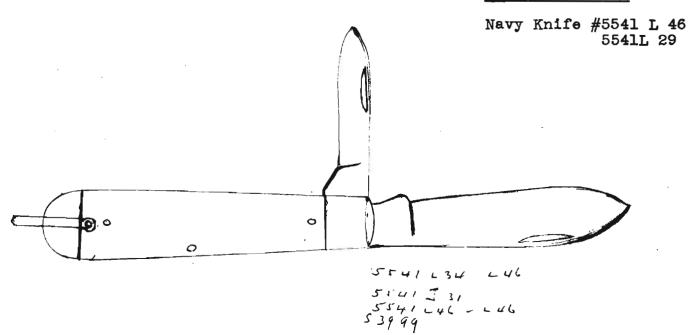
# Principal Items Delivered to Armed Forces During World War II From 1941 to 1946 By Camillus Cutlery Co.

<u>Item Numbers</u>	<b>Description</b>	<b>Quantity</b>
5677 L99; 5682 L75; 5683 L75; 5683 L94; 5684 L77; 5684 Q3; 5685 Q39	Fighting & Utility Bayonets	1,955,024
5369 L67B	Fish Knives	247,380
14 F31; 14 L23; 14 QZ; 14 Q38; 14 S13; 14 S26	Navy 4 blade Knives	2,564,220
14 F31 ; 14 L55	Army or Engr. Knives	3,282,988
425 L21 ; 425 L39 ; 5541 J51	Sailor's Knives	698,020
14 L79; 14 J95A; 14 J95S; 5665 L66; 5679 L36	Air Corps Knives	1,042,040
57 L49 ; S7 A73 ; 54 J94	Signal C. Elec. Knives	2,183,136
5541 L29 ; 5541 L34 ; 5541 L46	Navy Jack Knives	1,711,012
5674 L12; 5674 L45; 5675 L13; 5676 L14; 5680 L60; 5671 L61	Surgical Knives	196,593
14 S11 ; 14 S25 ; 14 L68 ; 14 L69;	Quartermaster Knives	855,472
7085 J72	Spike Knife	38,148
5678 L35	Machetes Total	<u>121,848</u> <u>14,895,881</u>

#### NAVY DEPARTMENT



#### DESCRIPTION:

Original number S-3999, Specifications 41J4
Made with n/s bolster, brass lining and n.s shackle, no shield

#5541J51 brass lining and n/s bolster, n/s shackle, no shield, sold in February 1942 under this number.

5541L46 - all steel - no shield, SFBA, linings, center and springs to be zinc plated before assembly. Sold in August 1942 under this number.

5541L29 - same as 5541L46 except we received permission from the Navy Dept. to aluminum paint the springs, instead of zinc plating.

#### SPECIFICATIONS:

41J4b of 6/89/48 9/1/42

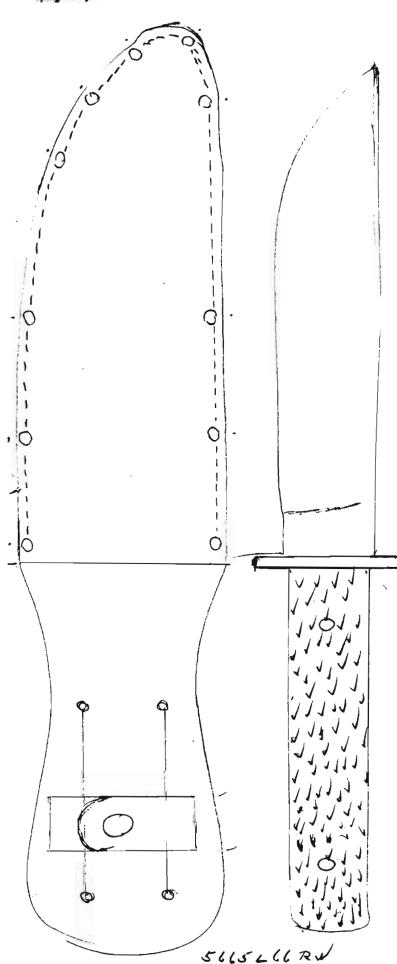
#### OTHER MANUFACTURERS:

Imperial, Ulster, Utica, Pal

CONTRACTS:

Sold in 1940 - 243,000 1941 - 108,000 1942- 906,000 1943 - 443,200 to date 1944 - 1,800 - 1/24 CCC

# 19/30/43



#### AHMY AIR FORCES

Hunting Knife - 5" w/sheath

Govt # Our # 5665 L 66

#### DESCRIPTION

5" polished blade, atagasa rosewood handle, steel guard, Mosser sheath - also with bone handle.

#### SPECIFICATIONS

none

#### CHANGES

handle

#### OTHER MANUFACTURERS:

none

#### USES

Emergency kits

#### CONTRACTS

sab-contracted through Liberty Electric Co. Camillus: 35,500¢

OTF: JL

5665 166 BONA

# U.S. ARMY ENGINEERS CORPS

Hunting Knife - 5" \*/sheath

Govt #

Our # 5665 J 86



5" polished blade, with stagged rosewood handle.

Sheath from Atlantic Mfg. Co. K153

# SPECIFICATIONS

none

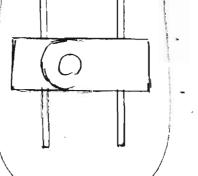
#### CHANGES

# OTHER MANUFACTURERS

Utica Cutlery Co.

# CONTRACTS

Camillus: 828 only



5665 J86 RW

ENA.

19/30/43 U.S. MARINE CORPS Govt # Our # 5665 - with leather sheath HUNTING KNIFE DESCRIPTION 5" blade, Hunting Knife, steel bolsters, bone handle SPECIFICATIONS none CHANGES OTHER MANUFACTURERS Utica Cutlery Co. USES CONTRACTS Camillus: 1,000; CAMILLUS 1942 1000 SUB-GOVT 5" 5665 MARINE CURPS



Govt. # Our # 5679 L 36 - Hunting Enife with Mosser Sheath

#### 1. DESCRIPTION

5" glazed blade Hunting Knife, brass guard, aluminum butt, leather washer handle.

#### 2.SPECIFICATIONS

none

0

#### 3. CHANGES

none

# 4. OTHER MANUFACTURERS

Marble Arms Mfg. Co., Western States, Cattaraugus, Kinsfolk

# 5. USES

BERLS

BRASI

Used in all types of emergency kits.

# 6. CONTRACTS

Camillus - 75,000

4 others - 257,000 totl

1942 Camillus 75,000 ea.

5679 L 36 EN INWING

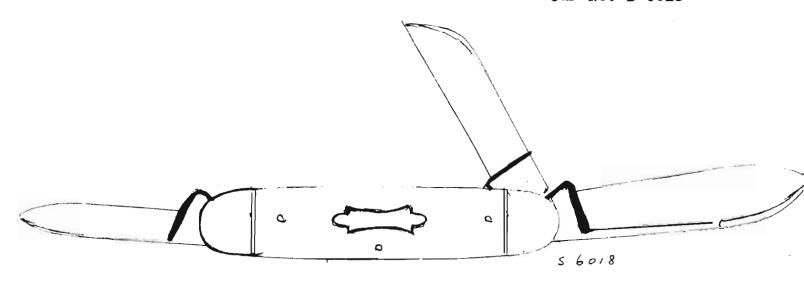
AIR CORM

OTP LIT.

٥

# AIR CORPS KNIFE

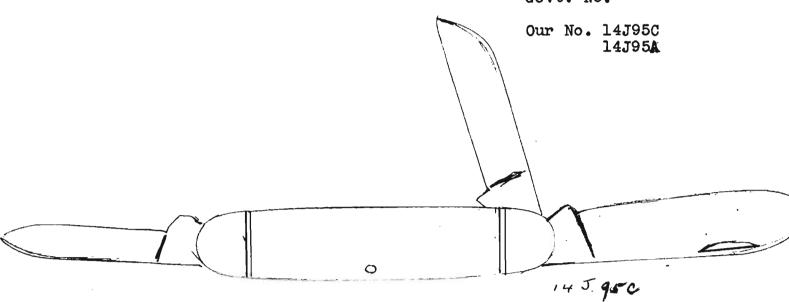
Our No. S-6018



See page on 14J95C for description. Original knife made with shield, brass linings, n/s bolster.

#### AIR CORPS KNIFE

Govt. No.



#### Purchased only by the Air Corps

DESCRIPTION: Original knife, our S6018 - see drawing on next page bone stag, 14 pattern, 3-5/8" spear, sheepfoot and pen, n/s shield, painted springs, brass lining, n/s

bolster.

First change made on order placed 12/11/41: steel bolsters and linings, nb shield, SFAA.

14J95C - 4/25/42 - changed to FG molded stag, no shield, all iron and springs finished before a ssembly.

14J95A - for use in life rafts. Constructed exactly like the 14J95C but with clevice.

