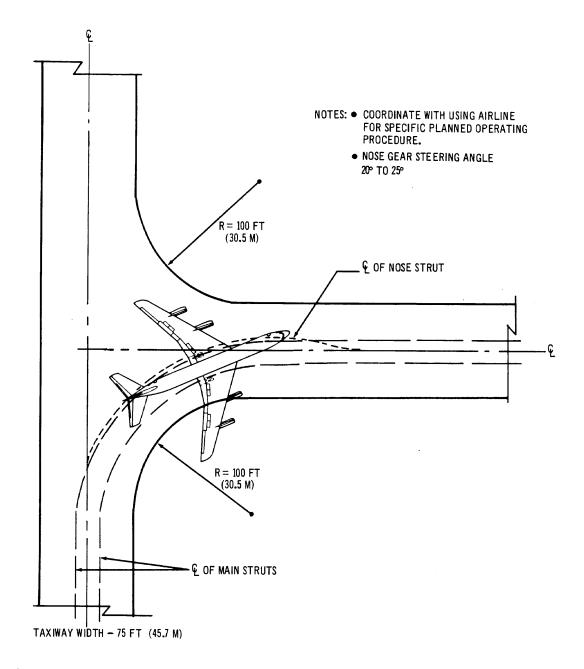
MINIMUM TURNING RADII - 3° SLIP ANGLE MODELS 707-320, -320B, -320C, -420



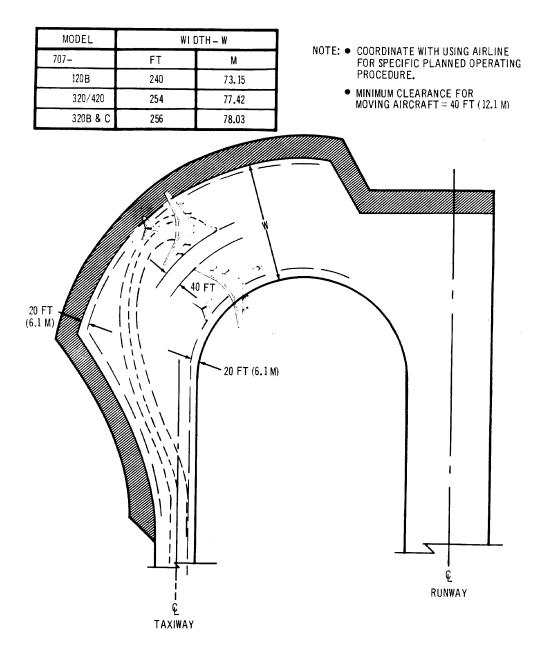
4.2 RUNWAY AND TAXIWAY TURN PATHS -90° TURN RUNWAY TO TAXIWAY MODELS 707-120B, -320B, -320C, -420



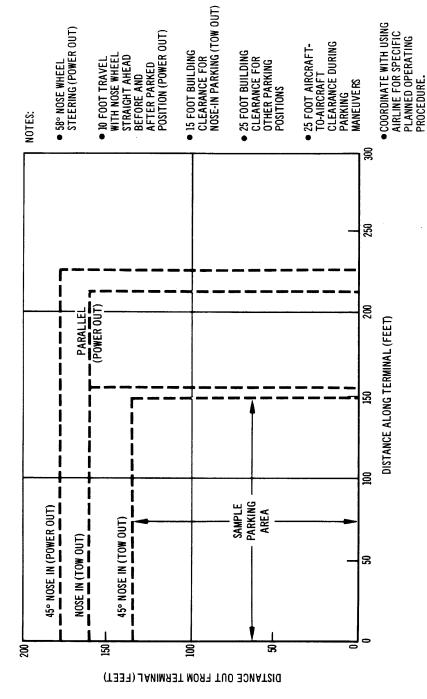
RUNWAY AND TAXIWAY TURN PATHS -RUNWAY TO TAXIWAY TURN - MORE THAN 90° MODELS 707-120B, -320, -320B, -320C, -420



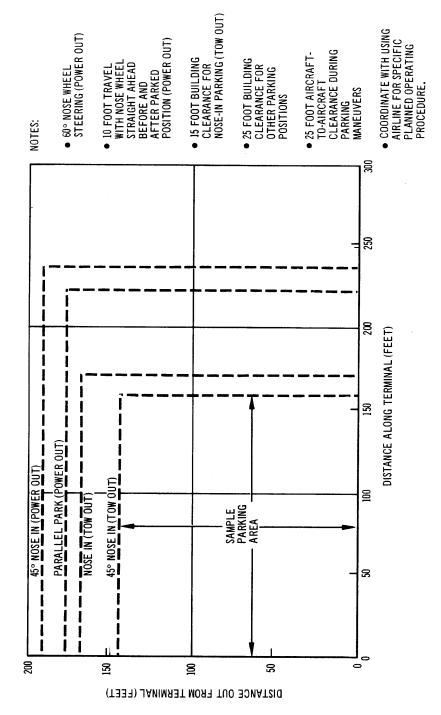
RUNWAY AND TAXIWAY TURN PATHS TAXIWAY TO TAXIWAY TURN - 90° MODELS 707-120B, -320, -320B, -320C, -420



4.3 RUNWAY HOLDING APRON MODELS 707-120B, -320, -320B, -320C, -420



4.4 MINIMUM PARKING SPACE REQUIREMENTS MODEL 707-120B

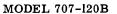


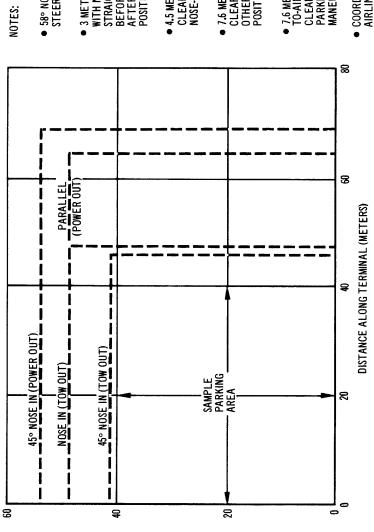
MINIMUM PARKING SPACE REQUIREMENTS MODELS 707-320, -320B, -320C, -420

D6-58322

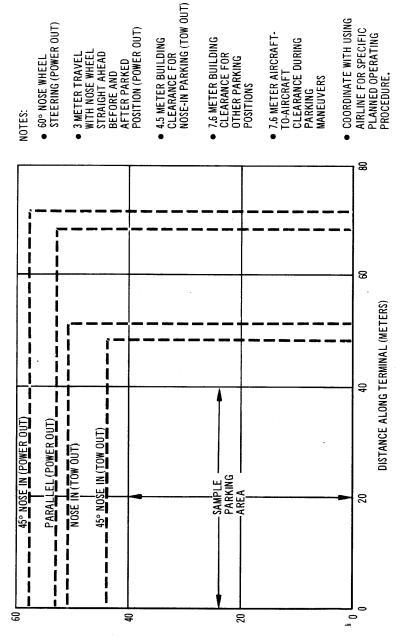
DISTRUCE OUT FROM TERMINAL (METERS)







- 58° NOSE WHEEL STEERING (POWER OUT)
- BEFORE AND After Parked Position (power out) 3 METER TRAVEL
   WITH NOSE WHEEL
   STRAIGHT AHEAD
- CLEARANCE FOR NOSE-IN PARKING (TOW OUT) 4.5 METER BUILDING
- 7.6 METER BUILDING CLEARANCE FOR OTHER PARKING POSITIONS
- 7.6 METER AIRCRAFT-TO-AIRCRAFT CLEARANCE DURING PARKING MANEUVERS
- COORDINATE WITH USING AIRLINE FOR SPECIFIC PLANNED OPERATING PROCEDURE.



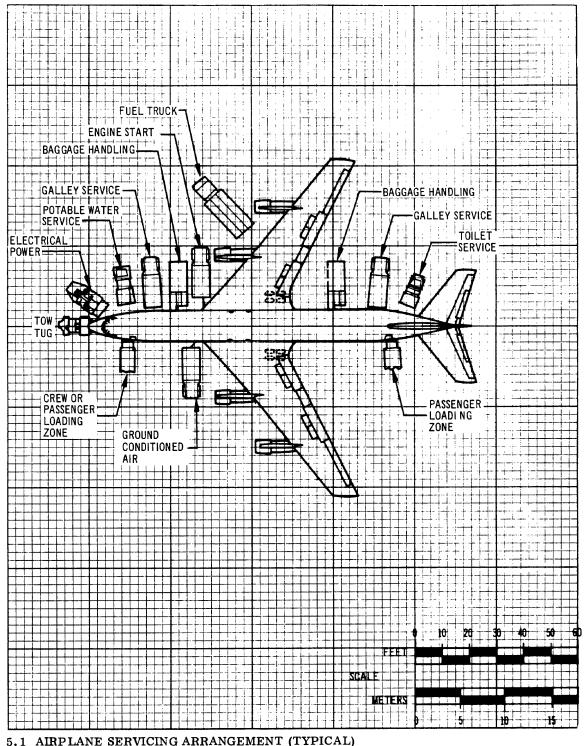
DISTRUCE OUT FROM TERMINAL (METERS)

MINIMUM PARKING SPACE REQUIREMENTS - METRIC MODELS 707-320, -320B, -320C, -420

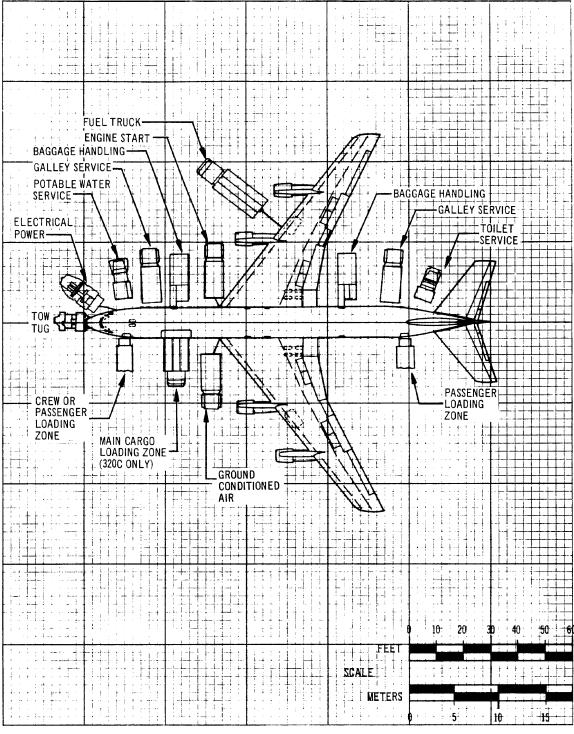
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### 5.0 TERMINAL SERVICING

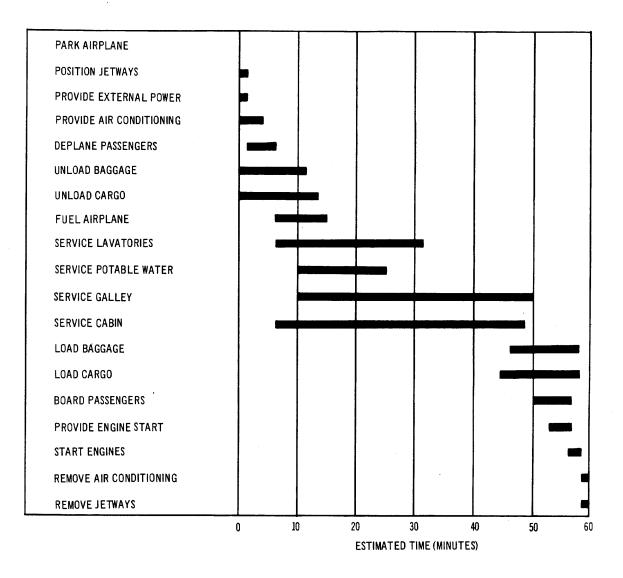
- 5.1 Airplane Servicing Arrangement (Typical)
- 5.2 Terminal Operations Turnaround Station
- 5.3 Terminal Operations En Route Station
- 5.4 Ground Service Connections
- 5.5 Engine Starting Pneumatic Requirements
- 5.6 Air Conditioning Requirements
- 5.7 Ground Towing Requirements



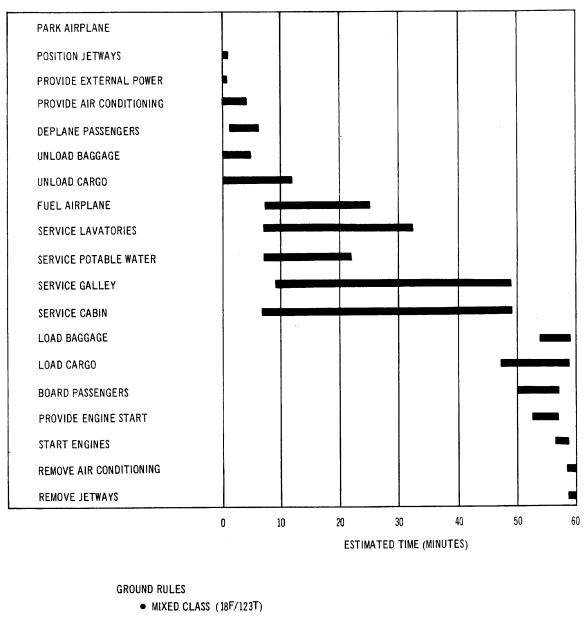
MODEL 707-120B



AIRPLANE SERVICING ARRANGEMENT (TYPICAL) MODELS 707-320, -320B, -320C, -420

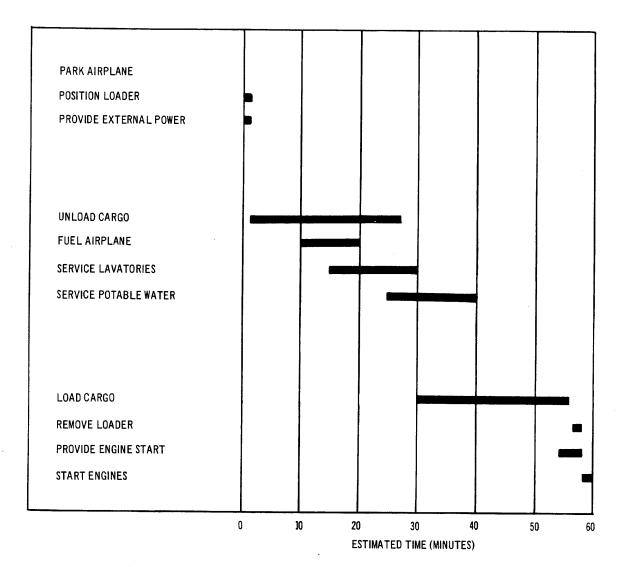


- MIXED CLASS (32F/105T)
- MAX. CARGO LOAD
- FUEL (ROUTE LEG PLUS RESERVES)
- REFUEL AT 1,200 GPM (4,542 LPM)
- FLIGHT ROUTE JFK-ORD-<u>SFO</u>
- 5.2 TERMINAL OPERATIONS TURNAROUND STATION MODEL 707-120B

