

# De Hoop Mill



Founded in 1657, De Hoop Mill currently manufactures containerboard products (Liner and Medium grades) from 100% recovered fibre, with a total capacity of 360,000 tonnes per year. De Hoop is committed to operating a sustainable and environmentally responsible manufacturing site in the heart of the commune of Eerbeek.

## Milestones

- **1657** Waterwheel-driven mill founded
- **1920** Recovered fibre in use
- **1967** PM4 start-up
- **1972** PM5 start-up
- **1990** Acquisition by SCA
- **1993** New co-generation power plant to improve the overall energy efficiency
- **2001** PM5: new triple-ply wet-end for better formation, appearance & strength in wider product range
- **2004** New reject dryer to re-use rejects as secondary biofuel PM4: wet-end rebuild to improve sheet formation & profiles
- **2007** 350th anniversary with the theme: Living, producing & recreating in a sustainable community
- **2008** Start-up production Medium HP
- **2010** FSC® - Chain of Custody
- **2012** Acquisition by DS Smith
- **2018** PM5: upgrade to winder to produce plasterboard
- **2019** Coiling start-up

### Contact info

DS Smith Packaging Netherlands B.V.  
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[www.dssmith.com/paper](http://www.dssmith.com/paper)

### Products

Liner 2 / Liner 2 HP  
Liner 3/ Liner 3 highly sized  
Medium HP / Medium HP Plus  
Medium / Medium Plus  
Plasterboard Liner

### Certifications

Quality ISO 9001  
Environmental ISO 14001  
Safety OHSAS 18001  
Energy ISO 50001  
Forest Certification - Chain of Custody

### Machinery

**PM4** single-ply Fourdrinier  
Grammage range: 95-140 g/m<sup>2</sup>  
Production: 115,000 tonnes/year  
Speed max: 550 m/min  
Trim max: 4.59 m

**PM5** triple-ply Gapformer - Fourdrinier  
Grammage range: 120-260 g/m<sup>2</sup>  
Production: 245,000 tonnes/year  
Speed max: 930 m/min  
Trim max: 4.60 m