

Manufacturing in Illinois

Illinois is one of the nation's manufacturing leaders, boasting annual value added productivity by manufacturing of over \$107 billion in 2006. About three-quarters of the state's manufacturers are located in the Northeastern Opportunity Return Region, with 38 percent of Illinois' approximately 18,900 manufacturing plants located in Cook County.

Chemical manufacturing, with an annual value added by manufacturing of \$18.3 billion, is the leading industry in the state. Machinery manufacturing is second with value added of \$13.4 billion. Food manufacturing is third with an annual value added of \$12.9 billion.

The next largest manufacturing industries in Illinois are fabricated metal products (\$11.5 billion), transportation equipment (\$7.4 billion), plastics and rubber products (\$7.0 billion), and computer and electronic products (\$6.1 billion).

In 2007, 35 Illinois-based manufacturers were included in Industry Week's list of the Top 500 US Manufacturers.

The \$76.6 billion gross output of the 18,900 manufacturers operating in Illinois represents 13.7 percent of the Illinois Gross Domestic Product.

PRODUCTIVITY IN MANUFACTURING – 2006

Value-Added in Largest Industrial States

Rank	State	Production Worker Hours (Millions)	Value Added (Millions)	Value Added Per Production Worker Hour
	United States	18,786,191	2,305,589,387	122.73
1	California	1,790,061	238,083,787	133.00
2	Texas	1,166,092	196,580,143	168.58
3	Ohio	1,141,182	124,949,391	109.49
4	Pennsylvania	926,883	112,486,209	121.36
5	Illinois	933,563	107,548,409	115.20
6	North Carolina	773,303	106,987,779	138.35
7	New York	700,685	93,102,908	132.87
8	Indiana	821,722	90,191,736	109.76
9	Michigan	882,593	89,021,992	100.86
10	Louisiana	215,750	77,849,720	360.83

Source: U.S. Department of Commerce, Annual Survey of Manufacturers, 2006

Updated: July 2008

2008 ILLINOIS BASED INDUSTRY WEEK US 500

IL Rank	US Rank	Company	Primary Industry	City	Revenue (\$ mil- lions)	Total Equity (\$millions)
1	12	Boeing Co.	Aerospace And Defense	Chicago	66,387	9,004
2	22	Caterpillar Inc.	Machinery	Peoria	44,958	8,883
3	24	Archer Daniels Midland	Food	Decatur	44,018	11,253
4	28	Kraft Foods Inc.	Food	Northfield	37,241	27,295
	29		Communications		36,622	15,447
5		Motorola Inc.	Equipment	Schaumburg		
6	41	Abbott Laboratories	Pharmaceuticals	Abbott Park	25,914	17,779
7	45	Deere & Co.	Machinery	Moline	24,082	7,156
			Fabricated Metal Prod- ucts		16,171	9,351
8	69	Illinois Tool Works Inc.		Glenview		
9	89	Sara Lee Corp.	Food	Chicago	12,278	2,615
10	90	Navistar International Corp.	Motor Vehicles	Warrenville	12,124	(1,699)
11	97	R.R. Donnelley & Sons Co.	Publishing And Printing Medical Instruments And	Chicago	11,587	3,907
12	100	Baxter International Inc.	Equipment	Deerfield	11,267	6,916
13	112	OfficeMax Inc.	Paper	Itasca	9,082	2,279
14	124	Fortune Brands Inc.	Miscellaneous	Lincolnshire	8,563	5,686
15	138	Smurfit-Stone Container Corp.	Paper	Chicago	7,424	1,855
16	161	Tenneco Automotive Inc.	Motor Vehicle Parts	Lake Forest	6,184	400
17	172	Brunswick Corp.	Miscellaneous	Lake Forest	5,671	1,893
18	179	Wm. Wrigley Jr. Co.	Food	Chicago	5,389	2,817
19	184	USG Corp.	Stone, Clay, Glass And Concrete Products	Chicago	5,202	2,193
20	222	Nalco Holding Co.	Chemicals	Naperville	3,913	1,118
		Hospira, Inc.	Medical Instruments And	Lake Forest		
21	244		Equipment		3,436	1,745
22	247	Corn Products International Inc.	Food	Westchester	3,391	1,605
			Computers And Other			
23	252	Molex Inc.	Electronic Products	Lisle	3,266	2,523
24	253	Pactiv Corp.	Plastics	Lake Forest	3,253	1,226
25	283	CF Industries Holdings, Inc.	Chemicals	Deerfield	2,757	1,187
26	317	Packaging Corp. of America	Paper	Lake Forest	2,316	761
27	358	Sauer-Danfoss Inc.	Machinery	Lincolnshire	1,973	526
28	361	Acco Brands Corp.	Instruments	Lincolnshire	1,939	438
			Communications			
29	368	Tellabs Inc.	Equipment	Naperville	1,913	2,913
30	369	AptarGroup Inc.	Plastics	Crystal Lake	1,892	1,119
31	371	Gardner Denver, Inc.	Machinery	Quincy	1,869	1,160
	410	Aventine Renewable Energy Hold- ings, INC	Chemicals	Pekin	1,572	344
32						
33	415	Alberto-Culver Co.	Chemicals	Melrose Park	1,542	948
34	450	IDEX Corporation	Machinery	Northbrook	1,359	1,163
35	452	Stepan Co	Chemicals	Northfield	1,330	206
36	465	Federal Signal Corp.	Motor Vehicle Parts	Oak Brook	1,268	445

Source: Industry Week Leadership in Manufacturing