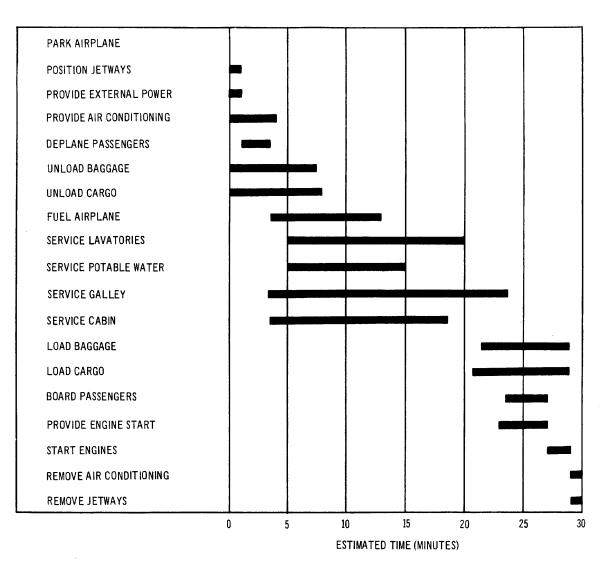


- MAX. CARGO LOAD
- REFUEL AT 1,200 GPM (4,542 LPM)
- FUEL (ROUTE LEG PLUS RESERVES) FLIGHT ROUTE SFO-HNL-TYO

TERMINAL OPERATIONS - TURNAROUND STATION (INTERNATIONAL) MODELS 707-320, -320B, -320C, -420

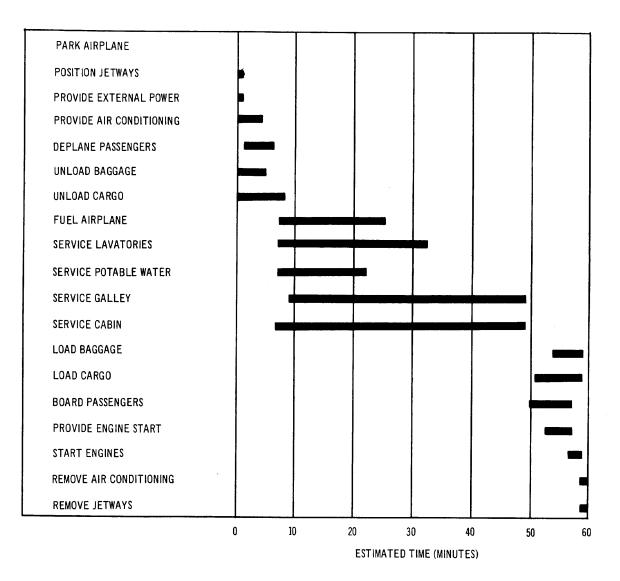


- ALL CARGO CONFIGURATION
- 13 PALLETS ON UPPER DECK 59,300 LB (26,922 KG) FUEL (ROUTE LEG PLUS RESERVES)
- BULK CARGO ON LOWER DECK 17,000 LB (7,718 KG)
- TOTAL PAYLOAD 76,300 LB (36,640 KG)
- REFUEL 1,200 GPM (4,542 LPM)
- FLIGHT ROUTE JFK-ORD-SFO
- TERMINAL OPERATIONS TURNAROUND STATION MODEL 707-320C - ALL CARGO



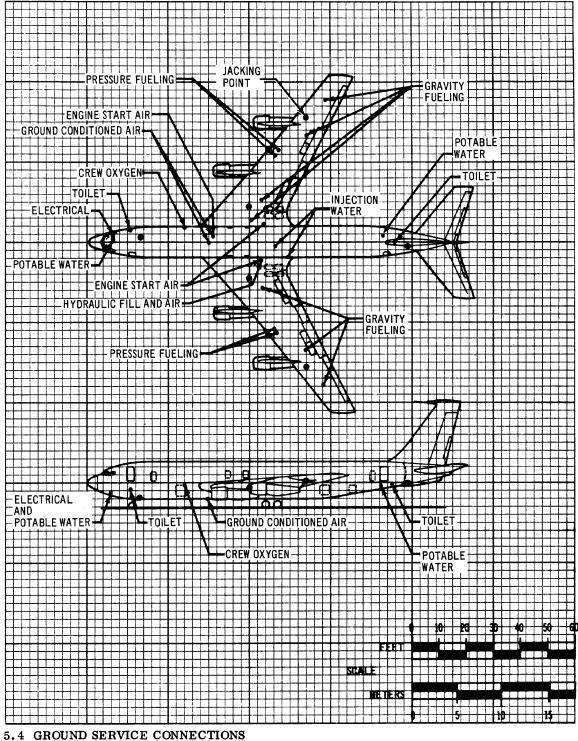
- MIXED CLASS (32F/105T)
- DEPLANE 1/2 PASSENGERS AND 1/2 CARGO
- DEPART WITH FULL PASSENGER AND CARGO LOAD
   FLIGHT ROUTE JFK-ORD-SFO
- FUEL (ROUTE LEG PLUS RESERVES)
- REFUEL AT 1,200 GPM (4,542 LPM)

# 5.3 TERMINAL OPERATIONS - EN ROUTE STATION MODEL 707-120B



- MIXED CLASS (18F/123T)
- DEPLANE ALL PASSENGERS AND 2/3 CARGO
- DEPART WITH FULL PASSENGER AND CARGO LOAD
- FUEL (ROUTE LEG PLUS RESERVES)
- REFUEL AT 1,200 GPM (4,542 LPM)
- FLIGHT ROUTE SFO\_HNL\_TYO

# TERMINAL OPERATIONS - EN ROUTE STATION (INTERNATIONAL) MODELS 707-320, -320B, -320C, -420



MODEL 707-120B

E CENTERLINE HEIGHT FROM RIGHT SIDE GROUND	ERS FE		0.6				
I AIRPLANE CI	Ë		2				
DISTANCE FROM AIRPLANE CENTERLINE LEFT SIDE RIGHT SIDE	FEET METERS						
	METERS		2.7	<del></del>		 	
DISTANCE AFT OF NOSE	FEET		σι			 	
SYSTEM		ELECTRICAL SYSTEM	ONE SERVICE CONNECTION	GROUND POWER REQUIRED – 75 KW Maximum at 115/200 Voltts, 400 CYCLES, 3 PHASE*.	* EXCEPT 707-1238, -131 AND -1318 HAVE 2 SERVICE CONNECTIONS. MAXIMUM GROUND POWER REQUIREMENT FOR THESE MODELS IS 160 KW.		

GR	DIST	DISTANCE	DISTANCI	DISTANCE FROM AIRPLANE CENTERLINE	<b>LANE CEN</b>	TERLINE	HEIGHT FROM	FROM
O SYSTEM	AFT 0	AFT OF NOSE	LEFT	LEFT SIDE	RIGHT SIDE	SIDE	GROUND	DND
INI	FEET	METERS	FEET	METERS	FEET	METERS	FEET	METERS
EUEL SYSTEM	02	21.3	88	10.4 10.7			on o	7.2 7.7
FOUR UNDERWING PRESSURE CONNECTION (2 EACH WING)	02 02	21.3	}		3 <b>4</b> 35	10.4 10.7	າ ຫຼຸດາ	1.2
50 PSI (3.52 KG/CM <sup>2</sup> ) MAXIMUM. MAXIMUM FUELING RATE USING 4 CONNECTIONS IS APPROXIMATELY ISOD U.S. GPM (5,678 LPM).								
C TOTAL USABLE TANK CAPACITY VARIES BETWEEN 13,486 U.S. GAL. (51,000 L) AND 17,406 U.S. GAL. (66,000 L) SUBJECT TO CUSTOMER OPTION.	ara na ago a sena a para sena se							
SEVEN OVERWING GRAVITY CONNECTIONS (3 ON LEFT WING, 4 ON RIGHT WING).	09	18.3 10 5			6 [	2.7	TOP OF WING	WING WING
	8 8 9 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	24.9 24.9 19.5 24.9 24.9 27.1	22 38 25	5.2 11.0 16.8	22 X X	11.0 16.8	00401 00401 00401 00401	TOP OF WING TOP OF WING TOP OF WING TOP OF WING TOP OF WING

MODEL 707-120B

SOM		METERS			1.2		1.5		1.5	
HEIGHT FROM	GROUND	FEET			4		ν		ų	
TERLINE	SIDE	METERS		-	0		6.0			
LANE CEN	RIGHT SIDE	FEET			0		ო			
DISTANCE FROM AIRPLANE CENTERLINE	SIDE	METERS			0				2.1	
DISTANCE	LEFT SIDE	FEET		N	0				~	
NCE	NOSE	METERS			13.4		14.0		19.5 .5	
DISTANCE	AFT OF NOSE	FEET			44		46		54	
	SYSTEM		GROUND CONDITIONED AIR	TWO SERVICE CONNECTIONS (EITHER THE 8 IN. OR 3 IN. BELOW SUBJECT TO CUSTOMER OPTION):	8 IN. (20.3 CM) CONDITIONED AIR CONNECTION.	40 IN. H <sub>2</sub> O, 160°F MAXIMUM, 300 LB/MINUTE. (102.0 CM H <sub>2</sub> O, 71°C MAXIMUM, 136 KG/MINUTE) AT FITTING.	3 IN. (7.6 CM) SERVICE AIR CONNECTION 40 PSIG, 450°F MAXIMUM, 350 LB MINUTE. (2.8 KG/CM <sup>2</sup> , 232°C MAXIMUM, 159 KG/MINUTE) AT FITTING.	HYDRAULIC SYSTEM	ONE SERVICE CONNECTION (LH WHEEL WELL) 1-3/4 IN. (4.5 CM) FILLER NECK ON UTILITY RESERVOIR.	

## GROUND SERVICE CONNECTIONS MODEL 707-120B

HEIGHT FROM GROUND	METERS	2.7	22
HEIGHT	FEET	o	σ
IE CENTERLINE RIGHT SIDE	METERS	<u>ب</u>	2
RPLANE CEN	FEET	ى	ى م
DISTANCE FROM AIRPLANE CENTERLINE LEFT SIDE RIGHT SIDE	METERS		
DISTANC	FEET		
DISTANCE AFT OF NOSE	METERS	911	11.6
DISTANCE AFT OF NOS	FEET	Ş	R
SYSTEM		OXYGEN SYSTEM* CREW SYSTEM ONE SERVICE CONNECTION:	<ul> <li>(FORWARD RH CARGO HOLD)</li> <li>* PASSENGER SYSTEM OXYGEN BOTTLES MUST BE REMOVED FROM THE AIRPLANE TO BE RECHARGED.</li> </ul>

GROUND SERVICE CONNECTIONS MODEL 707-120B

	SYSTEM		PNEUMATIC AIR	ENGINE STARTING (EITHER A. & C. OR B. & C. BELOW, SUBJECT TO CUSTOMER OPTION)	A. ONE SERVICE CONNECTION: (RH WHEEL WELL) 3,000 PSIG (211 KG/CM <sup>2</sup> )	B. TWO SERVICE CONNECTIONS: (LH WHEEL WELL) (RH WHEEL WELL) 700-800 PSIG (49-56 KG/CM <sup>2</sup> )	C. ONE SERVICE CONNECTION: 3 IN. (7.6 CM) FITTING 46 PSIG (3.2 KG/CM <sup>2</sup> )	UTILITY HYDRAULIC RESERVOIR	ONE SERVICE CONNECTION: 45 PSIG (3.2 KG/CM <sup>2</sup> ) (LH WHEEL WELL)		
DIST	AFT OF	FEET			64	64 64	46		64		
DISTANCE	AFT OF NOSE	METERS	-		19.5	19.5 19.5	14.0		19.5		
DISTANC	LEF	FEET				7			7	-	
DISTANCE FROM AIRPLANE CENTERLINE	LEFT SIDE	METERS				2.1			2.1		
PLANE CEN	RIGHT	FEET			7	7	ę				
TERLINE	RIGHT SIDE	METERS			2.1	2.1	6.0				
HEIGH	GR(	FEET			ъ.	ດນ			ى ب		
HEIGHT FROM	GROUND	METERS			1.5	1.5 1.5			1.5		

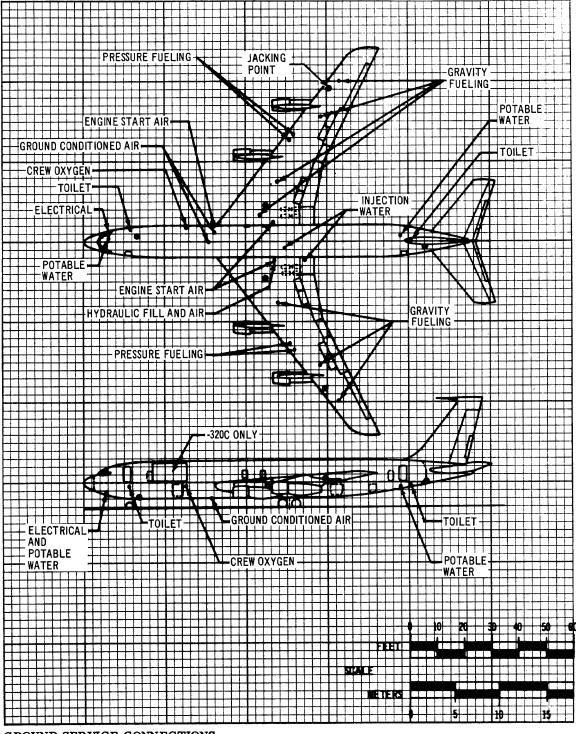
MODEL 707-120B

		DISTANCE	NCE	DISTANCI	DISTANCE FROM AIRPLANE CENTERLINE	PLANE CEN	TERLINE	HEIGHT FROM	FROM
	SYSTEM	AFT OF NOSE	NOSE	LEFT	SIDE	RIGHT SIDE	SIDE	GROUND	DNL
		FEET	METERS	FEET METE	METERS	FEET	METERS	FEET	METERS
SERVIC	TOUL ET OVOTEN								
FCO	I ULLET STSTEM								
INFC	TWO SERVICE CONNECTIONS:	17 115	5.2 35.1	0	0	0 22	1.5 0	നയ	2.7 2.4
TIONS	4 IN. (10.2 CM) OUTLET FOR EACH GROUP OF 2 OR 3 TOILETS.								
	TO SERVICE 5 OR 6 TOILETS:								
	DRAIN 125-150 U.S. GAL. (474-568 L) OF WASTE.								
	FLUSH WITH 36 U.S. GAL. (137 L) OF WATER AND 24 U.S. GAL. (91 L) OF CHEMICAL.								
	RECHARGE EACH TOILET WITH 4 U.S. GAL. (15.2 L) OF CHEMICAL AFTER FLUSHING.								
L			*						

