

Manufacturing

Illinois is one of the nation's manufacturing leaders, boasting annual value added productivity by manufacturing of over \$97 billion in 2009. About three-quarters of the state's manufacturers are located in the Northeastern Region, with 35 percent of Illinois' approximately 19,000 manufacturing plants located in Cook County.

Chemical manufacturing, with an annual value added by manufacturing of \$18.0 billion, is the leading industry in the state. Food manufacturing is second with value added of \$15.2 billion. Machinery manufacturing is third with an annual value added of \$12.9 billion.

The next largest manufacturing industries in Illinois are Fabricated metal product mfg (\$9.7 billion), Computer & electronic product mfg (\$5.8 billion), Plastics & rubber products mfg (\$5.6 billion), and Petroleum & coal products (\$5.4 billion).

In 2010, 34 Illinois-based manufacturers were included in Industry Week's list of the Top 500 US Manufacturers.

The \$70.0 billion gross output of the 19,562 manufacturers operating in Illinois represents 13.6 percent of the Illinois Gross Domestic Product.

PRODUCTIVITY IN MANUFACTURING

Value-Added in Largest Industrial States

Rank	Area	Prod work- ers hours (1,000)	Value added (\$1,000)	Value Added Per Production Hour
	United States	14,842,902	1,978,017,343	133.26
1	California	1,438,537	225,082,163	156.47
2	Texas	1,019,663	174,880,697	171.51
3	Ohio	831,239	98,408,631	118.39
4	Illinois	734,077	97,756,155	133.17
5	Pennsylvania	729,753	92,781,462	127.14
6	North Carolina	585,265	84,450,988	144.30
7	New York	559,319	80,667,649	144.22
8	Indiana	597,652	80,665,494	134.97
9	Michigan	605,930	71,018,813	117.21
10	Wisconsin	578,539	58,900,459	101.81

Source: U.S. Department of Commerce, Annual Survey of Manufacturers, 2009

ILLINOIS BASED INDUSTRY WEEK TOP US MANUFACTURERS: 2010

IL Rank	US Rank	Company	Primary Industry	City	Revenues (\$ Millions)	Revenue Growth (%)
1	15	Boeing Co.	Aerospace and Defense	Chicago	64,306	-5.82
2	17	Archer Daniels Midland	Food	Decatur	61,682	-10.87
3	23	Kraft Foods Inc.	Food	Northfield	49,207	21.84
4	27	Caterpillar Inc.	Machinery	Peoria	42,588	31.46
5	30	Abbott Laboratories	Pharmaceuticals	Abbott Park	35,167	14.31
6	42	Deere & CO.	Machinery	Moline	26,005	12.51
7	54	Motorola Inc	Communications Equipments	Schaumburg	19,282	-12.53
8	61	Illinois Tool Works Inc.	Fabricated Metal Products	Glenview	15,870	14.36
9	78	Baxter International Inc.	Medical Instruments and Equipment	Deerfield	12,843	2.24
10	81	Navistar International Corp.	Motor Vehicles	Warrenville	12,145	4.98
11	91	Sara Lee Corp.	Food	Chicago	10,793	-16.21
12	125	OfficeMax Inc.	Paper	Naperville	7,150	-0.86
13	126	Fortune Brands Inc.	Miscellaneous	Deerfield	7,142	6.67
14	151	Tenneco Automotive Inc.	Motor Vehicle Parts	Lake Forrest	5,937	27.7
15	162	Smurfit-Stone Container Corp	Paper	Chicago	5,574	-20.85
16	191	Corn Products International Inc	Food	Westchester	4,367	18.93
17	193	Nalco Holding Co.	Chemicals	Naperville	4,251	13.44
18	211	CF Industries Holding, Inc.	Chemicals	Deerfield	3,965	52.01
19	213	Hospira, Inc.	Medical Instruments and Equipment	Lake Forest	3,917	0.98
20	230	Brunswick Corp.	Miscellaneous	Lake Forest	3,403	22.59
21	242	Mead Johnson Nutrition	Beverages	Glenview	3,142	11.15
22	249	Molex Inc.	Computers and Other Electronic Products	Chicago	2,939	16.48
23	252	USG Corp.	Stone, Clay, Glass and Concrete Products	Chicago	2,939	-9.15
24	285	Packaging Corp. of America	Paper	Lake Forest	2,436	13.41
25	315	AptarGroup Inc.	Plastics	Crystal Lake	2,077	12.77
26	345	Treehouse Foods	Food	Westchester	1,817	20.2
27	362	Tellabs Inc.	Communication Equipment	Naperville	1,642	7.64
28	371	Alberto-Culver Co.	Chemicals	Melrose Park	1,597	11.38
29	384	IDEX Corp.	Machinery	Northbrook	1,513	13.79
30	394	Stepan co.	Chemicals	Northfield	1,431	12.12
31	476	Zebra Technology Corp.	Machinery	Lincolnshire	957	19.07
32	478	A.M. Castle & Co.	Primary Metals	Franklin Park	944	16.13
33	494	Titan International Inc.	Primary Metals	Quincy	882	21.16
34	495	John Bean Technologies Corp.	Electrical Equipment	Chicago	880	4.61

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