#### SPECIFICATIONS

OTHER MANUFACTURERS

Imperial, Pal, W.R.Case, Union, Utica, Schrade, Ulster, Cattaraugus

USES - Utility

CONTRACTS - CCC.		CONTRACTS - OTHERS			
1940	Camillus -	29,450 ea.	Imperial	1942	540,000 ea.
1941	11	40,000			
1942	. "	775,767			
1943	11	15.000			

12/30/43

U.S. ARMY QUARTERMASTER

BREAD KNIFE, 10" blade

Govt Stock#64-K-515

Our # 5669 J 60

# DESCRIPTION

10" Bread Knife, brass rivets, beechwood handle

5669 \$ 60 BREN KNIFE

an Ferreesenville

# **SPECIFICATIONS**

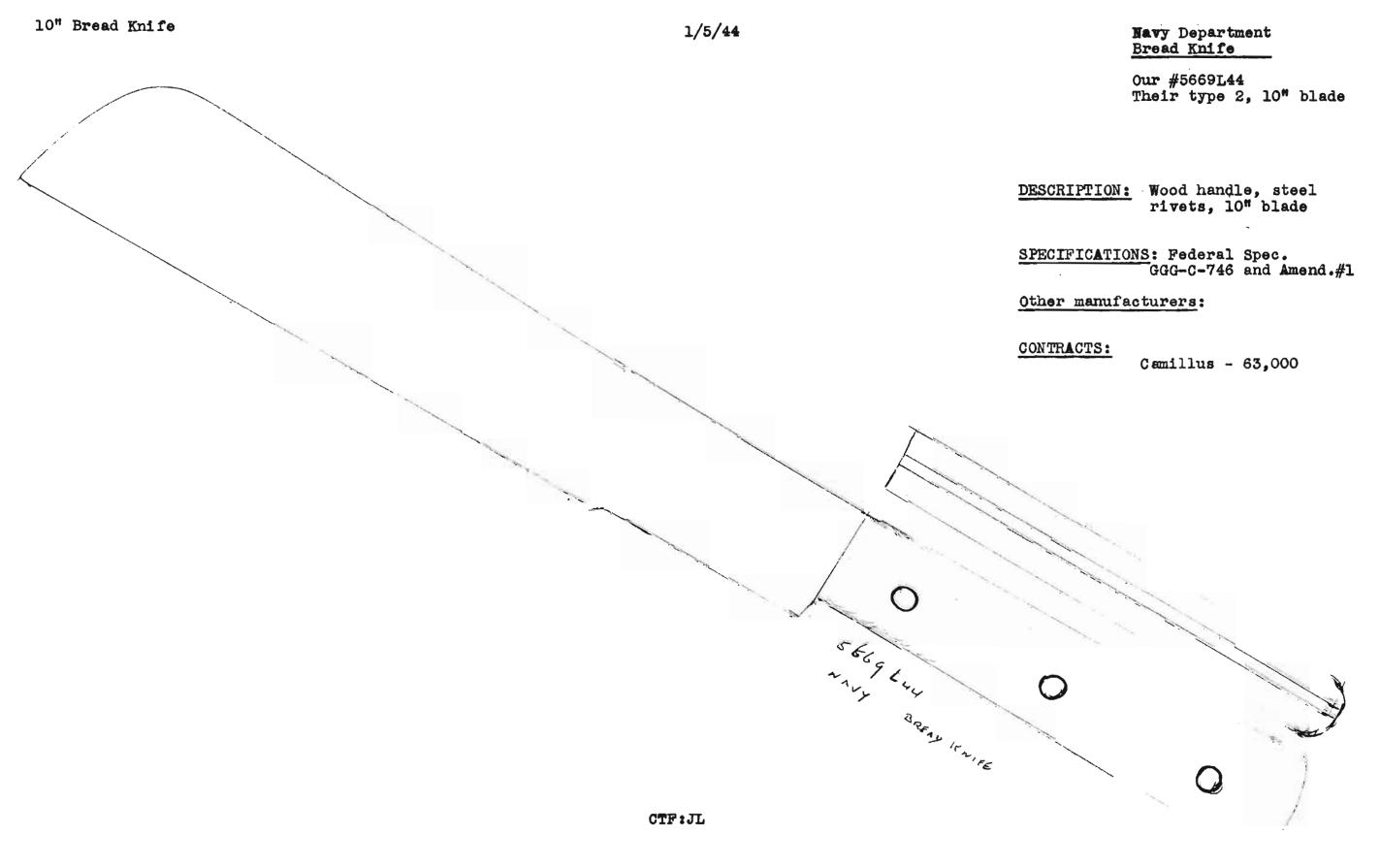
Q.M. #43, type 4, table 4

# CHANGES

# OTHER MANUFACTURERS

# CONTRACTS

Camillus: 11,396



19/30/45

U.S. ARMY QUARTERMASTER

F

BUTCHER KNIFE - 10\*

Govt Stock# 64-K-545

Our # 5670 J 61

# DESCRIPTION

10" blade, no bolster, brass rivets, beechwood handle

# SPECIFICATIONS

Type 5, table 5, figure 5, Spec. #43.

# CHANGES

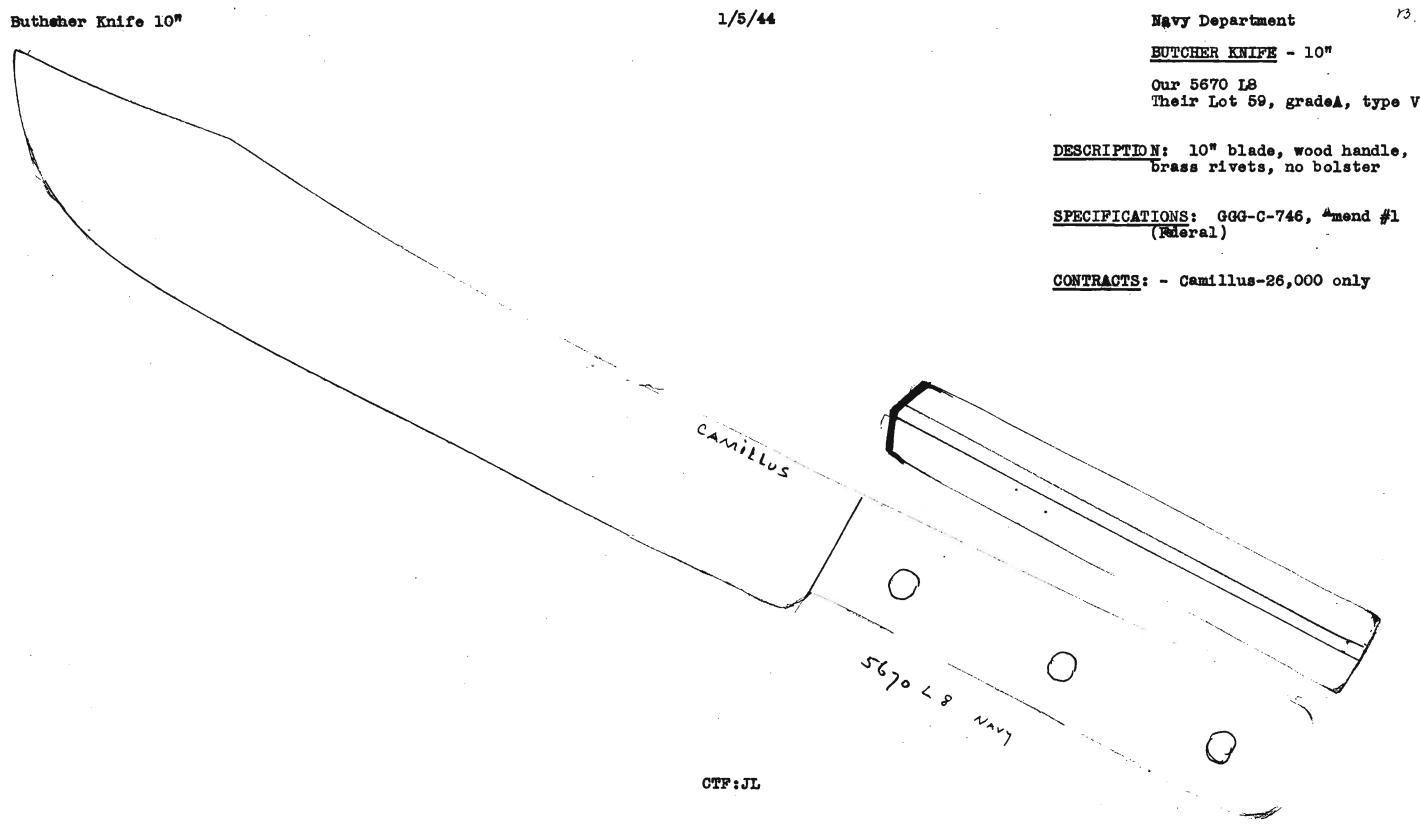
# OTHER MANUFACTURERS

Lamson, Goodnow, Russel Harrington, Clyde Cutlery, Ontario Cutlery

# CONTRACTS

Cemillus: 22792; 5736;

CTF:JL



U.S. ARMY QUARTERMASTER
GOVT # Stock 64K550-65
Our # 5670 L 38
BUTCHER KNIFE - 10\*

#### DESCRIPTION

10" hlade Butcher Knife with metal bolster, beechwood handle, 3 brass rivets.

# SPECIFICATIONS

U.S. Army 28-119

CHANGES: 9/9/42 - revised to steel rivets

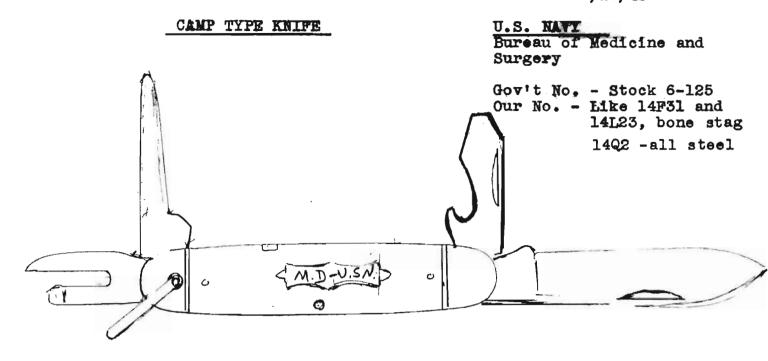
# OTHER MANUFACTURERS

Lamson, Goodnow, Russel Harrington, Clyde Cutlery, Ontario Cutlery,

# CONTRACTS:

CTF:JL

Camillus - 11,760 Others -



#### 1. DESCRIPTION

- a)Cost Book Sheet S-33, 5/27.42
  Like 14F31 bone stag, 14/4 scout, spear, 978 C.O; 14 S.D; punch, 23 shield stamped MD-USN; brass and n/s, 5 tang 8 inside; round haft, n/s clevice.
- b)Like 14L23 bone stag, Cost book sheet S-29 of 5/7/42 Like above but all steel with n/s clevice.
- c) 1492 all steel, bone stag

#### 2. SPECIFICATIONS

Bureau of Medicine and Surgery, Jackknife "Boy Scout" type, Spec. #41-J-001a (INT) 4/1/41, 4 blade (see description above) All blades forged, carbon content 1.0-1/1%, Rockwell C scale 56-61, center lining brass or steel. Marking MD-USN on shield or cutting blade. No shield required. See Spec. 41-J-4 of 9/1/42 all steel, w/shield

# A. CHANGES -

#1 - Spec. 41-J-001b (INT) of 9/10/42, primarily clarification of previous specifications with minor changes in packing and inspection.