MODEL 707-120B

SYSTEM SYSTEM MATER SYSTEM (POTABLE) TWO SERVICE CONNECTIONS: TWO SERVICE CONNECTIONS: FWD TANK - 43 U.S. GAL, (163 L) 1/2 OR 3/4 IN.(1.3 OR 1.91 CM)HOSE FITTING. FILL PRESURE - 20 TO 85 PSIG (1.4 TO 5.97 KG/CM <sup>2</sup> ). WATER INJECTION SYSTEM ONE SERVICE CONNECTION ONE SERVICE CONNECTION ONE SERVICE CONNECTION ONE SERVICE CONNECTION (ON MODELS SHOWN BELOW) A. 707-121, -139: TANK CAPACITY, 705 U.S. GAL. (2,660 L) GRAVITY FILL AT 50 U.S. GAL. (189 L) PER MINUTE MAXIMUM.	DIST AFT OF 9 111 75	DISTANCE AFT OF NOSE EET METERS 9 2.7 111 33.8 75 22.9	DISTANC LEFT FEET	6 1.8 CENTERING FROM AIRPLANE CENTERLINE LEFT SIDE RIGHT SIDE 20 IN. 0.5 26 IN. 0.7 26 IN. 0.7	20 IN.	TERLINE SIDE 0.5 0.7	HEIGH GRO 8 8 10	A GROUND GROUND 2.1 2.4 3.0
<ul> <li>B. 707–123B, –124, –131B:</li> <li>TANK CAPACITY, 705 U.S. GAL.</li> <li>(2,660 L).</li> <li>PRESSURE FILL AT 100 U.S. GAL.</li> <li>(378 L) PER MINUTE MAXIMUM AT</li> <li>50 PSI (3.52 KG/CM<sup>2</sup>). (LH WHE EL WELL)</li> </ul>	02	21.3	2	0.6			~	2.1

GROUND SERVICE CONNECTIONS MODEL 707-120B



GROUND SERVICE CONNECTIONS MODELS 707-320, -320B, -320C, -420

GRC MOI		DIST	DISTANCE	DISTANCI	DISTANCE FROM AIRPLANE CENTERLINE	PLANE CEN	TERLINE	HEIGH	HEIGHT FROM
U DE	SYSTEM	AF I UI	AF I UF NUSE	LEFI	LEFT SIDE	RIGHT	RIGHT SIDE	GRUUND	DND
NĒ LS		FET	METERS	FEET	METERS	FEET	METERS	FEET	METERS
SERV	ELECTRICAL SYSTEM								
VICI 320.									
E CO -32	ONE SERVICE CONNECTION:	5	2.7			2	9.0	9	1.8
NNECTIO 0B -320C	GROUND POWER REQUIRED – 75 KW MAXIMUM AT 115/200 VOLTS, 400 CYCLES, 3 PHASE*.			in					
$NS^{-4}$									
120	* EXCEPT 707-331, -331B AND -323C HAVE 2 SERVICE CONNECTIONS. MAXIMUM GROUND POWER REQUIREMENT FOR THESE MODELS IS 160 KW.								
							<u>,</u>		
						<u></u>			

Wallsys		DISTANCE AFT OF NOSE	NCE NOSE	DISTANCE FRO LEFT SIDE	DISTANCE FROM AIRPLANE CENTERLINE LEFT SIDE RIGHT SIDE	PLANE CENTERL RIGHT SIDE	TERLINE SIDE	HEIGHI	HEIGHT FROM GROUND
	<u> </u>	FEET	METERS	FEET	METERS	FEET	METERS	FEET	METERS
HILL SYSTEM									
FOUR UNDERWING PRESSURE CONNECTIONS (2 EACH WING):	SNOI.	L 82 L	23.5 23.8 23.5	39 41	11.9 12.5	39	6.11	01 00	<b>3.0</b> 3.0
50 PSI (3.52 KG/CM <sup>2</sup> ) MAXIMUM. MAXIMUM FUELING RATE USING 4 CONNECTIONS IS APPROXIMATELY	4 2	78	23.8			41	12.5	0	3.0
1,500 U.S. GPM (5,678 LPM).									
TOTAL USABLE TANK CAPACITY VARIES BETWEEN 21,262 U.S. GAL. (80,600 L) AND 23,815 U.S. GAL. (88,400 L), SUBJECT TO CUSTOMER OPTION.	AL. MER	<b>***************</b> *********************							
SEVEN OVERWING GRAVITY CONNECTIONS (3 ON LEFT WING; 4 ON RIGHT WING)	SNC	67 72	20.4 21.9			10 23	3.0 7.0	TOP	DF WING
		88 96 96 96	27.1 29.3 27.1 29.3 29.3	61 61	7.0 14.6 18.6	<b>6</b> 1 61	14.6 18.6	0 0 1 1 0 0 1 0 0 1 0 0 0 1 0 0 0 1 0 0 0 1 0	TOP OF WING TOP OF WING TOP OF WING TOP OF WING TOP OF WING

MODELS 707-320, -320B, -320C -420

E CENTERLINE HEIGHT FROM RIGHT SIDF GROUND	ERS FEET				0 4 1.2		0.9 5 1.5		1.5
DISTANCE FROM AIRPLANE CENTERLINE I FFT SIDF I RIGHT SIDF	E						m		
TANCE FROM	FEET   METERS				0				2.1
╞╧	ERS				14.3		14.9		21.6
DISTANCE AFT OF NOSE	FET MET				- 47		49		71 2
SYSTEM		GROUND CONDITIONED AIR	TWO SERVICE CONNECTIONS (EITHER THE 8 IN. OR 3 IN. BELOW, SUBJECT TO CUSTOMER OPTION)	8 IN. (20.3 CM) CONDITIONED AIR CONNECTION.	40 IN. H <sub>2</sub> O, 160°F MAXIMUM, 300 LB/MIN (102.0 CM H <sub>2</sub> O, 71°C MAXIMUM, 136 KG/MIN) AT FITTING.	3 IN. (7.6 CM) SERVICE AIR CONNECTION.	40 PSIG, 450°F MAXIMUM, 350 LB/MIN (2.8 KG/CM <sup>2</sup> , 232°C MAXIMUM, 159 KG/MIN AT FITTING).	HYDRAULIC SYSTEM	ONE SERVICE CONNECTION: LH WHEEL WELL 1-3/4 IN. (4.5 CM) FILLER NECK ON UTILITY RESERVOIR.

GROUND SERVICE CONNECTIONS MODELS 707-320, -320B, -320C, -420

	DISTANCE	NCE	DISTANCE	DISTANCE FROM AIRPLANE CENTERLINE	LANE CEN	TERLINE	HEIGH	HEIGHT FROM
SYSTEM	AFT OF NOSE	NOSE	LEFT SIDE	SIDE	RIGHT	RIGHT SIDE	GRO	GROUND
	FEET	METERS	FEET	METERS	FEET	METERS	FEET	METERS
OXYGEN SYSTEM								
CREW SYSTEM								
ONE SERVICE CONNECTION:	38	11.6			<b>تى</b>	1.5	<b>6</b> 1	2.7
* PASSENGER SYSTEM OXYGEN BOTTLES MUST BE	}				,			
KEMUVEU FRUM THE AIRFLANE TU BE RECHARGEU (EXCEPT 707-435, -465 AND VC-137C)								
PNEUMATIC AIR								
ENGINE STARTING	· .		•					
TWO SERVICE CONNECTIONS:								
3000 PSIG (211 KG/CM <sup>2</sup> )	и	21.6			1	2.1	+	12
46 PSIG (3.2 KG/CM <sup>2</sup> ) 3 IN 75 CAN FITTING	£	14.9			en l	6.0	5	1.5
UTILITY HYDRAULIC RESERVOIR								
ONE SERVICE CONNECTION:								
45 PSIG (3.2 KG/CM <sup>2</sup> )	5	115	٢				u	1
	7	0777	· ·	77			n .	<b>6</b> 1

GROUND SERVICE CONNECTIONS MODELS 707-320, -320B, -320C, -420

FROM	QNI	METERS		2.1								
HEIGHT FROM	GROUND	FEET		on 00					 		 	
TERLINE	RIGHT SIDE	METERS	-	. 1.5 0								
PLANE CEN	RIGHT	FEET		<b>5</b> 0								
DISTANCE FROM AIRPLANE CENTERLINE	LEFT SIDE	METERS		0					<u>ч</u>	<u></u>		
DISTANCI	LEFT	FEET		0								
DISTANCE	NOSE	METERS		5.2 37.1								
DIST	AFT OF NOSE	FEET	-	17								
	SYSTEM		TOILET SYSTEM	TWO SERVICE CONNECTIONS:	4 IN. (30.2 CM) OUTLET FOR EACH GROUP OF 2 OR 3 TOILETS.	TO SERVICE 5 OR 6 TOILETS: DRAIN 125-150 U.S. GAL. (474-568 L) OF WASTE.	FLUSH WITH 36 U.S. GAL. (137 L) OF WATER AND 24 U.S. GAL. (91 L) OF CHEMICAL.	RECHARGE EACH TOILET WITH 4 U.S. Gal. (15.2 L) OF CHEMICAL AFTER FLUSHING.				

GROUND SERVICE CONNECTIONS MODEL 707-320, -320B, -320C, -420

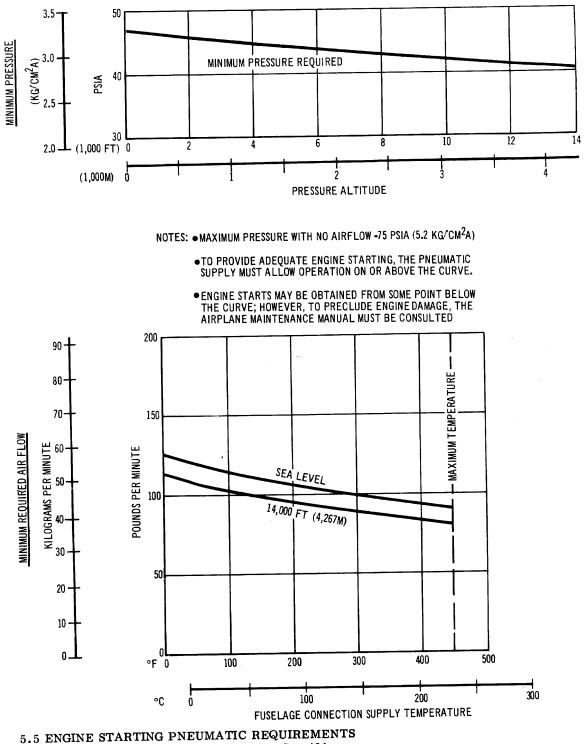
		DISTANCE	NCE	DISTANCE	DISTANCE FROM AIRPLANE CENTERLINE	LANE CEN	TERLINE	HEIGHT FROM	FROM
	SYSTEM	AFT OF NOSE	NOSE	LEFT	LEFT SIDE	RIGHT	RIGHT SIDE	פונטעט	UND
INT		FEET	METERS	FEET	METERS	FEET	METERS	FEET	METERS
SER									
UCE C	WATER SYSTEM (POTABLE)								
ONNEC'	TWO SERVICE CONNECTIONS:								
TIONS	FWD TANK, 43 OR 60 U.S. GAL* (16.3 OR 22.7 L) AFT TANK, 43 OR 60 U.S. GAL* (16.3 OR 22.7 L)	9 118	2.7 36.0			20 IN. 26 IN.	0.5 0.7	7 8	2.1 2.4
	1/2 OR 3/4 IN. (1.3 OR 1.91 CM) HOSE FITTING. FILL PRESSURE 20 TO 85 PSIG (1.4 TO 5.97 KG/CM <sup>2</sup> ).								
									÷.,
	* SUBJECT TO CUSTUMER OF TION, EXCEPT FOR THE 707-320C, WHICH HAS THE 43 U.S. GAL. OPTION.								
<u> </u>									

•

MODELS 707-320, -320B, -320C, -420

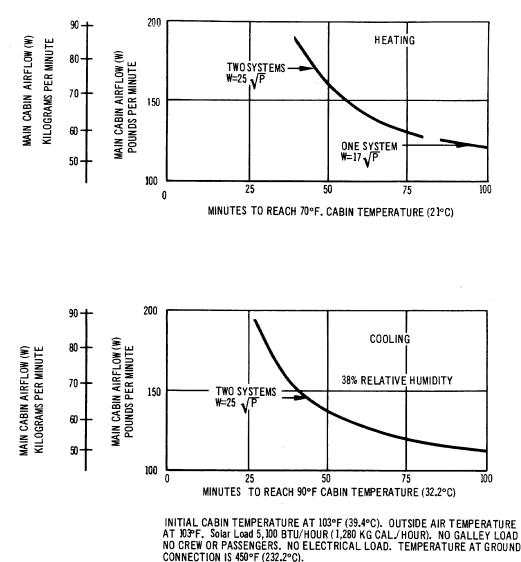
HEIGHT FROM GROUND	METERS			3.0	2.1		
	FEET			Q	~		
E CENTERLINE RIGHT SIDE	METERS						
PLANE CEN RIGHT	FEET						
DISTANCE FROM AIRPLANE CENTERLINE LEFT SIDE RIGHT SIDE	METERS			1.8	9.0		
DISTANCE	FEET			Q	5	· · · · · · · · · · · · · · · · · · ·	
ANCE NOSE	METERS			25.0	23.2		
DISTANCE AFT OF NOSE	FEET			82	75		
SYSTEM		WATER INJECTION SYSTEM	ONE SERVICE CONNECTION (ON MODELS SHOWN BELOW)	707 – 320/B/C AND – 420 TANK CAPACITY, 540 U.S. GAL. (2, 100 L). GRAVITY FILL AT 50 U.S. GAL. (189 L) PER MIN MAXIMUM.	707-3318: TANK CAPACITY, 540 U.S. GAL. (2,100 L). PRESSURE FILL AT 100 U.S. GAL. (378L) PER MINUTE MAXIMUM AT 50 PSI (3.52 KG/CM <sup>2</sup> ). (LH WHEEL WELL)		

GROUND SERVICE CONNECTIONS MODELS 707-320, -320B, -320C, -420 D6-58322



MODELS 707-120B, -320, -320B, -320C, -420

INITIAL CABIN TEMPERATURE AT 0°F (-17.8°C). NO GALLEY LOAD. NO ELECTRICAL LOAD. NO CREW OR PASSENGERS. TEMPERATURE AT GROUND CONNECTION IS 450°F (232.2°C).

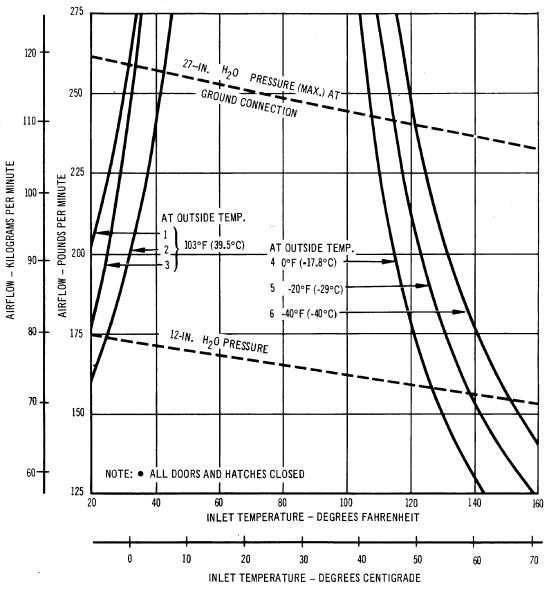


NOTES:

- P = ABSOLUTE PRESSURE AT THE GROUND CONNECTION
- ALL DOORS AND HATCHES CLOSED
- 5.6 AIR CONDITIONING REQUIREMENTS PULL UP/PULL DOWN MODEL 707-120B

CONDITIONS:

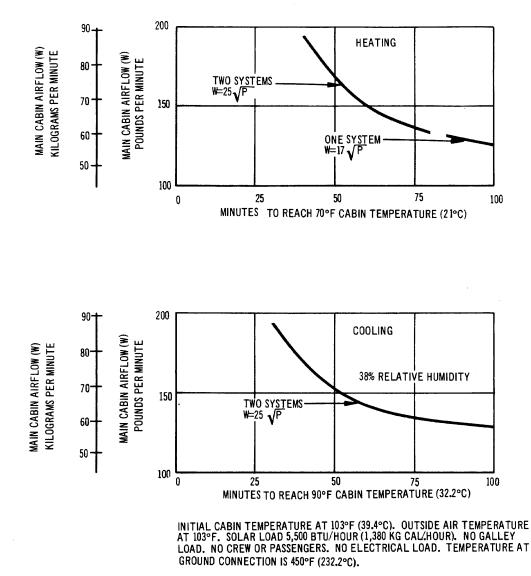
- 1 CABIN AT 75°F (24° C). 120 PASSENGERS AND CREW. NO GALLEY LOAD. BRIGHT DAY SOLAR LOAD 5,100 BTU/HOUR (1,280 KG CAL./HOUR). ELECTRICAL LOAD 8,000 BTU/HOUR (2,020 KG CAL./HOUR).
- 2 CABIN AT 80°F (26.7°C). ALL OTHER CONDITIONS SAME AS IN 1.
- 3 CABIN AT 70°F (21°C). THREE CREW MEMBERS ONLY. GALLEY LOAD 8,000 BTU/HOUR. BRIGHT DAY SOLAR LOAD 5,100 BTU/HOUR. ELECTRICAL LOAD 8,000 BTU/HOUR.