#la - Same specification but all steel with n/s blade rivets.
#lb - 3/26/43 - same specs but all steel. (Change made on an Imperial contract)

Our changes 14L23 - all steel but n/s baade rivets and n/s shackle described above.

# 3. OTHER MANUFACTURERS

Schrade Cutlery

Utica Cutlery

Russell-Harrington

Imperial

#### 4. CONTRACTS

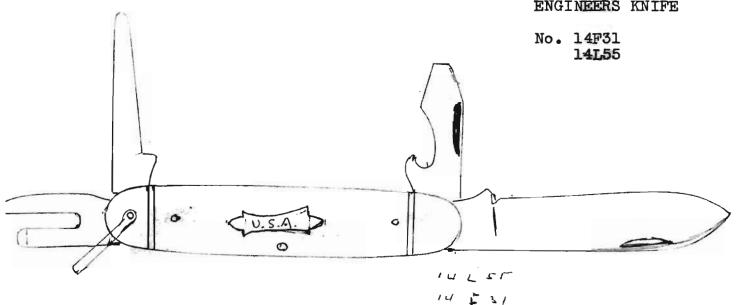
1942-3 Camillus - 3 contracts 3600 - 14,400 - 14,400 32,400

Imperial (had portion of their contract of April 1943 rejected due to two piece can opener being defective.

33,600 14,400 JL

U.S. ARMY

ENGINEERS KNIFE



#### DESCRIPTION:

4 blade with clevice

14F31 - first made with brass lining and n/s bolster for Engineers in 1940.

In 1942 we made some of the knives with steel linings, steel bolsters and brass center scale. Also made with U.S.M.C. on shield for the Marines.

14155 - first order placed 10/5/42 - made all steel. No new specifications issued, although they were suggested. Shield stamped U.S.A.

SPECIFICATIONS: U.S. Army Engineers 17-170

#### OTHER MANUFACTURERS:

Imperial, Cattaraugus, Ulster, Utica, Case, Pal, Queen City, Aerial Cutlery Kinfolks, Inc.

1940 - 57,882 CONTRACTS: 1942 - 1,112,652

1941 - 83,384 1943 - 1, 722,820-to-11/13

941,790 1944 745,044

1945 32,000

sub-government contracts

HKZ:JI

SUB-GOVT:

1942 1943 53,900 30:468

#### LIFE RAFT FISHING KIT KNIFE

U.S. NAVY
Bureau of Aeronautics

Gov't No.

Our No. - 5369 L 67B

(Reference: A.A.F. Life Raft Fishing Kit Knife)

# 1. DESCRIPTION

Cost Book Sheet #

5369/1 black GNU, all steel, cap marked "Hook Remover", with hooked in clevice. (For further details see Army Air Force as noted above)

#### 2. SPECIFICATIONS

Navy, Bureau of Aeronautics, Specifications M552a of 2/13/43 and Army-Navy Aeronautics Specs "Kit; Fishing; AN-K-2 of 6/24/43.

CHANGES - none

#### 3. OTHER MANUFACTURERS

none

#### 4. USES

For emergency landings at sea in connection with equipment contained in Fishing Kits. Lanyard attached to knife to prevent its being lost overboard.

#### 5. CONTRACTS

Ashaway Line & Twine Co. (1943)

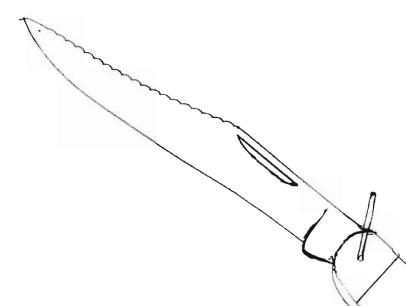


#### ARMY AIR FORCES

FISH KNIFE

Govt # Our # 5369 L 67b

REFERENCE: Navy Bureau of Aeronautics



#### DESCRIPTION:

5369 Black GNU, all steel, with hooked-in clevice and blade lock.

# SPECIFICATIONS

none

#### CHANGES

none

#### OTHER MANUFACTURERS

none

#### USES

In fishing kits which are included in life rafts for emergency uses at sea.

#### CONTRACTS

No prime contracts - subcontracts: Honrocks Inputson **46,000** 66,000¢ 15,000; 1945 15.067

**M**3

With scabbards furnished by the Government. M6 \* (Changed to M8 plastic)

DESCRIPTION - 6-3/4", Parkerized, double edge blade, steel guard, steel butt, leather handle

SPECIFICATIONS - Drawing # 20-2B-52 dated 12/30/42

CHANGES - revised drawing with minor radius changes 11/13/43

OTHER MANUFACTURERS: Imperial, Utica, W.R.Case, Kinsfolk, Pal, Aerial Cutlery, Robeson

Utility knife used by certain ground forces of the AAF, Tank Units and specialised Commando units.

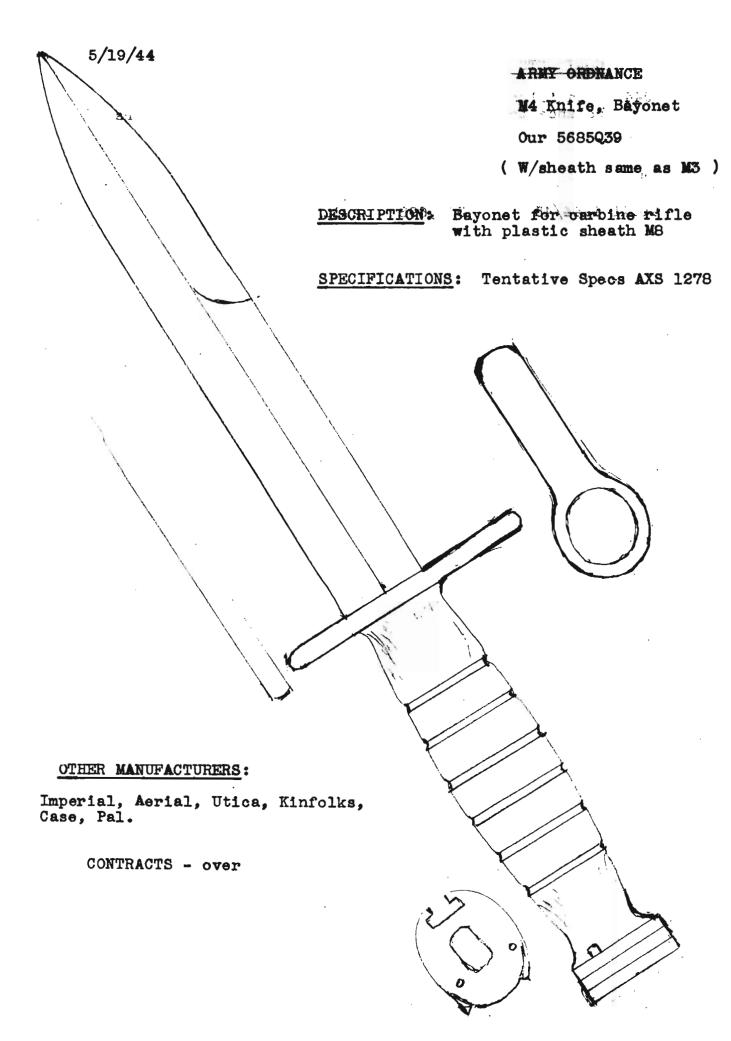
Others: Received approximately 1,500,000 5682672