4, 5 AND 6 CABIN AT 75°F(24°C). NO CREW OR PASSENGERS, NO OTHER HEAT LOAD

AIR CONDITIONING REQUIREMENTS – PRE-CONDITIONED AIRPLANE MODEL 707-120B

INITIAL CABIN TEMPERATURE AT 0°F (-17.8°C). NO GALLEY LOAD. NO ELECTRICAL LOAD. NO CREW OR PASSENGERS. TEMPERATURE AT GROUND CONNECTION IS 450°F (232.2°C).



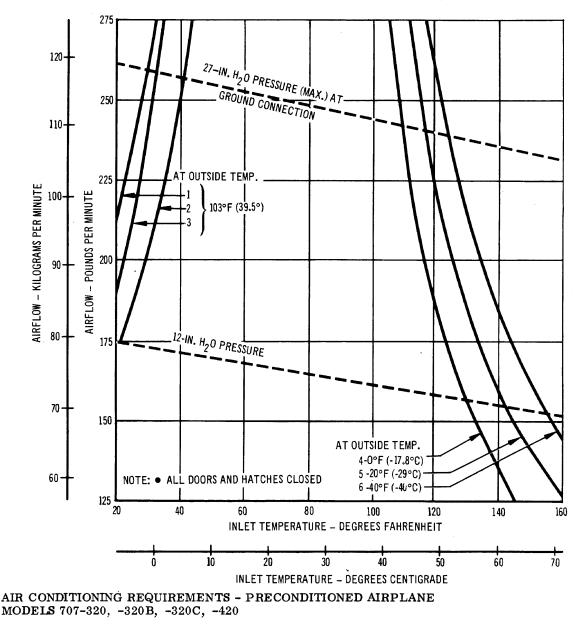
NOTES:

- P = ABSOLUTE PRESSURE AT THE GROUND CONNECTION.
- ALL DOORS AND HATCHES CLOSED

AIR CONDITIONING REQUIREMENTS - PULL UP/PULL DOWN MODELS 707-320, -320B, -320C, -420

CONDITIONS:

- 1 CABIN AT 75°F (24° C). 130 PASSENGERS AND CREW. NO GALLEY LOAD. BRIGHT DAY SOLAR LOAD 5,000 BTU/HOUR (1,260 KG CAL./HOUR). ELECTRICAL LOAD 9,000 BTU/HOUR, (2,370 KG CAL./HOUR).
- 2 CABIN AT 80°F (26.7°C). ALL OTHER CONDITIONS SAME AS IN 1.
- 3 CABIN AT 70°F (21°C). THREE CREW MEMBERS ONLY. GALLEY LOAD 8,200 BTU/HOUR (2,060 KG CAL./HOUR). BRIGHT DAY SOLAR LOAD 5,500 BTU/HOUR (1,275 KG CAL/HOUR). ELECTRICAL LOAD 8,800 BTU/HOUR (2,220 KG CAL./HOUR).
- 4, 5 AND 6 CABIN AT 75°F (24°C) NO CREW OR PASSENGERS. NO OTHER HEAT LOAD.



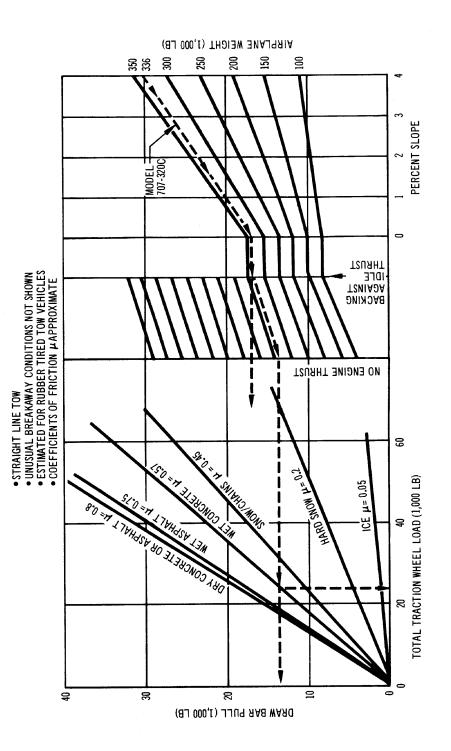
## 5.7 GROUND TOWING REQUIREMENTS

Ground towing requirements for various towing conditions are presented on pages 90 and 91.

Draw bar pull and total traction wheel load may be determined considering airplane weight, pavement slope and coefficient of friction and engine idle thrust.

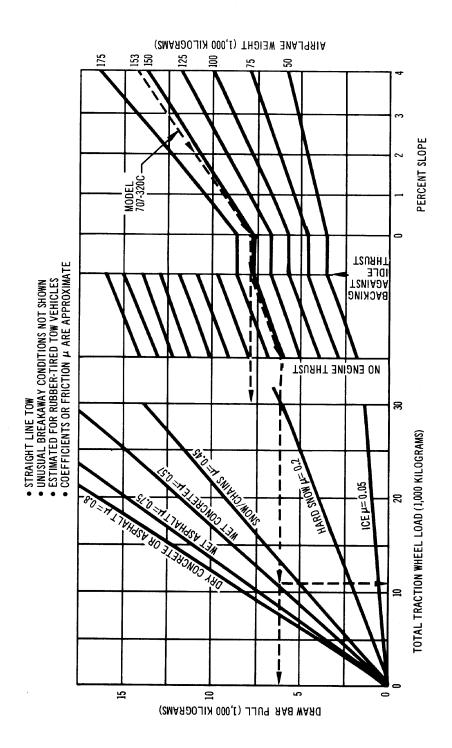
## EXAMPLE:

An example is illustrated on page 90 for the model 707 - 320C with a maximum taxi weight of 336,000 pounds and engines off (no engine thrust). Assuming the pavement to be wet concrete with zero slope, the required total traction wheel load would be 23,600 pounds; the draw bar pull would be 13,400 pounds. Note, when backing against idle thrust, these numbers would change to 29,000 and 16,500 pounds respectively.



GROUND TOWING REQUIREMENTS MODELS 707-120B, -320, -320B, -320C, -420

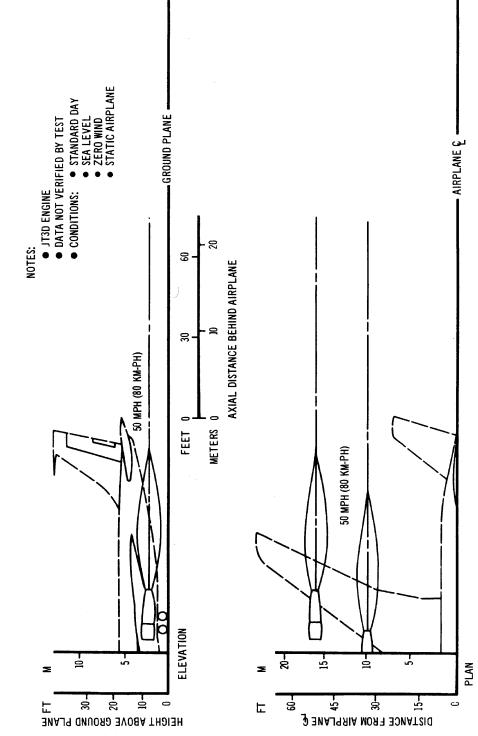
91



GROUND TOWING REQUIREMENTS - METRIC MODELS 707-120B, -320, -320B, -320C, -420

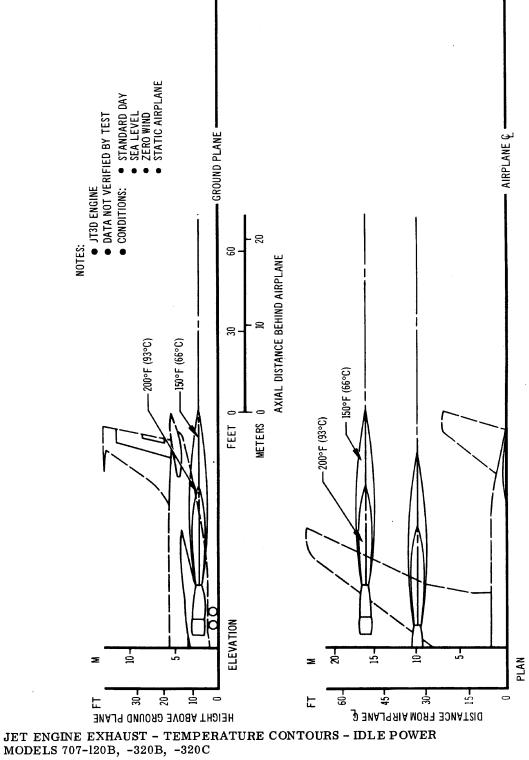
## 6.0 JET ENGINE WAKE AND NOISE DATA

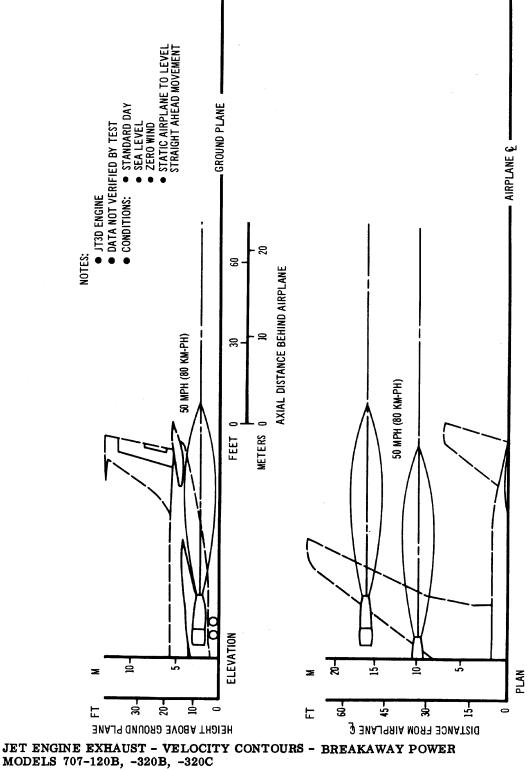
- 6.1 Jet Engine Exhaust Velocities and Temperatures
- 6.2 Airport and Community Noise

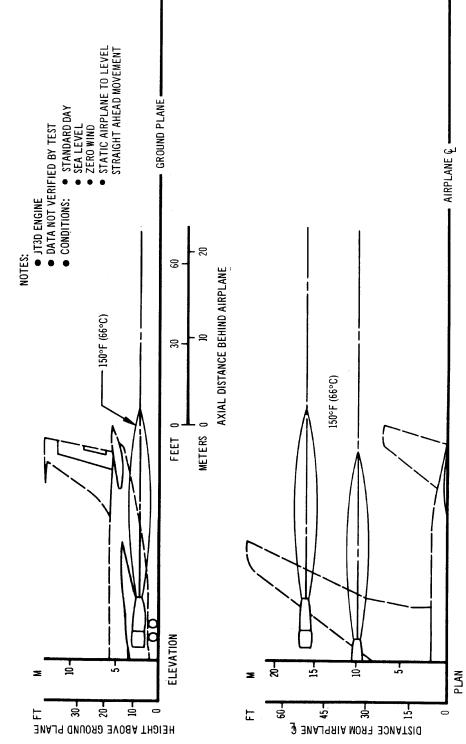


6.1 JET ENGINE EXHAUST - VELOCITY CONTOURS - IDLE POWER MODELS 707-120B, -320B, -320C

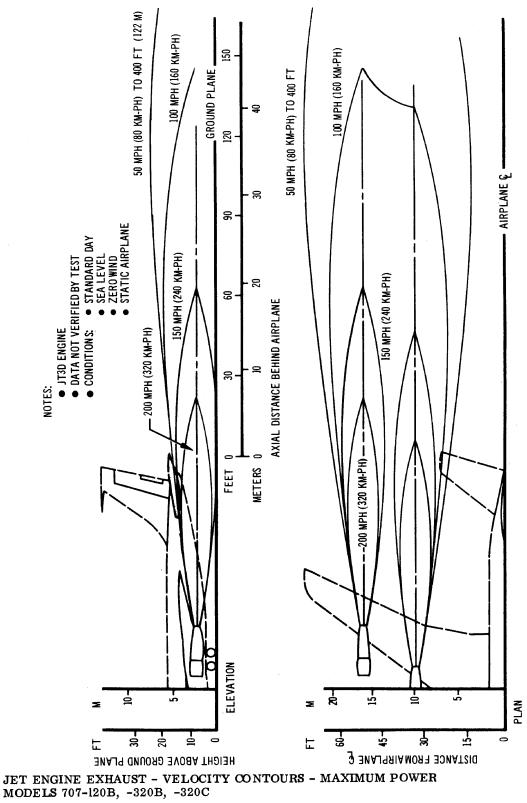
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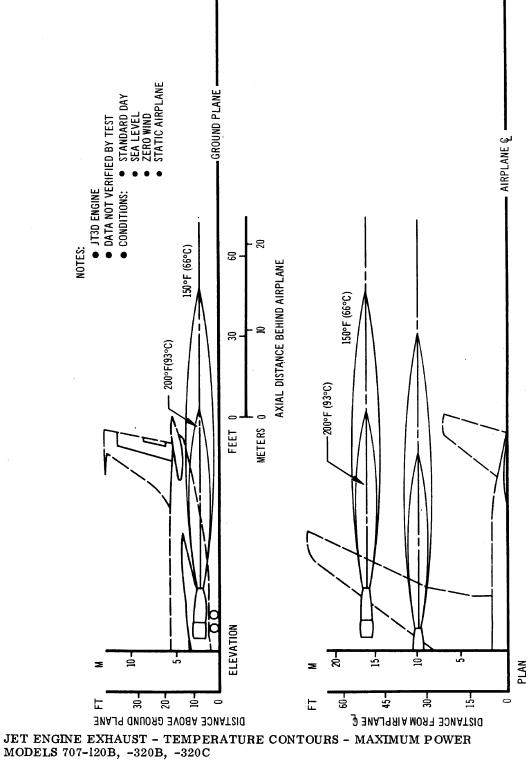