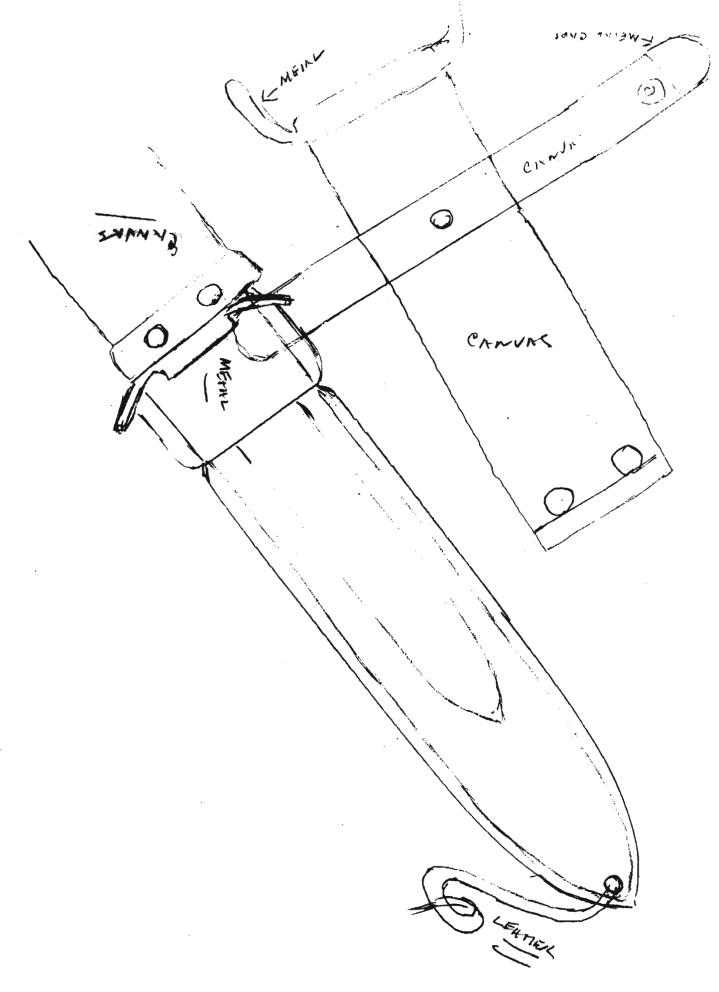
CHANGED TO M4 5/19/44

19/30/43

CTF:JL

# plastic sheath on contract:
 for 117M and 137M
 Dec. 1943

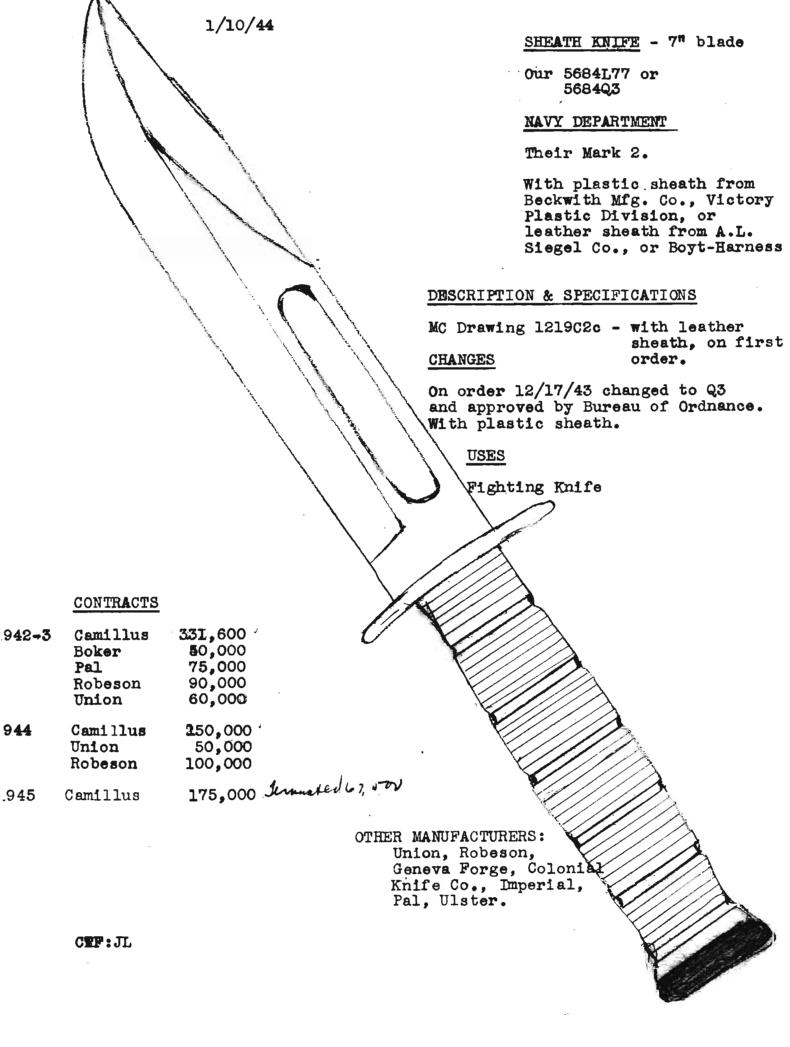


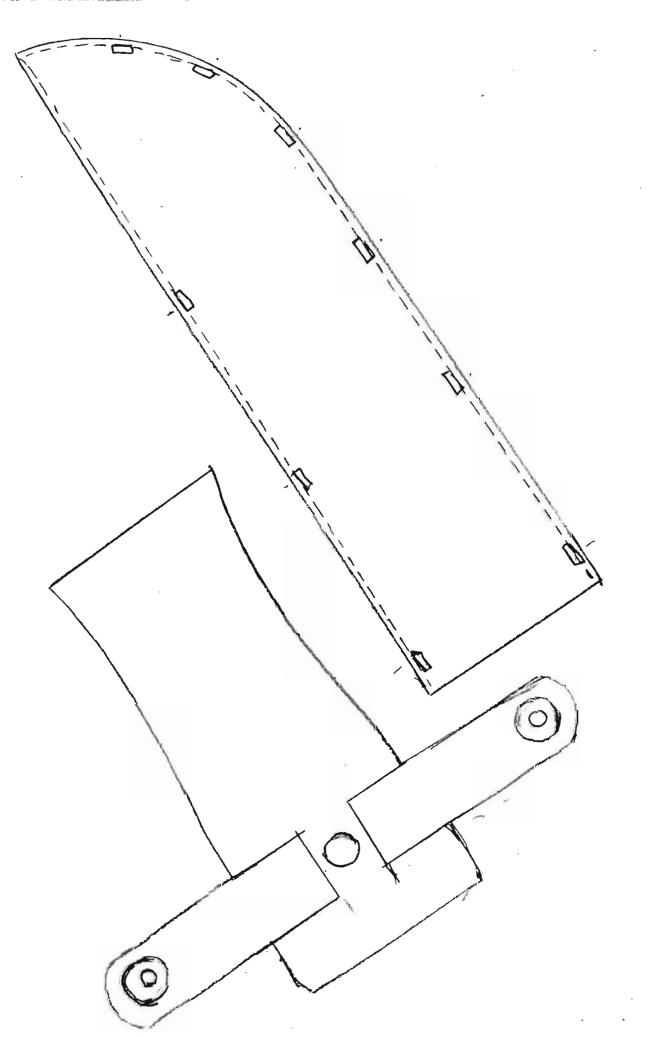


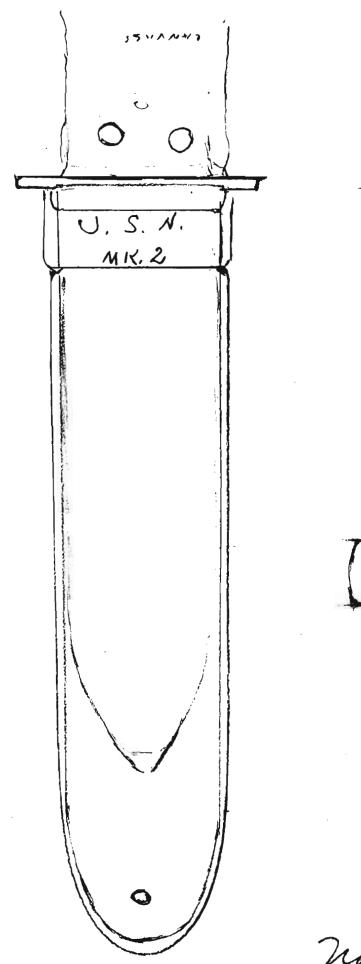
# CONTRACTS

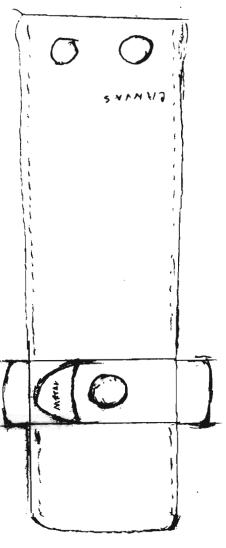
1944 Camillus 224,893 balance to make up 1,000,000 to other manufacturers

50,000 7,705 105,107 TOTAL 1948/45 352,698 CANHILUS 57,705

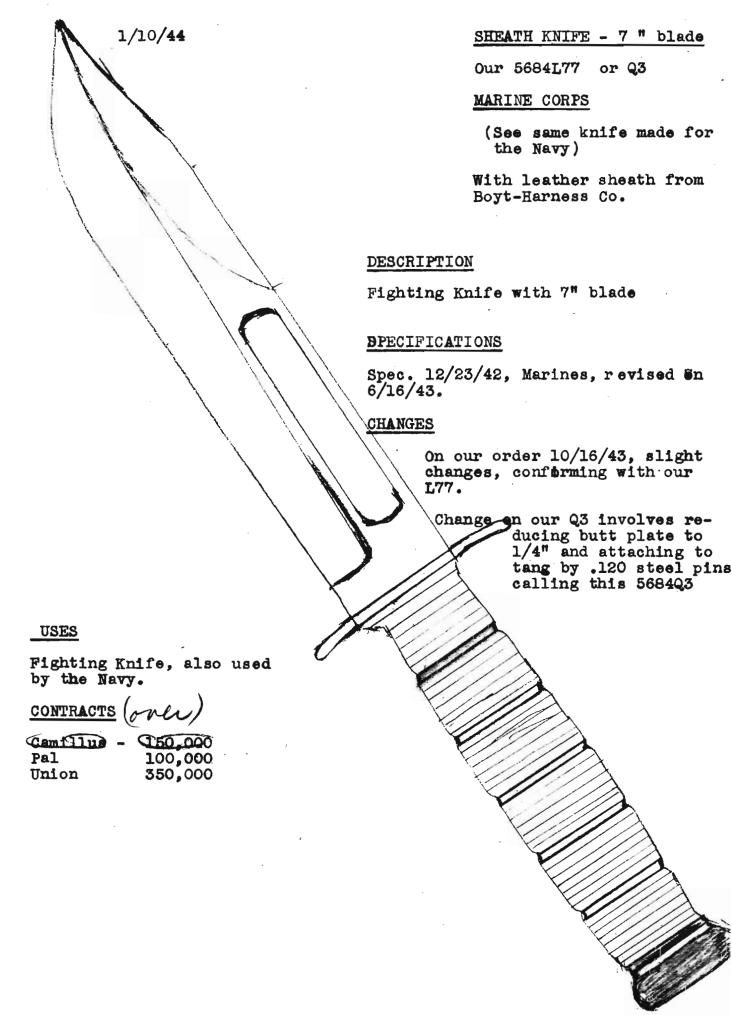


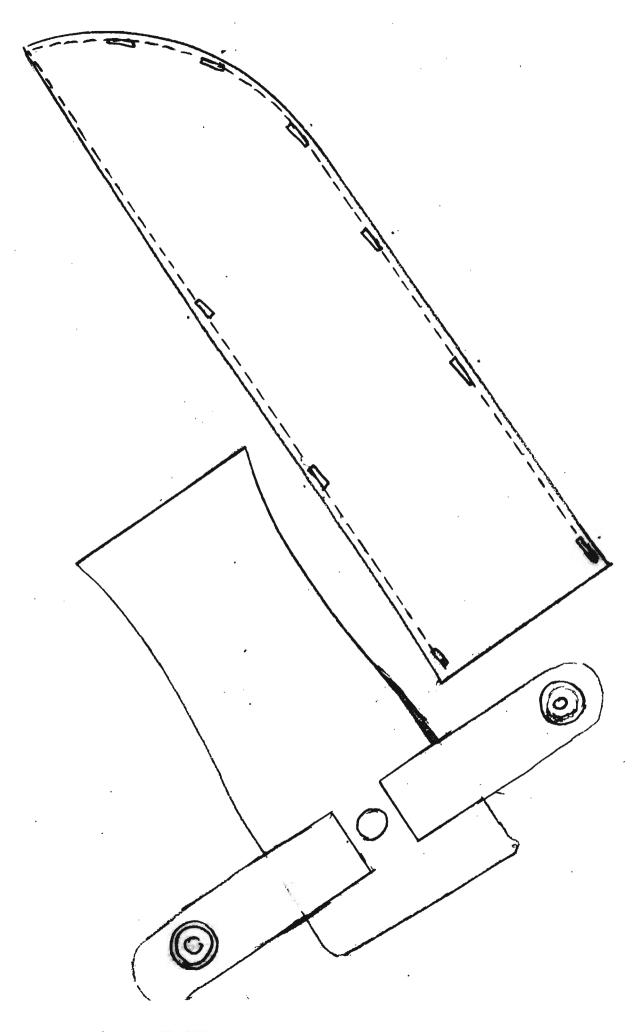






Way Platic Sheath





PRIME CONTRACTS:

1943 1944 1945 150,000 / 150,000 / 125,000 / Lunals \$3,000

SHEATH KNIFE - 5" blade
Our No. 5683 L75 Parkerized
Our No. 5683L94 -not Parkerized

# FOR NAVY DEPARTMENT

MARK I.

# DESCRIPTION

5" sabre ground blade, leather handle, plastic butt, with steel nut, blade and guard parkerized on 5683L75 -

With sheath from Brauer Bros.
9/13/44 - changed to plastic sheath

# SPECIFICATIONS

none

#### CHANGES

Boston Naval Supply Depot changed Parkerized blade to glazed blade, under No. L94.

#### OTHER MANUFACTURERS

Robeson, Colonial, Pal, Geneva. Forge Cutlery Co.

#### USES

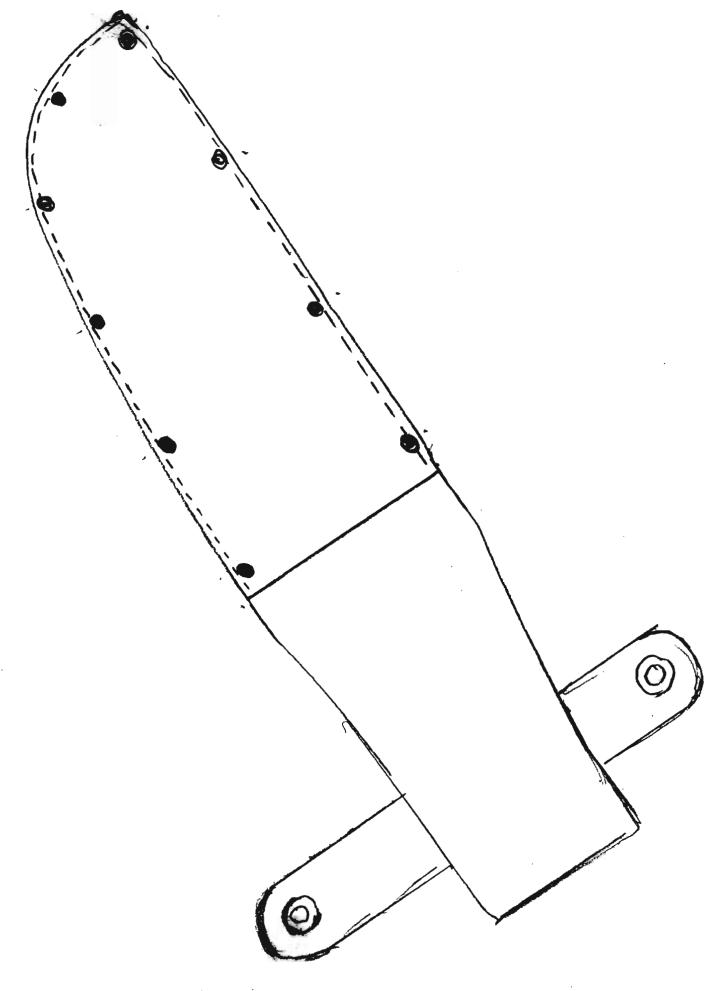
Utility and Fighting Knife

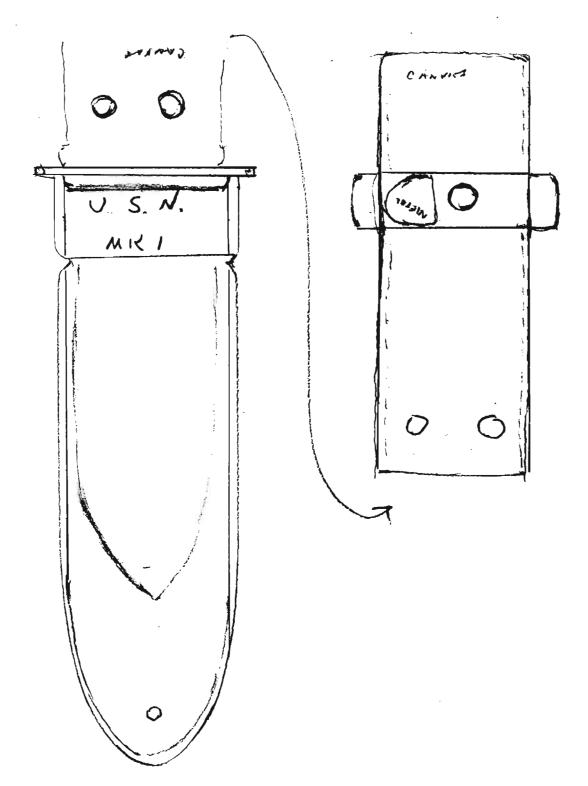
#### CONTRACTS

12/3- Camillus - 135,000 - Robeson 175,000 Colonial 175,000 Pal 140,000 Geneva 120,000 1944 Camillus 135,481

.945 Camillus (195,000 Irons ted

NAVY DEPARTMENT - Sheath for 5" knife

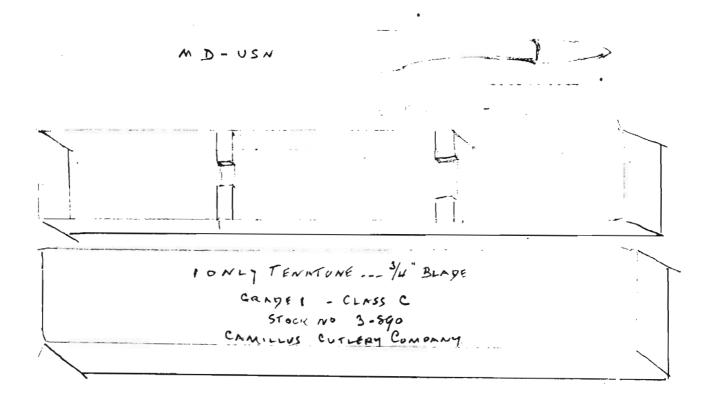




#### MEDICAL TENATOME

#### U.S. NAVY

Goy't No. - Stock 3-890 Our No. - 5674 L 45



#### L. DESCRIPTION

Cost Book Sheet S-50 - 9/10/42 3/4<sup>#</sup> blade, A finish Chrome plated handle,  $3\frac{1}{2}$ <sup>#</sup> long

# 2. SPECIFICATIONS

Navy Medical 57-I-3 of 7/1/41 Hardened steel, chromium plated over nickel over copper Marked - M.D. U.S.N.

Packed in individual telescope boxes with transparent window, knife suspended in box on blocks.

Size and shape like Sklar #311 blade G or equal.

A. CHANGES
#1 - length of blade 3/4" instead of 11/16"

#### 3. OTHER MANUFACTURERS

Sklar, Langbein, Oneida, Wigder, Geo. Tiemann

# 4. USES

In emergency operating kit with other types of medical operating knives.

#### 5. CONTRACTS

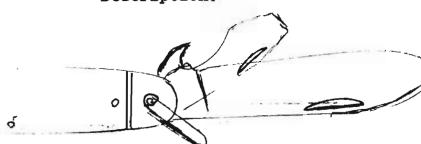
Camillus - 2500 only



JERSEY CITY Assortments: 1A, 2A, 1B, 2B, 1C

lD, lE

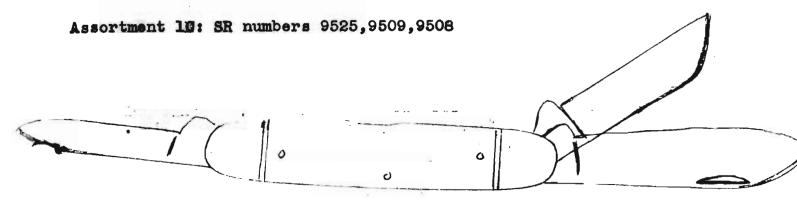
Description:



14168 - 4 blade, Engineers knife, no shield

Assortment 1D consists of: 14L68-14L-69-57L76

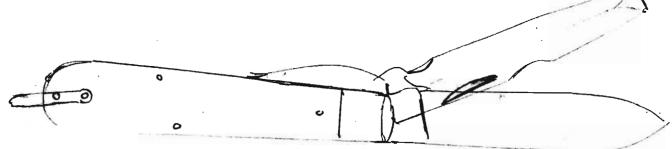
Assortment 1E: 14L68-14L69-57L93



14L69 - 14/3 bone stag, spear and pen, all steel, no shield, black inside, SFAA

Specifications:

At first brought any knives available, preferably better quality - assortments #1 - higher priced items; assortments #2 lower priced; assortments 1A-2A-1B-2B miscellaneous items, assorted S.B. and stock numbers as per factory orders.