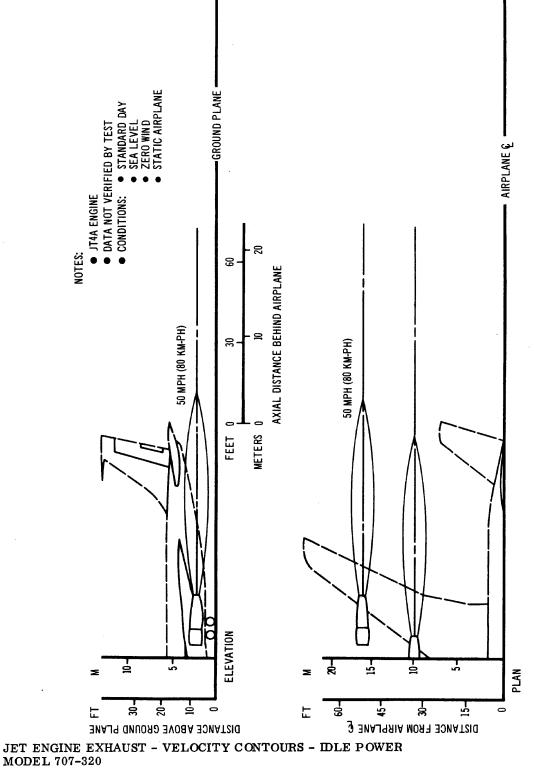


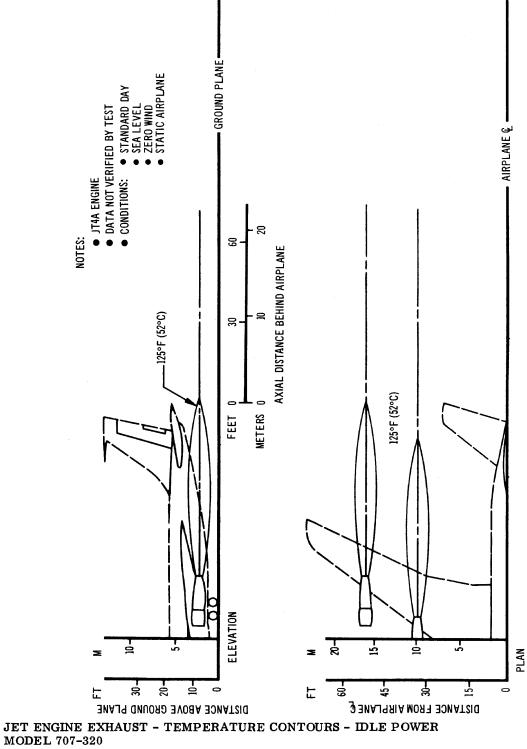


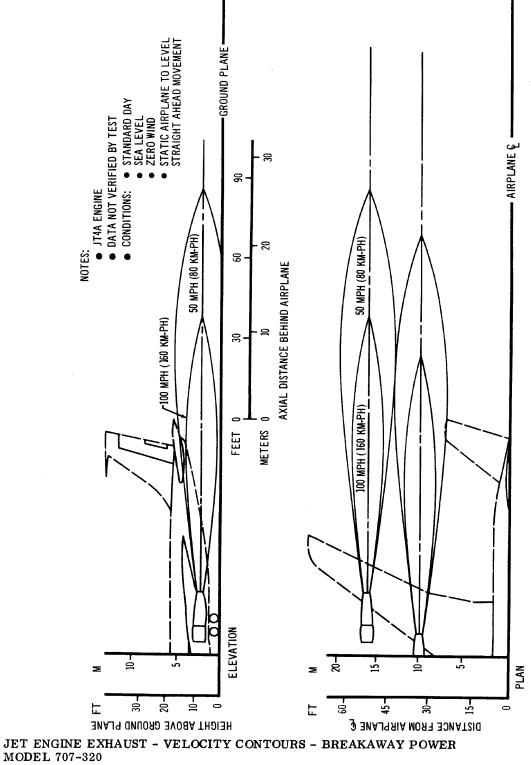
JET ENGINE EXHAUST - TEMPERATURE CONTOURS - BREAKAWAY POWER MODELS 707-120B, -320B, -320C

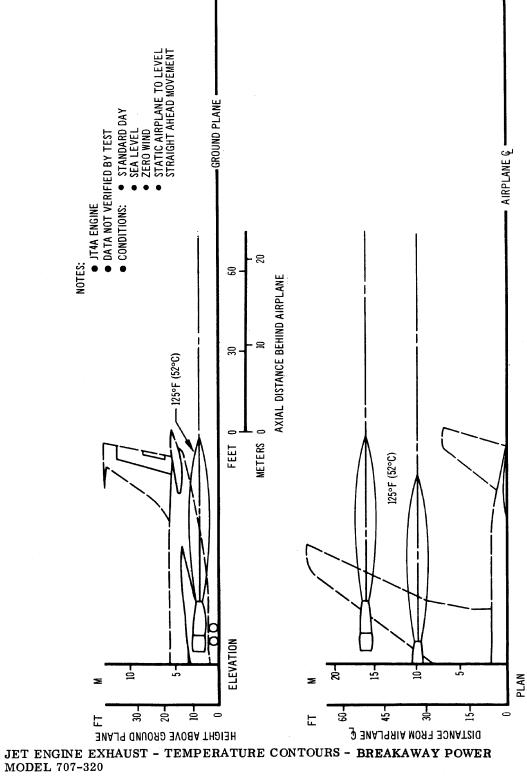


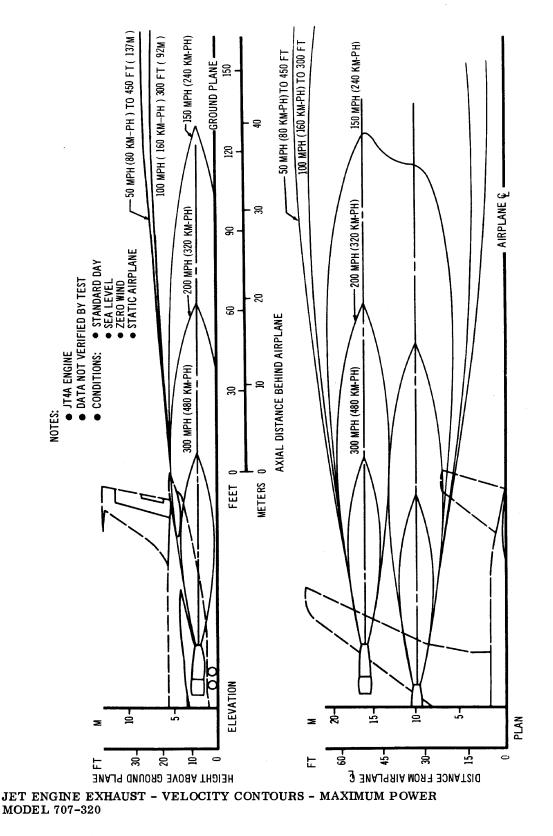


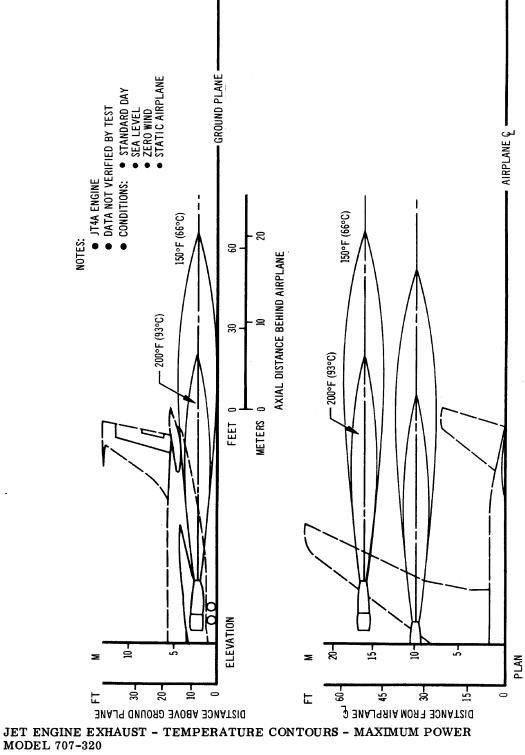


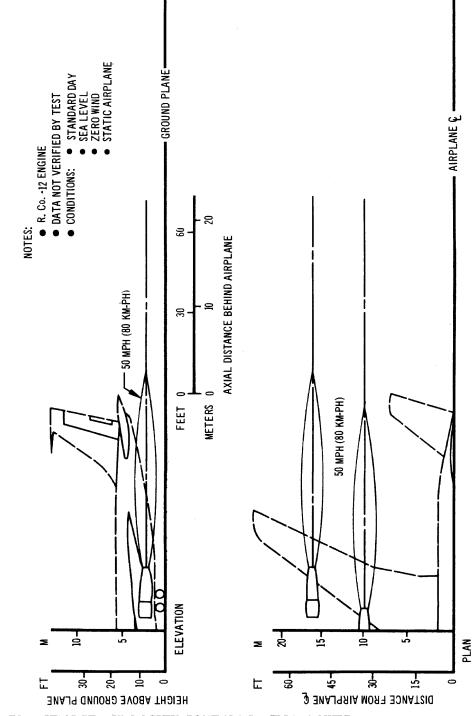




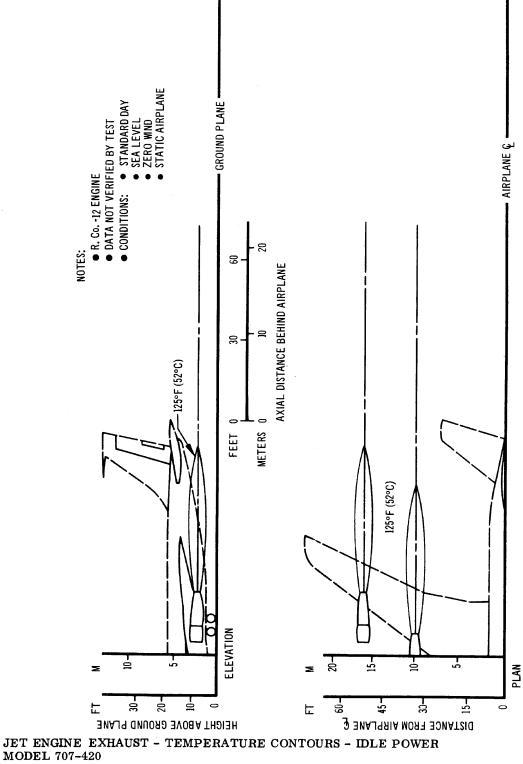


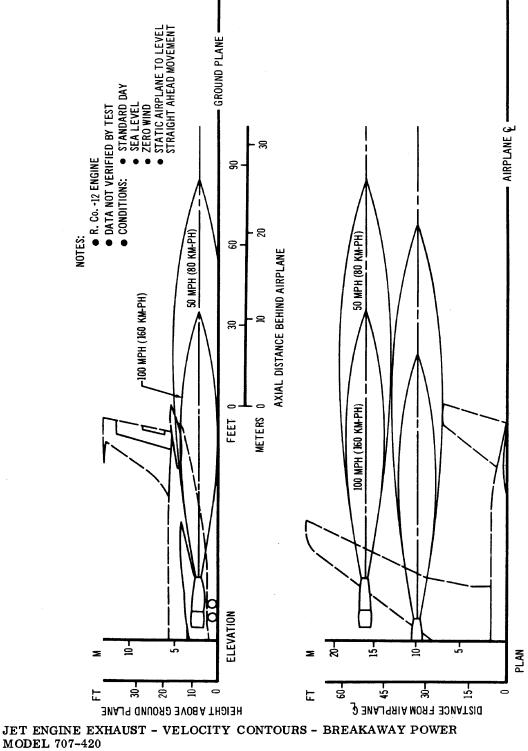


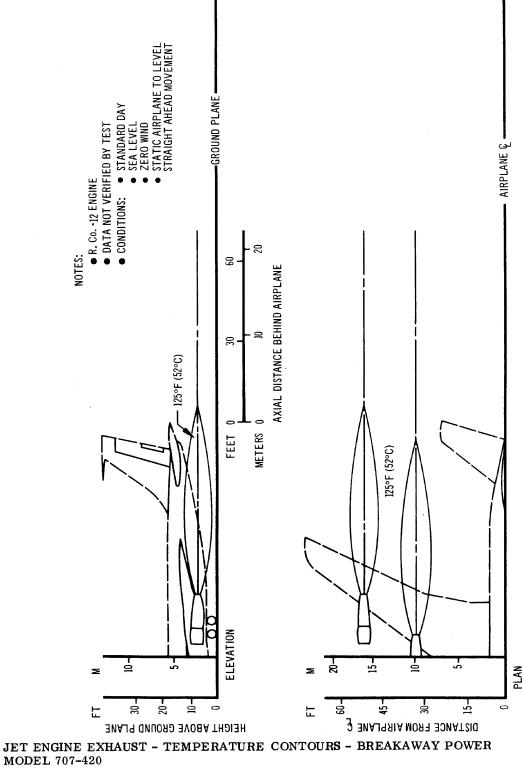


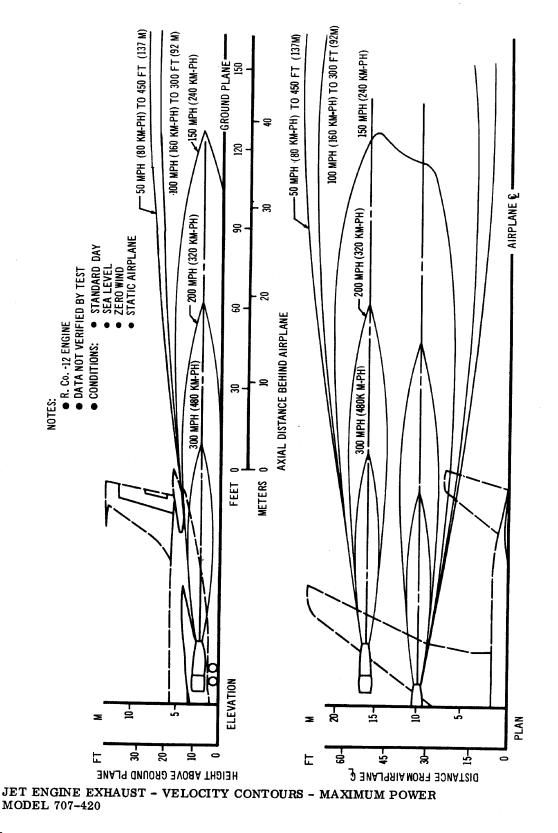


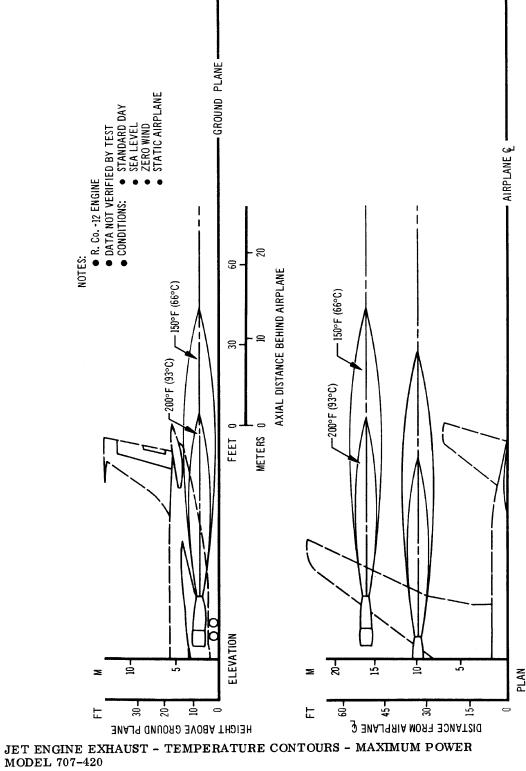
JET ENGINE EXHAUST - VELOCITY CONTOURS - IDLE POWER MODEL 707-420











## 6.2 AIRPORT AND COMMUNITY NOISE

Noise level footprint contours will be developed and displayed in the document at some future date. These contours will reflect the noise level impingement upon a theoretical ground level plane at the same elevation as the runway. Contours will be provided for both takeoff and landing operations.