57L70 - 57/2 electricians, spear, long screwdriver, all steel, rosewood, like 57L49 but no "TL-29"

57L93 - Same as 57L70 but bone stag handle.

#### Other manufacturers:

Case, Cattaraugus, Ulster Imperial

#### CONTRACTS

Camillus - 874,838 assorted

Others - received combined slightly more than the total business we have received.

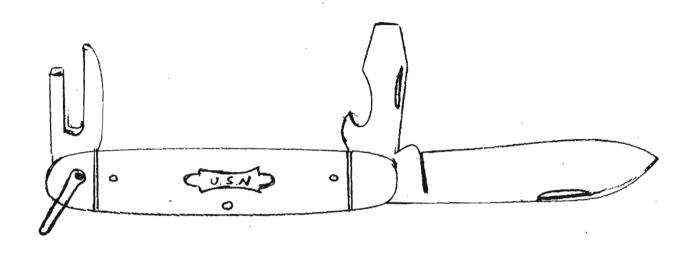
1/26/44 - Imperial received an order for 400,000 for domestic post exchanges of 3 different knives, a large part of which was a 4 blade camp, bone stag.

#### USES

Bought for resale through fereign- mat exchanges. Resale price slightly above cost price, just sufficient to cover handling.

NAVY AVIATION

REG No 555 -15599 CONT N2285-24170



Nº 145 2 0 has lings + Cle, L souls

14L79 Spear, canopener 14-1, screwdriver caplifter. Linings, center scales and springs zinc plated.
All steel.

14S2 Brass linings and center.

CONTRACTS: 1944 54,246

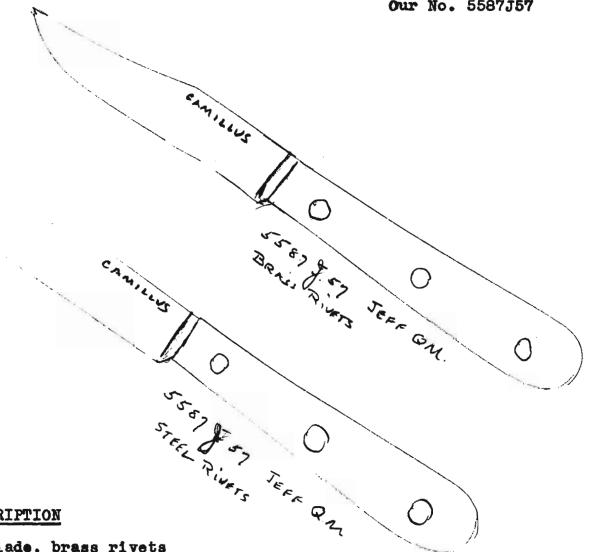
NAVAL AVIATION Supply DEAT

# U.S. ARMY QUARTERMASTER

PARING KNIFE

Govt. Stock# 64-K\*660-65

Our No. 5587J57



# DESCRIPTION

3" blade, brass rivets

# **SPECIFICATIONS**

QM 28-119, type IV

#### CHANGES

9/9/42 - revised to steel rivets

#### OTHER MANUFACTURERS

Clyde Cutlery Co., Ontario Cutlery Co.

#### CONTRACTS

Camillus: 12,342; 11,396; 62,640

#### SAILORS SPIKE KNIFE

for Lend Lease to British Navy

Govit No. - Class 251

Our No. - 7085 J 72 Rosewood

# 1. DESCRIPTION

Cost Book Sheet C44 - 4/21/42
7085 Spike Knife
Stagged rosewood; all steel; 10 ga.
sheepfoot and spike; no shield;
black tang; black inside; round haft,
D blade.

#### 2. SPECIFICATIONS

As on Navy bid 10/7/41, #155/NT-4-1.
Originally taken from British Knife. Length 5-5/8"
including clevice extended; 4" sheepfoot blade;
3-7/8" Marlin Spike with spring extended to form
screw driver; metal handle. Blade - carbon content
1.0 to 1.1; Rockwell C scale 56 to 61.

#### A. CHANGES

1. 3/5/42 - subsequently outlined in bid of 3/12/43, #454,NT4-1 (with corrections) to fit our knife 7085J72; overall length w/o clevice 4-7/8"; one sheepfeet blade 3-3/8" long from tang; Marlin Spike 3-7/8" long from tang w/clevice; spring extended to form screw driver; all steel; stagged rosewood handle. Carbon content and Rockwell as above.

2. 3/12/43 - back of spring glazed instead of black.

# 3. OTHER MANUFACTURERS Ulster Knife Co.

#### 4. USES

By British sailors for general utility, splicing ropes, opening knots and emergency.

# 5. COMPRACTS (to data)

11/4 Cemillas - 3 contracts: 8000 - 11,000 - 10,000 36,000

Ulster Knife Go. 1 contract - 11,000

Total 29,000

11,000

CP: JE Sub- Mont

1944- YF8

# MARITIME SERVICE SAIDORS JACK KNIFE Gov't No. (A) 1 blade - Our No. 425L21 RW (B) 2 blades- Our No. 5541 J 51 bone stag. (A) One blade - #425L21 RW DESCRIPTION Oost Book Sheet S28 - 4/29/42 425/1 Sailor Blade, 11 ga., all steel, no shield, black tang, black inside, round haft, SFAA, #1 heavy clevice, stagged R.W. D blade finish

5541 J-51

(B) Two blade - #5541 I 52

DESCRIPTION
Cost Book Sheet S-124, 12/31/41
Bone stag, 5541/2 brass and n/s
bolster, no shield, 3 tang,
painted inside, round haff, SFE

## SPECIFICATIONS

One blade knife - same as Maritime Commission, Bureau of Marine Inspection and Navigation.

Two blade knife - no specifications

## CHANGES

### OTHER MANUFACTURERS

Imperial, Utica, Ulster

#### USES

General utility aboard ship and emergency in event of sinking.

#### CONTRACTS

One blade Knife - to date - total 77,000

Two blade Knife - te date - 1943 199,000 PRIME CONTRACTS 1943 204,188 1944 44,237 1945 85,000

2 blade SUB-Contracts
1943 - NF, %4
1944 43,944
1945 1464

CALIFORNIA QUARTERMASTER

SAILORS JACK KNIFE

Govt. No. Our No. 425 L 39



425/l - one blade jack knife, all steel, no shield, black tang, black inside, round halft, #l heavy clevice, blade chrome plated.

Reference: Maritime Commission Sailors Knife

#### SPECIFICATIONS:

none

Like Bureau of Marine Inspection and Navigation's specifications, but chrome plated.

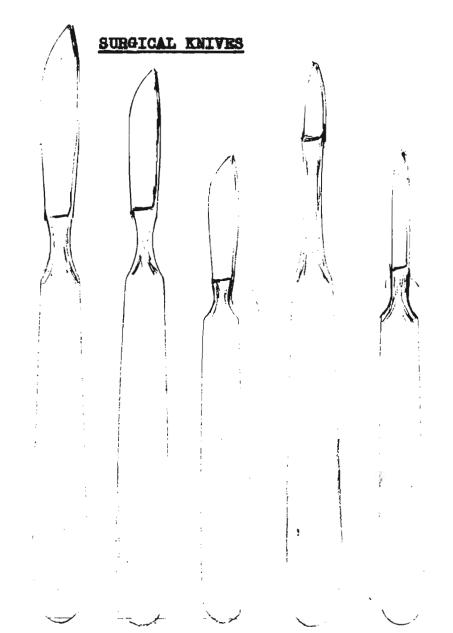
#### USES:

General utility aboard ship, emergency in event of sinking.

## OTHERMANUFACTURERS:

CONTRACTS:

5,000 - 20,000



### U.S. ARMY MEDICAL

and for Lend-Lease

#### DESCRIPTION

- 1. 33362 our 5676Ll4
- 2. 33359 our 5675Ll3 lan Operating Knife
- 3. 33356 our 5680L60 l<sup>1</sup>/<sub>4</sub>" Operating Knife
- 4. 35410 Tenatome 3/4% carton steel, chrome plated, nickel over copper, blade not plated glazed finish -5674L12
- 5. 30085 our 5681161 Bistoury, straight blade 1-5/16"

See Cost page S50-9/10/43

Identical handles on the lam, and 2" operating and on the tenatome.

Identical handles on the la operating and on bistoury.

blade:	33362 2**	33359 12"	33356 14**	33410 3/4 <sup>9</sup>	30085 Bistoury 1-5/16
overall.	-6-1/8	5-5/8"	4-3/4"	5-3/4"	4-13/16 <sup>#</sup>

Plating and blade finish same on all knives.

# SPECIFICATIONS

3-5/8

Surgical knives 10-2277B dated 1/14/42, also 10-2996.

3-5/8

Changes: handles of knives standardized as noted above. Changed from different types on each knife as used previously.

3-1/8"

#### USES

handle -3-5/8"

Assembled in emergency kits for front line use.