These footprint contours will permit investigations at individual airports of the noise associated with operation of the airplane as it relates to the airport proper and the adjoining community. This will assist in planning investigations related to clear zones, zoning for nonsensitive land utilization, or alternate compatible land development.

As an interim measure for airport planning it is recommended that FAA DS-67-14 "Techniques for Developing Noise Exposure Forecasts," with the exception of Section 4 "Land Use Planning," be used as representative of noise contours for 2, 3 and 4 engine airplanes. It must be kept in mind that the data presented is for effective perceived noise level in units of EPNdB, and as such must be considered to have a tolerance of  $\pm$  8 EPNdB.

## 7.0 PAVEMENT DATA

- 7.2 Landing Gear Footprint
- 7.3 Maximum Pavement Loads
- 7.4 Landing Gear Loading on Pavement
- 7.5 Flexible Pavement Requirements SEFL 165A
- 7.6 Flexible Pavement Requirements LCN Conversion
- 7.7 Rigid Pavement Requirements Portland Cement Association Design Method
- 7.8 Rigid Pavement Requirements LCN Conversion
- 7.9 Flexible and Rigid Pavement Requirements FAA Design Method
- 7.10 ACN/PCN Reporting System Flexible and Rigid Pavements

## 7.0 PAVEMENT DATA

## 7.1 General Information

A brief description of the pavement charts that follow will help in their use for airport planning. Each airplane configuration is depicted with a minimum range of four loads imposed on the main landing gear to aid in interpolation between the discrete values shown. All curves for any single chart represent data based on rated loads and tire pressures considered normal and acceptable by current aircraft tire manufacturer's standards. Tire pressures, where specifically designated on tables and charts, are at values obtained under loaded conditions as certificated for commercial use.

Page 116 presents basic data on the landing gear footprint configuration, maximum design taxi loads, and tire sizes and pressures.

Maximum pavement loads for certain critical conditions at the tire-to-ground interface are shown on page 117.

Pavement requirements for commercial airplanes are customarily derived from the static analysis of loads imposed on the main landing gear struts. The chart on page 118 is provided in order to determine these loads throughout the stability limits of the airplane at rest on the pavement. These main landing gear loads are used as the point of entry to the pavement design charts, interpolating load values where necessary.

The flexible pavement design curves (Section 7.5) are based on procedures set forth in Instruction Report No. S-77-1, "Procedures for Development of CBR Design Curves," dated June 1977, and as modified according to the methods described in ICAO Aerodrome Design Manual, Part 3, Pavements, 2<sup>nd</sup> Edition, 1983, Section 1.1 (The ACN-PCN Method), and utilizing the alpha factors approved by ICAO in October 2007. Instruction Report No. S-77-1 was prepared by the U.S. Army Corps of Engineers Waterways Experiment Station, Soils and Pavements Laboratory, Vicksburg, Mississippi. The line showing 10,000 coverages is used to calculate Aircraft Classification Number (ACN).

Rigid pavement design curves (page 130) have been prepared with the use of the Westergaard equation in general accordance with the procedures outlined in the <u>Design of Concrete Airport</u> <u>Pavement</u> (1955 edition) by Robert G. Packard, published by the American Concrete Pavement Association, 3800 North Wilke Road, Arlington Heights, Illinois 60004-1268. These curves are modified to the format described in the Portland Cement Association publication XP6705-2, Computer Program for Airport Pavement Design (Program PDILB), 1968, by Robert G. Packard.

The following procedure is used to develop rigid pavement design curves such as those shown on page 123.

- 1. Having established the scale for pavement thickness to the left and the scale for allowable working stress to the right, an arbitrary load line is drawn representing the main landing gear maximum weight to be shown.
- 2. All values of the subgrade modulus (k-values) are then plotted as shown on page 123.
- 3. Additional load lines for the incremental values of weight on the main landing gear are then established on the basis of the curve for k = 300, already established.

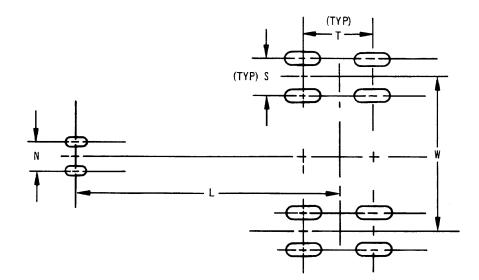
All LCN Curves where shown have been plotted from data in the International Civil Aviation Organization (ICAO) Document 7920-AN/865/2, Aerodrome Manual, Part 2, "Aerodrome Physical Characteristics," 2nd Edition, 1965.

On the same charts showing LCN versus equivalent single wheel load, there are load plots for the 707 family of airplanes showing equivalent single wheel load versus pavement thickness (h) for flexible pavements and versus  $\ell$  (radius of relative stiffness) for rigid pavements.

Procedures and curves provided in the ICAO Aerodrome Manual - Part 2, Chapter 4 are used to determine equivalent single wheel loads for use in making LCN conversion of rigid pavement requirements.

Note: Pavement requirements are presented for loads, tires and tire pressures presently planned for certified commerical usage.

All curves represent data at a constant specified tire pressure.



MODEL	MAXIMUM RAMP WEIGHT	PERCENT OF WEIGHT ON MAIN GEAR	NOSE TIRE SIZE	NOSE TIRE PRESSURE	MAIN GEAR TIRE SIZE	MAIN GEAR TIRE PRESSURE	L	N	S	т	w
707 <b>-</b> 120B	258,000 LB 117,100 KG	PAGE	(2) 39 X 13	90 PSI 6.34 kg/cm <sup>2</sup>	(8) 46 x 16	170 PSI 11.95 kg/cm <sup>2</sup>	52 FT 4 IN. 15.95M	1 FT 10 IN. 0.56M	2 FT 10 IN. 0.86 M	4 FT 8 IN. 1.42 M	22 FT 1.2 IN. 6.74 M
707-320, -420	316,000 LB	PAGE	(2)	1 <b>15 PSI</b>	(8)	180 PSI	59 FT 0 IN.	1 FT 10 IN.	2 FT 10.6 IN.	4 FT 8 IN.	22 FT 1.2 IN.
	143,000 KG 328,000 LB	(119) SEE	39 X 13 (2)	8.10 KG/CM <sup>2</sup> 115 PSI	46 X 16 (8)	12.68 KG/CM <sup>2</sup> 180 PSI	17.98M 59 FT 0 IN.	0.56 M 1 FT 10 IN.	0.88 M 2 FT 10.6 IN.	1.42 M 4 FT 8 IN.	6.74 M 22 FT 1.2 IN.
707 <b>-</b> 320B	148,500 KG	PAGE (120)				12.68 KG/CM <sup>2</sup>	17.98 M	0.56 M	0.88 M	1 <b>.42 M</b>	6.74 M
707-320C	336,000 LB 152,500 KG	PAGE	(2) 39 x 13	115 PSI 8.10 kg/cm <sup>2</sup>	(8) 46 X 16	180 PSI 12 <b>.68</b> kg/cm <sup>2</sup>	59 FT 0 IN. 17.98 M	1 FT 10 IN. 0.56 M	2 FT 10.6 IN. 0.88 M	4 FT 8 IN. 1.42 M	22 FT 1.2 IN. 6.74 M

## 7.2 LANDING GEAR FOOTPRINT MODELS 707-120B, -320, -320B, -320C, -420

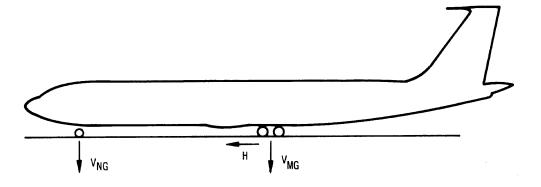
LEGEND:

 $v_{NG}$  = MAXIMUM VERTICAL NOSE GEAR GROUND LOAD AT MOST FORWARD C.G.

 $V_{MG}$  = MAXIMUM VERTICAL MAIN GEAR GROUND LOAD AT MOST AFT C.G.

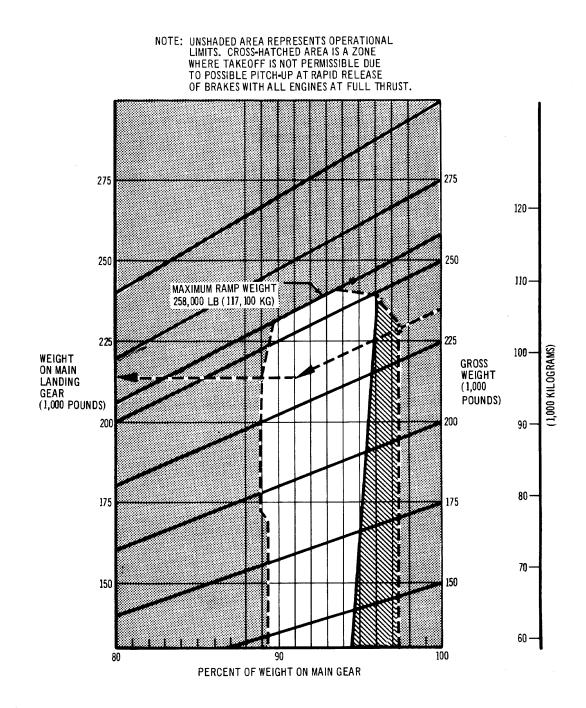
H = MAXIMUM HORIZONTAL GROUND LOAD FROM BRAKING

#### NOTE: ALL LOADS CALCULATED USING AIRPLANE MAXIMUM GROSS WEIGHT

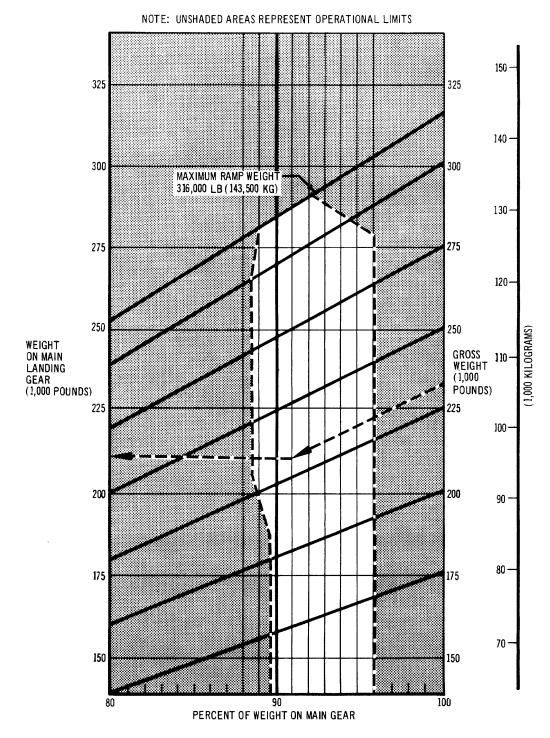


MODEL	MAXIMUM GROSS WEIGHT	∨ <sub>NG</sub>				V <sub>MG</sub> PER STRUT (2)		H (PER STRUT (2)				
		STATIC AT MOST FORWARD C.G.		STATIC + BRAKING @ 10 FT/SEC <sup>2</sup> DECEL.		MAXIMUM LOAD OCCURING AT STATIC AFT C.G.		AT STEADY BRAKING 10 FT/SEC <sup>2</sup> DECEL		AT INSTANTANEOUS BRAKING (COEFF. OF FRICTION 0.8)		
	LB	LB	KG	LB	KG	LB	KG	LB	KG	LB	KG	
707 <b>-</b> 120B	258,000	26,6 <b>00</b>	12,070	40,880	18,560	120,600	<b>5</b> 54,750	40,100	18,200	96,500	43,810	
707 <b>-</b> 320, <b>- 120</b>	316,000	34,100	15,480	49,280	22,370	1 45,500	66,060	49,100	22,290	1 16,250	52,780	
707 <b>-</b> 320 B	328,000	34,400	15,620	50,100	22,750	15 1 <b>,0</b> 00	68,550	51,000	23,150	120,750	54,820	
707-320C	336,000	34,600	15,700	51,770	23,500	<b>15</b> 7,000	71,280	52,150	23,630	125,500	56,930	

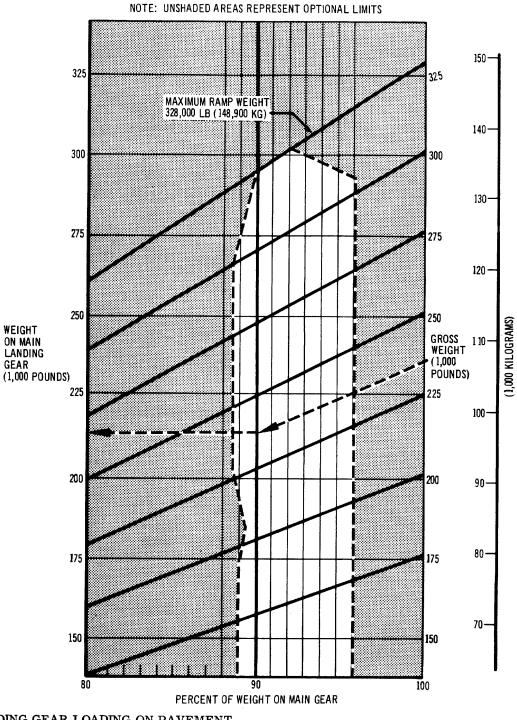
## 7.3 MAXIMUM PAVEMENT LOADS MODELS 707-120B, -320, -320B, -320C, -420



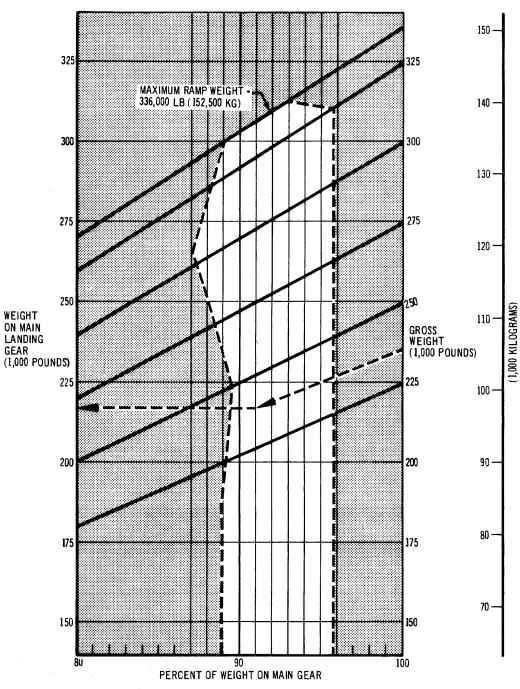
#### 7.4 LANDING GEAR LOADING ON PAVEMENT MODEL 707-120B



LANDING GEAR LOADING ON PAVEMENT MODELS 707-320, -420



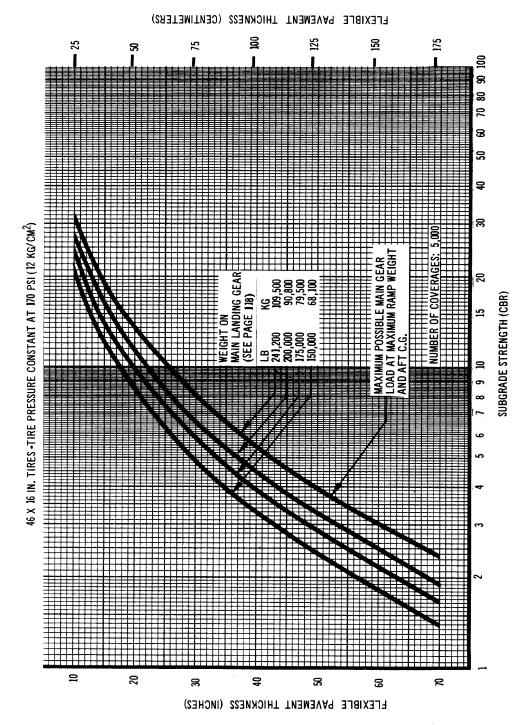
LANDING GEAR LOADING ON PAVEMENT MODEL 707-320B



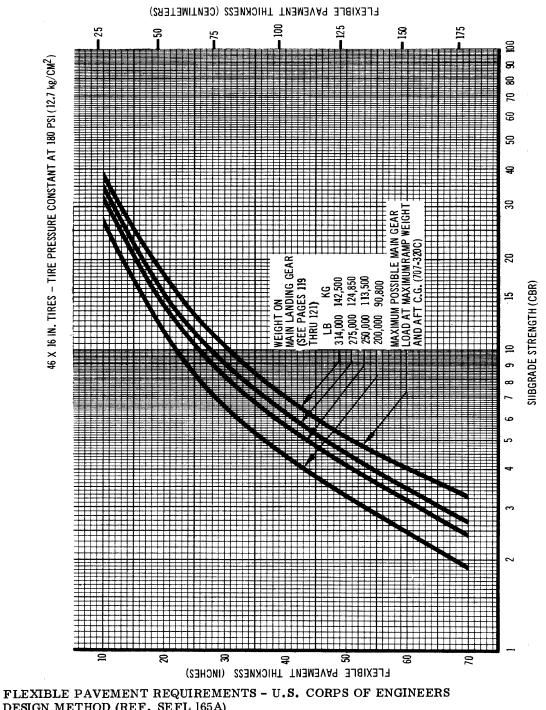
NOTE: UNSHADED AREAS REPRESENT OPERATIONAL LIMITS

LANDING GEAR LOADING ON PAVEMENT MODEL 707-320C

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7.5 FLEXIBLE PAVEMENT REQUIREMENTS - U.S. CORPS OF ENGINEERS DESIGN METHOD (REF. SEFL 165 A) MODEL 707-120B



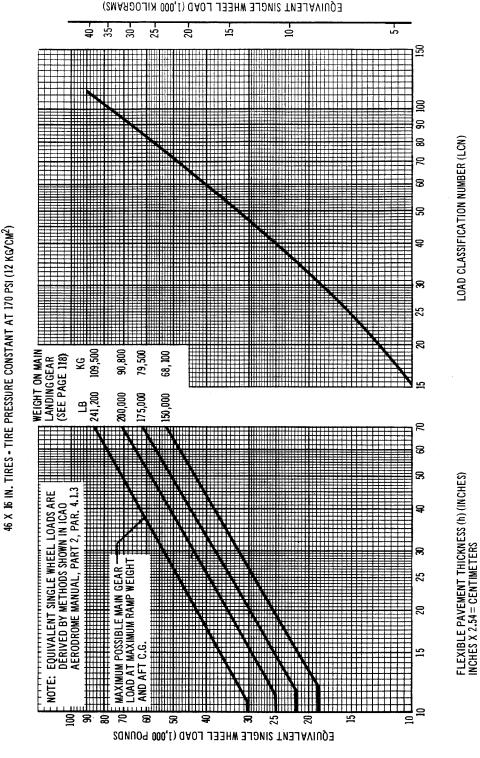
DESIGN METHOD (REF. SEFL 165A) MODELS 707-320, -320B, -320C, -420

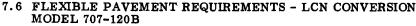
#### 7.6 FLEXIBLE PAVEMENT REQUIREMENTS - LCN CONVERSION

In order to determine the aircraft weight that can be accommodated on a particular flexible pavement, both the LCN of the pavement and the thickness (h) of the pavement must be known.

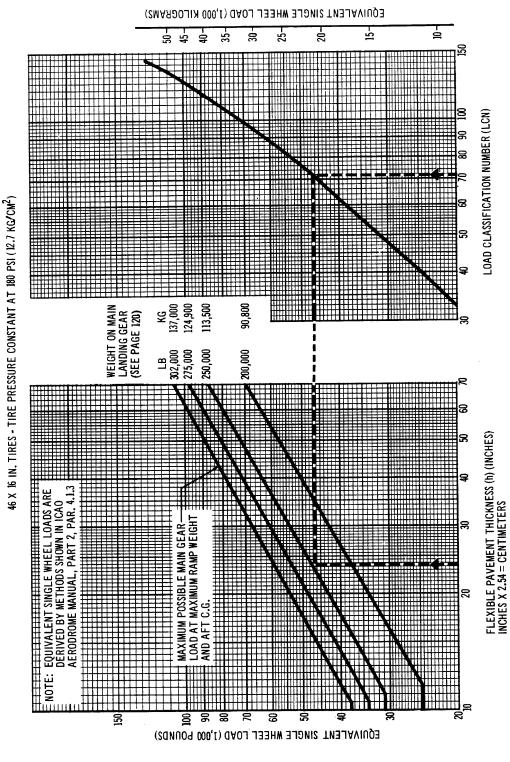
In the example for the 707-320B shown on page 126, the flexible pavement thickness is shown at 23.6 inches with an LCN of 72. For these conditions the apparent maximum allowable weight permissible on the main landing gear is 250,000 pounds.

NOTE: Provided that the resultant aircraft LCN is not more than 10 percent above the published pavement LCN, the United Kingdom considers the bearing strength of the pavement to be sufficient for unlimited use by the aircraft. The figure of 10 percent has been chosen as representing the lowest degree of variation in LCN that is significant. (Reference: ICAO Aerodrome Manual, Part 2, Aerodrome Physical Characteristics, Chapter 4, Paragraph 4.1.5.7v.)



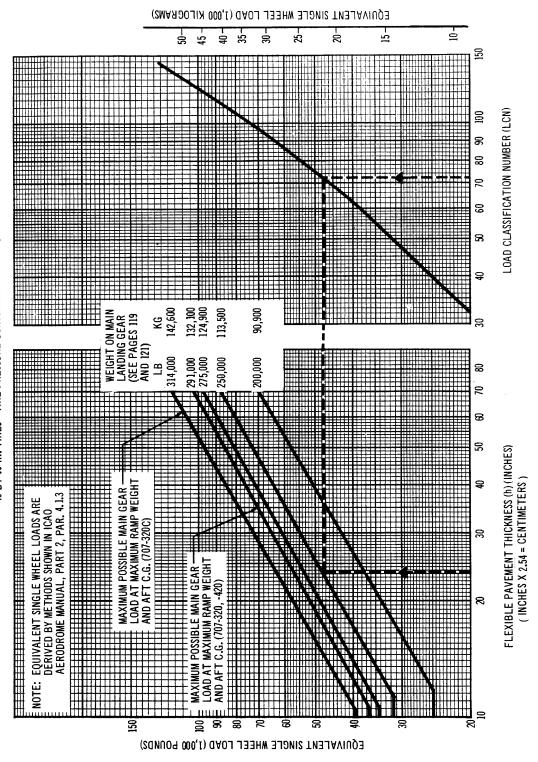


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FLEXIBLE PAVEMENT REQUIREMENTS - LCN CONVERSION MODEL 707-320B





FLEXIBLE PAVEMENT REQUIREMENTS - LCN CONVERSION MODELS 707-320, -320C, -420

## 7.7 RIGID PAVEMENT REQUIREMENTS – PORTLAND CEMENT ASSOCIA-TION DESIGN METHOD

Rigid pavement requirements, herein presented, are based upon two Portland Cement Association practices:

- The former, standard manual method of counting unit moment blocks on the Pickett and Ray influence charts (Reference: Portland Cement Association publication "The Design of Concrete Airport Pavement" dated 1955)
- The new computerized version of the above as described in document XP-6705 "Computer Program for Airport Pavement Design" by Robert G. Packard, Portland Cement Association, 1967

Higher stresses for equivalent pavement thicknesses are obtained by the computerized method. These occur because of the following:

1. Increased Radius of Influence

The effect of influence from adjacent wheels by the manual method was limited to approximately 2 times l (the radius of relative stiffness). The computer utilizes the Westergaard equation directly and includes influence from all wheels within a radius of 3 times l.

#### 2. Maximizing Process

It has been common practice when using the manual count method to align the landing gear footprint on the major axis of the influence chart with one wheel centered over the origin. While this practice does not necessarily produce the maximum possible moment, the values obtained have been considered practical since the procedure eliminates arduous repetitive manual summations of moment blocks.

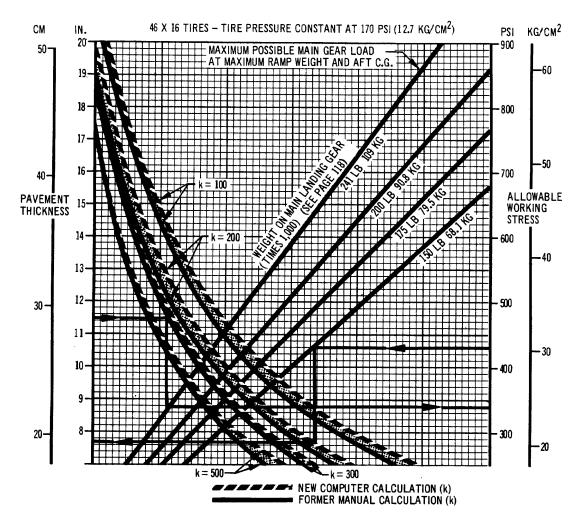
The computer determines the actual maximum stress values by a combination of shifting the footprint in relationship to the origin and by angular rotation of the footprint.

#### 3. Difference in Footprint Shape

An elliptical contact area is used in the computerized version to represent

# a single-wheel footprint instead of a rectangle with rounded ends. The variance in moment attributed to this change is minor.

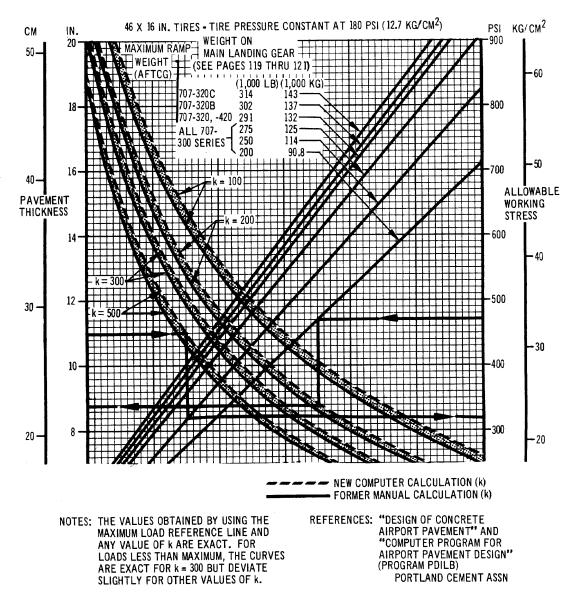
Actual pavement stress for any given model of airplane has not increased. The state of the art in calculation of pavement stress <u>has</u> advanced to permit prediction of stress values to a higher degree of certainty. This permits a proportionate decrease in design stress safety factor.



NOTE: THE VALUES OBTAINED BY USING THE MAXIMUM LOAD REFERENCE LINE AND ANY VALUE OF & ARE EXACT. FOR LOADS LESS THAN MAXIMUM, THE CURVES ARE EXACT FOR &= 300 BUT DEVIATE SLIGHTLY FOR OTHER VALUES OF &. REFERENCES: "DESIGN OF CONCRETE AIRPORT PAVEMENT" AND "COMPUTER PROGRAM FOR AIRPORT PAVEMENT DESIGN" (PROGRAM PDILB) PORTLAND CEMENT ASSN.

NOTICE: DUE TO CHANGES PER NEW COMPUTER METHOD, VALUES OF STRESS ARE HIGHER THAN OBTAINED BY STANDARD MANUAL METHOD. (SEE PAGE 128)

## RIGID PAVEMENT REQUIREMENTS PORTLAND CEMENT ASSOCIATION DESIGN METHOD MODEL 707-120B



NOTICE: DUE TO CHANGES PER NEW COMPUTER METHOD, VALUES OF STRESS ARE HIGHER THAN OBTAINED BY FORMER STANDARD MANUAL METHOD. (SEE PAGE 125)