3-1/8

### COHER MANUFACTURERS:

Tieman. Sklar. Ulster. T-ternational Silver COMTRACTS

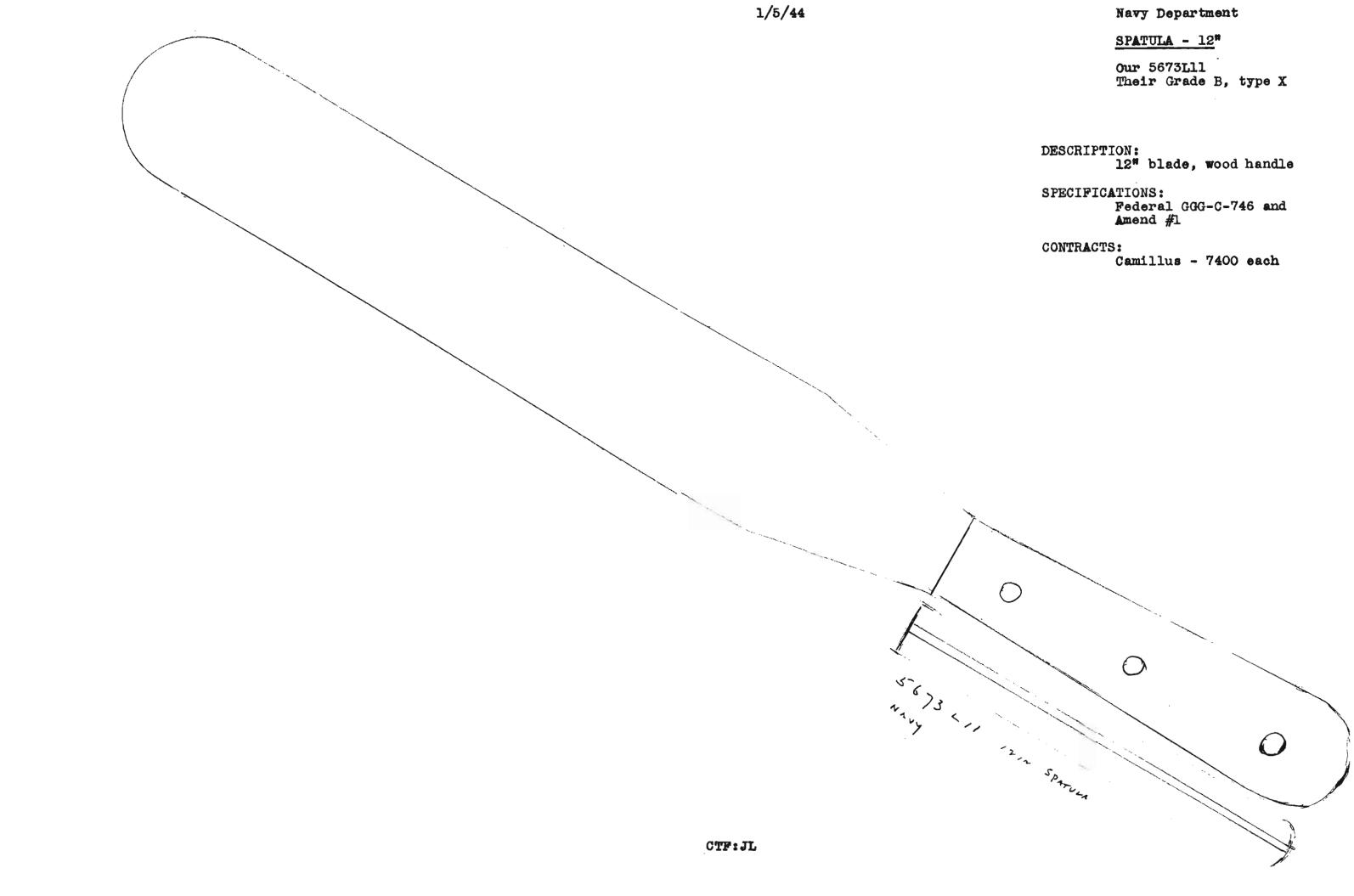
Tenatome - 2382 ea.

11 Operating - 85,629

12" Operating - 15,549

2<sup>M</sup> Operating - 10,068

Bistoury - 90,606



Spatula, 10"

SPATULA - 10"

Our 5672L10 Their Brade B, type X

0

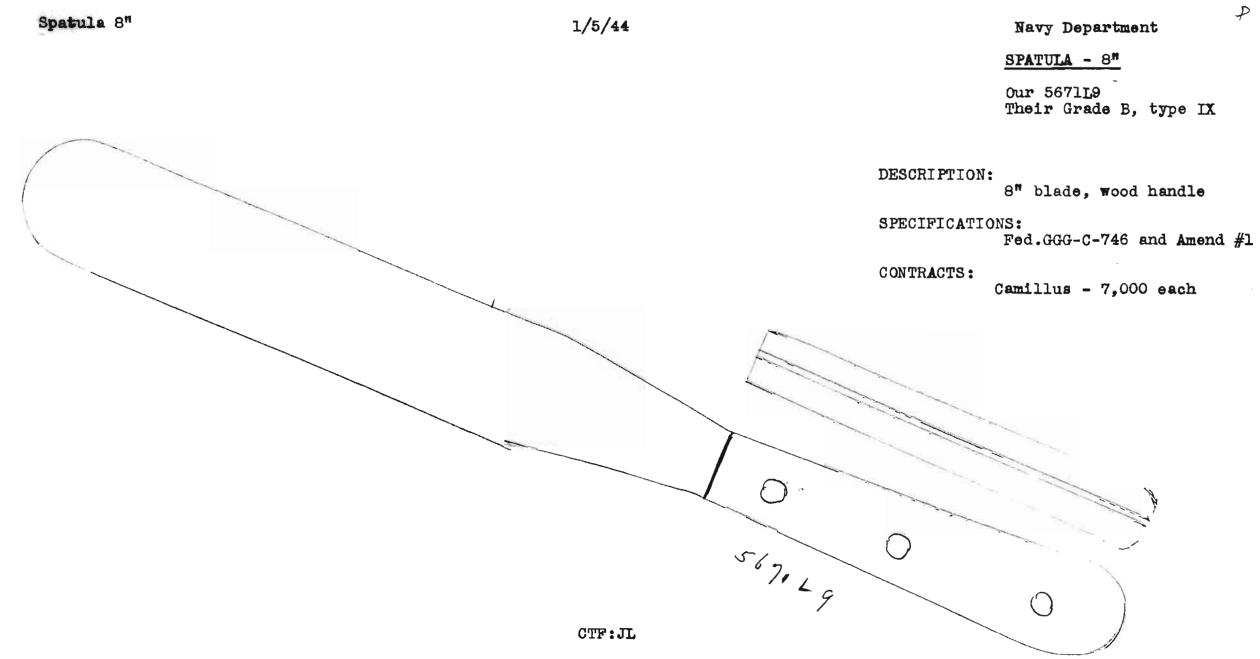
DESCRIPTION:
10" blade, wood handle

SPECIFICATIONS:
Federal GGG-C-746 and
Amend.#1

CONTRACTS:

Camillus - 10,900 only

56)2 (10 Mary 1



STILETTO ·

Govt #

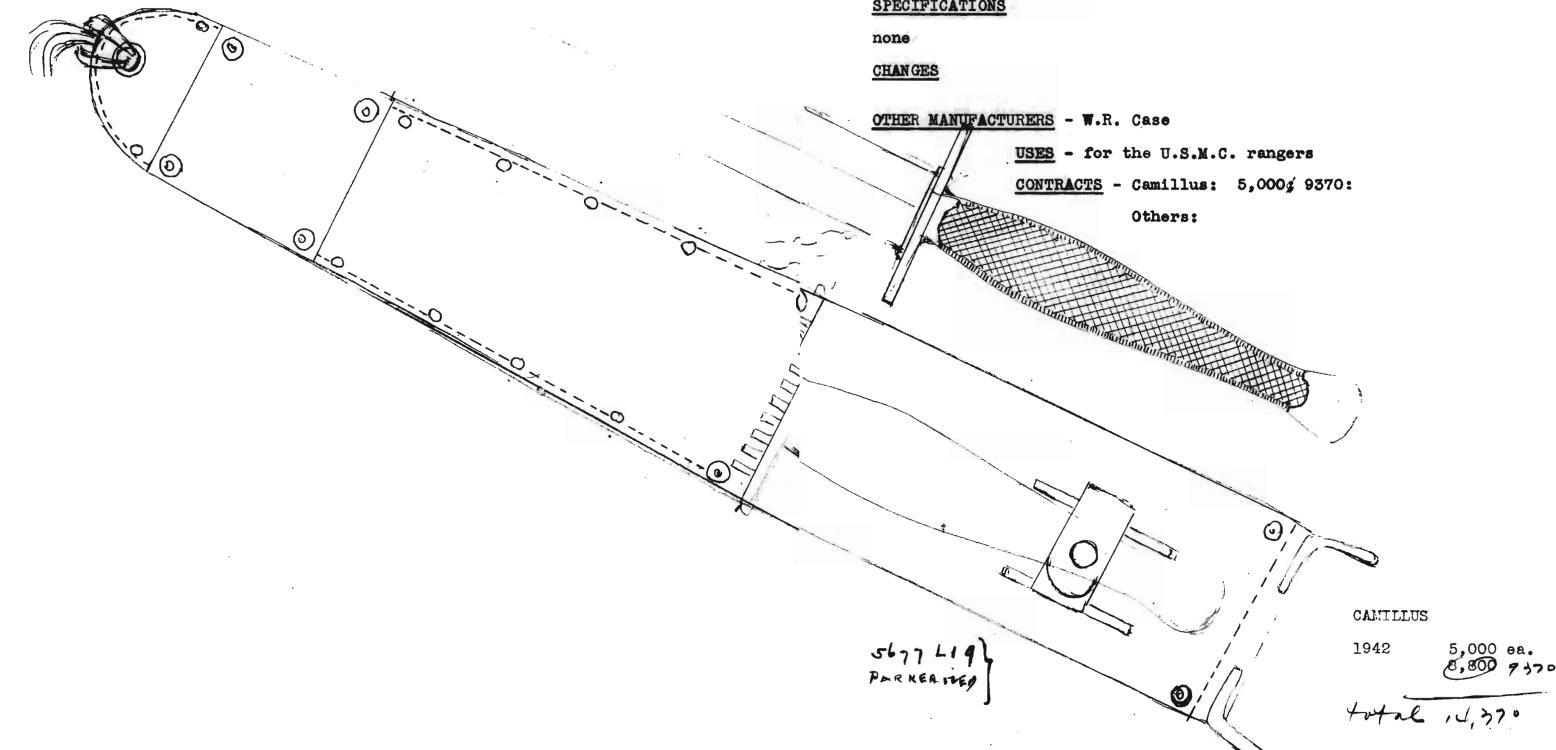
Our # 5677 L 99

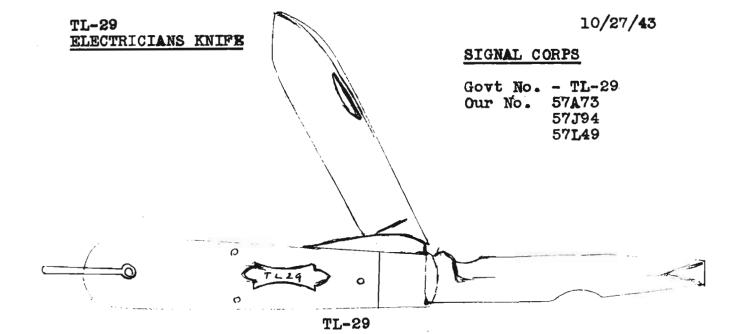
(with Mosser sheath and thongs from Williams)

# DESCRIPTION

7" double edge polished blade, zinc die cast handle, etchting on blade.