RIGID PAVEMENT REQUIREMENTS -PORTLAND CEMEMT ASSOCIATION DESIGN METHOD MODELS 707-320, -320B, -320C, -420

## RADIUS OF RELATIVE STIFFNESS (2)

VALUES OF & IN INCHES

FOR E =4,000,000 P.S.I. AND  $\mu$  =0.15

	RADIUS	OF RELATIV	E STIFFNE	ESS = L =	$\sqrt[4]{\frac{E_d}{12(1-r)}}$	$\frac{3}{(v^2)k} =$	24. 1652	$\frac{d^3}{k}$	
d In In.	k=50	k =100	k =150	k=200	k = 250	k=300	k=350	k=400	k=500
6	34.84	29.30	26.47	24.63	23.30	22.26	21.42	20.72	19.59
6.5	36.99	31.11	28.11	26.16	24.74	23.64	22.74	22.00	20.80
7	39.11	32.89	29.72	27.65	26.15	24.99	24.04	23.25	21.99
7.5	41.19	34.63	31.29	29.12	27.54	26.32	25.32	24.49	23.16
8	43.23	36.35	32.85	30.57	28.91	27.62	26.58	25.70	24.31
8.5	45.24	38,04	34.37	31.99	30.25	28.91	27.81	26.90	25.44
9	47.22	39.71	35.88	33.39	31.58	30.17	29.03	28.08	26.55
9.5	49.17	41.35	37.36	34.77	32.89	31.42	30.23	29.24	27.65
10	51.10	42.97	38.83	36.14	34.17	32.65	31.42	30.39	28.74
10.5	53.01	44.57	40.28	37.48	35.45	33.87	32.59	31.52	29.81
11	54.89	46.16	41.71	38.81	36.71	35.07	33.75	32.64	30.87
11.5	56.75	47.72	43.12	40.13	37.95	36.26	34.89	33.74	31.91
12	58 <b>.59</b>	<b>49.</b> 27 50.80 52.32	44.52	41.43 42.72	39.18	37.44	36.02	34.84	32.95
12.5	60.41	50.80	45.90	42.72	40.40	38.60	37.14	35.92	33.97
13	62.22	52.32	47.27	43.99	41.61	39.75	38.25	36.99	34.99
13.5	64.00	53.82	48.63	45.26	42.80	40.89	39.35	38.06	35.99
14	65.77	55.31	49.98	46.51	43.98	42.02	40.44	39.11	36.99
14.5	67.53	56.78	51.31	47.75	45.16	43.15	41.51	40.15	37.97
15	69.27	58.25	52.63	48.98	46.32	44.26	42.58	41.19	38.95
15.5	70.99	59.70	53.94	50.20	47.47	45.36	43.64	42.21	39.92
16	72.70	61.13	55.24	51.41	48.62	46.45	44.70	<b>43.</b> 23	40.88
16.5	74.40	62.56	56.53	52.61	49.75	47.54	45.74	44.24	41.84
17	76.08	63 <b>.98</b>	57.81	53.80	50.88	48.61	46.77	45.24	42.78
17.5	77.75	65.38 66.78	59.48	54.98	52.00	49.68	47.80	46.23	43.72
18	79.41	00.78	60.35	56.16	53.11	50.74	48.82	47.22	44.66
19	82.70	69.54	62.84	58.48	55.31	52.84	50,84	49.17	46.51
20	85.95	72.27	65.30	60.77	57.47	54.92	52 <b>.84</b>	51.10	48.33
21	89.15	74.97	67.74	63.04	<b>59.</b> 62	56.96	54.81	53.01	50.13
22	92.31	77.63	70.14	65.28	61.73	58 <b>.98</b>	56.75	54.89	51.91
23	95.44	80.26	72.52	67.49	63.83	60 <b>.98</b>	58.68	56.75	53.67
24	98.54	82.86	74.87	69.68	65.90	62 <b>.96</b>	60.58	58 <b>.59</b>	55.41

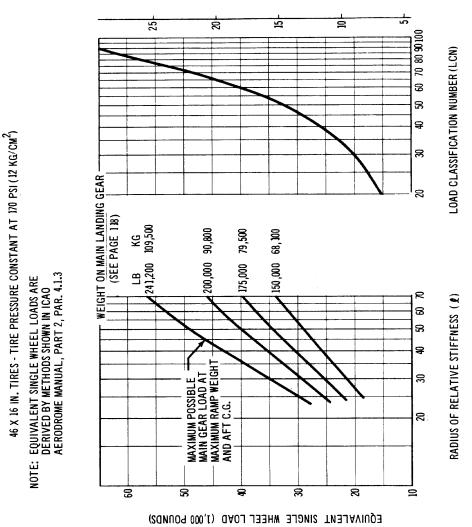
## RADIUS OF RELATIVE STIFFNESS (REFERENCE: PORTLAND CEMENT ASSOCIATION)

#### 7.8 RIGID PAVEMENT REQUIREMENTS --- LCN CONVERSION

In order to determine the aircraft weight that can be accommodated on a particular rigid pavement, both the LCN of the pavement and the radius of relative stiffness (l) of the pavement must be known.

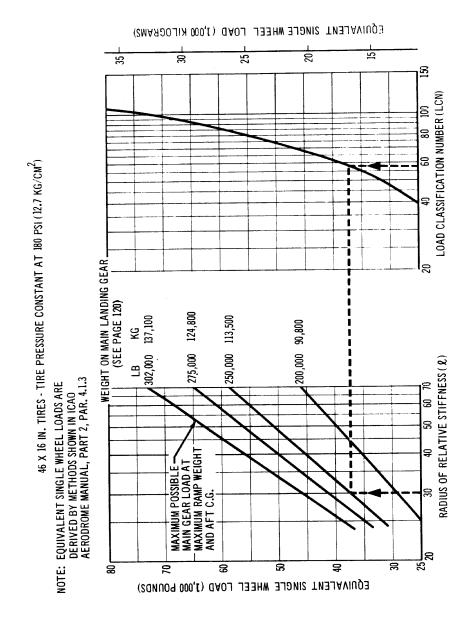
In the example for the 707-320B shown on page 132, the rigid pavement radius of relative stiffness ( $\ell$ ) is shown at 30 with an LCN of 58. For these conditions, the apparent maximum allowable weight permissible on the main landing gear is 250,000 pounds.

NOTE: Provided that the resultant aircraft LCN is not more than 10 percent above the published pavement LCN, the United Kingdom considers the bearing strength of the pavement to be sufficient for unlimited use by the aircraft. The figure of 10 percent has been chosen as representing the lowest degree of variation in LCN that is significant. (Reference: ICAO Aerodrome Manual, Part 2, Aerodrome Physical Characteristics, Chapter 4, Paragraph 4.1.5.7v.)



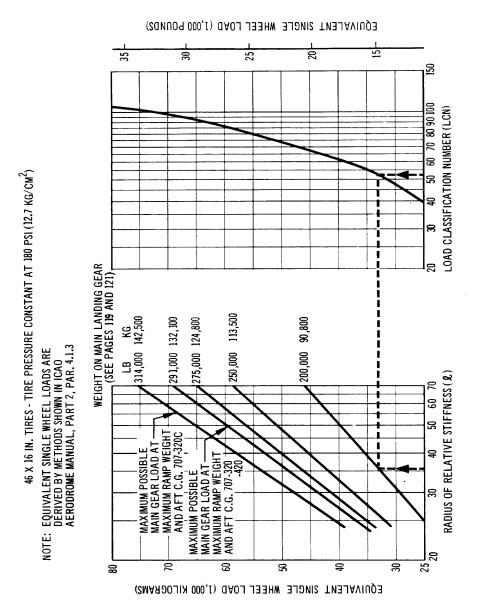
EQUIVALENT SINGLE WHEEL LOAD (1,000 KILOGRAMS)

RIGID PAVEMENT REQUIREMENTS - LCN CONVERSION MODEL 707-120B



RIGID PAVEMENT REQUIREMENTS - LCN CONVERSION MODEL 707-320B

D6-58322



RIGID PAVEMENT REQUIREMENTS - LCN CONVERSION MODELS 707-320, -320C, -420

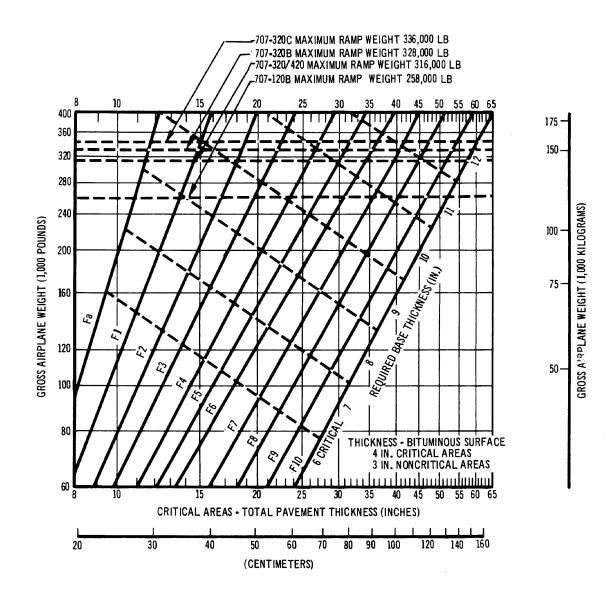
#### 7.9 FAA METHOD

The charts on pages 138 and 139 are developed directly from pages in FAA Advisory Circular AC 150/5320-6A, dated May 9, 1967.

Pavement thicknesses are shown for gross aircraft weight, irrespective of landing gear configuration and tire pressure. The following general assumptions were made by the FAA in preparing the charts:

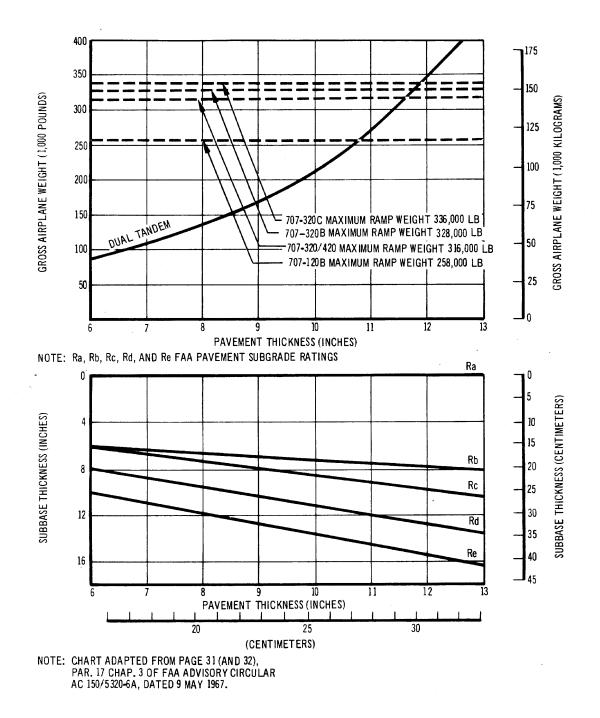
- 1. Ninety five percent of the gross aircraft weight is assumed to be supported by the main gear.
- 2. Dual-tandem wheel spacings are not given specifically, but certain design compromises are made as described in the Advisory Circular Appendix 1 in order to develop the curves shown.

The subgrade ratings for pavements are shown as standard FAA designations. These ratings and their derivation are fully described in the Advisory Circular mentioned above.



- NOTE: PAVEMENT SUBGRADE RATINGS (F2, F1, F2, ETC.) ARE REPRESENTED BY THE DIAGONAL LINES IN THE CHART. INTERSECTION OF A LINE DENOTING SUBGRADE WITH WEIGHT DETERMINES PAVEMENT THICKNESS.
  - CHART ADAPTED FROM PAGE 31 (AND 32), PAR. 17 CHAP. 3 OF FAA ADVISORY CIRCULAR AC 150/5320-6A, DATED 9 MAY 1967.

FLEXIBLE PAVEMENT REQUIREMENTS - FAA METHOD MODELS 707-120B, -320, -320B, -320C, -420



-XVEMENT REQUIREMENTS - FAA METHOD MOLEL 707-120B, -320, -320B, -320C, -420

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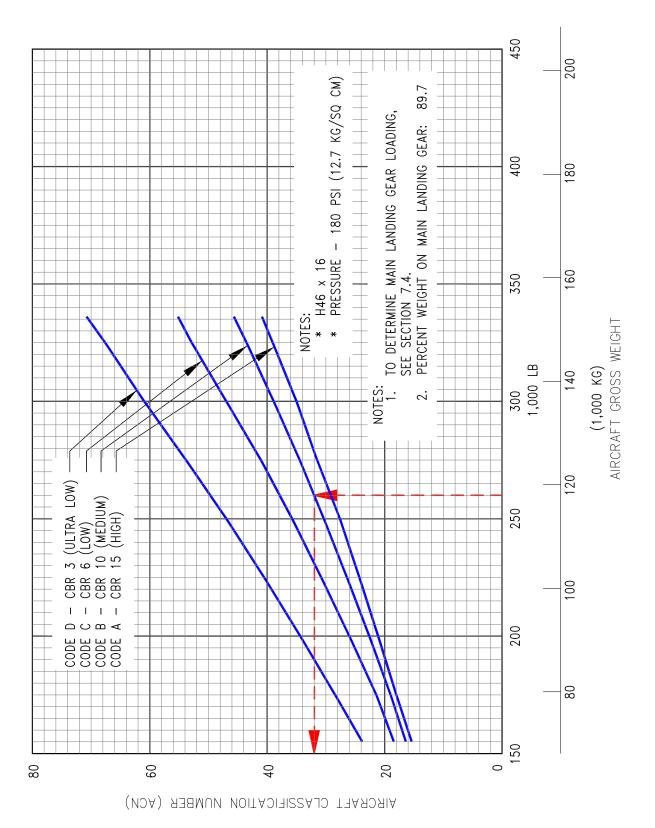
## 7.10 ACN/PCN Reporting System - Flexible and Rigid Pavements

To determine the ACN of an aircraft on flexible or rigid pavement, both the aircraft gross weight and the subgrade strength category must be known. In the chart in 7.10.1, for an aircraft with gross weight of 260,000 lb on a (Code B), the flexible pavement ACN is 32. Referring to 7.10.2, the same aircraft on a medium strength subgrade rigid pavement has an ACN of 33.5.

The following table provides ACN data in tabular format similar to the one used by ICAO in the "Aerodrome Design Manual Part 3, Pavements." If the ACN for an intermediate weight between maximum taxi weight and minimum weight of the aircraft is required, Figures 7.10.1 through 7.10.2 should be consulted.

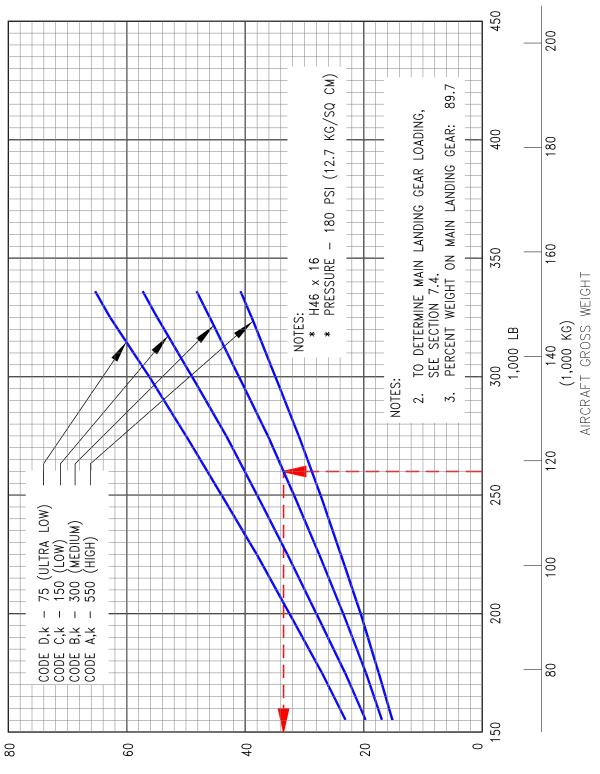
					ACN FOR RIGID PAVEMENT SUBGRADES – MN/m <sup>3</sup>				ACN FOR FLEXIBLE PAVEMENT SUBGRADES – CBR			
AIRCRAFT TYPE	Maximum taxi Weight Minimum Weight (1) LB (KG)	LOAD ON ONE MAIN GEAR LEG (%)	TIRE PRESSURE PSI (MPa)	HIGH 150	MEDIUM 80	LOW 40	ULTRA LOW 20	HIGH 15	MEDIUM 10	LOW 6	ULTRA LOW 3	
707-320C	336,000(152,400) 155,100(70,400)	28.50	180 (1.24)	41 16	46 16	55 18	71 24	41 15	48 17	57 20	66 23	

(1) Minimum weight used solely as a baseline for ACN curve generation.



7.10.1 AIRCRAFT CLASSIFICATION NUMBER - FLEXIBLE PAVEMENT MODEL 707-320C

D6-58322



AIRCRAFT CLASSIFICATION NUMBER (ACN)

## 7.10.2 AIRCRAFT CLASSIFICATION NUMBER - RIGID PAVEMENT MODEL 707-320C

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