# SPECIFICATIONS





#### 1. DESCRIPTION

- 57A73 electricians knife, I blade and I screwdriver with locking device, shackle, rosewood handle. Under this number, the knife had brass lining and center lock, n/s shield, pins and shackle.
- 57J94 Same description as above but: Steel linings and belsters, brass center scale, n/s clevice, shield stamped TL-29. First order placed by Signal Corps on this number 3/30/42.
- 57L49 Same description as above but: Steel bolsters, linings, rivets, pins, clevice and lock center scale. Handle stamped TL29. No shield.

#### 2. SPECIFICATIONS

Specifications No. 71-569-C dated 3/8/38 which in turn superseded spec. 71-569-B of 5/25/35. Used for 57473.

No new specifications written for 57J94.

9/17/42 - Amendment No. 1 issued but actually never fit the knife we started delivering on contract placed 9/4/42.

5/22/43 - Amendment No. 2 written with one correction still to be made. Par. E9 should read "Linings and Center to be of Steel" instead of brass.

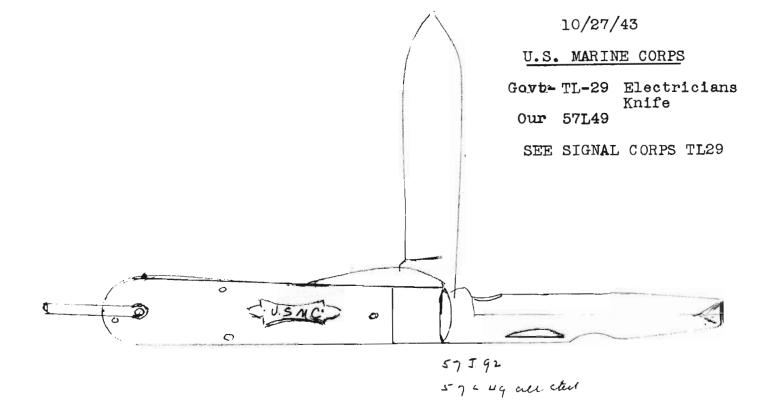
#### 3. OTHER MANUFACTURERS

Pal, Case, Utica, Union, Schrade, Ulster, Catteraugus, Robeson.

## USES

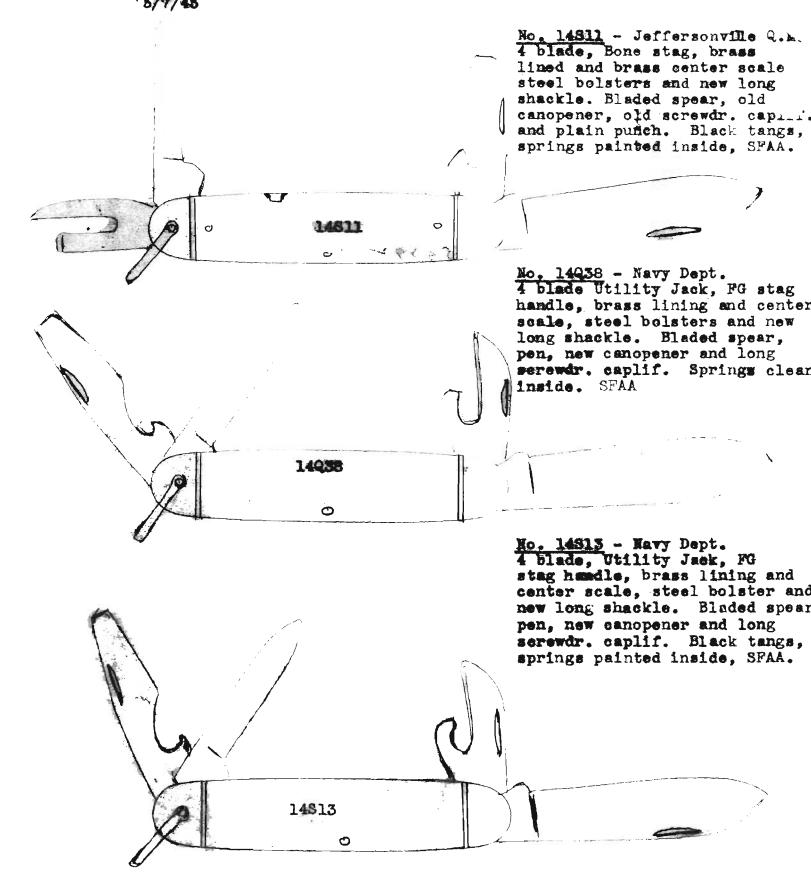
By Signal Corps, Marines, Engineers, Quartermaster, Navy; Mostly by Signal Corps in kits with pliers, assembled by us.

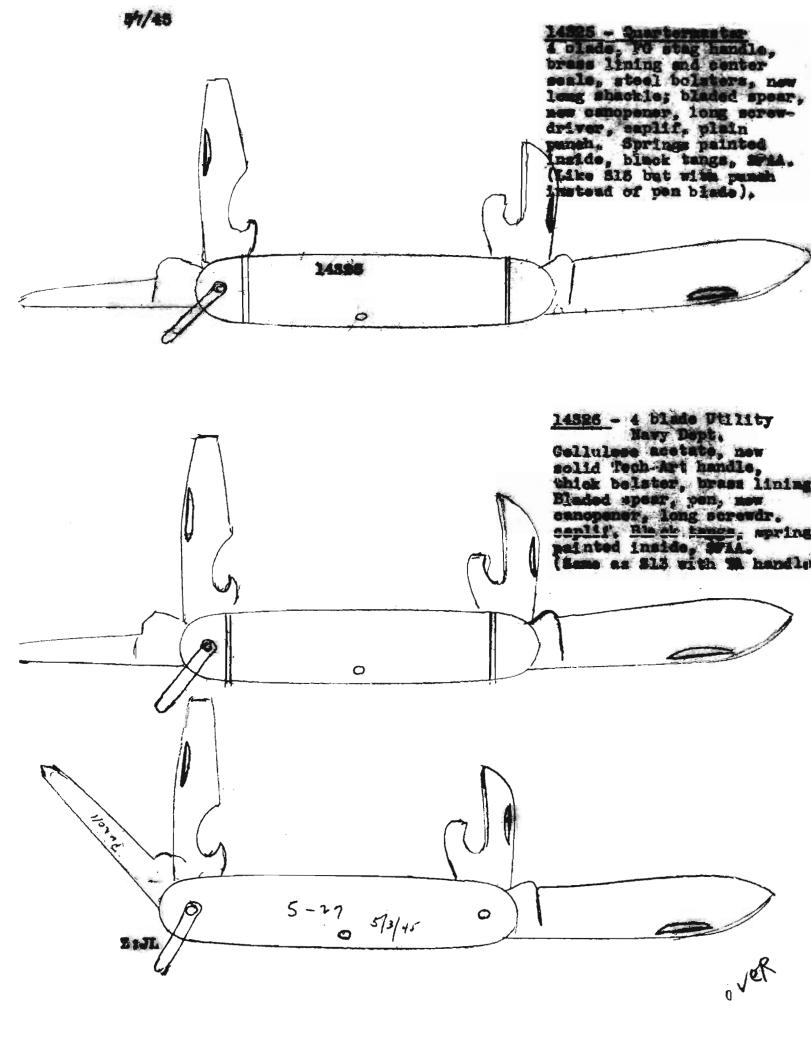
VOLUMENACES  - PRIME CONTRACTS  UNIX MAXIMUM XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	1940 1941 1942 1943 1944	8 <b>4</b> ,685 86,263 691,158 598,963 49,758 86,100
SUB-CONTRACTS	19 <b>42</b> 1943 1944 1 <b>945</b>	26,508 106,236 109,1403 55,956

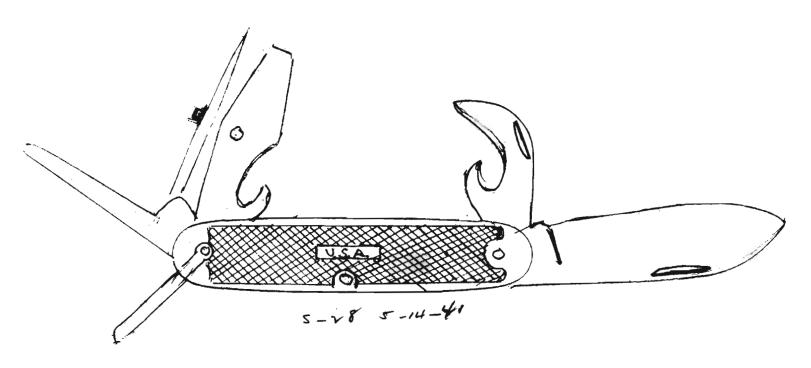


## DESCRIPTION:

57L49 - same as used for Signal Corps but shield reading USMC instead of TL29. All steel.







# 4 blade

# PRIME CONTRACTS:

1943 1946 2,006,121 1945 930,000

1944 59,792 1944 32,760.